



TATA MOTORS

ILLUSTRATED SPARE PARTS LIST FOR TATA SAK 1210/32 (4X4) THREE WAY TIPPER

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



TATA MOTORS

PRELIMINARY REMARKS

SL. NO.	CHASSIS TYPE	S.O. NO.	CHASSIS DESIGNATION	SALES DESIGNATION	APPERTAINING ENGINE TYPE	NO. OF VEHICLES
1	346 210	B/27678/TIPPER/91/99-2000/OS-4A Dated 6.9.1999	Semi forward control chassis, four wheel drive, truck version, 3225 mm wheel base (4x4), 3-way tipper	SAK 1210/32 (4x4) THREE WAY TIPPER	697 NA	91 Nos.
2	346 210	B/27676/TIPPER/98-1999-1999/OS-4A Dated 15.3.1999	Semi forward control chassis, four wheel drive, truck version, 3225 mm wheel base (4x4), 3-way tipper	SAK 1210/32 (4x4) THREE WAY TIPPER	697 NA	50 Nos.
3	346 210	B/27679/TIPPER/120/99-2000/OS-4A Dated 18.2.2000	Semi forward control chassis, four wheel drive, truck version, 3225 mm wheel base (4x4), 3-way tipper	SAK 1210/32 (4x4) THREE WAY TIPPER	697 NA	120 Nos.

TABLE 01.1
ENGINE
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2525 0100 03 04			ENGINE Assy. Engine (697 NA) Non Lowered with 3RV, Liner Alternator 12V 35Amp Starter motor, Air Comp. 94 Dia, 310 mm Dia. Coil Clutch, Clutch Hsg., Fuel Filter and Fuel Pipes Cast Upper Cooling Line, Suitable for GBS 40 Gear Box			1		
—	2525 0100 04 82			Short Block 697 NA (Consists of Cylinder Block, Clutch Housing, Timing Gear Housing, Crankshaft, Flywheel, Vibration Damper, Main Bearing, Pistons, Connecting Rods, Cam Shaft, Oil Pump, Oil Cooler and Oil Sump)			1		
—	2525 9900 01 03			Overhauling Gasket Kit Consists of:		P02470	1		
—	2525 0113 53 01			Gasket (Oil Sump)			2		
—	2525 0113 53 02			Gasket LH (Oil Sump)			1		
—	2525 0113 53 03			Gasket RH (Oil Sump)			1		
—	312 015 05 80			Gasket (TGH)			1		
—	352 015 03 20			Gasket (TGH Cover)			1		

TABLE 01.1
ENGINE
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	312 015 00 80			Gasket (Top Cover)			1		
—	2525 0114 63 01			Gasket (Push Rod Cover)			1		
—	2520 0116 53 01			Gasket (Nozzle Holder)			6		
—	2525 0116 53 02			Gasket (Cyl. Head)			1		
—	2525 0115 53 14			Gasket (Cyl. Head Cover)			1		
—	312 076 02 79			Gasket (Support Inj. Pump)			1		
—	352 131 02 80			Gasket (A. C. Head)			1		
—	2525 1411 53 08			Gasket (Exh. Manifold)			2		
—	2523 1813 53 01			Gasket (Oil Filter)			1		
—	312 188 14 79			Gasket (Oil Cooler Cover)			1		
—	352 188 07 80			Gasket (Oil Cooler)			1		
—	352 201 04 80			Gasket (Water Pump Cover)			1		
—	2525 2010 53 01			Gasket (Water Pump)			1		
—	352 203 06 80			Gasket (Uppler Cooling Line)			2		
—	312 492 10 80			Gasket (Exhaust Pipe)			1		
—	1622 051025 9			Sealing Washer A 16x22			2		
—	1622 071028 2			Sealing Washer A 18x22			2		
—	2525 0310 78 01			Sealing Ring			2		
—	1622 171039 1			Sealing Washer C 24x32			1		
—	1622 051021 6			Sealing Washer A 14x18 AL			15		

TABLE 01.1
ENGINE
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1622 181009 4			Sealing Washer 8x11.5			4		
—	2520 0115 77 01			Sealing Ring			6		
—	1622 051014 3			Sealing Washer A 10x14 Al			6		
—	1622 071012 6			Sealing Washer A 8x14			16		
—	1622 051018 6			Sealing Washer A 12x20			4		
—	1622 071024 0			Sealing Washer A 16x20			2		
—	1622 061014 8			Sealing Washer A 10x14 St			1		
—	1622 051034 8			Sealing Washer A 22x27 Al			1		
—	1622 181034 5			Sealing Washer C 22x27 Cu			2		
—	1622 071029 1			Sealing Washer A 18x24 Cu			1		
—	1622 061010 5			Sealing Washer A 8x12 St			12		
—	2525 9900 01 04			Decarbonising Gasket kit Consists of :		P02470	1		
—	2525 0116 53 02			Gasket (Cyl. Head)			1		
—	2520 0116 53 01			Gasket (Nozzle Holder)			6		
—	2525 0115 53 14			Gasket (Cyl. Head Cover)			1		
—	2525 1411 53 08			Gasket (Exh. Manifold)			2		
—	312 492 10 80			Gasket (Exhaust Pipe)			1		

TABLE 01.2

CYLINDER CRANK CASE

GROUP 01

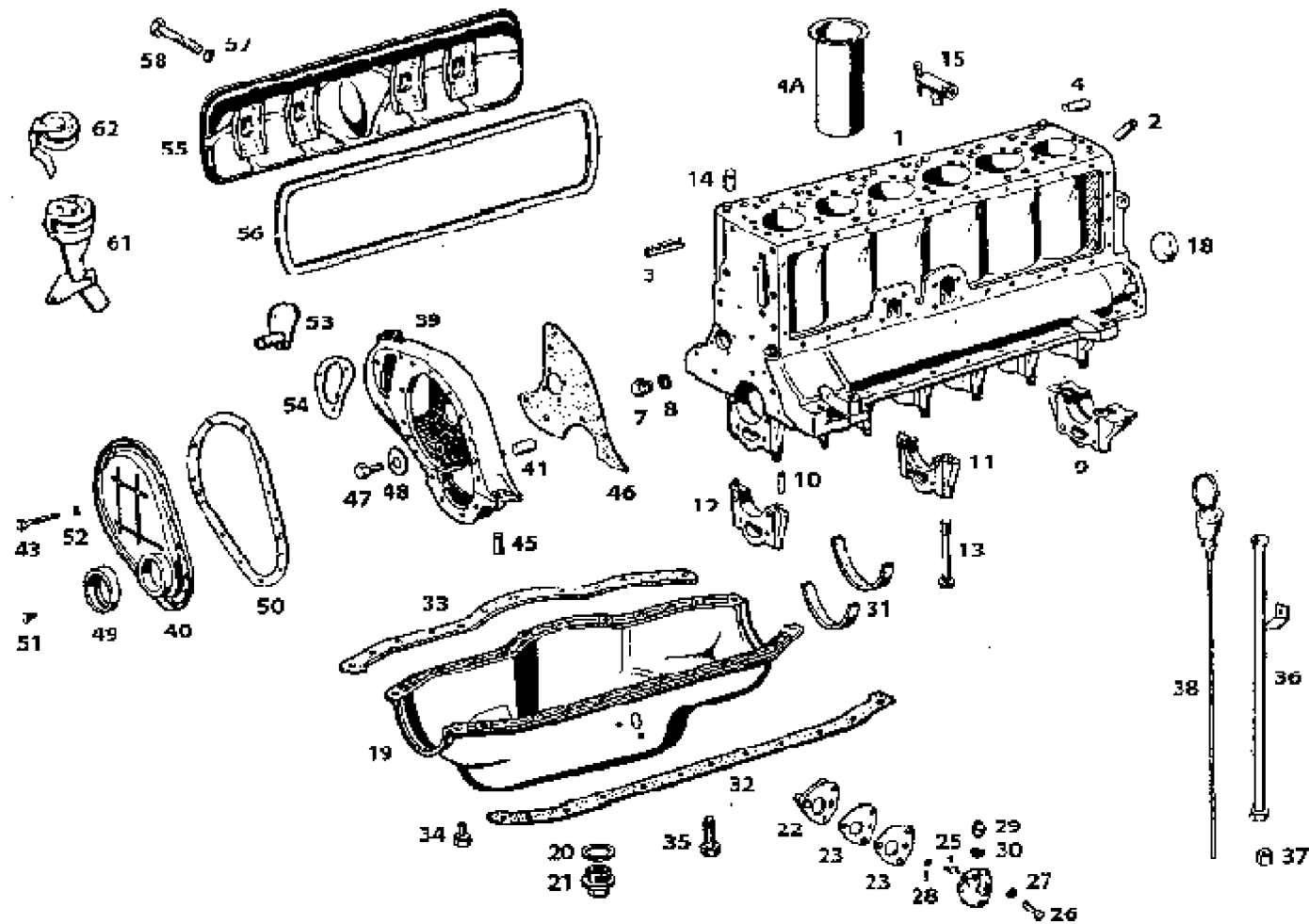


TABLE 01.2
CYLINDER CRANK CASE
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2525 0110 02 20			CYLINDER CRANK CASE			1		
2	312 188 11 35			Assy. Crank Case (w/o Liner)			1		
3	321 992 00 25			Sleeve } For Cylinder Block			1		
4	1305 091030 4			Sleeve Clamping }			1		
4A	2525 0110 37 02			Pin Cylindrical 12x30 IS 2393 (to Locate Cl. Hsg.)			2		
—	352 011 03 35			Liner			6		
—	1622 071028 2			Screw Plug } For Plugging			1		
7	1608 100160 3			Sealing Washer A 18x22 Cu IS 3175 } Oil Hole			1		
8	1622 071024 0			Sealing Plug AM 16x1.5 TS 16460 } For Oil Duct in			2		
9	2525 0110 01 30			Sealing Washer A 16x20 IS 3175 CU } Cyl. Crank Case			2		
10	1305 050816 6			Main Bearing Cap No. 7 } Front & Rear			1		
11	2525 0110 01 77			Cyl. Pin M 8M 6X16 IS 2395 } For Main Brg.			14		
12	2525 0110 01 32			Main Bearing Cap No. 4 } Cap No. 1 & 7			1		
13	352 011 01 71			Main Bearing Cap No. 1, 2, 3, 5 & 6			5		
14	312 991 02 60			Bolt (for Main Bearing Cap)			14		
15	2523 0110 72 01			Pin Cylindrical (to Locate Cyl. Head)			2		
18	321 997 00 20			Drain Plug			1		
19	2525 0113 01 08			Locking Cover			1		
20	1622 071028 2			Assy. Oil Sump			1		
				Sealing Washer 18x22 Cu IS 3175			1		

TABLE 01.2

CYLINDER CRANK CASE

GROUP 01

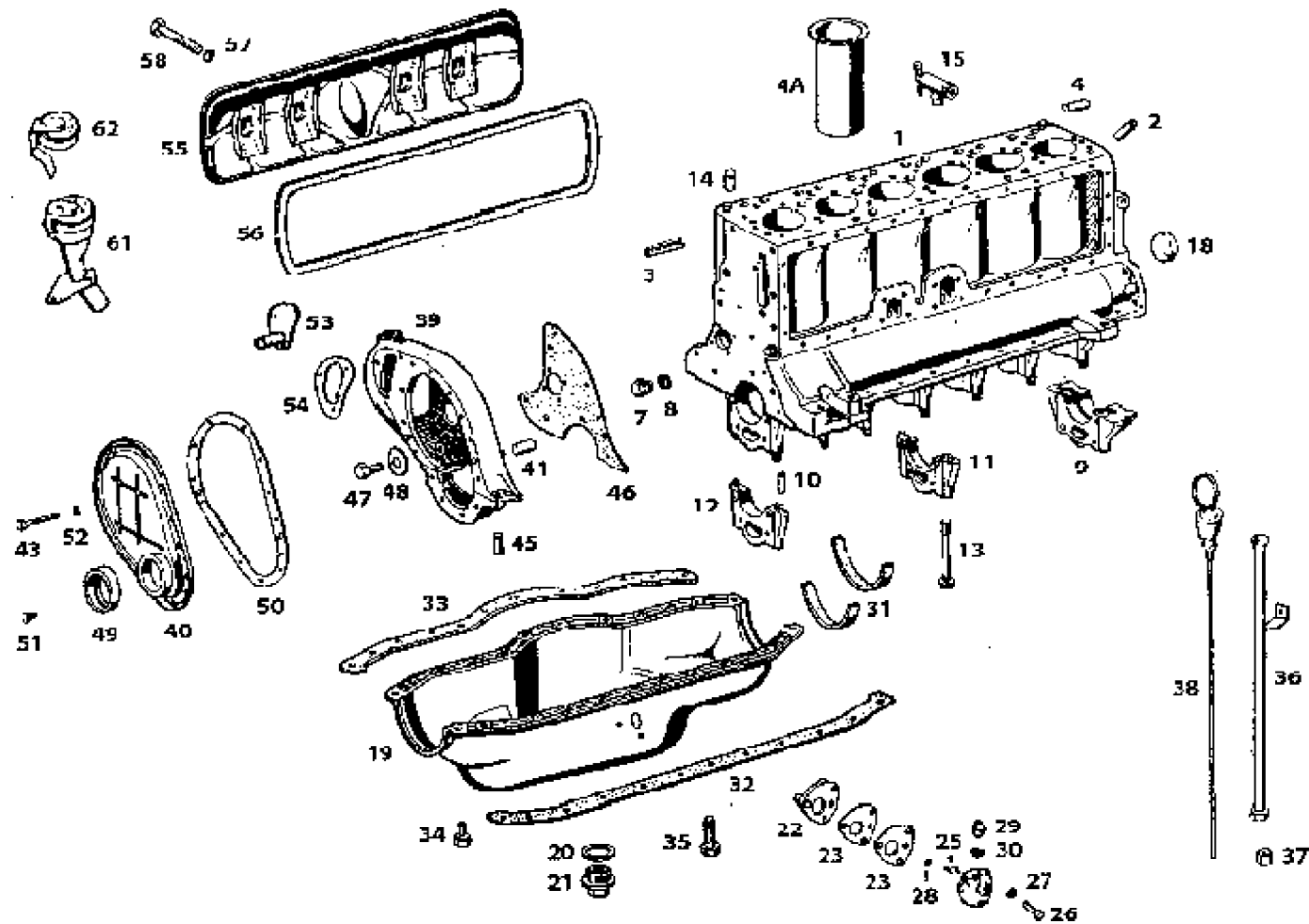


TABLE 01.2

CYLINDER CRANK CASE

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
21	2523 0110 72 01			Magnetic Drain Plug			1		
22	2523 0113 37 02			Retaining Flange (On Oil Sump)			1		
23	352 018 03 80			Gasket		T00273	2		
—	2523 0113 37 03			Flange (Oil Sump Dip Stick)			1		
25	1132 399806 1			Screw M 6x12 IS 1364			1		
26	1132 410822 1			Screw M 8x22 IS 1364			3		
27	1252 069802 5			Spring Washer B 8 IS 3063			3		
28	1252 069801 7			Spring Washer B 6 IS 3063			1		
29	2523 0117 85 01			Double Socket			1		
30	1622 051021 6			Sealing Washer A 14x18 IS 3175 AL			1		
31	2525 0113 53 01			Gasket		P02470	2		
32	2525 0113 53 02			Gasket LH		P02470	1		
33	2525 0113 53 03			Gasket RH		P02470	1		
31	2525 0113 53 04			Gasket		B01530	2		
32	2525 0113 53 05			Gasket LH		B01530	1		
33	2525 0113 53 06			Gasket RH		B01530	1		
34	2523 0113 01 13			Assy. Combi Screw			2		
35	2523 0113 01 14			Assy. Combi Screw			18		
36	2523 0117 01 65			Assy. Tube (for Dipstick)			1		
37	1615 170150 1			Cap Nut AL 15 IS 8803			1		

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CYLINDER CRANK CASE

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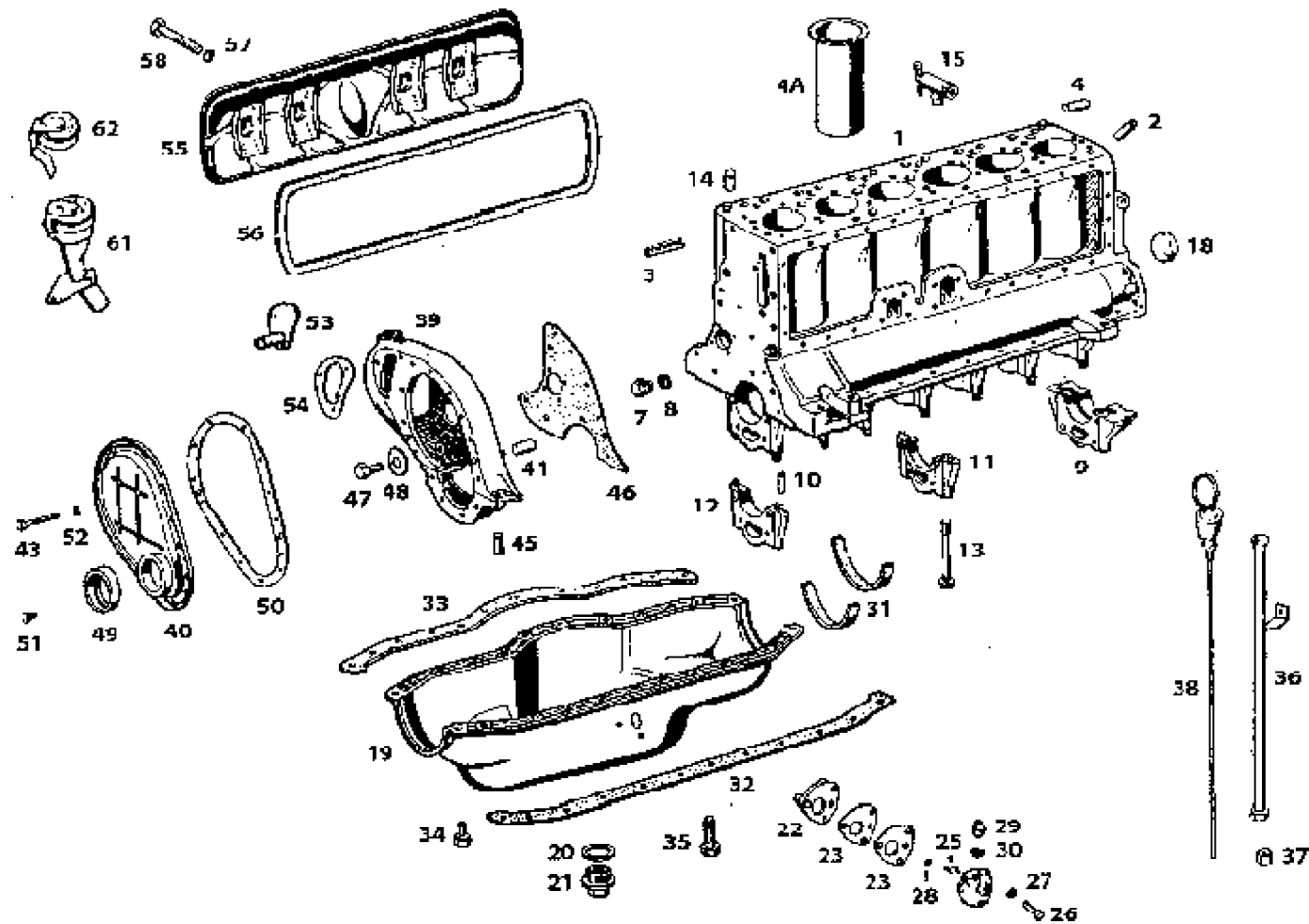


TABLE 01.2

CYLINDER CRANK CASE

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1626 100150 4			Slip Ring L 15 TS 16592			1		
38	2525 0117 01 47			Assy. Oil Dipstick Complete			1		
—	1705 050010 1			'O' Ring 6.00x1.80 TS 16220			1		
—	2523 0117 33 09			Bracket			1		
—	1132 399822 3			Screw M 8x16 IS 1364			2		
—	1252 069802 5			Spring Washer B8 IS 3063			2		
—	1205 159802 2			Nut M 8 IS 1364			2		
—	312 995 24 20			Clamp			1		
—	1132 399806 1			Screw M 6x12 IS 1364			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364			1		
39	312 010 03 33			Assy. Timing Gear Housing			1		
40	352 015 02 01			Cover Timing Gear (Front)			1		
—	2525 0114 37 02			Cover Timing Gear (Bottom)			1		
41	2060 9970 67 01			Pin Cylindrical 8x16			2	1305 050816 6	
—	1132 419603 1			Screw M 8x22 IS 1364			1		
43	1106 409602 0			Bolt M 8x40 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
45	1305 090925 0			Pin Cylindrical 10H8x25 IS 2393			4		

TABLE 01.2

CYLINDER CRANK CASE

GROUP 01

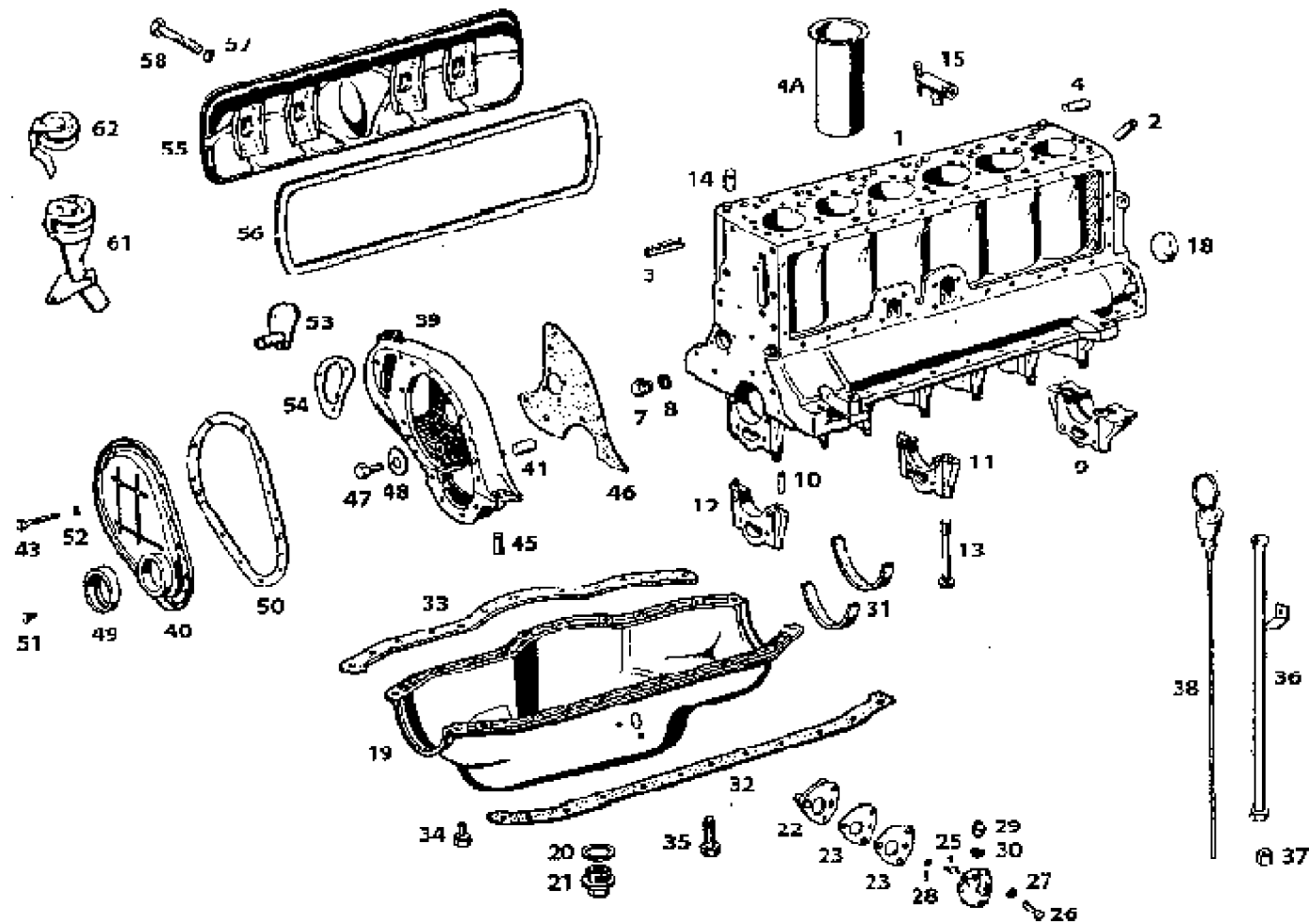


TABLE 01.2
CYLINDER CRANK CASE
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
46	312 015 05 80			Gasket		T00273	1		
47	1132 399804 5			Screw M 10x25 IS 1364			3		
48	312 994 03 10			Locking Plate			3		
49	2534 0310 78 01			Oil Seal		T04570	1	006 997 54 46	
50	352 015 03 20			Gasket		B01530	1		
51	1132 399806 1			Screw M 6x12 IS 1364			8		
—	1106 380660 1			Bolt M 6x60 IS 1364			5		
52	1252 069801 7			Spring Washer B 6 IS 3063			13		
—	1265 060064 1			Washer A 6.4 IS 5370 (Cover to T.G. Hsg.)			13		
—	2534 0114 01 19			Assy. Plug (for Timing Gear Hsg.)			1		
53	312 010 02 80			Assy. Cover Top with Pointer			1		
54	312 015 00 80			Gasket (for Top Cover)		T00273	1		
—	2523 0114 01 19			Assy. Combi Screw (Top Cover to Timing Gear Hsg.)			3		
—	2523 0114 80 01			Screw			3		
—	2523 0113 87 02			Disc Spring			3		
55	2525 0114 01 14			Assy. Cover (Push Rod Chamber)			1		
56	2525 0114 63 01			Gasket		T00273	1		

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CYLINDER CRANK CASE

GROUP 01

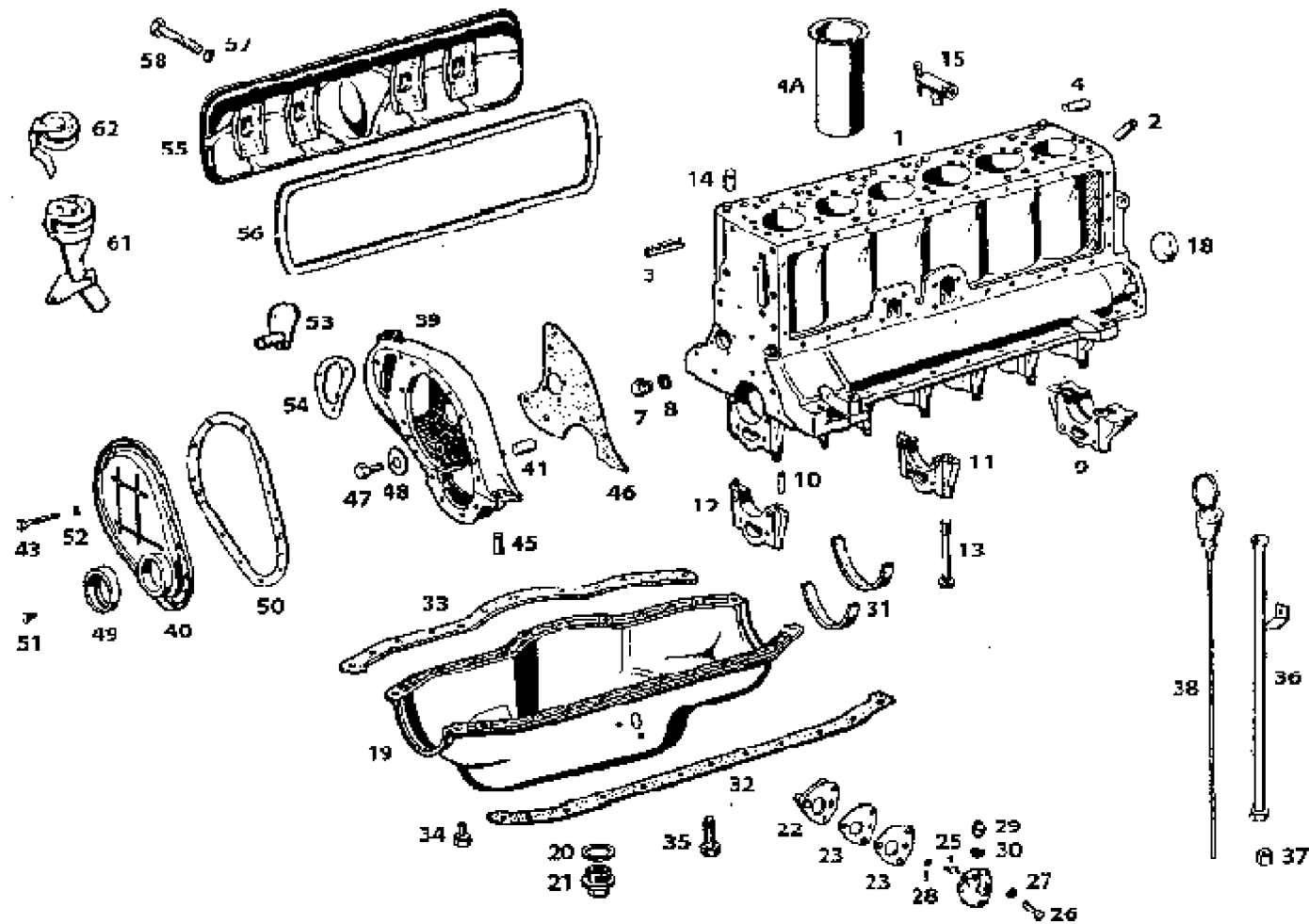


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CYLINDER CRANK CASE

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
57	1622 181009 4			Sealing Washer			4		
58	1132 390845 3			C 8x11.5 TS 17751			4		
61	2523 0117 01 99			Screw M 8x45 IS 1364			1		
62	2523 0117 02 02			Assy. Oil Filler			1		
—	1132 390845 3			Cap			2		
—	1252 069802 2			Screw M 8x45 IS 1364			2		
—	1205 159802 2			Spring Washer B 8 IS 3063			2		
				Nut M 8 IS 1364			2		

TABLE 01.3

CYLINDER HEAD AND COVER

GROUP 01

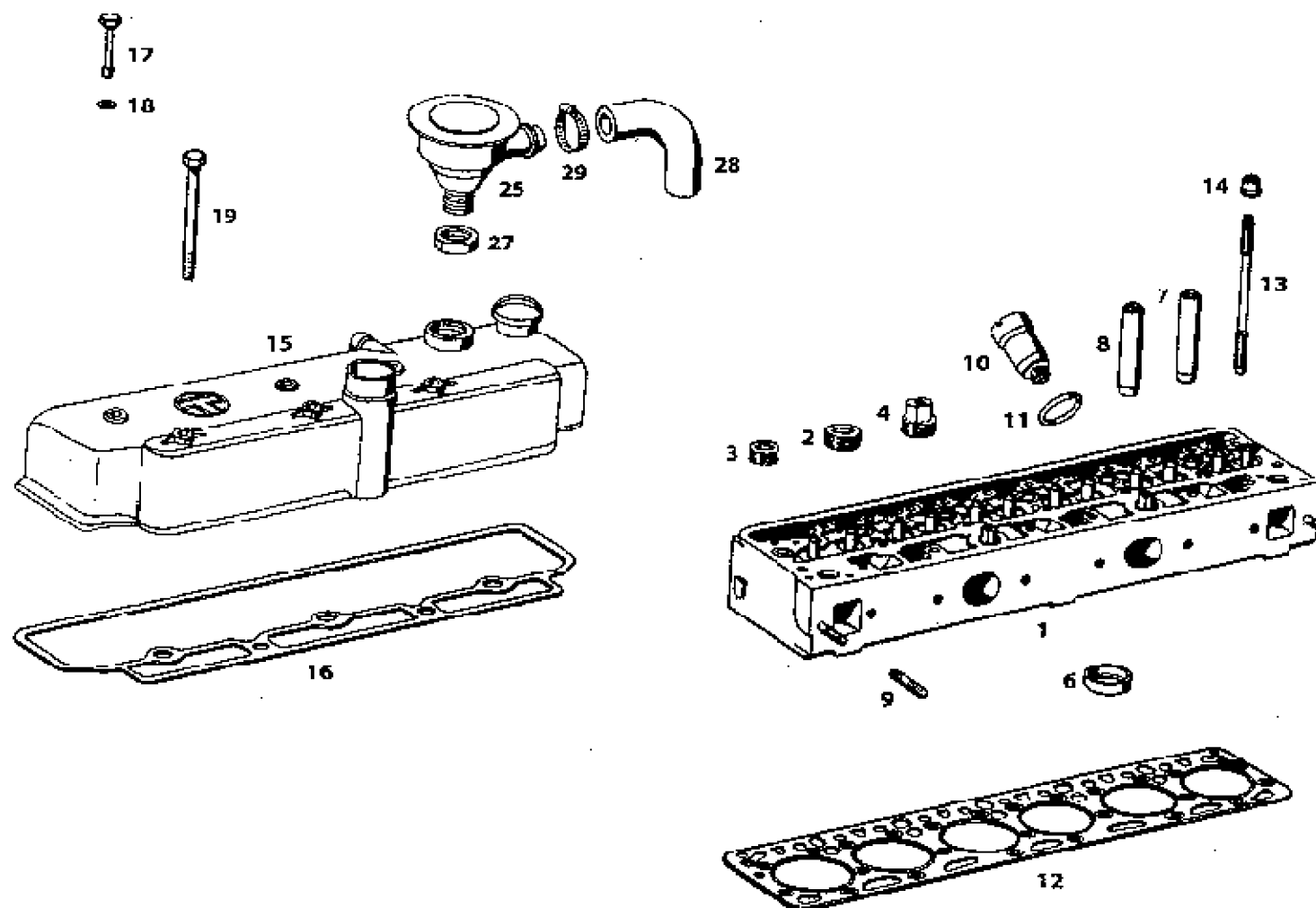


TABLE 01.3
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2525 0115 01 60			CYLINDER HEAD AND COVER			1		
—	2525 0115 01 59			Assy. Cylinder Head with Valves			1		
2	1608 180300 9			Assy. Cylinder Head without Valves			5		
3	1608 180240 1			Screw Plug MC 30x1.5 IS 9645			2		
4	312 016 00 61			Screw MC 24x1.5 IS 9645			2		
—	1622 051014 3			Sealing Plug			2		
—	1608 100100 0			Sealing Plug AM 10x14 IS 3175			1		
—	352 053 16 31			Sealing Plug AM 10x1 TS 16460			1		
—	352 053 17 31			Valve Seat Ring STD.			6		
6	2525 0115 34 10			Valve Seat Ring STD. I			6		
—	2525 0115 34 11			Valve Seat Ring STD.			6		
—	2525 0115 34 12			Valve Seat Ring STD I			6		
7	2534 0515 34 02			Valve Seat Ring STD II			6		
—	2534 0515 34 03			Valve Guide Inlet (STD)			6		
—	2534 0515 34 04			Valve Guide Inlet (STD I)			AR		
—	2534 0515 34 05			Valve Guide Inlet (Repair Stage I)			AR		
8	2534 0515 34 07			Valve Guide Inlet (Repair Stage II)			AR		
—	2534 0515 34 08			Valve Guide Exhaust (STD)			6		
—	2534 0515 34 09			Valve Guide Exhaust (STD. I)			AR		
—	2534 0515 34 09			Valve Guide Exhaust (Repair Stage I)			AR		

TABLE 01.3

CYLINDER HEAD AND COVER

GROUP 01

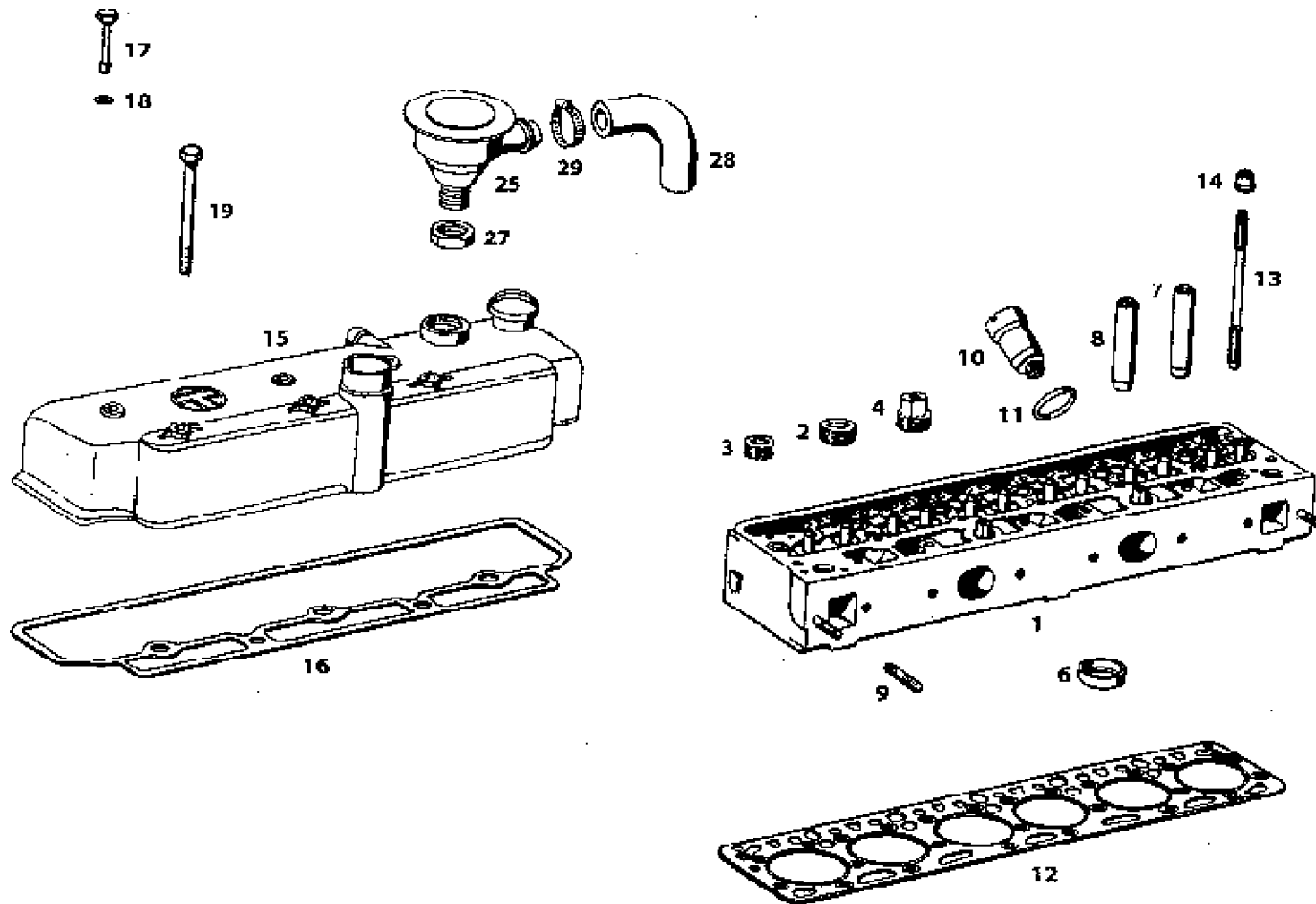


TABLE 01.3
CYLINDER HEAD AND COVER
GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2534 0515 34 10			Valve Guide Exhaust (Repair Stage II)			AR		For Selection
9	1163 161040 6			Stud M 10x40 (Exh. Manifold to Cyl. Head) TS 17111			2		
10	2520 0115 84 01			Protective Sleeve			6		
11	2520 0115 77 01			Sealing Plug			6		
—	2520 0116 53 01			Gasket (For Nozzle Holder)		B01530	6		
—	2525 0116 01 11			Nozzle Holder with Nozzle			6		
—	2520 0116 80 01			Pressure Lock			6		
12	2525 0116 53 02			Gasket (for Cyl Head)		T00273	1	352 016 06 20	
13	322 990 05 05			Stud Bolt } Cyl. Head to			25		
14	315 038 00 72			Nut } Cyl. Crank Case			25		
15	2523 0115 01 29			Cover Cylinder Head (Buffed)			1		
—	2523 0115 01 30			Cover Cylinder Head			1		
—	2523 0115 01 50			Cover Cylinder Head			1		
—	2523 0913 77 19			Rubber Sleeve			1		
16	2525 0115 53 14			Gasket (For Head Cover)		B01530	1	2525 0115 53 16	
17	322 990 00 19			Stretch Bolt } Cyl. Head			4		
—	1106 409608 9			Bolt M 8x125 IS 1364 } Cover to			2		
18	1622 071012 6			Sealing Ring A 8x14 Cu IS 3175 } Cyl. Head			6		
19	1106 409606 2			Bolt M 8x105 IS 1364			2		

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CYLINDER HEAD AND COVER

GROUP 01

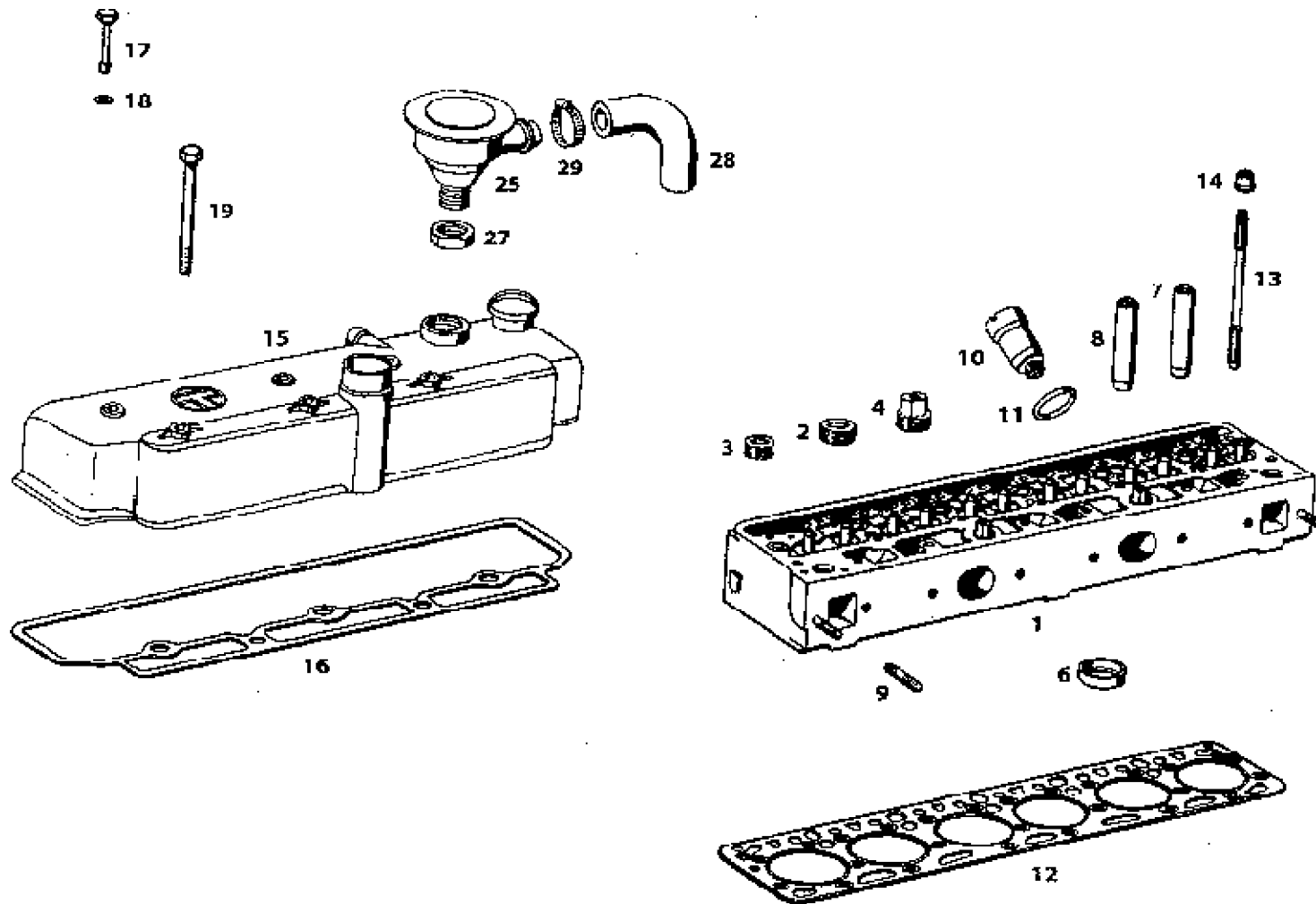


TABLE 01.3

CYLINDER HEAD AND COVER

GROUP 01

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
25	2523 0117 01 96			OIL SEPARATOR			1		
—	2523 0117 01 98			Assy. Oil Separator			1		
27	2525 0117 99 03			Assy. Cover			1		
28	2525 0117 58 05			Nut			1		
29	2525 0117 58 05			Hose (to Assy. Oil Separator)			1		
—	1428 050035 7			Hose Clip 35 A IS 4762			2		
—	2523 0117 42 17			Clamp (Upper) } For Clamping			1		
—	2523 0117 42 19			Clamp (Lower) } Tube			1		

TABLE 03.1

MOVING PARTS

GROUP 03

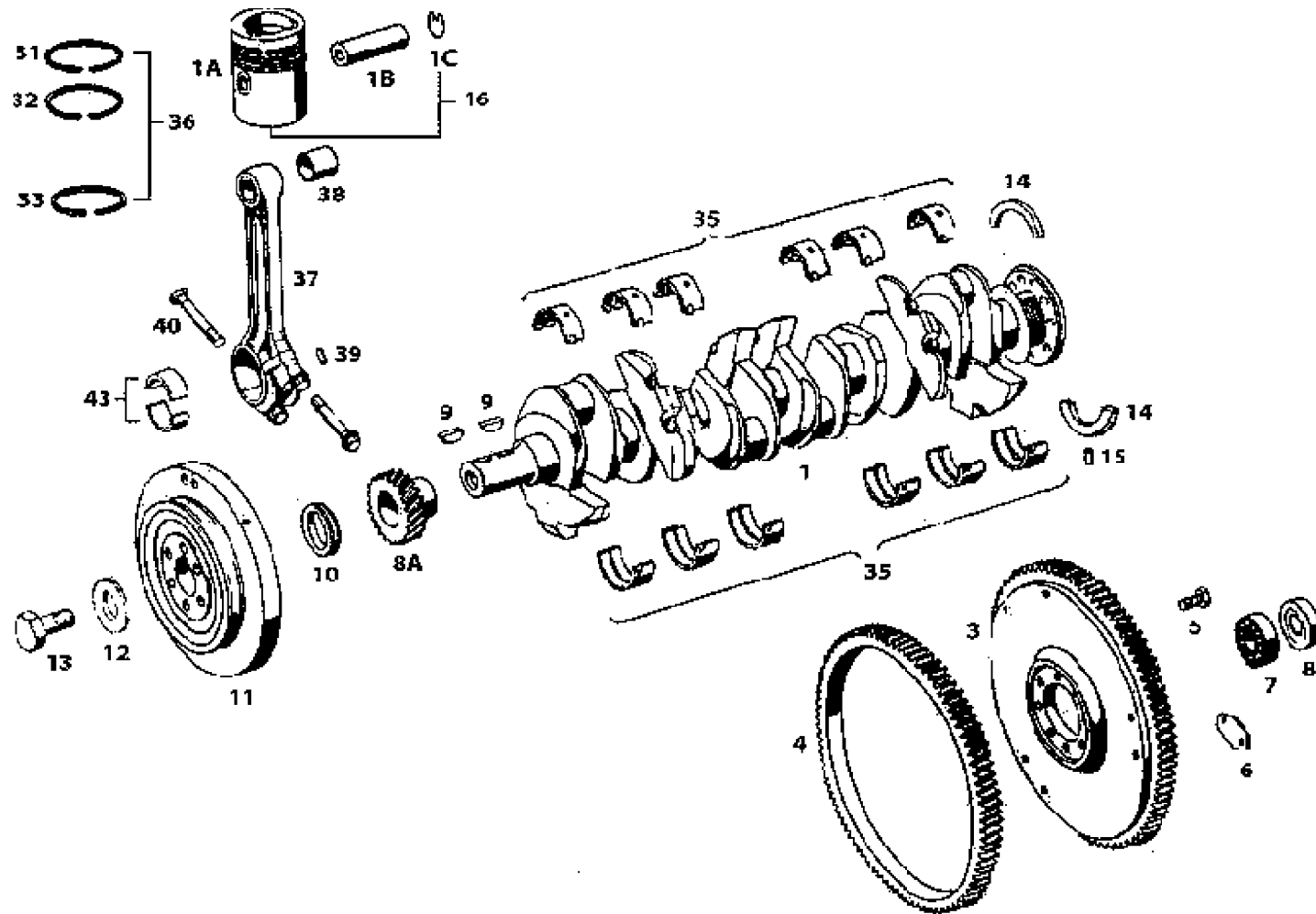


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				CRANKSHAFT					
1	2525 0310 79 34			Assy. Crankshaft STD (Integral Type)			1		} For Selection
1	2525 0310 01 45			Assy. Crankshaft STD I (Integral Type)			1		
3	2523 0311 01 04			Assy. Flywheel with Ring Gear			1		
4	352 032 11 05			Ring Gear			1		
5	312 990 03 01			Bolt			8		
6	312 994 02 32			Locking Plate			4		
7	2534 0310 31 02			Ball Bearing (Deep Groove) 6204 (47x20x14)		S64101	1	2523 0310 31 01	
8	312 031 05 33			Locking Ring (In Crankshaft to Fix the Bearing)			1		
8A	352 052 00 03			Crankshaft Gear			1	2523 0511 37 02	
9	1365 051009 1			Woodruff Key 8x13 TS 15505			2		
10	2525 0313 86 03			Spacer			1		
—	2525 0313 82 01			Oil Slinger			1		
11	2523 0313 01 12			Assy. Vibration Damper			1	2523 0313 01 19	
12	2523 0313 86 03			Thrust Spacer			1		
13	2523 0313 32 02			Lock (V. Damper)			1		
14	2525 0310 78 01			Sealing Ring Half (For 7th M.B. Crankshaft Bearing)			2	000 997 96 41	
15	186 991 00 55			Pin			2		

TABLE 03.1

MOVING PARTS

GROUP 03

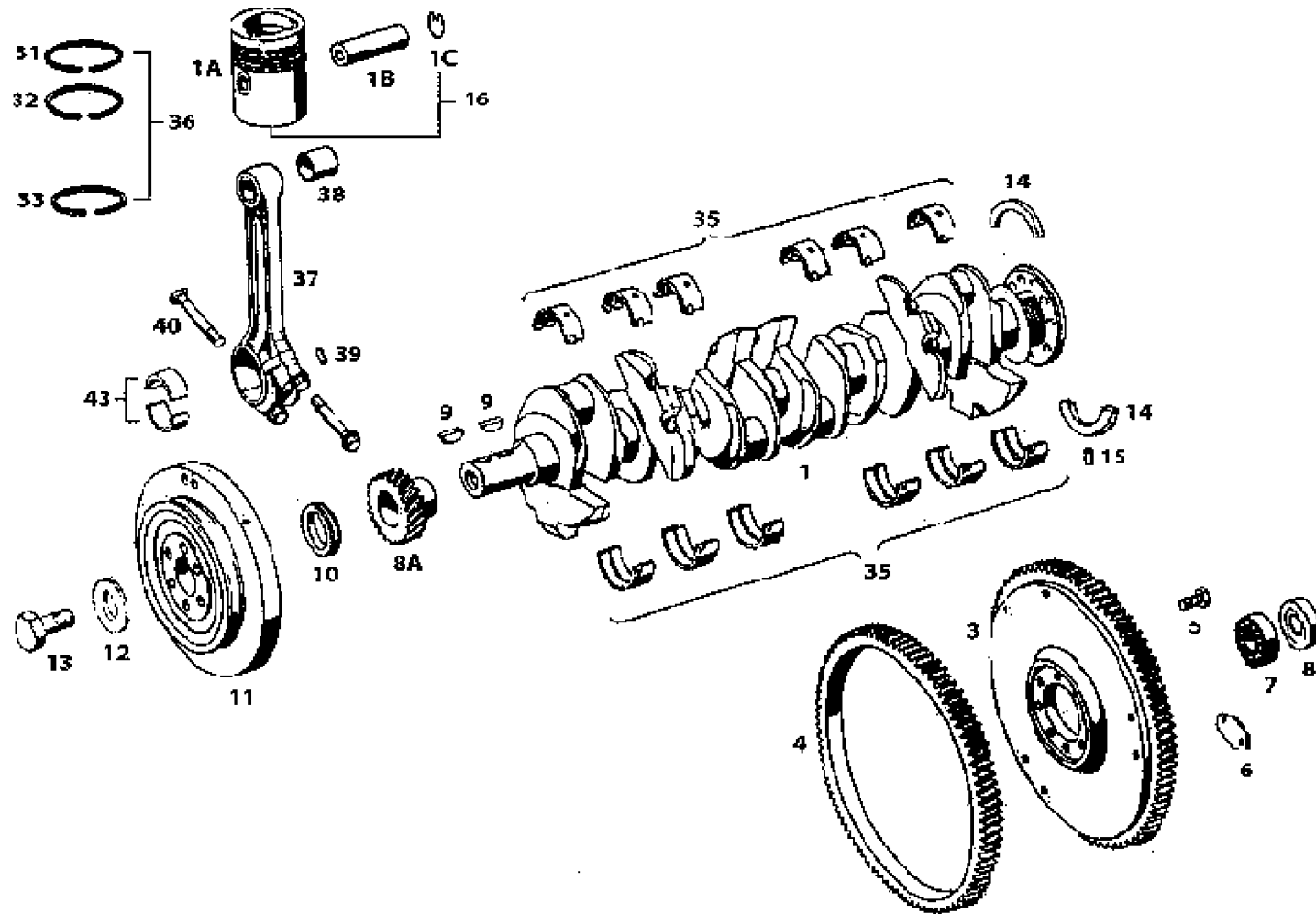


TABLE 03.1

MOVING PARTS

GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
35	8854 0370 25 25			MAIN BEARING SET Main Bearing Set (STD) Consisting of : Bearing Upper Half 352 033 00 01 Bearing Lower Half 352 033 00 02		G00570	1 7 7	2525 0312 01 25	
35	2525 0312 01 26			Main Bearing Set (STD I) Consisting of : Bearing Upper Half 352 033 01 01 Bearing Lower Half 352 033 01 02		G00570	1 7 7		
35	8854 0372 25 25			Main Bearing Set (R/S I) Consisting of : Bearing Upper Half 352 033 02 01 Bearing Lower Half 352 033 02 02		G00570	1 7 7	2525 0312 01 27	
35	8854 0373 25 25			Main Bearing Set (R/S II) Consisting of : Bearing Upper Half 352 033 03 01 Bearing Lower Half 352 033 03 02		G00570	1 7 7	2525 0312 01 28	
35	8854 0374 25 25			Main Bearing Set (R/S III) Consisting of : Bearing Upper Half 352 033 04 01 Bearing Lower Half 352 033 04 02		G00570	1 7 7	2525 0312 01 29	
35	8854 0375 25 25			Main Bearing Set (R/S IV) Consisting of : Bearing Upper Half 352 033 05 01 Bearing Lower Half 352 033 05 02		G00570	1 7 7	2525 0312 01 30	
35	8854 0376 25 25			Thrust Washer Set (STD) Consisting of :		G00570	1	2525 0312 01 22	

TABLE 03.1

MOVING PARTS

GROUP 03

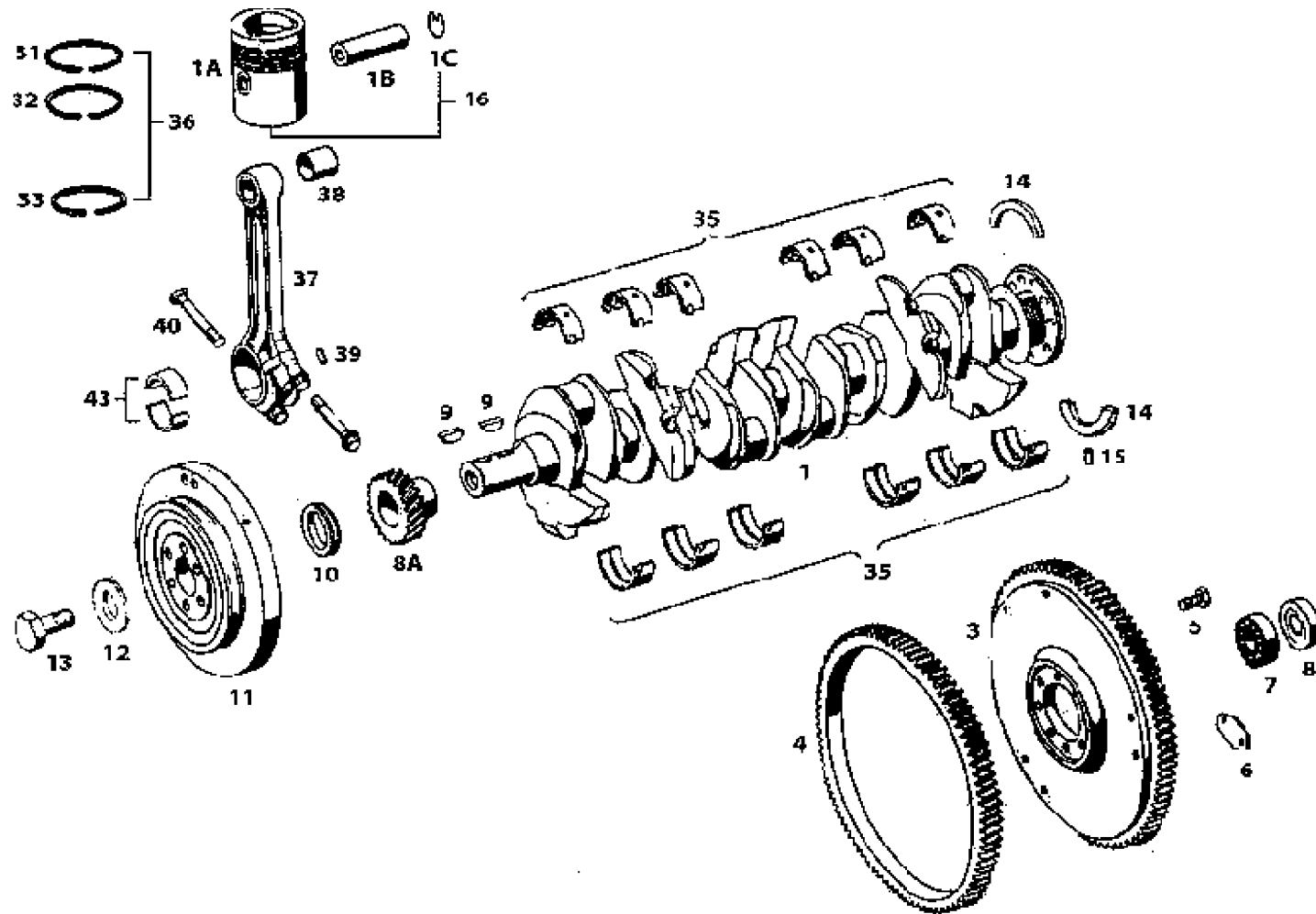


TABLE 03.1

MOVING PARTS

GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
35	8854 0377 25 25			Thrust Washer Upper Half 2525 0312 34 42			2		
				Thrust Washer Lower Half			2		
				Thrust Washer Set (STD I) Consisting of :		G00570	1	2525 0312 01 23	
				Thrust Washer Upper Half			2		
				Thrust Washer Lower Half			2		
35	8854 0378 25 25			Thrust Washer Set (STD II) Consisting of :		G00570	1	2525 0312 01 24	
				Thrust Washer Upper Half			2		
				Thrust Washer Lower Half			2		
				BARE PISTON SET W/O RINGS					
16	8854 0379 25 25			Bare Piston Set STD w/o Rings Consists of :		I20711	1	8854 0303 25 25	
1A				Piston (STD)			6		
1B				Pin			6		
1C				Circlip			12		
				RING SET					
36	8854 0391 25 25			Set of Piston Rings		G02572	1	8854 0302 25 25	
				(for Cyl. Bore Dia. 97.00 mm STD) Consisting of :					
31				Double Trapez Ring (Gr. I)			6		
32				Compression Ring (Gr. II)			6		
33				Conformable Oil Ring (Gr. III)			6		

TABLE 03.1

MOVING PARTS

GROUP 03

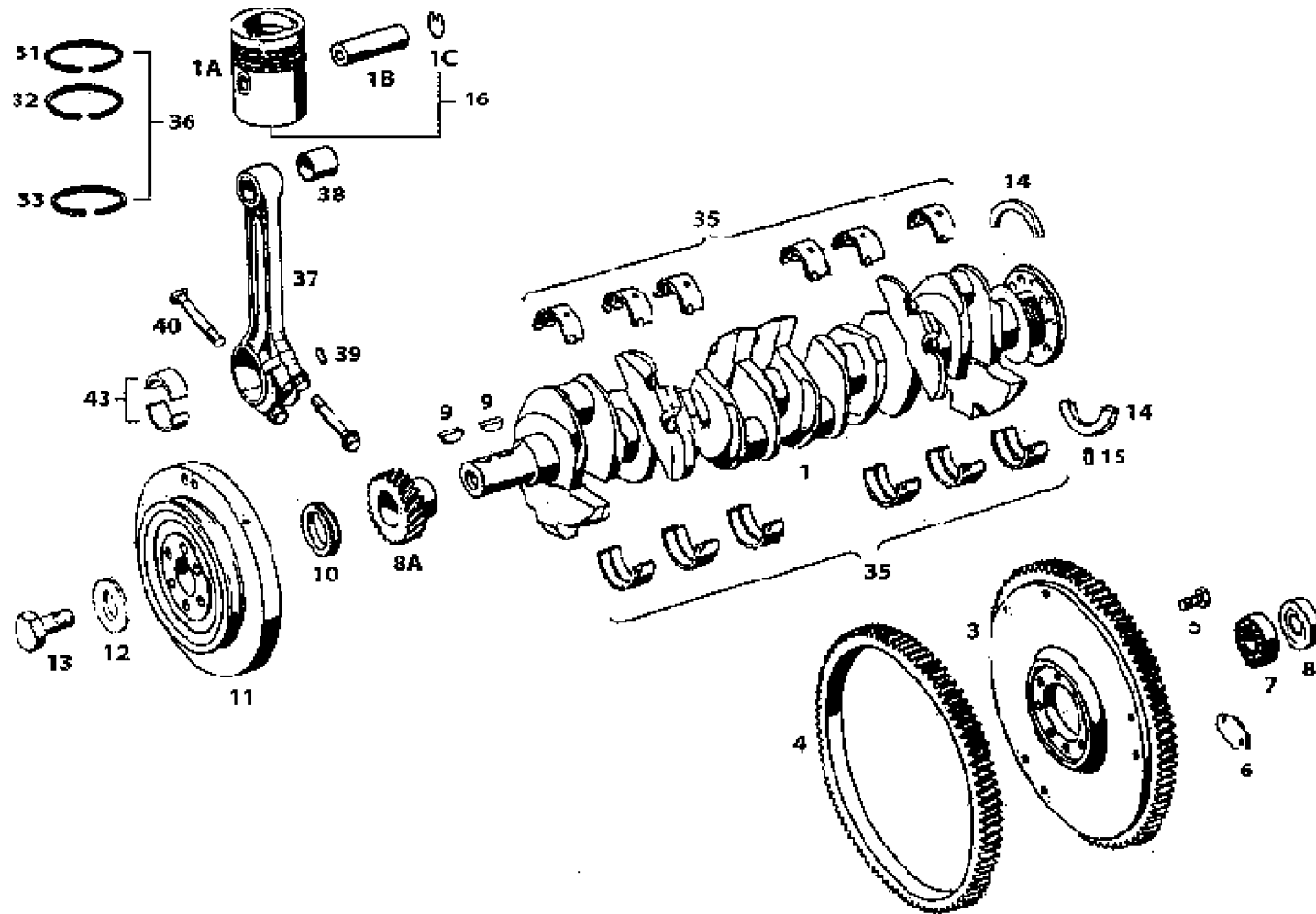


TABLE 03.1
MOVING PARTS
GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
37	2525 0315 01 07			CONNECTING ROD AND					
38	352 038 11 50			CONNECTING ROD BEARING					
—	352 038 12 50			Assy. Con. Rod (STD) with Bush (w/o Brg.)		B05140	6		} For Selection
39	1305 050714 3			Bush (STD) (O.D. 39 mm, I.D. 35.25 mm)			6		
40	2525 0315 32 01			Bush (R/S I) (O.D. 39.2 mm, I.D. 35.25 mm)			6		
				Pin Cylindrical 6x14 IS 549			12		
				Connecting Rod Screw			12		
				CONNECTING ROD BEARING SET					
43	8854 0362 25 25			Bearing Set for Con. Rod (STD)		B05140	1	2525 0312 01 10	
				Consisting of :		G00570			
				Bearing Half (Upper & Lower)	352 038 06 10		12		
—	2525 0312 01 11			Bearing Set for Con. Rod (STD I)		B05140	1		
				Consisting of :		G00570			
				Bearing Half (Upper & Lower)	352 038 07 10		12		
—	8854 0364 25 25			Bearing Set for Con. Rod R/S I Consists of :		B05140	1	2525 0312 01 12	
				Bearing Half (Upper & Lower)	352 038 08 10	G00570	12		
—	8854 0365 25 25			Bearing Set for Con. Rod R/S II		B05140	1	2525 0312 01 13	
				Consisting of :		G00570			
				Bearing Half (Upper & Lower)	352 038 09 10		12		
—	8854 0366 25 25			Bearing Set for Con. Rod R/S III		B05140	1	2525 0312 01 14	

TABLE 03.1

MOVING PARTS

GROUP 03

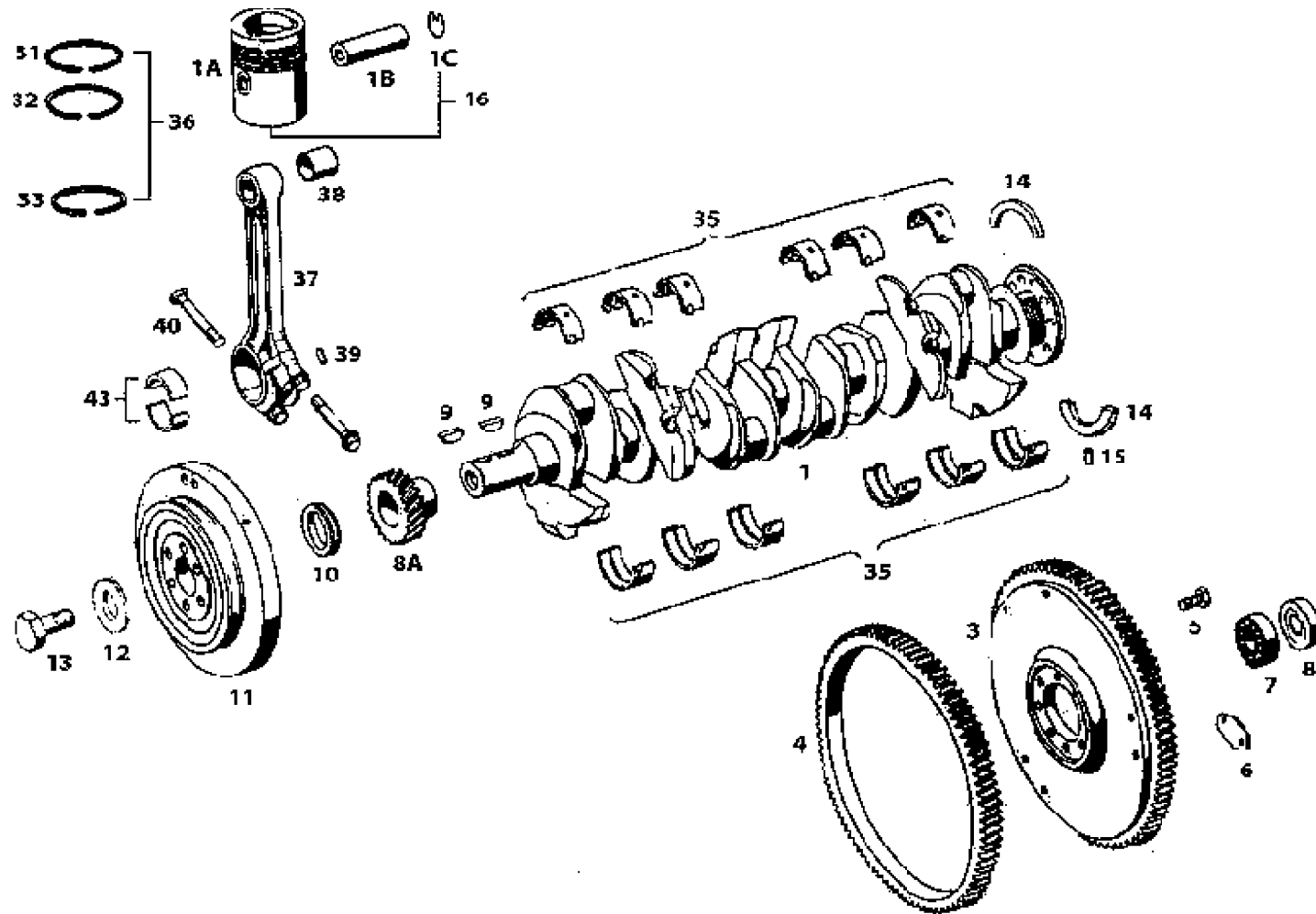


TABLE 03.1

MOVING PARTS

GROUP 03

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	8854 0367 25 25			Consisting of : Bearing Half (Upper & Lower) Bearing Set for Con. Rod R/S IV Consisting of : Bearing Half (Upper & Lower) 352 038 11 10	352 038 10 10	G00570 B05140 G00570	12 1 12	2525 0312 01 15	

TABLE 05.1

ENGINE TIMING

GROUP 05

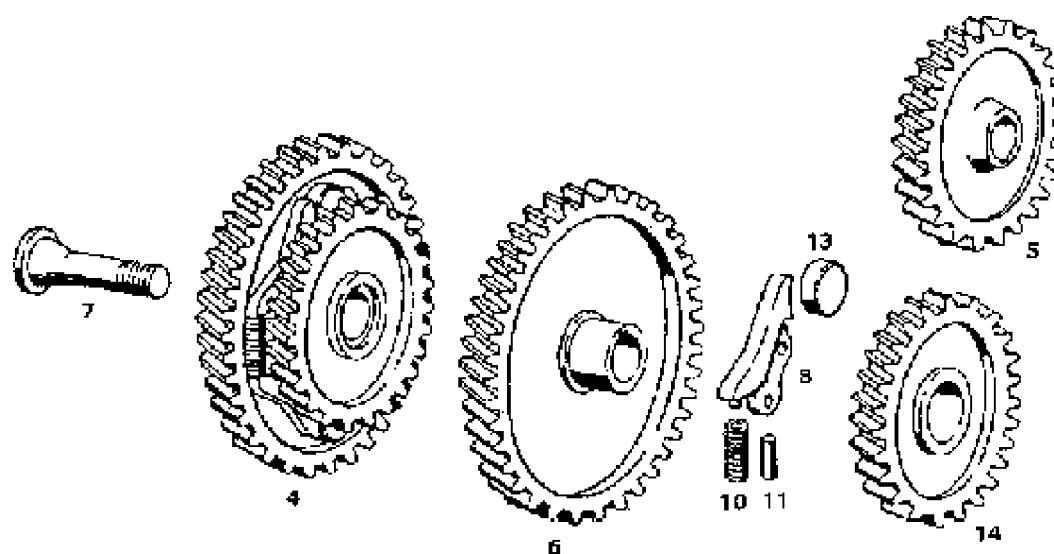


TABLE 05.1

ENGINE TIMING

GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2525 0510 01 40			ENGINE TIMING			1		} For Selection
—	2525 0510 01 41			Assy. Camshaft with Cyl. Pin STD			1		
—	2534 0510 67 01			Assy. Camshaft with Cyl. Pin STD I			1		
3	1365 050808 9			Pin Cylindrical			1		
				Woodruff Key 6x10 IS 2294			1		
				INJECTION TIMER DEVICE					
4	352 070 16 45			Assy. Injection Timer			1		
5	352 070 11 13			Assy. Drive Gear (FIP)			1		
6	352 077 03 14			Drive Gear			1		
7	2523 0711 80 01			Collar Screw			8		
8	352 075 10 25			Segment			4		
—	2523 0510 59 01			Parallel Key			1		
10	352 993 07 01			Pressure Spring			4		
11	352 075 03 74			Pin Injection Timer			2		
—	352 051 00 62			Butting Ring (On Camshaft)			1		
13	352 075 00 35			Fly Weight Timer			2		
14	352 050 00 04			Gear Assy. (On Camshaft)			1		
—	352 052 02 01			Gear (Camshaft)			1		
—	352 051 00 10			Bearing No. 1			1		
—	2060 0511 31 03			Bearing No. 2, 3 & 4			3		

TABLE 05.1

ENGINE TIMING

GROUP 05

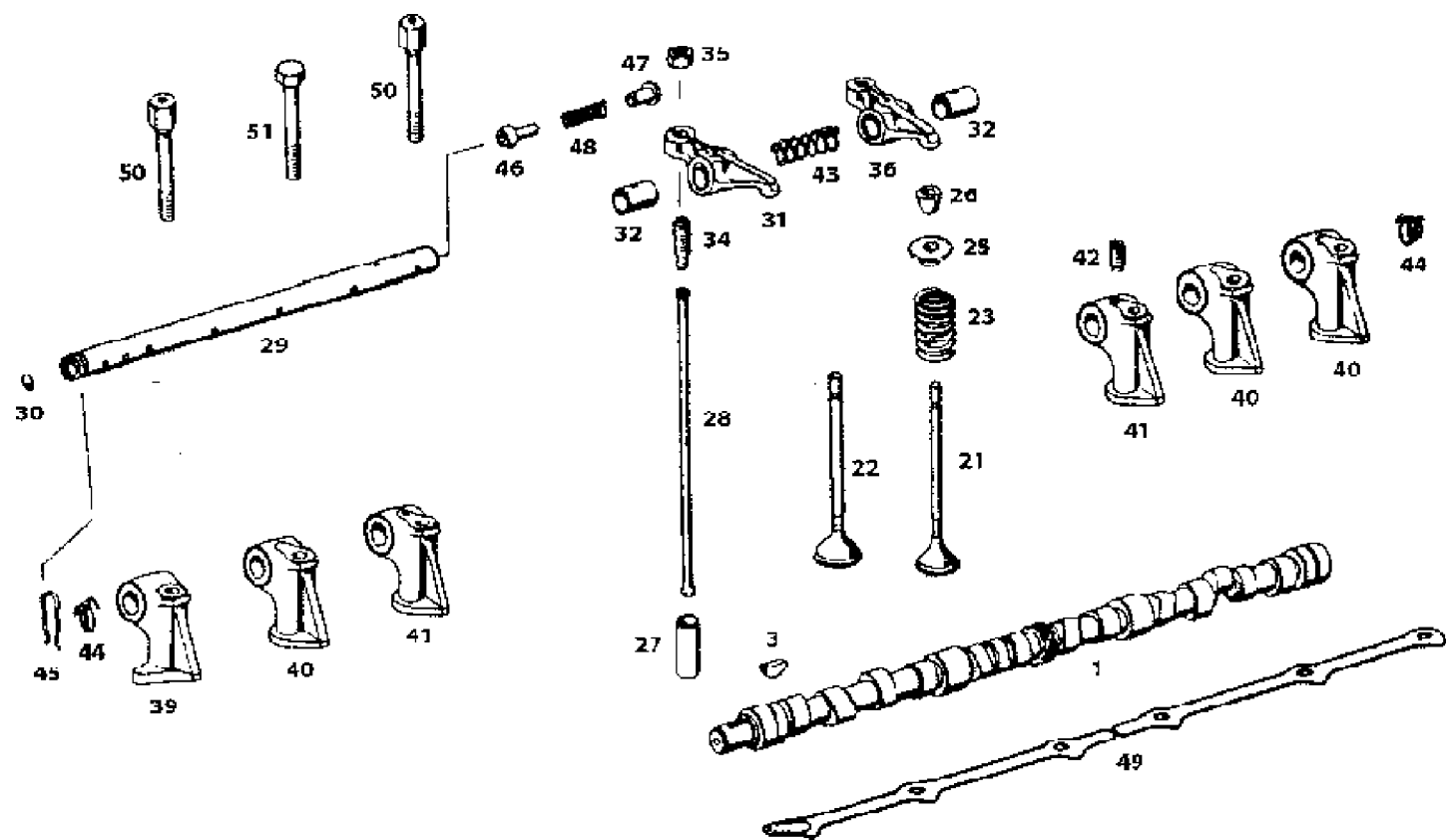


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	352 075 00 71			Pin (Timer Mounting)			1		
—	352 052 07 62			Thrust Washer			1		
—	312 990 00 04			Hex. Screw			4		
21	2534 0512 90 03			Valve Inlet			6	352 053 01 01	
22	2534 0512 90 04			Valve Exhaust			6	352 053 15 05	
23	322 053 04 20			Spring			12		
—	352 990 20 40			Valve Spring Washer			12		
25	322 053 01 25			Lock Retainer Valve Spring			12		
26	312 053 01 27			Valve Spring Lock Half			24		
27	2534 0513 99 02			Tappet (Inlet & Exhaust STD)			12		
—	2534 0513 99 03			Tappet STD I			AR		
28	2525 0516 79 01			Push Rod Inlet & Exhaust			12	352 054 02 05	
29	312 050 02 31			Shaft Rocker Arm			2		
30	1707 100140 7			Sealing Cap 14 TS 16273			2		
31	352 050 10 33			Rocker Arm (LH) with Bush (1, 3, 5, 7, 8 & 11)			6		
32	312 055 00 50			Bush			6	000 055 00 50 J	
34	2523 0514 67 01			Ball End			12		
35	312 990 02 51			Hex. Nut			12		

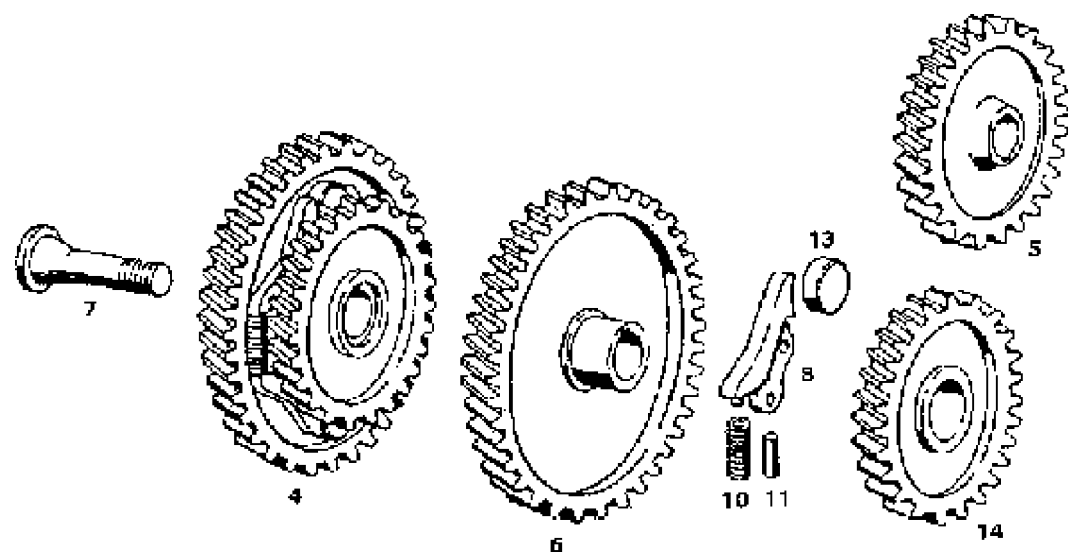


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
36	352 050 06 34			Rocker Arm (RH) with Bush (2, 4, 6, 8, 10 & 12)			6		
—	312 055 00 50			Bush			6	000 055 00 50 J	
39	352 055 06 10			Support No. 1 (For Oil Entry)			1		
40	352 055 04 10			Support No. 2, 5 & 6			3		
41	352 055 05 10			Support No. 3 & 4 (Locking)			2		
42	1143 320610 1			Grub, Screw EM 6x10 IS 2388			2		
43	312 993 07 01			Spring Long } To Space Out			4		
44	312 993 00 05			Spring Short } Rocker Arm			2		
45	312 993 00 25			Spring Clip (Rocker Arm Shaft with Rocker Arm Support Front and Rear)			2		
46	312 055 05 53			Connecting Nipple Outside			1	2523 0517 77 01	
47	312 055 06 53			Connecting Nipple Inside			1	2523 0517 77 02	
48	312 993 47 01			Spring for Connecting Nipple			1		
49	352 055 01 86			Shim			2		
50	312 055 01 71			Bolt } Rocker Arm Shaft			4		
51	1106 401263 2			Bolt M 12x75 IS 1364 } to Cyl. Head			2		
—	2525 0599 01 03			Set Engine Valve Consists of :			1	2525 0512 01 01	
				Valve (Inlet)	2534 0512 90 03		6		
				Valve (Exhaust)	2534 0512 90 04		6		

TABLE 05.1

ENGINE TIMING

GROUP 05

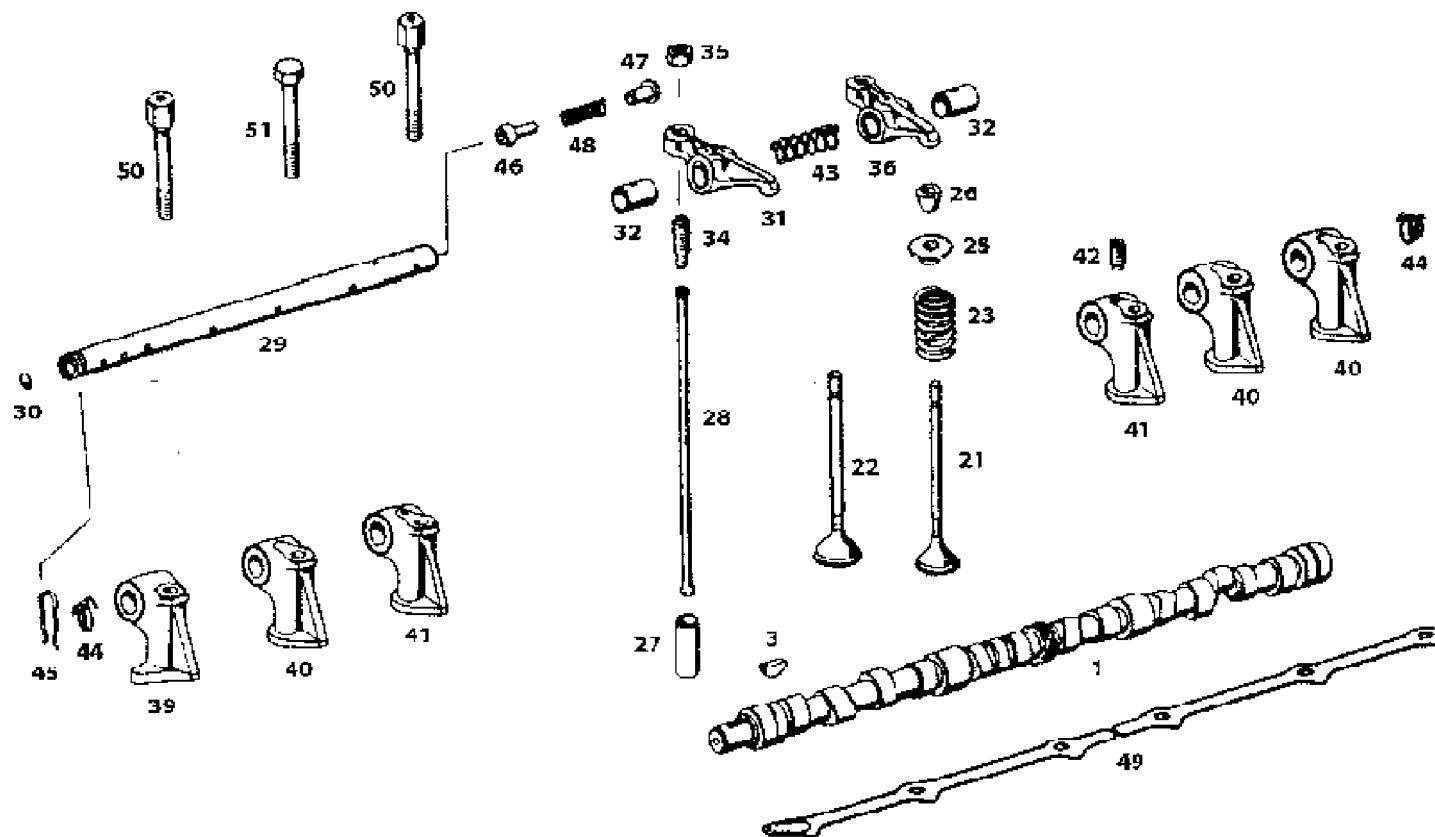


TABLE 05.1

ENGINE TIMING

GROUP 05

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	8854 0504 25 25			Camshaft Bush Set Std. Consisting of : Bearing No. 1 Bearing No. 2, 3 & 4	352 051 00 10 2060 0511 31 03		1 1 1		

TABLE 07.1

INJECTION PUMP

GROUP 07

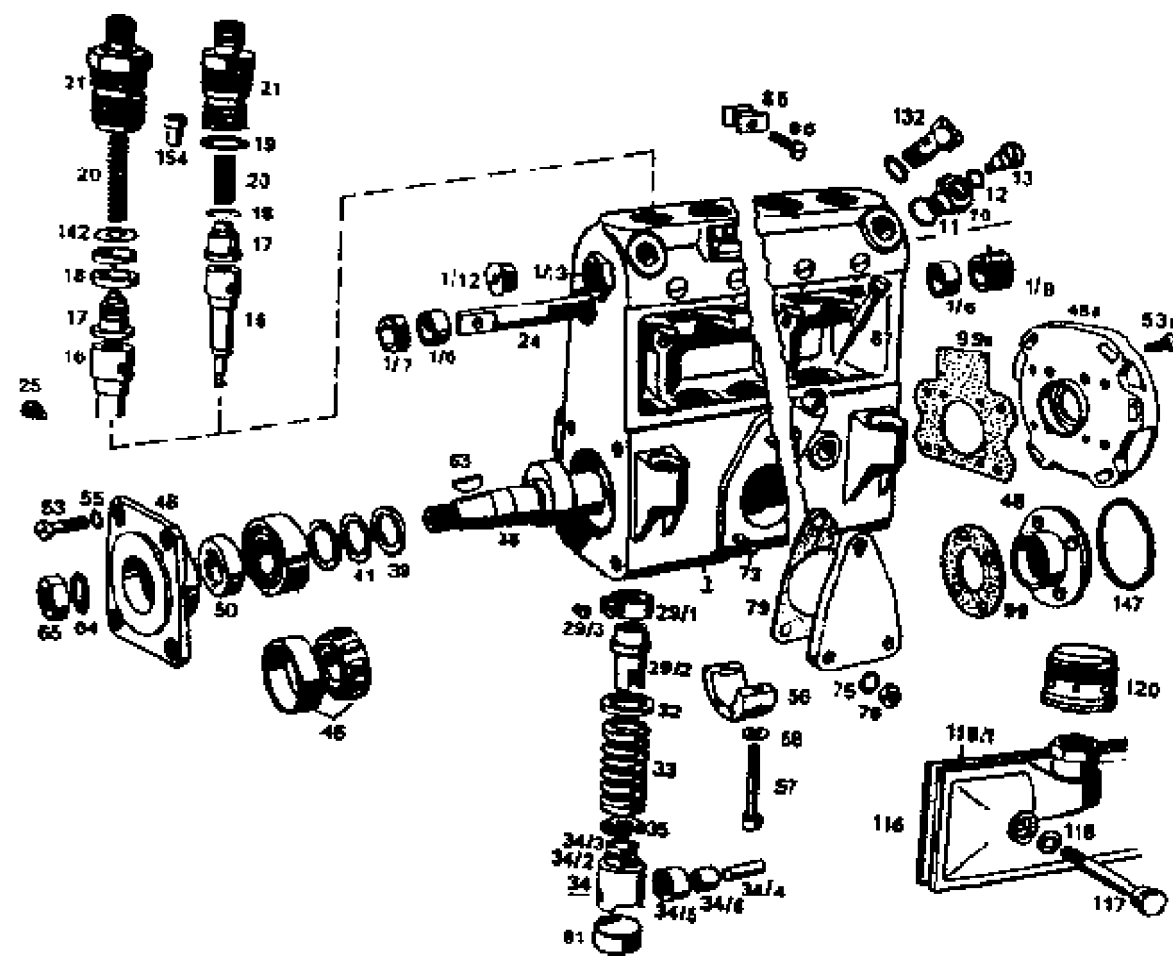


TABLE 07.1
INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	9 400 030 631			INJECTION PUMP Fuel Injection Pump with RQV Governor & Feed Pump	9 400 030 631	M08562	1	2525 0710 02 71	
1/6	1 410 202 086			Guide Bush	1 410 202 086		2		
1/7	1 423 344 001			Threaded Ring	1 423 344 001		1		
1/8	1 410 361 001			Threaded Bush	1 410 361 001		1		
1/12	1 423 463 040			Closing Ring	1 423 463 040		1		
1/13	2 423 455 080			Reducing Nipple	2 423 455 080		1		
10	1 423 462 101			Reducing Nipple	1 423 462 101		1		
11	2 916 710 611			Sealing Washer	2 916 710 611		1		
12	1 410 107 005			Washer	1 410 107 005		1		
13	1 413 453 025			Air Vent Screw	1 413 453 025		1		
16	1 418 325 096			Element	1 418 325 096		6		
17	9 411 038 578			Delivery Valve	9 411 038 578		6		
18	1 410 105 001			Washer for Delivery Valve	1 410 105 001		6		
19	1 530 210 003			Sealing Ring	1 530 210 003		6		
20	1 414 613 013			Delivery Valve Spring	1 414 613 013		6		
21	1 413 372 072			Delivery Valve Holder	1 413 372 072		6		
24	1 416 026 005			Control Rack	1 416 026 005		1		
25	1 413 417 012			Control Rack Locating Screw	1 413 417 012		1		

TABLE 07.1

INJECTION PUMP

GROUP 07

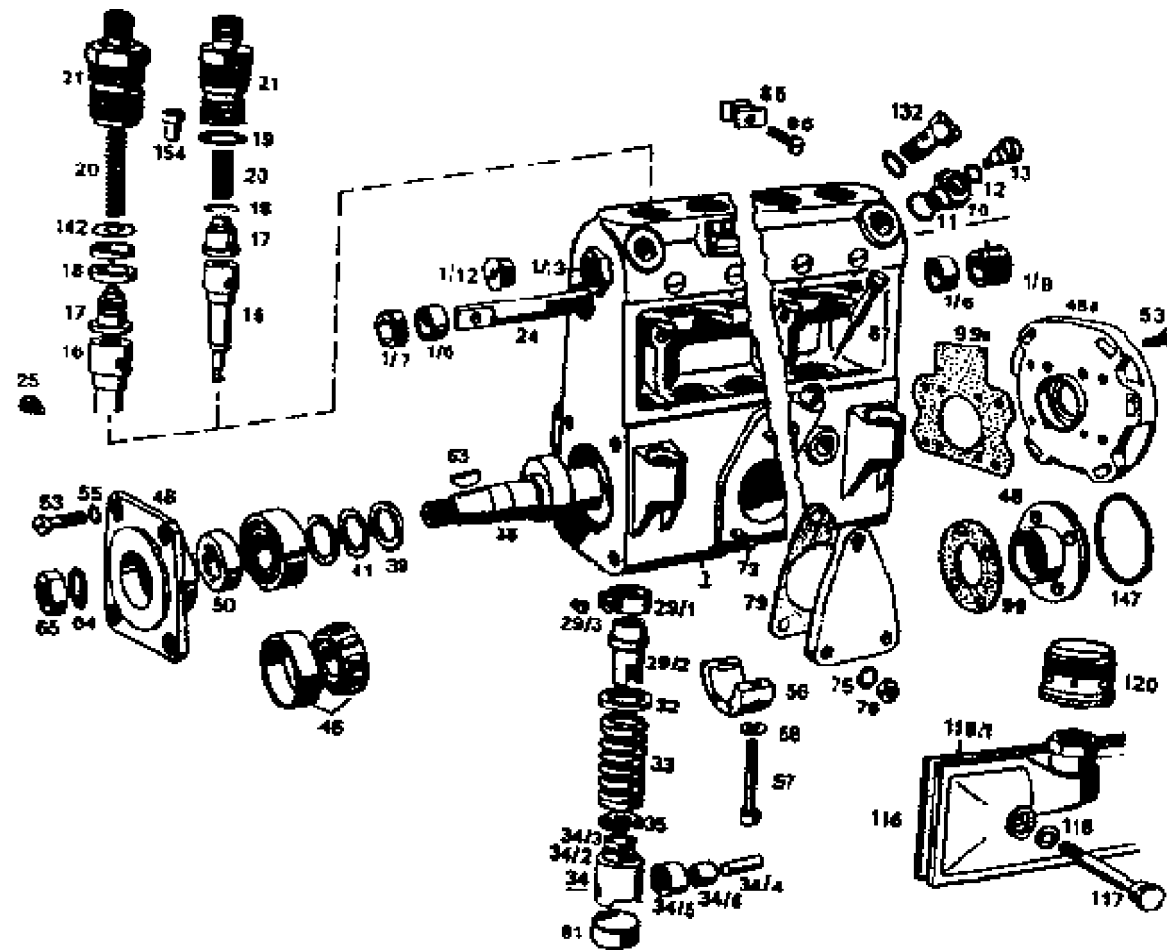


TABLE 07.1
INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
29/1	1 416 336 061			Toothed Quadrant (STD)	1 416 336 061		6		
29/1	1 416 336 060			Toothed Quadrant (Over Size)	1 416 336 060		6		
29/2	1 410 326 030			Regulating Sleeve	1 410 326 030		6		
29/3	1 413 417 050			Clamping Screw	1 413 417 050		6		
32	1 410 114 022			Spring Plate (Upper)	1 410 114 022		6		
33	1 414 618 000			Plunger Spring	1 414 618 000		6		
34	1 418 720 023			Roller Tappet	1 418 720 023		6		
34/2	1 413 300 028			Lock Nut	1 413 300 028		6		
34/3	1 413 450 010			Adjusting Screw	1 413 450 010		6		
34/4	1 413 100 012			Roller Pin	1 413 100 012		6		
34/5	1 410 202 006			Roller	1 410 202 006		6		
34/6	1 410 300 042			Bush Roller Bearing	1 410 300 042		6		
35	1 410 120 069			Spring Plate Lower	1 410 120 069		6	1 410 120 071	
38	9 411 036 110			Camshaft	9 411 036 110		1		
39	1 410 202 042			Spacer (Pump End 1)	1 410 202 042		1		
—	1 410 202 034			Spacer (Pump End 2)	1 410 202 034		1		
41	1 410 101 610			Shim 0.1 mm Thick	1 410 101 610		AR		
41	1 410 101 612			Shim 0.12 mm Thick	1 410 101 612		AR		
41	1 410 101 614			Shim 0.14 mm Thick	1 410 101 614		AR		
41	1 410 101 616			Shim 0.16 mm Thick	1 410 101 616		AR		

Pump End 1

For Selection

TABLE 07.1

INJECTION PUMP

GROUP 07

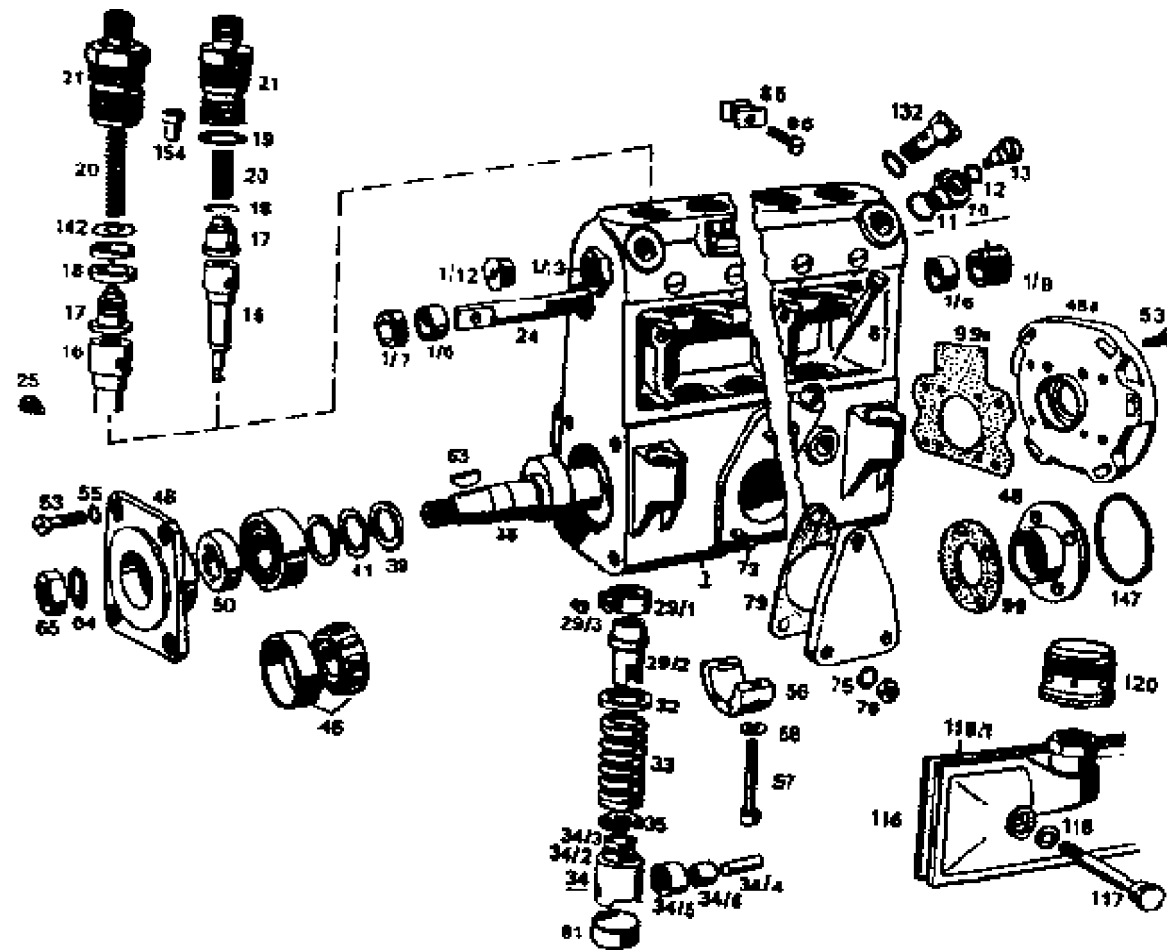


TABLE 07.1
INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
41	1 410 101 618			Shim 0.18 mm Thick	1 410 101 618		AR		
41	1 230 101 608			Shim 0.3 mm Thick	1 230 101 608		AR		
41	1 410 101 620			Shim 0.5 mm Thick	1 410 101 620		AR		
41	1 410 101 630			Shim 1.0 mm Thick	1 410 101 630		AR		
41	1 410 102 625			Shim 0.1 mm Thick	1 410 102 625		AR		
41	1 410 102 626			Shim 0.12 mm Thick	1 410 102 626		AR		
41	1 410 102 627			Shim 0.14 mm Thick	1 410 102 627		AR		
41	1 410 102 628			Shim 0.16 mm Thick	1 410 102 628		AR		
41	1 410 102 629			Shim 0.18 mm Thick	1 410 102 629		AR		
41	1 410 102 630			Shim 0.30 mm Thick	1 410 102 630		AR		
41	1 410 102 631			Shim 0.5 mm Thick	1 410 102 631		AR		
41	1 410 102 632			Shim 1.0 mm Thick	1 410 102 632		AR		
—	1 900 910 201			Taper Roller Bearing (Pump End 1)	1 900 910 201		1		
46	1 900 910 202			Taper Roller Bearing (Pump End 2)	1 900 910 202		1		
48A	9 411 035 502			Bearing Cover	9 411 035 502		1		
48	9 411 035 721			Bearing Flange	9 411 035 721		1		
50	1 410 281 012			Oil Seal	1 410 281 012		1		
53	2 910 022 196			Screw (for Bearing Cover)	2 910 022 196		4		
53A	2 910 511 240			Screw (for Bearing Flange)	2 910 511 240		8		
55	2 916 580 003			Spring Washer	2 916 580 003		4		

TABLE 07.1

INJECTION PUMP

GROUP 07

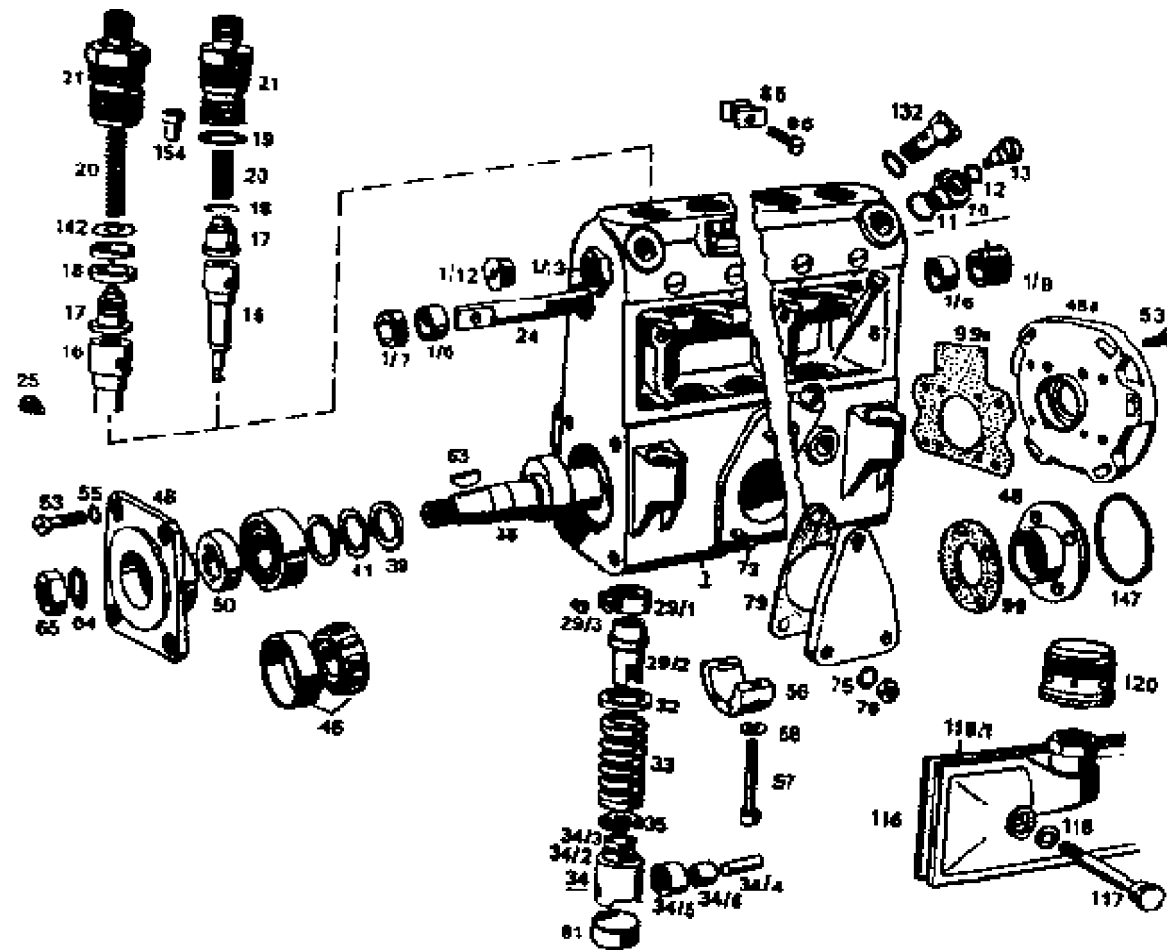


TABLE 07.1
INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
56	9 411 035 800			Intermediate Bearing	9 411 035 800		1		
57	1 413 410 007			Screw for Intermediate Bearing	1 413 410 007		2		
58	2 916 710 601			Sealing Washer (for Above Screw)	2 916 710 601		2		
63	1 900 023 008			Woodruff Key	1 900 023 008		1		
64	2 916 690 010			Spring Washer	2 916 690 010		1		
65	1 423 341 021			Round Nut	1 423 341 021		1		
73	1 413 502 000			Stud	1 413 502 000		3		
75	2 916 690 005			Spring Washer	2 916 690 005		3		
76	2 915 012 007			Nut	2 915 012 007		3		
79	1 411 070 000			Gasket (for Feed Pump)	1 411 070 000		1		
81	1 410 551 036			Base Closing Plug	1 410 551 036		6		
85	1 410 023 007			Clamping Jaws w/o Thread	1 410 023 007		3		
—	1 410 023 008			Clamping Jaws with Thread	1 410 023 008		3		
86	2 910 012 204			Screw for Clamping Jaws	2 910 012 204		3		
87	9 411 033 000			Dipstick	9 411 033 000		1		
99	1 410 137 003			Gasket	1 410 137 003		1		
99A	9 411 031 010			Gasket (for Bearing Flange)	9 411 031 010		1		
116	1 415 626 112			Inspection Cover	1 415 626 112		1		
116/1	1 411 015 055			Gasket for Inspection Cover	1 411 015 055		1		
117	1 413 453 001			Screw for Inspection Cover	1 413 453 001		1		

TABLE 07.1

INJECTION PUMP

GROUP 07

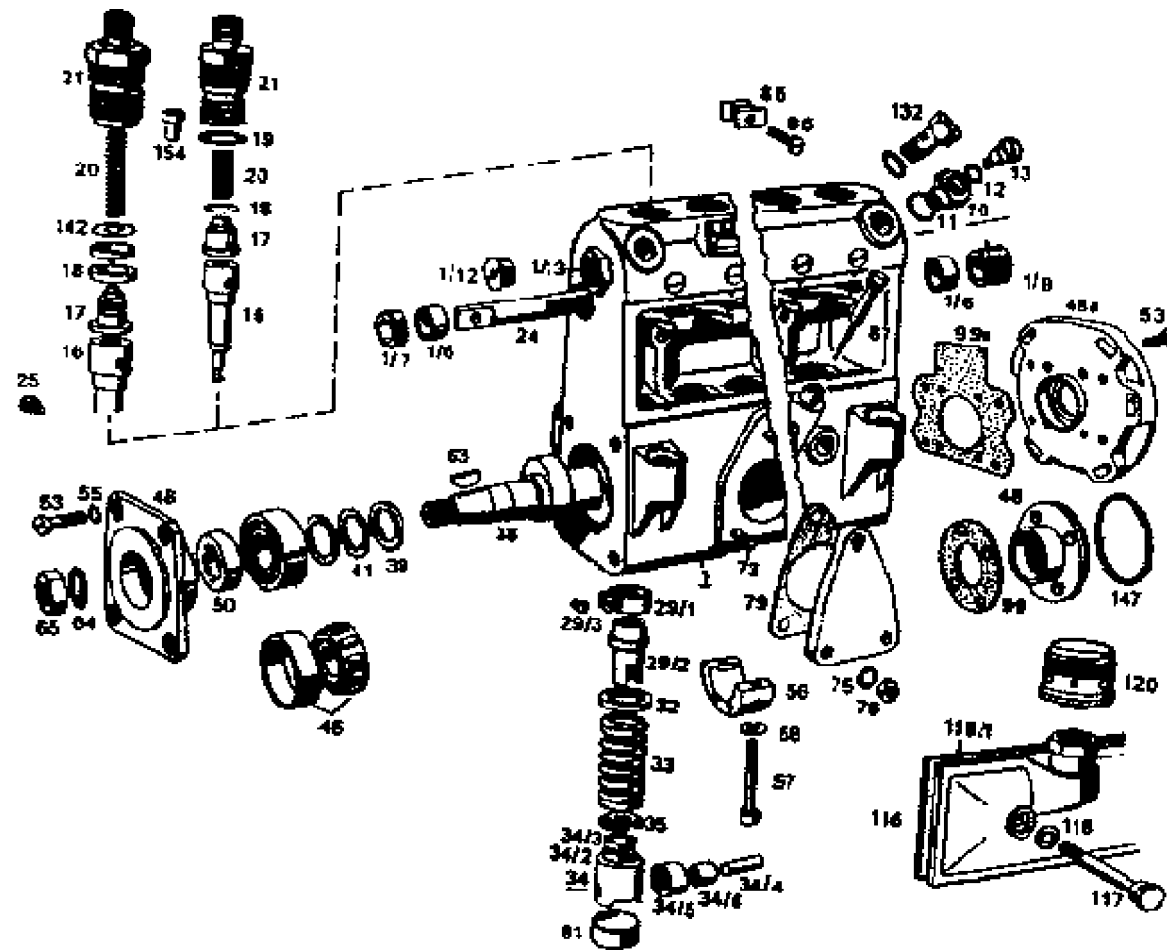


TABLE 07.1
INJECTION PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	9 411 033 406			Screw Tamper Proof	9 411 033 406		1		
118	2 916 710 602			Sealing Washer	2 916 710 602		2		
120	1 427 432 010			Air Breather	1 427 432 010		1		
132	9 451 037 430			Overflow Valve	9 451 037 430		1		
142	1 410 500 101			Sealing Washer	1 410 500 101		6		
147	1 900 210 163			Sealing Washer	1 900 210 163		1		
154	1 413 121 009			Peg for Delivery Valve Holder	1 413 121 009		6		
—	2523 0710 54 01			Injection Pump Gear			1		
—	312 076 02 79			Gasket } Timing Gear Hsg.		T00273	1		
—	2523 0712 37 01			Support } To Cyl. Block			1		
—	2523 0712 88 01			Stud			4		
—	1132 410822 1			Screw M 8x22 } FIP to Timing Gear			5		
—	1252 069802 5			Spring Washer B 8 } Hsg. to Cyl. Block			5		
—	1246 050105 7			Bright Washer 10.5			4		
—	1252 069805 0			Spring Washer B 10 } Support to FIP			4		
—	1132 399606 9			Screw M 10 }			4		
—	352 070 16 45			Assy. Injection Timer			1		
—	1252 069602 2			Spring Washer B 14			1		
—	1205 160140 6			Nut M 14x1.5			1		
—	1365 050506 3			Woodruff Key 4x6.5			1		

TABLE 07.1

INJECTION PUMP

GROUP 07

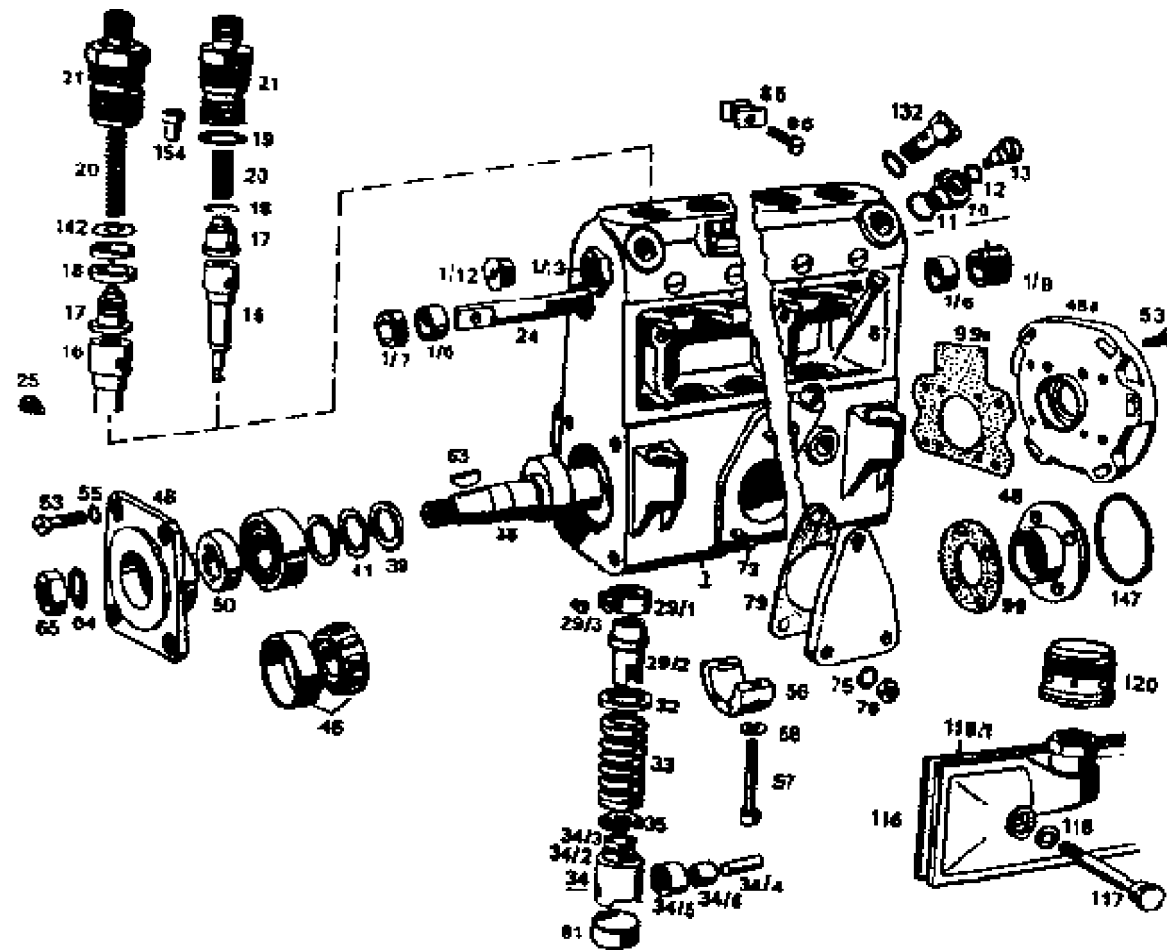


TABLE 07.1

INJECTION PUMP

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1653 199904 9			Banjo Bolt / Hollow Screw			1		
—	1 903 385 009			Banjo	1 903 385 009		1		
—	1622 051021 6			Washer 14x18 AL IS 3175			1		
—	8854 0704 25 25			Repair kit Fuel Inj. Pump			1		
				Consisting off :					
17				Delivery Valve 9 411 038 578			6		
18				Washer 1 410 105 001			6		
19				Sealing Ring 1 530 210 003			6		
20				Comp. Spring 1 414 613 013			6		
34				Roller Tappat Assy. 1 418 720 023			6		
32				Spring Plate1 410 114 022			6		
33				Plunger Spring 1 414 618 000			6		
35				Spg. Plate Lower 1 410 120 069			6		
—				Over Flow Valve 9 451 037 430			1		
—				Gasket 312 076 02 79			2		
—				Gasket 1 411 070 000			1		
99				Gasket 1 410 137 003			1		
116/1				Gasket 1 411 015 055			1		
—				Sealing Washer 1 900 210 163			1		

TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

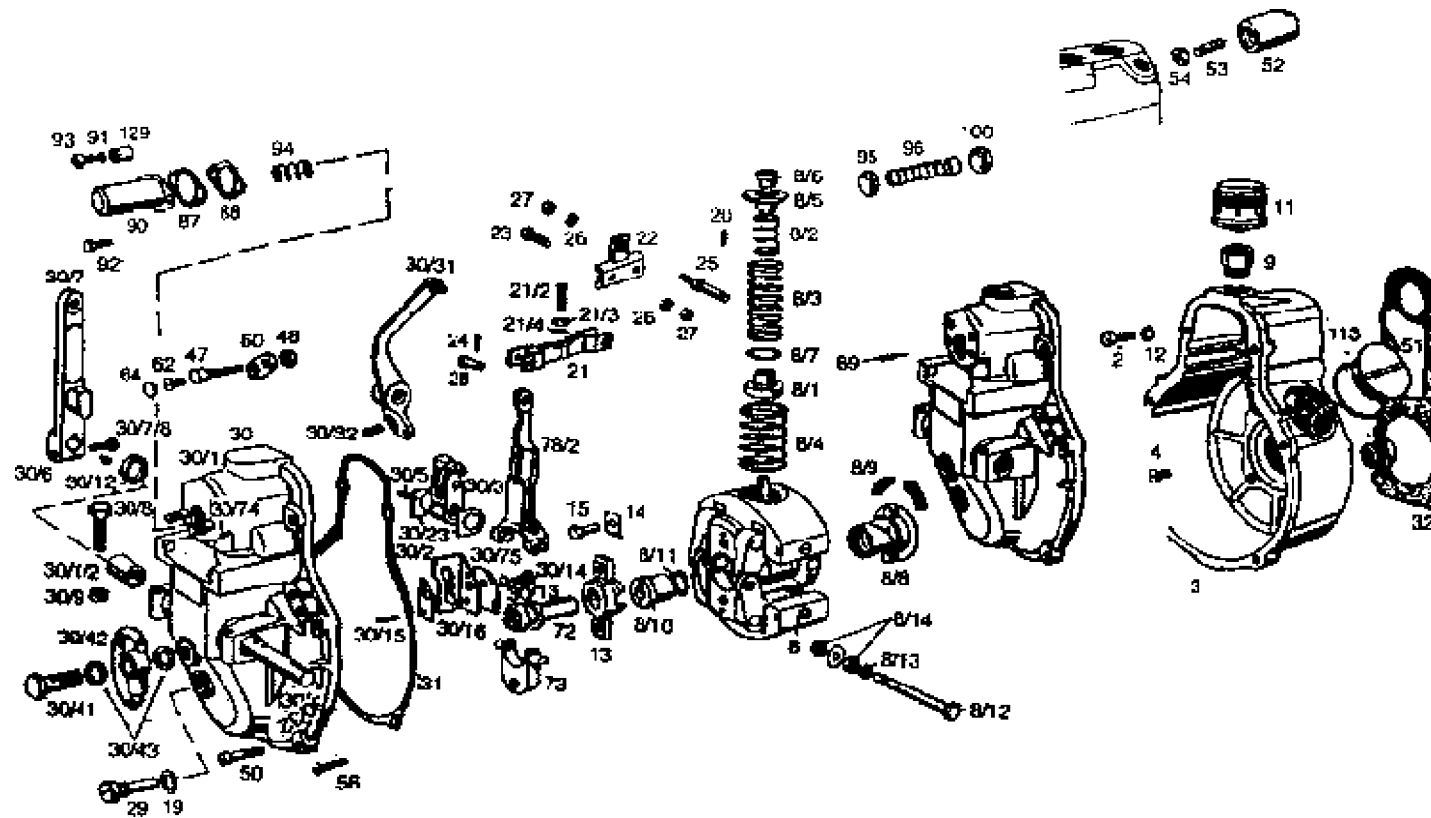


TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	9 420 030 128			GOVERNOR (R.Q.V.) Governor Assy. (R.Q.V.)	9 420 030 128	M08562	1		
2	2 910 011 242			Sl. Ch. Head Screw	2 910 011 242		1		
3	1 425 120 096			Housing	1 425 120 096		1		
4	2 910 501 196			Counter Sunk Screw	2 910 501 196		6		
8	1 428 101 024			Flyweight Assy.	1 428 101 024		1		
8/1	1 428 328 051			Spring Plate (Lower) 17.4 mm Thick	1 428 328 051		AR		
—	1 420 328 052			Spring Plate (Lower) 17.6 mm Thick	1 420 328 052		AR		
—	1 420 328 053			Spring Plate (Lower) 17.7 mm Thick	1 420 328 053		AR		
8/2	1 424 619 026			Max. Speed Control Spring Inner	1 424 619 026		2		
8/3	1 424 634 026			Max. Speed Control Spring Centre	1 424 634 026		2		
8/4	1 424 619 019			Idling Spring	1 424 619 019		2		
8/5	2 420 520 005			Spring Plate Upper	2 420 520 005		2	9 421 030 511	
8/6	2 423 345 006			Adjusting Nut	2 423 345 006		2		
8/7	1 420 101 023			Washer	1 420 101 023		AR		
8/8	1 426 449 009			Driver	1 426 449 009		1		
8/9	1 420 026 000			Vibration Damper	1 420 026 000		4		
8/10	1 423 345 052			Adjusting Nut	1 423 345 052		1		
8/11	1 420 101 016			Washer 1.60 mm Thick	1 420 101 016		AR		} For Selection
8/11	1 420 101 017			Washer 1.65 mm Thick	1 420 101 017		AR		

TABLE 07.2

TABLE 07.2 **GOVERNOR (R.Q.V.)**

GROUP 07

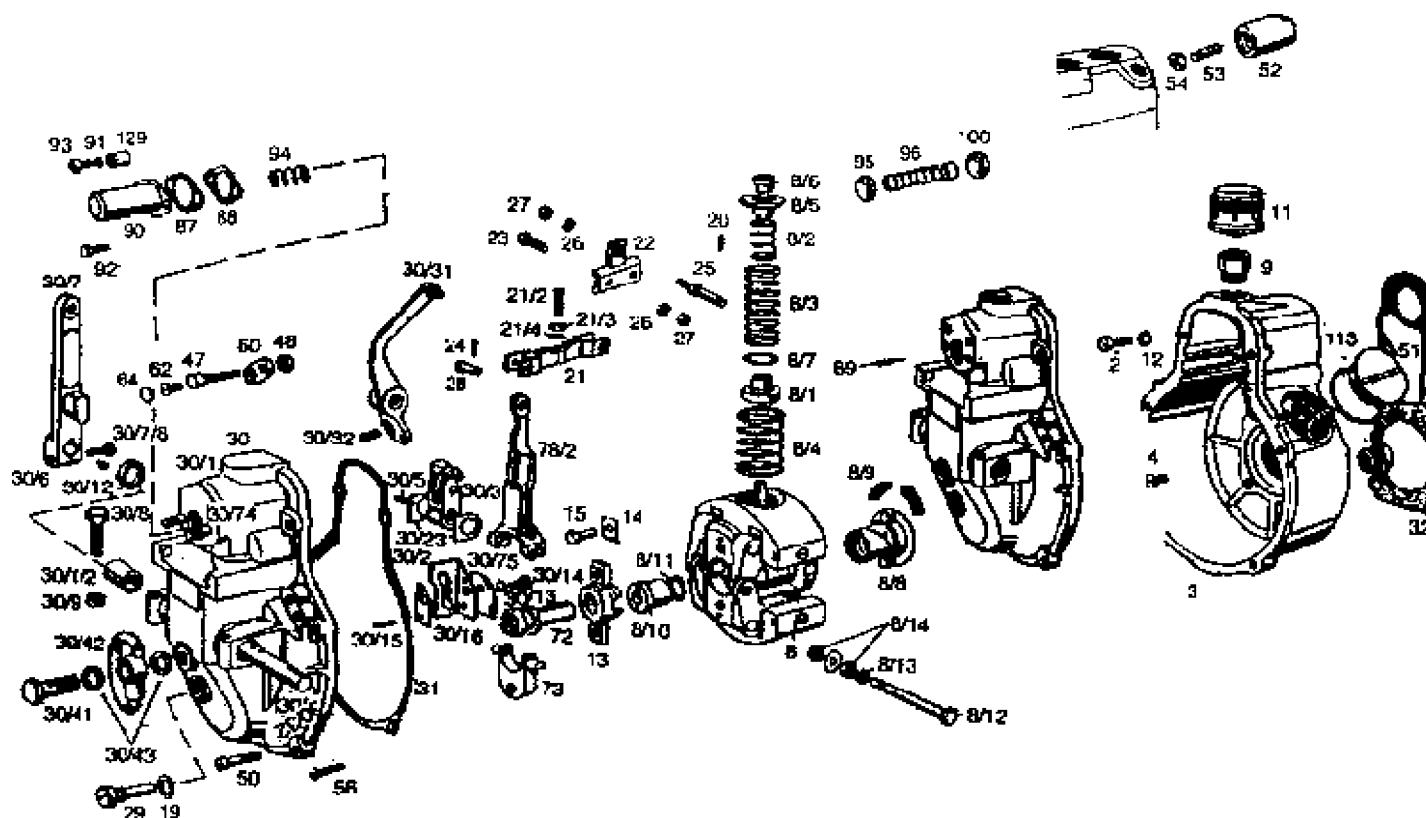


TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
8/11	1 420 101 011			Washer 1.70 mm Thick	1 420 101 011		AR		For Selection
8/11	1 420 101 003			Washer 1.75 mm Thick	1 420 101 003		AR		
8/11	1 420 101 002			Washer 1.80 mm Thick	1 420 101 002		AR		
8/11	1 420 101 012			Washer 1.85 mm Thick	1 420 101 012		AR		
8/11	1 420 101 001			Washer 1.90 mm Thick	1 420 101 001		AR		
8/11	1 420 101 013			Washer 1.95 mm Thick	1 420 101 013		AR		
8/11	1 420 101 000			Washer 2.00 mm Thick	1 420 101 000		AR		
8/11	1 420 101 653			Washer 2.05 mm Thick	1 420 101 653		AR		
8/11	1 420 101 654			Washer 2.10 mm Thick	1 420 101 654		AR		
8/12	1 423 450 001			Coupling Bolt	1 423 450 001		1		
8/13	2 916 012 014			Washer	2 916 012 014		1		
8/14	2 915 012 007			Nut	2 915 012 007		2		
9	1 413 457 044			Reducing Nipple	1 413 457 044		1		
11	1 427 432 010			Air Breather	1 427 432 010		1		
12	2 916 690 007			Spring Washer	2 916 690 007		1		
13	1 425 703 001			Guide Bush	1 425 703 001		1		
14	1 421 331 009			Tab Washer	1 421 331 009		2		
15	2 911 062 196			Screw	2 911 062 196		2		
19	2 916 710 605			Sealing Washer	2 916 710 605		1		
20	9 904 036 000			Split Pin	9 904 036 000		1		

TABLE 07.2

TABLE 07.2 **GOVERNOR (R.Q.V.)**

GROUP 07

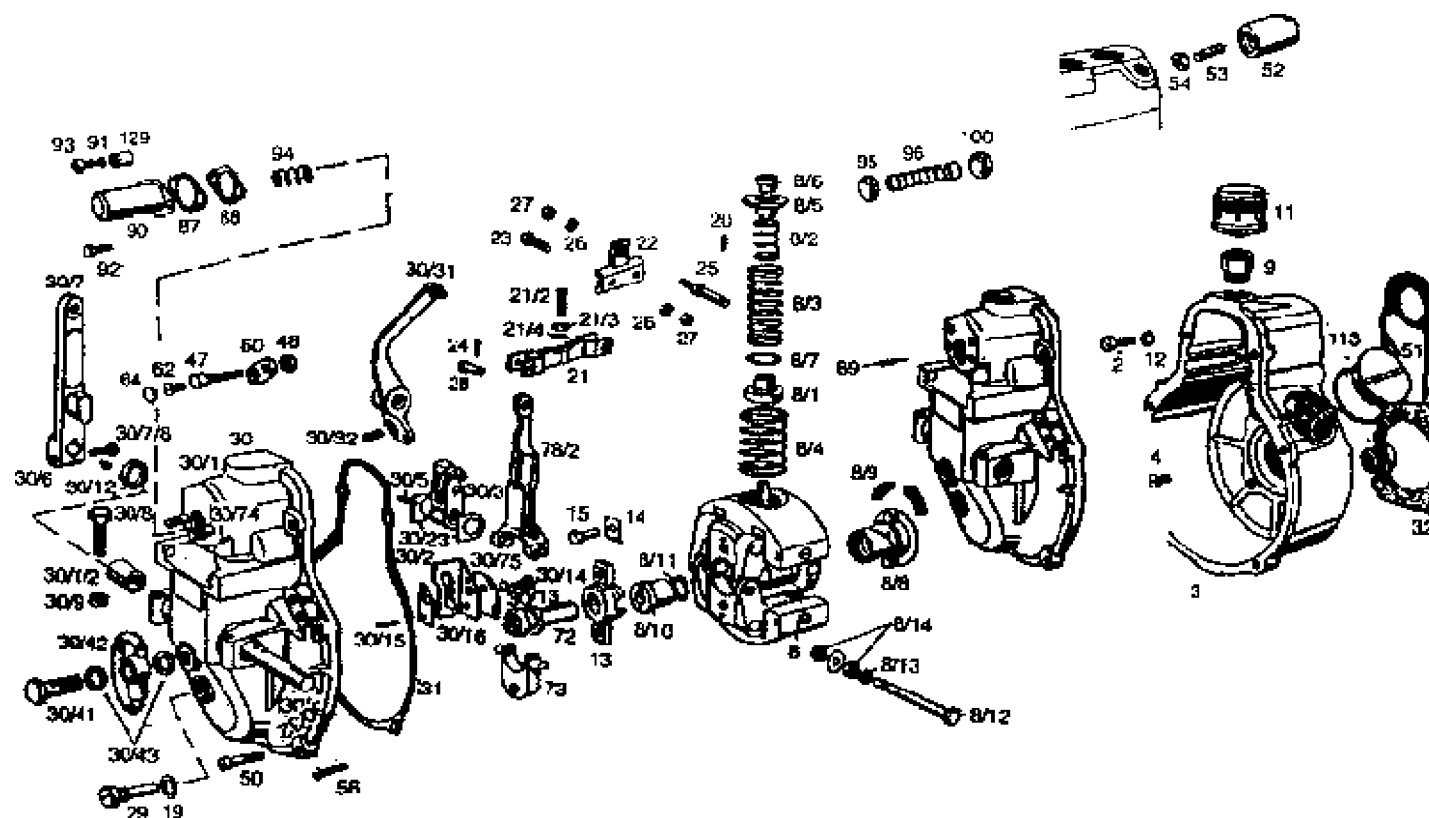


TABLE 07.2
GOVERNOR (R.Q.V.)
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
21	1 421 933 132			Shackle	1 421 933 132		1		
21/2	1 423 412 012			Adjusting Screw	1 423 412 012		1		
21/3	1 423 300 045			Nut	1 423 300 045		1		
21/4	2 916 060 007			Washer	2 916 060 007		1		
22	1 421 300 003			Shackle	1 421 300 003		1		
23	2 911 061 157			Nut	2 911 061 157		1		
24	2 904 036 000			Split Pin	2 904 036 000		1		
25	1 423 527 000			Pivot Pin	1 423 527 000		1		
26	2 916 690 004			Spring Washer	2 916 690 004		2		
27	2 915 012 006			Nut	2 915 012 006		2		
28	9 421 033 106			Pin	9 421 033 106		1		
29	1 423 412 002			Guide Pin	1 423 412 002		1		
30	9 421 035 674			Governor Cover Assy.	9 421 035 674		1		
30/1	9 421 035 673			Governor Cover	9 421 035 673		1		
30/1/2	1 420 300 061			Bush	1 420 300 061		2		
30/2	1 421 332 000			Cover Template	1 421 332 000		1		
30/3	2 422 120 052			Guide Lever	2 422 120 052		1		
30/4	1 423 002 080			Lever Shaft	1 423 002 080		1		
30/5	2 917 540 081			Taper Pin	2 917 540 081		2		
30/6	1 900 023 005			Woodruff Key	1 900 023 005		2		

TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

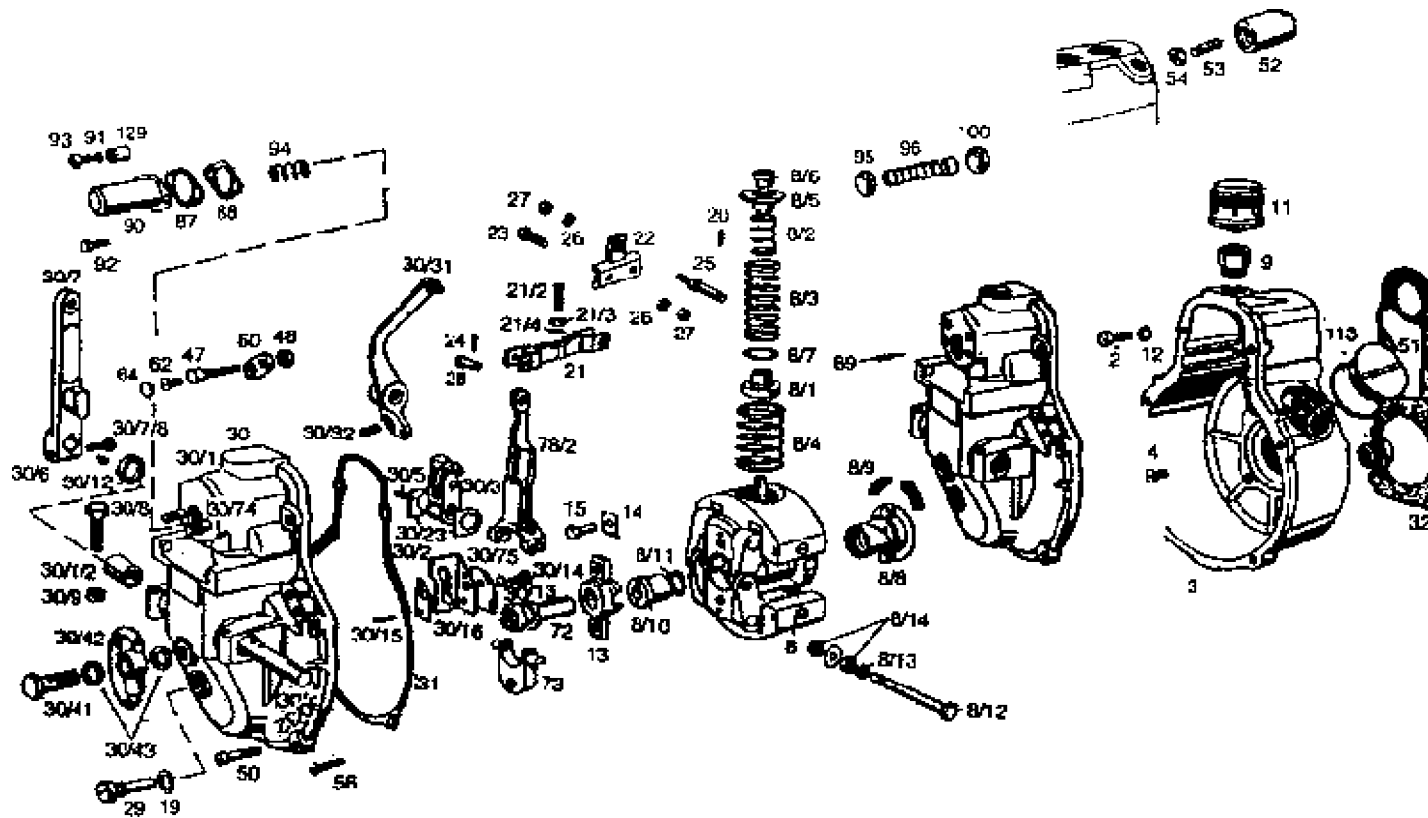


TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
30/7	1 422 003 038			Control Lever	1 422 003 038		2		 For Selection
30/7/8	2 911 061 201			Screw	2 911 061 201		1		
30/8	1 423 450 036			Screw	1 423 450 036		1		
30/9	2 915 012 007			Nut	2 915 012 007		1		
30/12	1 420 283 001			Oil Seal	1 420 283 001		2		
30/13	2 916 690 005			Spring Washer	2 916 690 005		1		
30/14	2 911 062 202			Screw	2 911 062 202		1		
30/15	2 917 500 095			Cylindrical Pin	2 917 500 095		2		
30/16	1 421 036 010			Shim 0.2 mm Thick	1 421 036 010		AR		
30/16	1 421 036 011			Shim 0.3 mm Thick	1 421 036 011		AR		
30/16	1 421 036 013			Shim 0.5 mm Thick	1 421 036 013		AR		
30/16	1 421 036 012			Shim 0.8 mm Thick	1 421 036 012		AR		
30/23	1 411 030 000			Washer	1 411 030 000		2		
30/31	1 422 060 042			Rocker Lever	1 422 060 042		1		
30/32	1 424 611 004			Spring	1 424 611 004		1		
30/41	1 413 456 001			Banjo Bolt	1 413 456 001		1		
30/42	9 421 030 701			Loop Banjo	9 421 030 701		1		
30/43	2 916 710 605			Sealing Washer	2 916 710 605		2		
30/74	1 423 502 005			Stud	1 423 502 005		2		
30/75	2 421 321 009			Tab Washer	2 421 321 009		1		



TABLE 07.2
GOVERNOR (R.Q.V.)
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
31	1 421 015 061			Gasket (Between Governor Cover & Hsg.)	1 421 015 061		1		
32	9 421 031 004			Gasket (Between Governor Housing and Pump Hsg.)	9 421 031 004		1		
47	1 423 410 002			Screw Max. Speed Top	1 423 410 002		2		
48	2 915 012 007			Nut	2 915 012 007		2		
50	2 910 012 203			Sl. Ch. Head Screw	2 910 012 203		5		
51	1 413 463 050			Inspection Plug	1 413 463 050		1		
52	1 420 521 001			Closing Cap	1 420 521 001		1		
53	2 912 031 197			Screw	2 912 031 197		1		
54	9 421 033 300			Nut	9 421 033 300		1		
56	2 910 502 201			Counter Sunk Screw	2 910 502 201		1		
60	2 420 580 001			Sealing Cap	2 420 580 001		2		
62	2 910 001 191			Sl. Ch. Head Screw	2 910 001 191		2		
64	1 423 240 001			Head Seal	1 423 240 001		2		
72	1 423 521 014			Sliding Bolt	1 423 521 014		1		
73	1 422 130 011			Slider	1 422 130 011		1		
78/2	1 423 033 062			Fulcrum Lever	1 423 033 062		1		
87	1 420 051 009			Gasket	1 420 051 009		1		
88	1 420 051 008			Gasket	1 420 051 008		1		
90	1 420 505 035			Cap	1 420 505 035		1		

TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

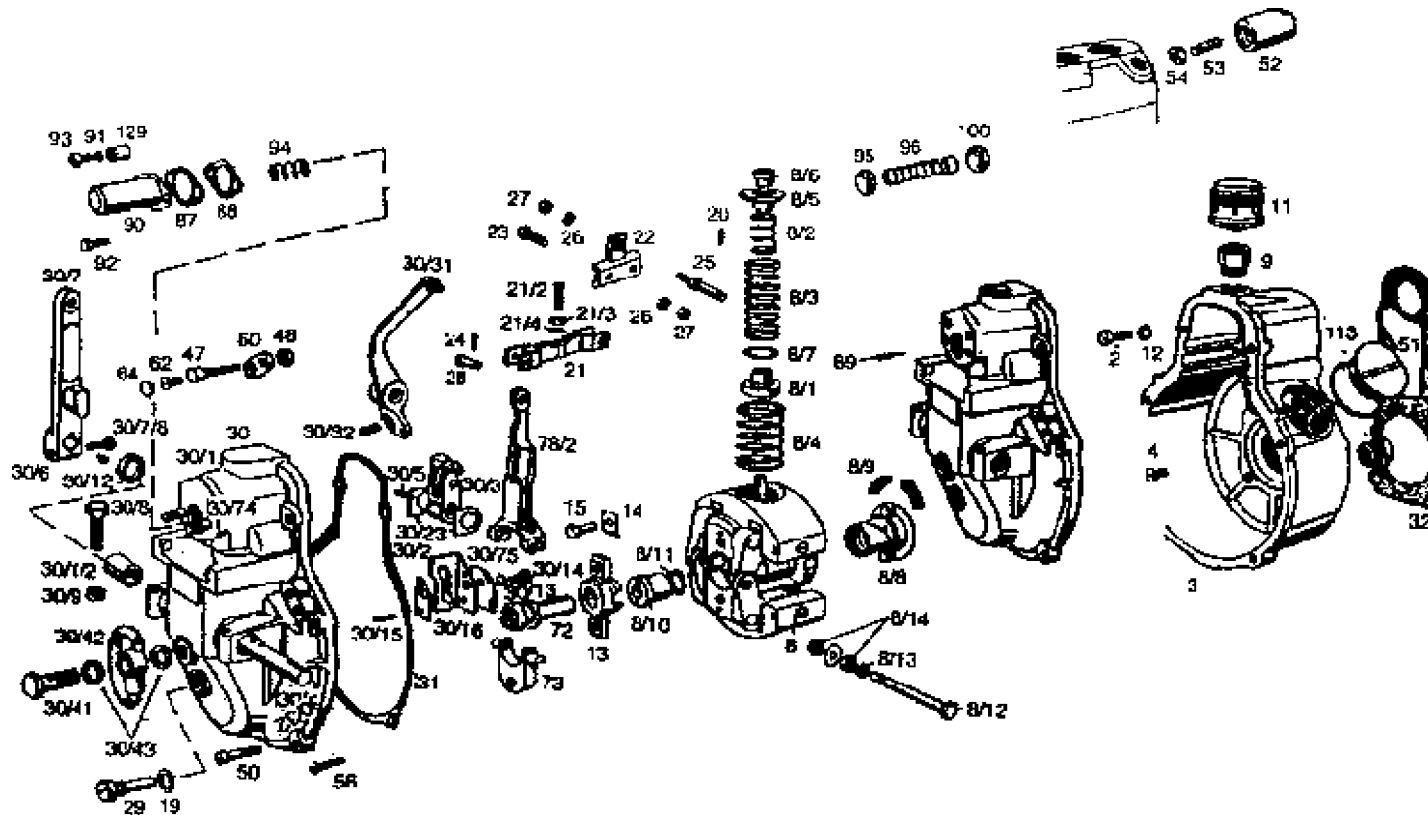


TABLE 07.2

GOVERNOR (R.Q.V.)

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
91	2 916 690 005			Spring Washer	2 916 690 005		2		
92	9 421 033 419			Screw	9 421 033 419		1		
93	1 423 410 016			Screw	1 423 410 016		1		
94	1 424 641 004			Spring	1 424 641 004		1		
95	1 420 500 051			Spring Plate	1 420 500 051		1		
96	1 424 615 038			Play Compensating Spring	1 424 615 038		1		
100	1 420 220 005			Spring Plate	1 420 220 005		1		
113	1 420 113 000			Gasket	1 420 113 000		1		
129	1 423 341 001			Threaded Sleeve	1 423 341 001		2		

TABLE 07.3

FUEL FEED PUMP

GROUP 07

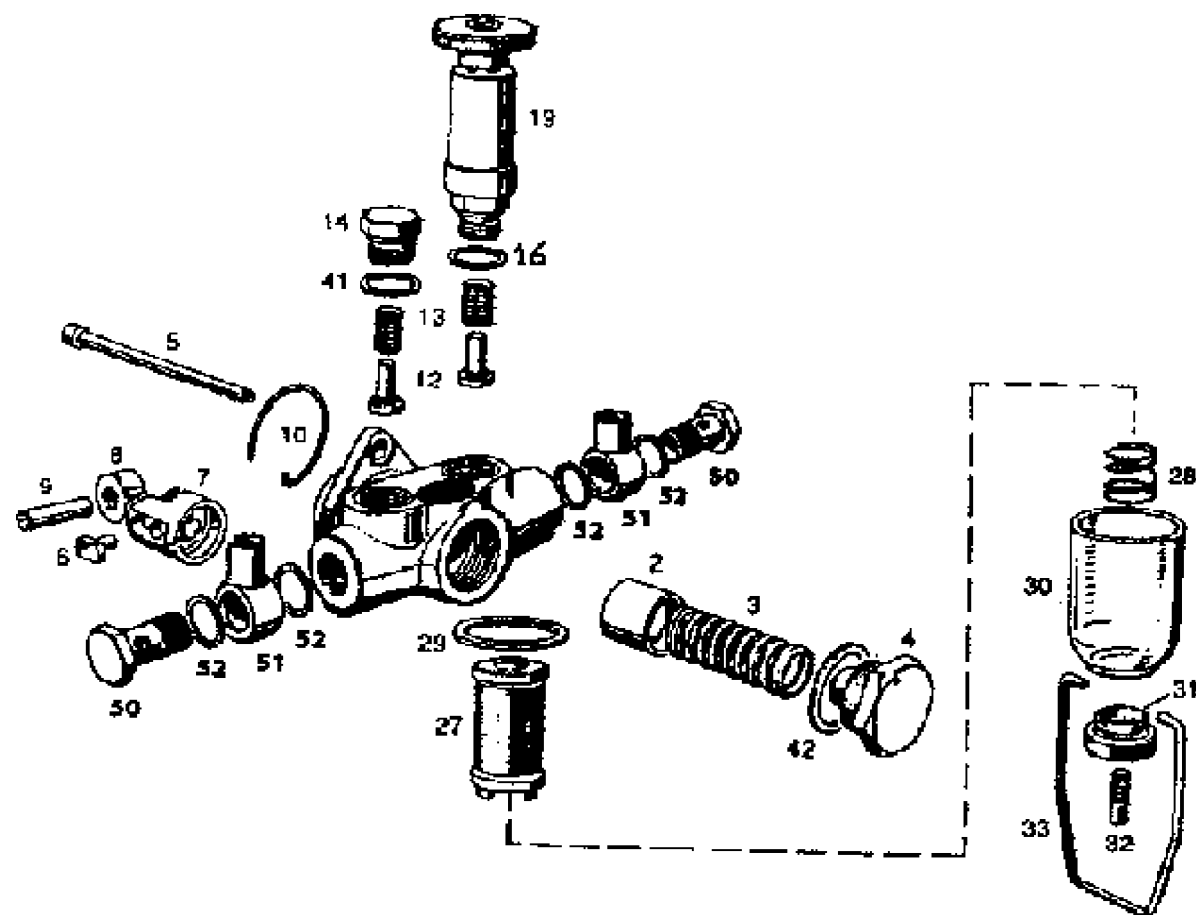


TABLE 07.3
FUEL FEED PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FUEL FEED PUMP		M08562			
—	9 440 030 028			Fuel Feed Pump	9 440 030 028		1		
2	2 449 998 709			Feed Pump Plunger Blue	2 449 998 709		AR		
—	2 449 998 711			Feed Pump Plunger Yellow	2 449 998 711		AR		
—	2 449 998 713			Feed Pump Plunger White	2 449 998 713		AR		
3	2 444 617 010			Plunger Spring	2 444 617 010		1		
4	9 441 033 404			Closing Plug	9 441 033 404		1		
5	2 449 998 313			Pressure Spindle Blue	2 449 998 313		1		
—	2 449 998 314			Pressure Spindle White	2 449 998 314		AR		
6	2 443 120 001			Slider	2 443 120 001		2		
7	9 441 032 101			Roller Tappet	9 441 032 101		1		
8	2 440 200 000			Roller	2 440 200 000		1		
9	2 443 100 083			Roller Pin	2 443 100 083		1		
10	2 444 601 000			Spring Ring	2 444 601 000		1		
12	2 443 203 001			Valve	2 443 203 001		2		
13	2 444 615 006			Spring	2 444 615 006		2		
14	2 443 462 009			Closing Plug	2 443 462 009		1		
16	1 900 210 100			'O' Ring in Housing	1 900 210 100		1		
19	2 447 222 099			Hand Priming Pump	2 447 222 099		1		
27	1 450 410 011			Prefilter Sleeve	1 450 410 011		1		

TABLE 07.3

FUEL FEED PUMP

GROUP 07

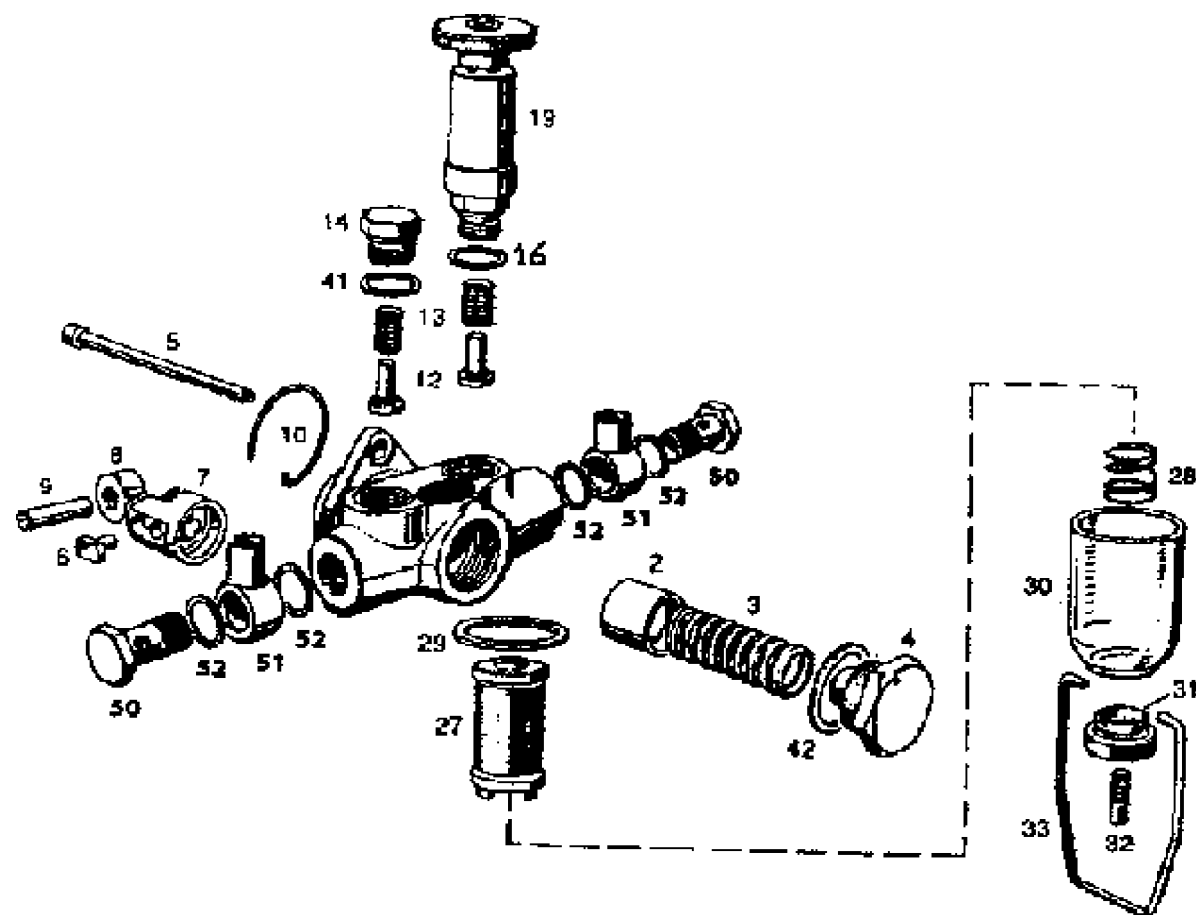


TABLE 07.3
FUEL FEED PUMP
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
28	2 454 642 001			Spring	2 454 642 001		1		
29	2 440 109 005			Sealing Washer	2 440 109 005		1		
30	9 451 030 528			Prefilter Housing	9 451 030 528		1		
31	2 453 345 000			Clamping Nut	2 453 345 000		1		
32	2 453 405 001			Stud	2 453 405 001		1		
33	2 459 999 000			Clip	2 459 999 000		1		
41	1 230 203 001			Sealing Ring	1 230 203 001		2		
42	2 440 105 000			Sealing Ring	2 440 105 000		1		
50	9 411 033 404			Banjo Bolt	9 411 033 404		2		
51	1 903 385 009			Banjo	1 903 385 009		2		
52	2 916 710 609			Sealing Washer	2 916 710 609		2		
—	8854 0701 07 13			Repair Kit For Feed Pump Consisting Of :			1		
2	2 449 998 709			Plunger (Blue)	2 449 998 709		1		
2	2 449 998 713			Plunger (White)	2 449 998 713		1		
3	2 444 617 010			Plunger Spring	2 444 617 010		1		
4	9 441 033 404			Closing Plug	9 441 033 404		1		
12	2 443 203 001			Valve	2 443 203 001		2		
13	2 444 615 006			Spring	2 444 615 006		2		
19	2 447 222 099			Hand Primer	2 447 222 099		1		
41	1 230 203 001			Sealing Ring	1 230 203 001		1		
42	2 440 105 000			Sealing Ring	2 440 105 000		1		

TABLE 07.4

NOZZLE HOLDER

GROUP 07

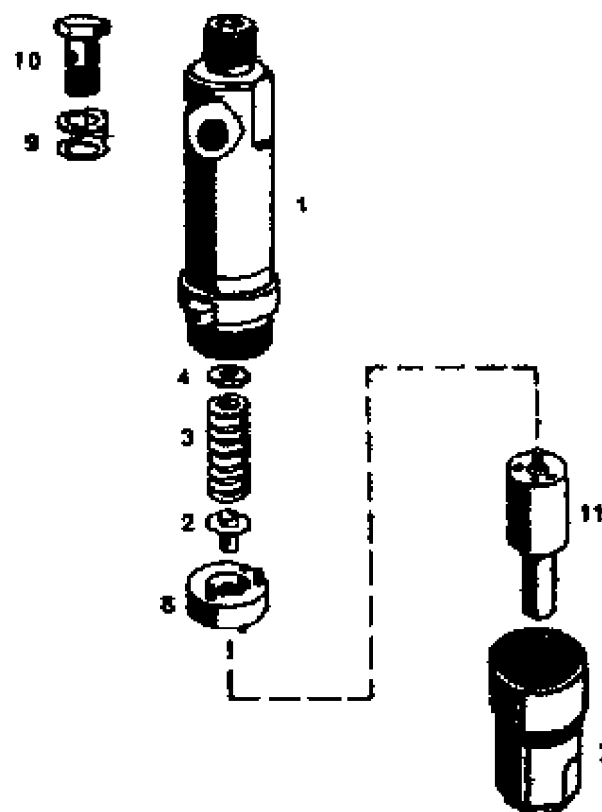


TABLE 07.4
NOZZLE HOLDER
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	0 430 232 004			NOZZLE HOLDER		M08562			
				Assy. Nozzle Holder	0 430 232 004		1		
1	2 435 100 043			Nozzle Holder Body	2 435 100 043		1		
2	2 433 124 035			Pressure Bolt	2 433 124 035		1		
3	2 434 619 017			Spring	2 434 619 017		1		
4	2 430 100 535			Shim 1.00 mm Thick	2 430 100 535		AR		
4	2 430 100 537			Shim 1.04 mm Thick	2 430 100 537		AR		
4	2 430 100 012			Shim 1.05 mm Thick	2 430 100 012		AR		
4	2 430 100 539			Shim 1.08 mm Thick	2 430 100 539		AR		
4	2 430 100 013			Shim 1.10 mm Thick	2 430 100 013		AR		
4	2 430 100 541			Shim 1.12 mm Thick	2 430 100 541		AR		
4	2 430 100 015			Shim 1.15 mm Thick	2 430 100 015		AR		
4	2 430 100 543			Shim 1.16 mm Thick	2 430 100 543		AR		
4	2 430 100 545			Shim 1.20 mm Thick	2 430 100 545		AR		
4	2 430 100 547			Shim 1.24 mm Thick	2 430 100 547		AR		
4	2 430 100 017			Shim 1.25 mm Thick	2 430 100 017		AR		
4	2 430 100 549			Shim 1.28 mm Thick	2 430 100 549		AR		
4	2 430 100 018			Shim 1.30 mm Thick	2 430 100 018		AR		
4	2 430 100 551			Shim 1.32 mm Thick	2 430 100 551		AR		
4	2 430 100 020			Shim 1.35 mm Thick	2 430 100 020		AR		

For Selection

TABLE 07.4

NOZZLE HOLDER

GROUP 07

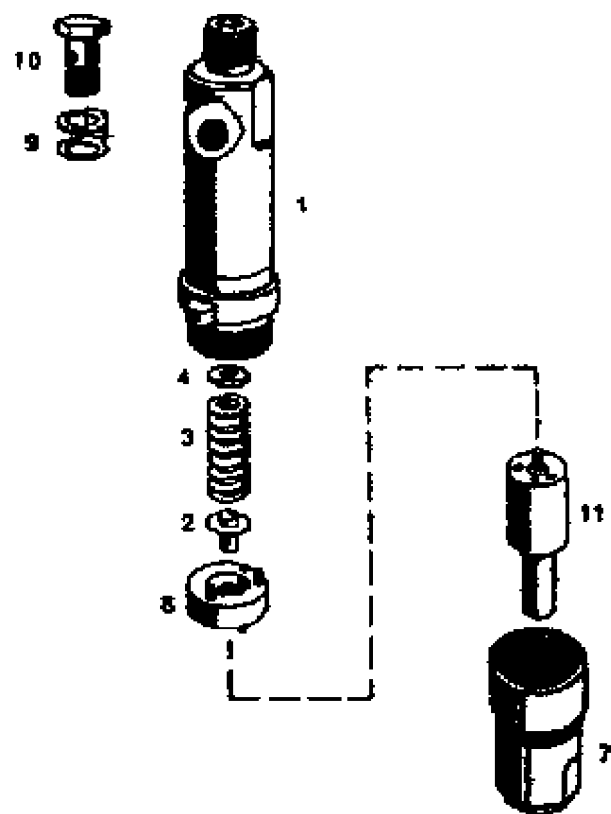


TABLE 07.4
NOZZLE HOLDER
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
4	2 430 100 553			Shim 1.36 mm Thick	2 430 100 553		AR		 For Selection
4	2 430 100 555			Shim 1.40 mm Thick	2 430 100 555		AR		
4	2 430 100 023			Shim 1.45 mm Thick	2 430 100 023		AR		
4	2 430 100 557			Shim 1.44 mm Thick	2 430 100 557		AR		
4	2 430 100 024			Shim 1.50 mm Thick	2 430 100 024		AR		
4	2 430 100 559			Shim 1.48 mm Thick	2 430 100 559		AR		
4	2 430 100 561			Shim 1.52 mm Thick	2 430 100 561		AR		
4	2 430 100 563			Shim 1.56 mm Thick	2 430 100 563		AR		
4	2 430 100 565			Shim 1.60 mm Thick	2 430 100 565		AR		
4	2 430 100 025			Shim 1.55 mm Thick	2 430 100 025		AR		
4	2 430 100 026			Shim 1.60 mm Thick	2 430 100 026		AR		
4	2 430 100 028			Shim 1.65 mm Thick	2 430 100 028		AR		
4	2 430 100 567			Shim 1.64 mm Thick	2 430 100 567		AR		
4	2 430 100 029			Shim 1.70 mm Thick	2 430 100 029		AR		
4	2 430 100 569			Shim 1.68 mm Thick	2 430 100 569		AR		
4	2 430 100 030			Shim 1.75 mm Thick	2 430 100 030		AR		
4	2 430 100 571			Shim 1.72 mm Thick	2 430 100 571		AR		
4	2 430 100 573			Shim 1.76 mm Thick	2 430 100 573		AR		
4	2 430 100 575			Shim 1.80 mm Thick	2 430 100 575		AR		
4	2 430 100 577			Shim 1.84 mm Thick	2 430 100 577		AR		

TABLE 07.4

NOZZLE HOLDER

GROUP 07

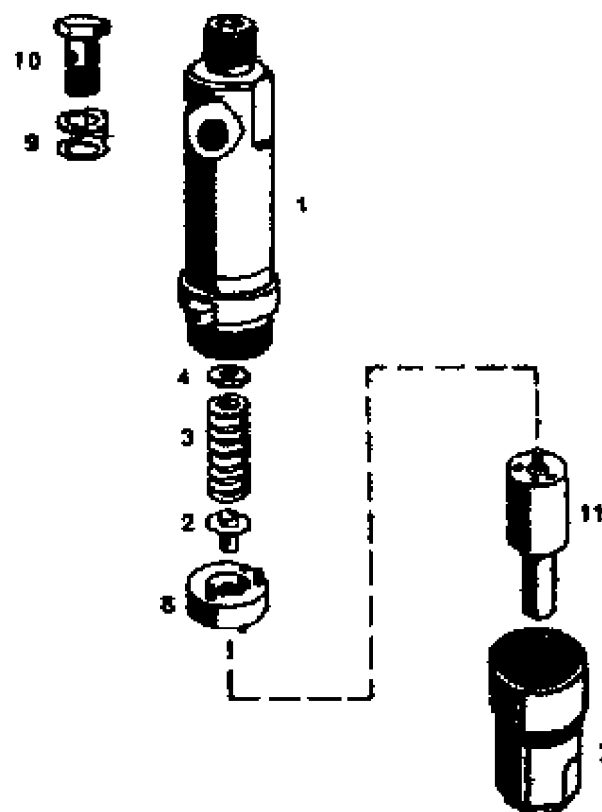


TABLE 07.4
NOZZLE HOLDER
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
4	2 430 100 033			Shim 1.85 mm Thick	2 430 100 033		AR		} For Selection
4	2 430 100 034			Shim 1.90 mm Thick	2 430 100 034		AR		
4	2 430 100 579			Shim 1.88 mm Thick	2 430 100 579		AR		
4	2 430 100 035			Shim 1.95 mm Thick	2 430 100 035		AR		
4	2 430 100 581			Shim 1.92 mm Thick	2 430 100 581		AR		
7	2 433 317 244			Nozzle Cap Nut	2 433 317 244		1		
—	2 434 619 017			Pressure Spring	2 434 619 017		6		
8	2 430 136 017			Distance Piece	2 430 136 017		6		
—	2 433 124 035			Pressure Pin	2 433 124 035		6		
9	9 430 031 300			Sealing Washer	9 430 031 300		1		
10	2 911 232 700			Banjo Bolt	2 911 232 700		1		
11	9 430 034 243			Nozzle Injection	9 430 034 243		6		
—	2520 0116 53 01			Sealing Washer			6		
—	2520 0116 80 01			Sealing Washer			6		
—	8854 0703 25 25			Kit Injector Assy. Consisting off			1		
2				Pressure Bolt 2 433 124 035			6		
11				Nozzle 9 430 034 243			6		
3				Spring 2 434 619 017			6		
4				Shim 2 430 100 535			6		

TABLE 07.5

PRESSURE AND LEAKAGE LINE

GROUP 07

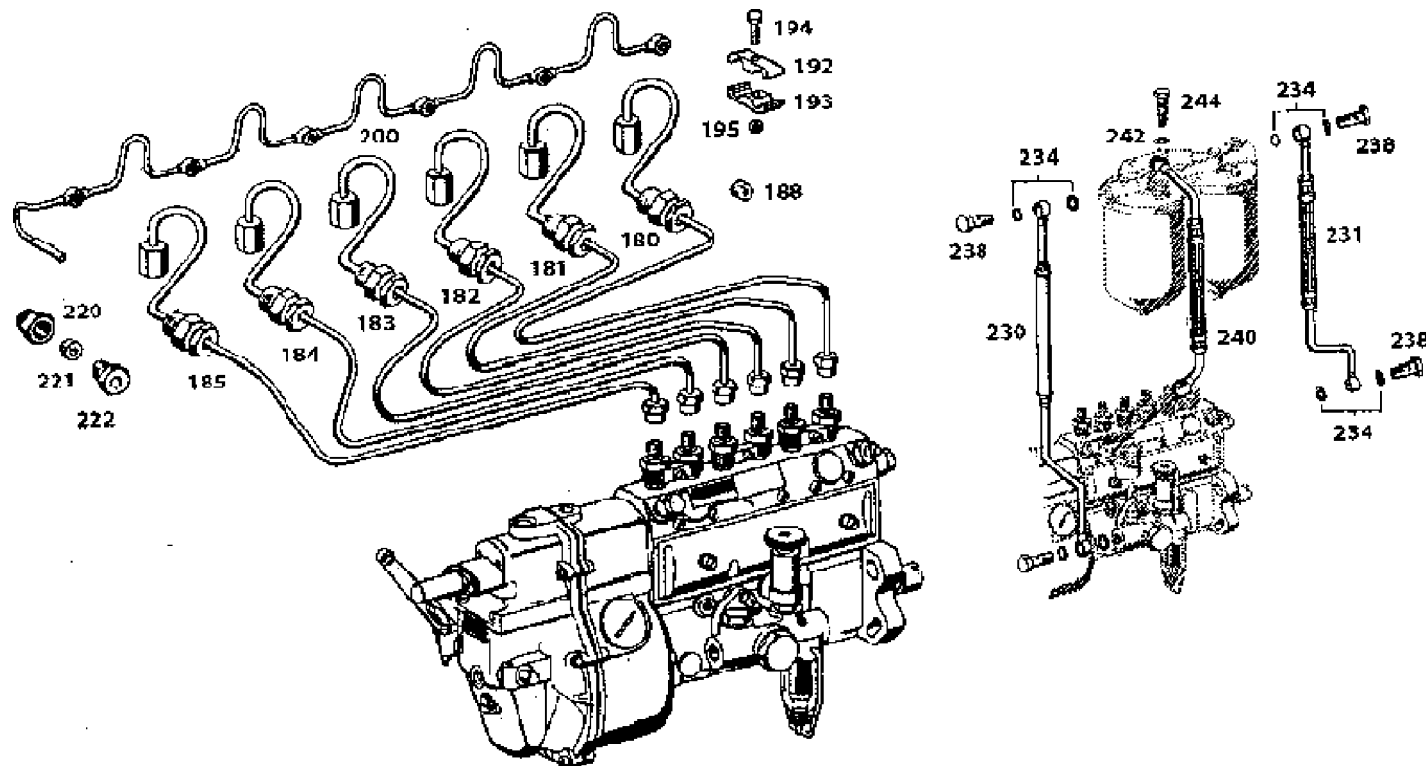


TABLE 07.5
PRESSURE AND LEAKAGE LINE
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2523 0714 01 32			PRESSURE AND LEAKAGE LINE			1		 Serviced Under Set Part No. Only
(180)	2525 0714 01 24			Set of Fuel Pressure Line Consists of :			1		
(181)	2525 0714 01 25			Pressure Line 1st Cyl.			1		
(182)	2525 0714 01 26			Pressure Line 2nd Cyl.			1		
(183)	2525 0714 01 27			Pressure Line 3rd Cyl.			1		
(184)	2525 0714 01 28			Pressure Line 4th Cyl.			1		
(185)	2525 0714 01 29			Pressure Line 5th Cyl.			1		
188	2525 0714 01 29			Pressure Line 6th Cyl.			1		
188	312 997 08 40			Sealing Ring			6		
192	012 078 00 85 J			Clamp Upper			2		
193	012 070 00 66 J			Clamp Lower			2		
—	000 078 00 53 J			Rubber Piece			2		
194	1132 399805 3			Screw M 6x16 IS 1364			2		
195	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	1205 320050 6			Nut IS 1364			6		
200	2520 0714 01 11			Leakage Oil Line			1		
—	9 431 031 300			Seal Ring	9 431 031 300		6		
—	2 911 232 700			Hollow Screw	2 911 232 700		6		
220	312 997 02 30			Screw Plug (for Passage of Leakage Oil through Cylinder Head)			1		

TABLE 07.5

PRESSURE AND LEAKAGE LINE

GROUP 07

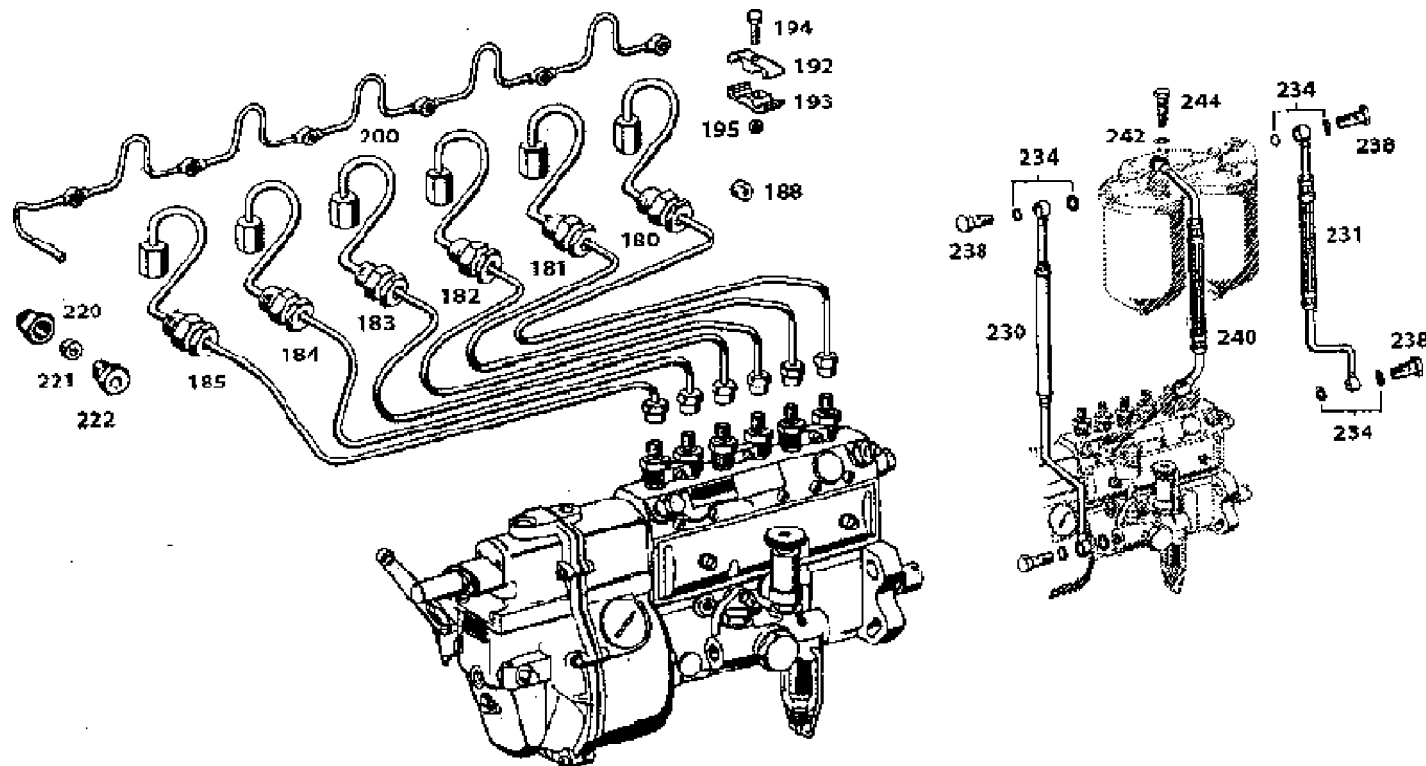


TABLE 07.5
PRESSURE AND LEAKAGE LINE
GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
221	312 997 08 40			Sealing Ring			1		
222	312 997 03 30			Screw Plug			1		
—	000 542 00 83 J			Fuel Hose (for Connection of Leakage Oil Line with Fuel Return Line)			1		
—	1427 020110 6			Hose Clip 11 TS 17669			2		
230	2523 0912 01 20			Fuel Line (Feed Pump to Filter)			1		
231	2524 0912 01 03			Fuel Line (Fuel Filter to FIP)			1		
234	1622 051021 6			Washer A 14x18 IS 3175 AL			8		
238	1653 199904 9			Banjo Bolt 10 M 14x1.5 TS 16405			4		
—	2525 0912 01 41			Overflow Line (Combined)			1		
240	2525 0912 01 40			Overflow Line (FIP to Fuel Filter)			1		
242	1622 051021 6			Sealing Ring (Overflow Line to Fuel Filler) IS 3175 AL			3		
244	2525 0912 01 19			Banjo Bolt			1		
—	2525 0912 33 12			Bracket			1		
—	2523 0911 01 03			Assy. Overflow Valve (Overflow Line to FIP)			1		

TABLE 07.6

COLD START PILOT

GROUP 07

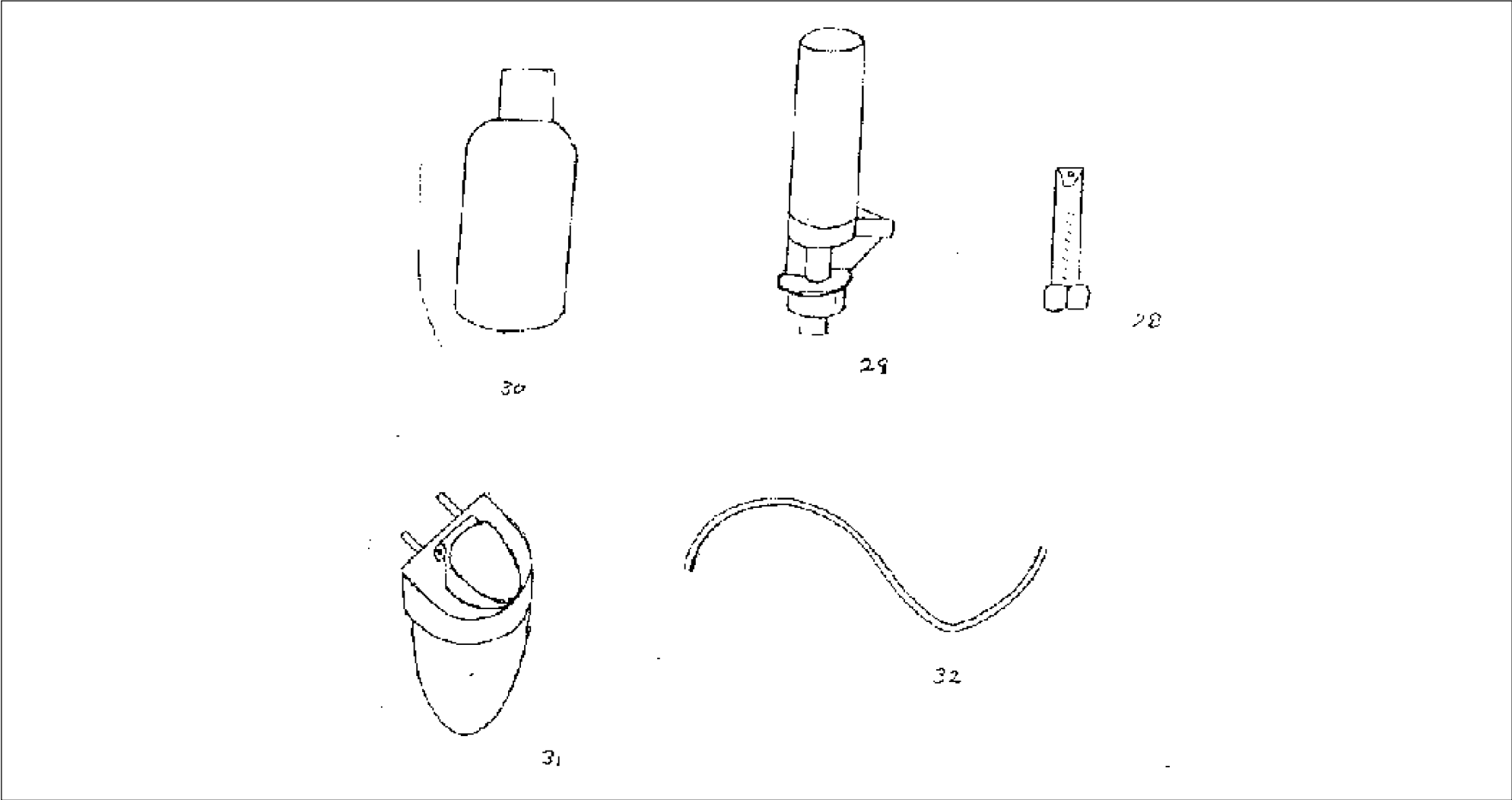


TABLE 07.6

COLD START PILOT

GROUP 07

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2523 0715 01 04			COLD START PILOT			1		Imported
31	2912 8711 70 34			Cold Start Pilot Kit Consisting of			1		
30	2912 8711 70 35			Revervoir VISO F27/4			1		
28	2912 8811 70 09			Spray Fluid Refill Can			1		
32	2912 8811 70 10			Spray Nozzle Straight 100 MM			1		
29	2912 8711 70 33			Nozzle Tube (4MM OD)			1		
				Visco Hand Pump			1		

TABLE 09.1

AIR FILTER

GROUP 09

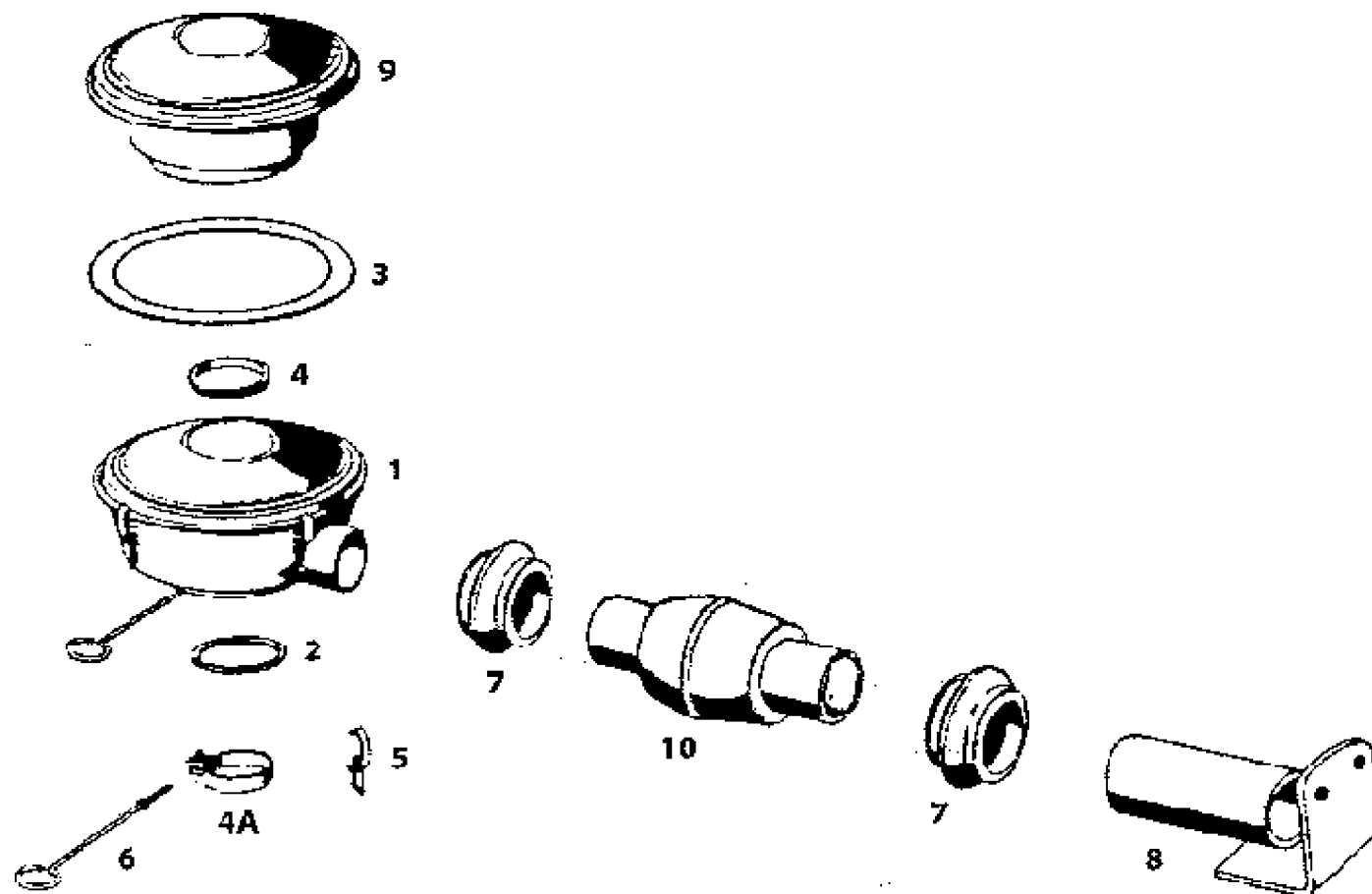


TABLE 09.1
AIR FILTER
GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				AIR FILTER					
1	2050 0913 01 30			Air Filter		L01513	1		
2	2523 0913 77 19			'O' Ring			1		
3	000 094 72 80			Felt Sealing Ring			1		
4	2523 0913 77 18			Rubber Sleeve			1		
5	2523 0913 42 04			Assy. Toggle Clamp			4		
4A	2523 0913 01 95			Tube Clamp			1		
6	2523 0913 01 57			Assy. Pin Handle			1		
7	2525 0913 63 06			Rubber Cuff / Rubber Bell			2		
8	2525 0913 02 05			Assy. Tube with Bracket			1		} For Selection
—	2525 0913 02 06			Assy. Tube with Bracket			1		
9	000 094 63 04			Cover Complete with Insert			1		
10	2529 0913 01 41			Precleaner			1		
—	1428 050090 0			Worm Drive Hose Clip 90 A			4		
—	1132 399822 3			Screw M 6x16 IS 1364	} Assy. Tube Bracket with Radiator		2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	2523 0913 69 30			Tube Air Inlet			1		
—	2523 0913 69 29			Tube Air Outlet			1		

TABLE 09.2

FUEL MULTISTAGE FILTER

GROUP 09

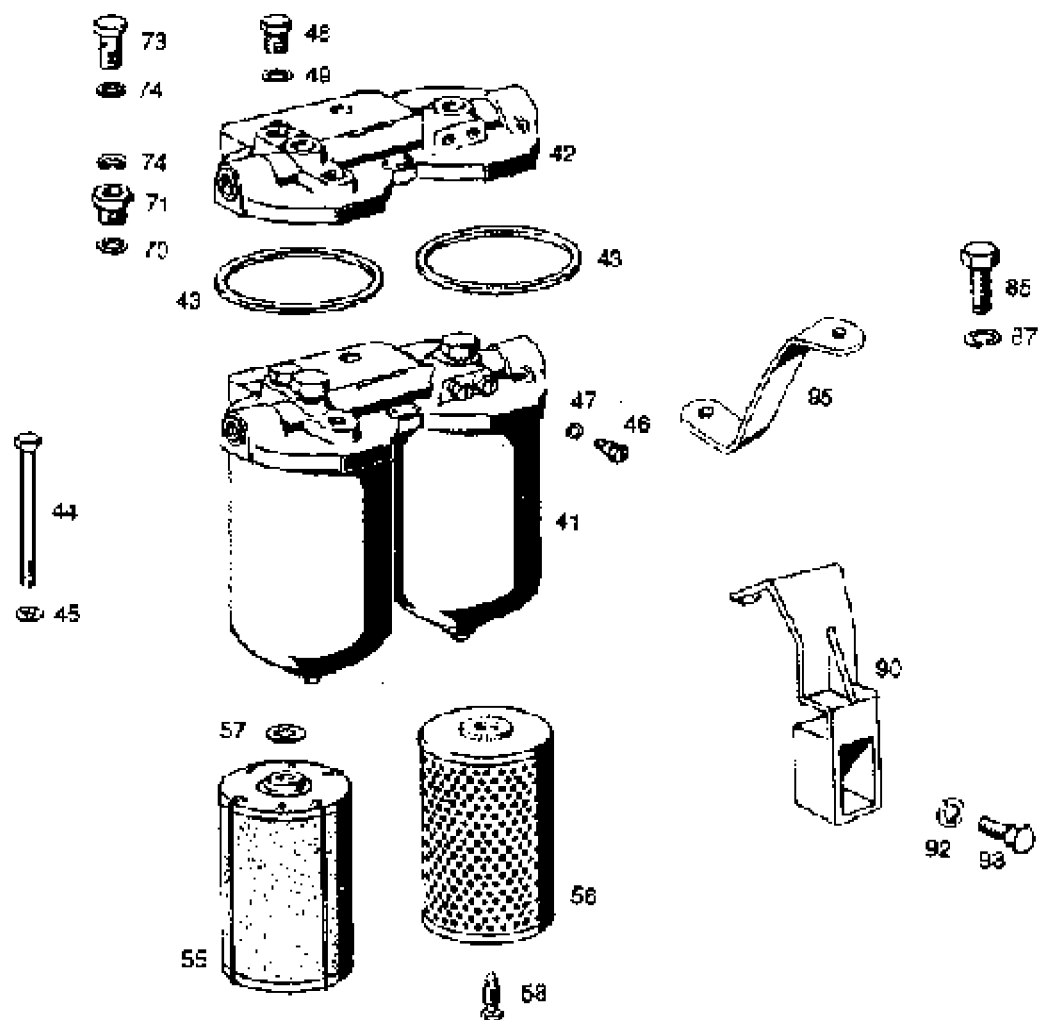


TABLE 09.2
FUEL MULTISTAGE FILTER
GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FUEL MULTISTAGE FILTER		M08562			
41	0 450 226 029			Fuel Multistage Filter	0 450 226 029		1		
42	9 451 035 532			Filter Cover	9 451 035 532		1		
43	1 450 109 101			Sealing Ring	1 450 109 101		2		
—	9 451 035 111			Filter Housing	9 451 035 111		2		
13	2 911 161 261			Screw	2 911 161 261		2		
14	2 916 710 603			Sealing Ring	2 916 710 603		2		
15	1 413 453 025			Bleeder Screw	1 413 453 025		2		
16	1 410 107 005			Sealing Ring	1 410 107 005		2		
48	2 911 271 701			Locking Screw	2 911 271 701		1		
49	2 916 710 609			Sealing Washer	2 916 710 609		1		
55	1 457 431 003			Filter Insert (Stage I)	1 457 431 003		1		
56	9 451 037 409			Paper Filter Insert (Stage II)	9 451 037 409		1		
57	1 916 710 602			Felt Washer (Sludge D / Screw)	1 916 710 602		2		
58	1 413 453 025			Sludge Screw	1 413 453 025		2		
70	2 916 716 613			Washer	2 916 716 613		1		
71	1 413 455 080			Bleeding Union	1 413 455 080		1		
73	9 451 037 430			Overflow Valve	9 451 037 430		1		
—	2 911 202 703			Banjo Bolt	2 911 202 703		1	2525 0912 01 19	
74	2 916 710 609			Sealing Ring	2 916 710 609		3		

TABLE 09.2

FUEL MULTISTAGE FILTER

GROUP 09

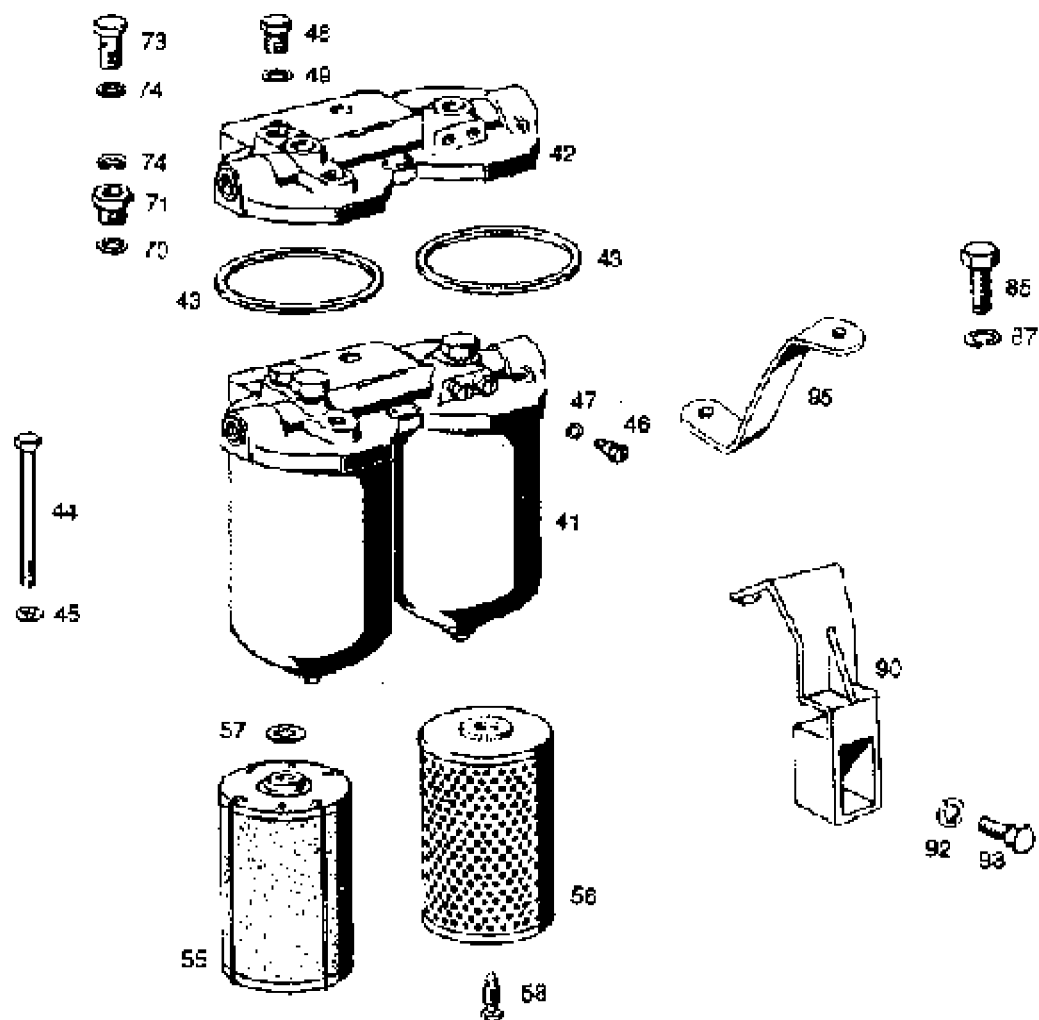


TABLE 09.2

FUEL MULTISTAGE FILTER

GROUP 09

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
85	1132 399612 2			Screw M 12x45 IS 1364			2		
87	1252 069601 4			Spring Washer B 12 IS 3063			2		
—	1246 050130 8			Bright Washer 13 IS 2016 ST			2		
90	2524 0911 37 03			Bracket Fuel Filter			1		
95	2524 0911 82 07			Stay			1		
—	1132 399607 7			Screw M 10x45 IS 1364			2		
92	1252 069805 0			Spring Washer B 10 IS 3063			4		
93	1132 401050 8			Bolt M 10x50 IS 1364			2		
—	1132 400840 6			Bolt M 8x40 IS 1364			1		

TABLE 13.1

AIR COMPRESSOR

GROUP 13

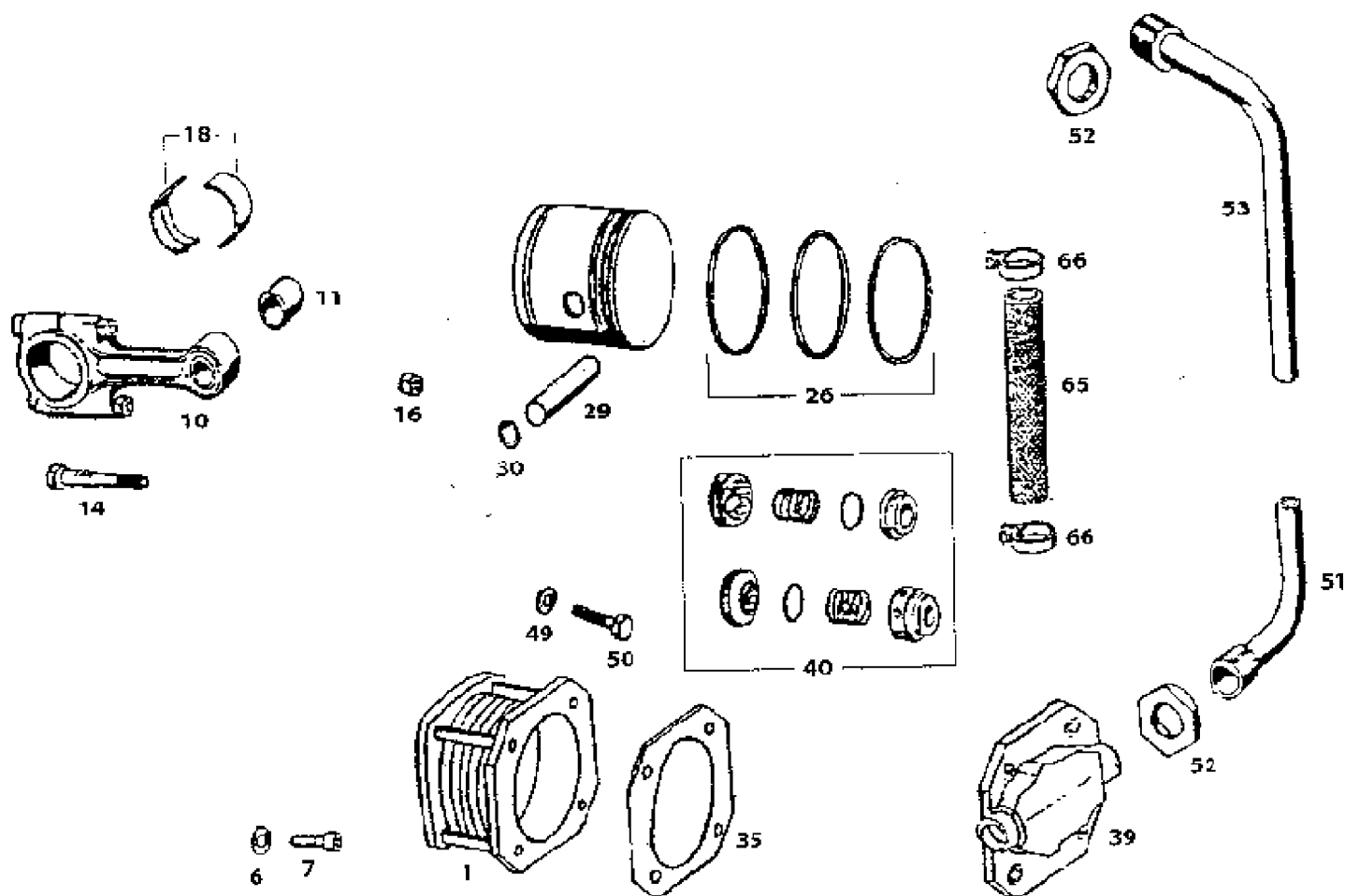


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(1)	2525 1310 37 07			AIR COMPRESSOR			1		
—	2525 1310 37 08			Cylinder Sleeve STD with Bore 94.00 mm Dia.			1		
—	2525 1310 37 09			Cylinder Sleeve STD I with Bore 94.075 mm Dia.			1		
				Cylinder Sleeve STD II with Bore 94.125 mm Dia.			1		
6	1252 069802 5			Spring Washer B 8 IS 3063			3		
7	352 990 06 04			Screw			3		
10	352 130 02 16			Connecting Rod (without Bearing)			1		
11	2525 1310 34 01			Bush (Unbored)			1		
14	321 131 01 71			Guide Screw			2		
16	321 990 02 51			Hex. Nut			2		
18	2525 1310 01 08			Connecting Rod Bearing Set STD		G00570	1		
				Consisting of :		B05140			
				352 131 11 33 Bearing Half Lower			1		
				352 131 10 33 Bearing Half Upper			1		
18	2525 1310 01 09			Connecting Rod Bearing Set STD I		G00570	1		
				Consisting of :		B05140			
				352 131 16 33 Bearing Half Lower			1		

TABLE 13.1

AIR COMPRESSOR

GROUP 13

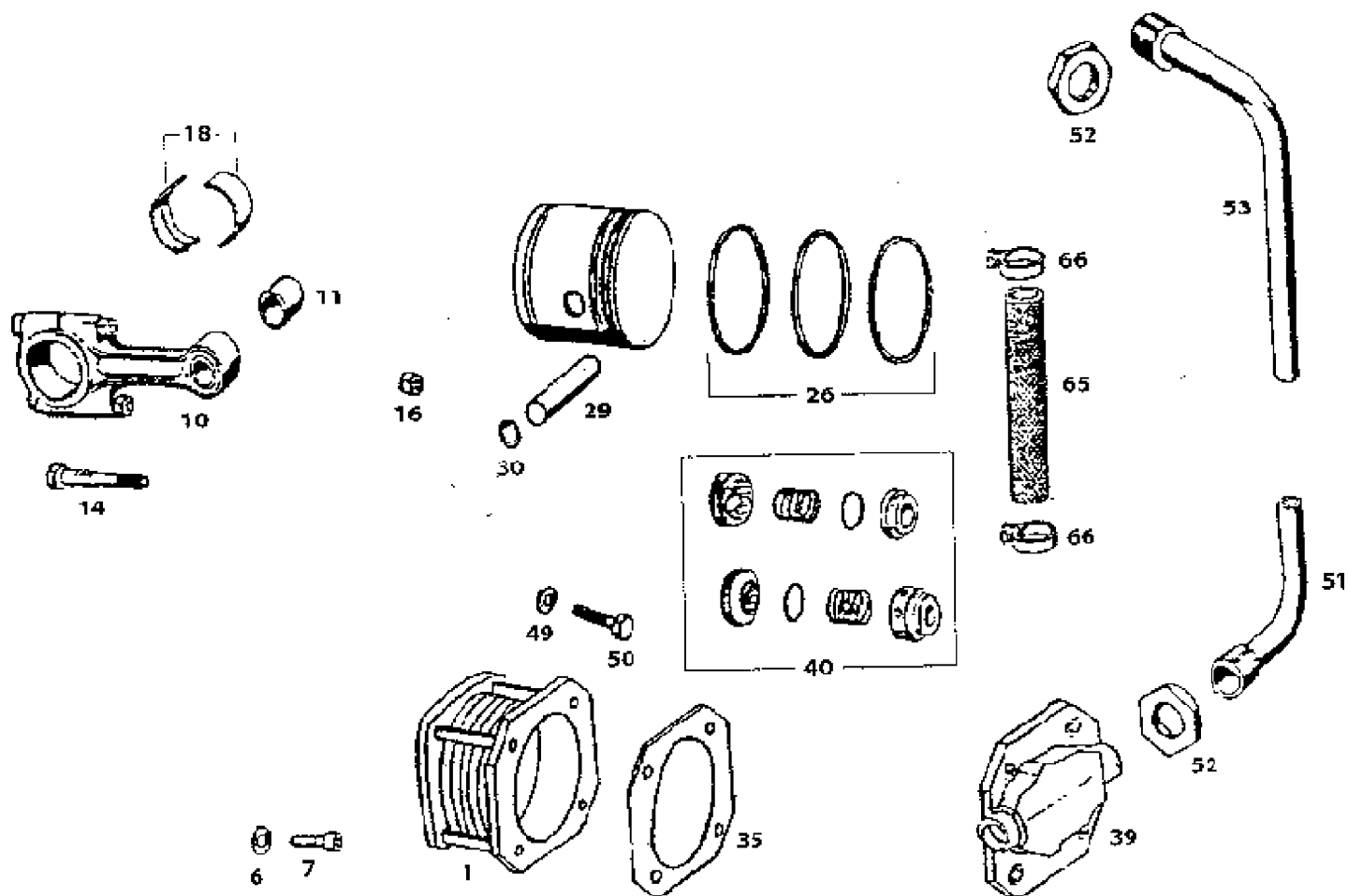


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
25	8854 1310 25 25			352 131 12 33 Bearing Half Upper Assy. Piston w/o Rings STD Consists of :		I20711	1 1		
29				2525 1314 10 42 Piston STD			1		
30				322 131 00 22 Piston Pin			1		
25	8854 1311 25 25			1458 060161 9 Circlip B 16x1 Assy. Piston w/o Rings STD I Consists of :		I20711	2 1		
—				2525 1314 10 45 Piston STD I			1		
29				322 131 00 22 Piston Pin			1		
30				1458 060161 9 Circlip B 16x1			2		
25	8854 1312 25 25			Assy. Piston w/o Rings STD II Consists of :		I20711	1		
—				2525 1314 10 48 Piston STD II			1		
29				322 131 00 22 Piston Pin			1		
30				1458 060161 9 Circlip B 16x1			2		
26	2525 1314 01 42			Piston Ring Set STD; Consists of :		G02572	1	8854 1313 25 25	
				2525 1314 99 32 Nose Scraper Ring			3		
26	2525 1314 01 43			Piston Ring Set STD I & II ; Consists of :		G02572	1		
				2525 1314 99 33 Nose Scraper Ring			3		

TABLE 13.1

AIR COMPRESSOR

GROUP 13

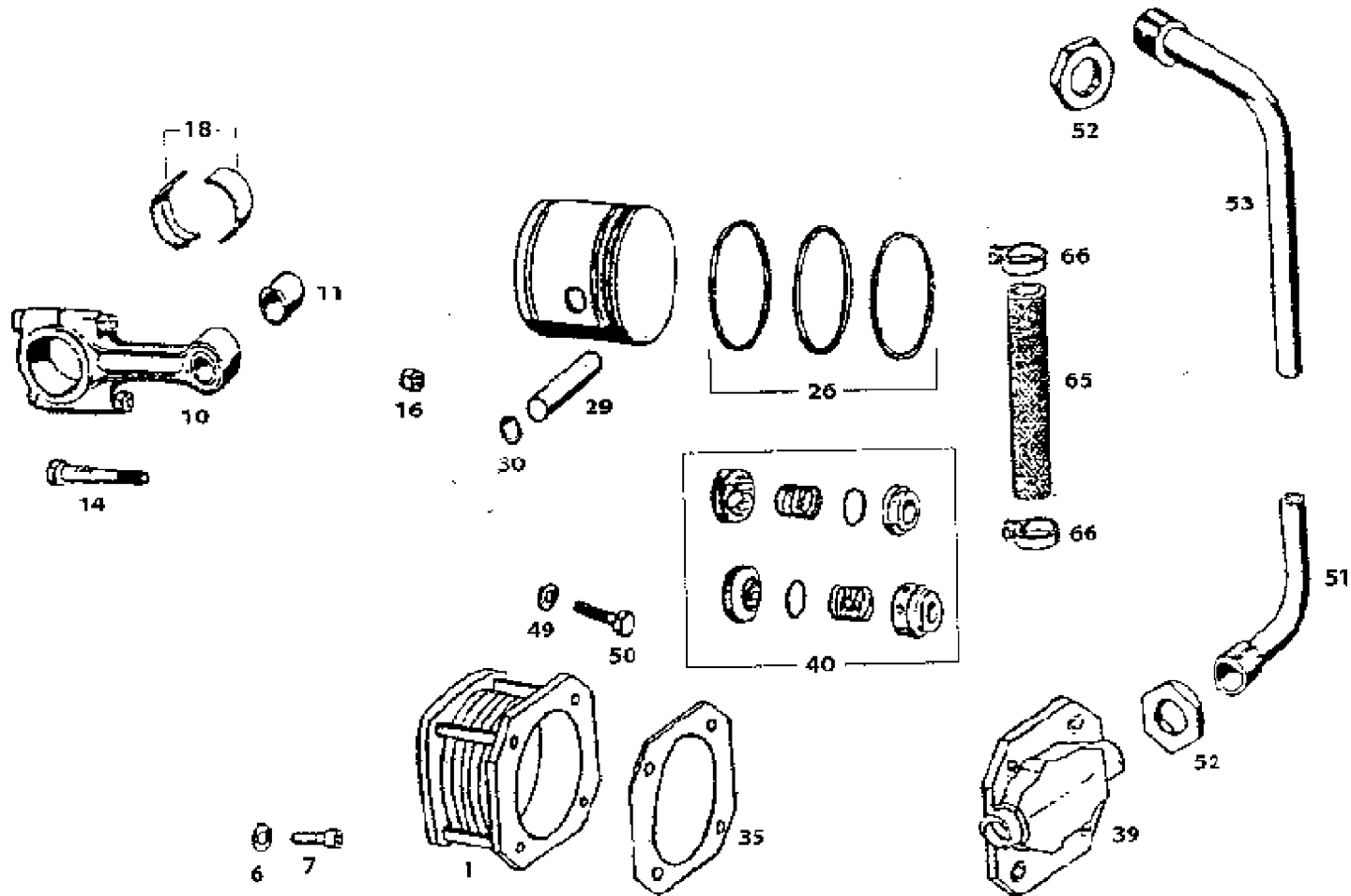


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
29	322 131 00 22			Piston Pin			1		
30	1458 060161 9			Circlip Light B 16x1 TS 17636			2		
35	352 131 02 80			Gasket		T00273	1	352 131 03 80	
39	2525 1310 01 07			Assy. Cyl. Head			1	2525 1310 01 13	
—	2525 1315 01 01			Assy. Suction Valve			1		
—	2525 1315 01 02			Assy. Delivery Valve			1		
40	2525 1310 01 02			Major Repair Kit Cylinder Head			1		
				Consisting of :					
				Spring 2525 1310 99 02			2		
				Valve Plate 2525 1310 99 03			2		
				Valve Disc (Suction) 2525 1310 99 01			1		
				Valve Disc (Delivery) 2525 1310 99 04			1		
				Copper Washer 2525 1310 99 06			2		
—	2525 1310 01 03			Minor Repair Kit Cylinder Head			1		
				Consisting of :					
				Spring 2525 1310 99 02			2		
				Valve Plate 2525 1310 99 03			2		
				Copper Washer 2525 1310 99 06			2		
				Gasket 2525 1310 99 08			1		
49	1252 069202 5			Spring Washer B 8 IS 3063			4		

TABLE 13.1

AIR COMPRESSOR

GROUP 13

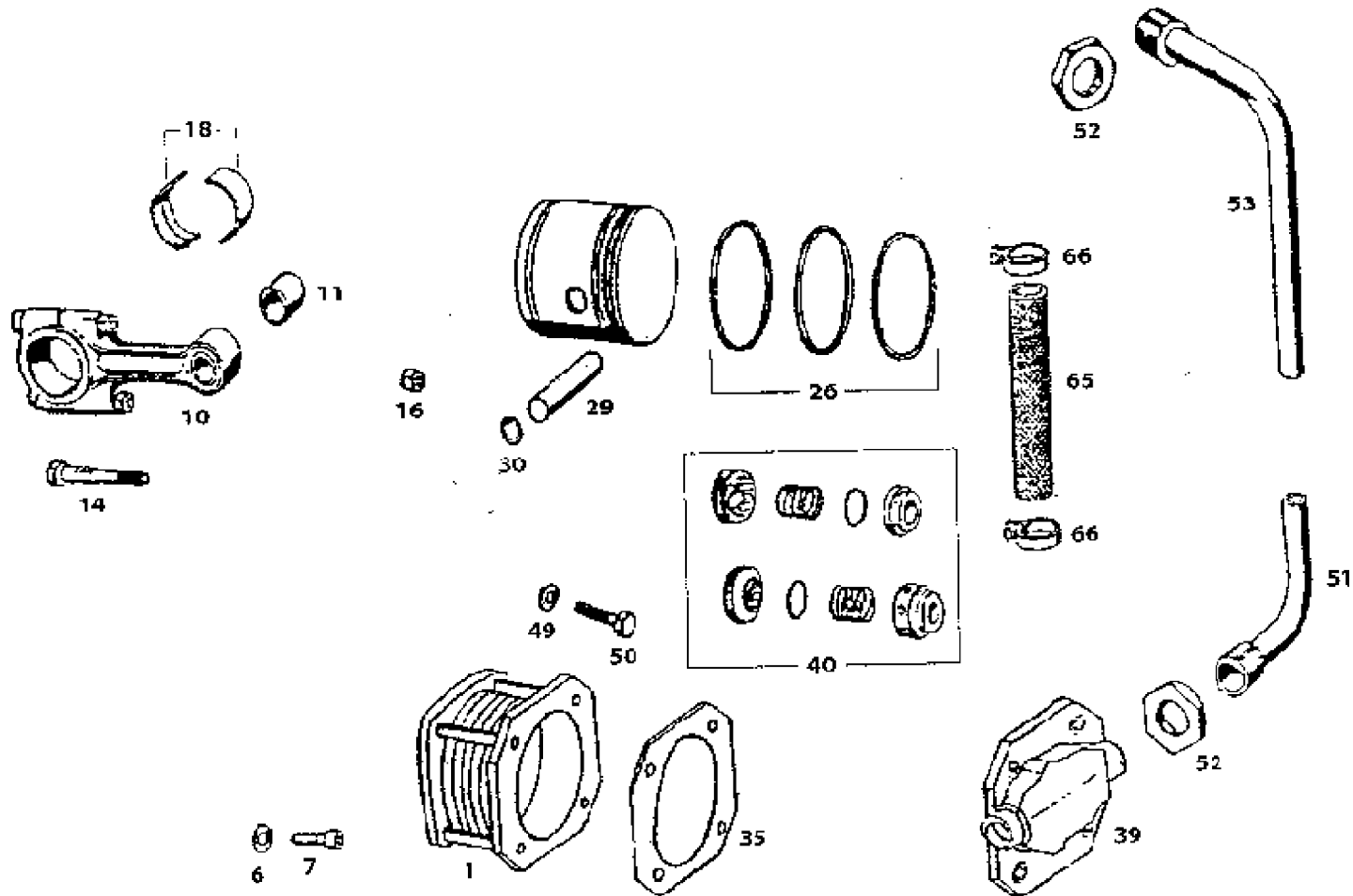


TABLE 13.1
AIR COMPRESSOR
GROUP 13

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
50	1106 409606 2			Screw M 8x105 IS 1364			4		
51	2525 1313 01 07			Assy. Tube			1		
52	1205 610220 3			Lock Nut M 22x1.5 TS 17408			2		
53	2525 1313 01 06			Assy. Pipe			1		
—	1615 170150 1			Coupling Nut L15 IS 8803			1		
65	2525 1313 58 02			Rubber Hose			1		
66	1427 020250 1			Hose Clip 25 TS 17669			2		
—	2523 1313 82 03			Plate (for Overflow Return Line)			1		

TABLE 14.1

EXHAUST MANIFOLD

GROUP 14

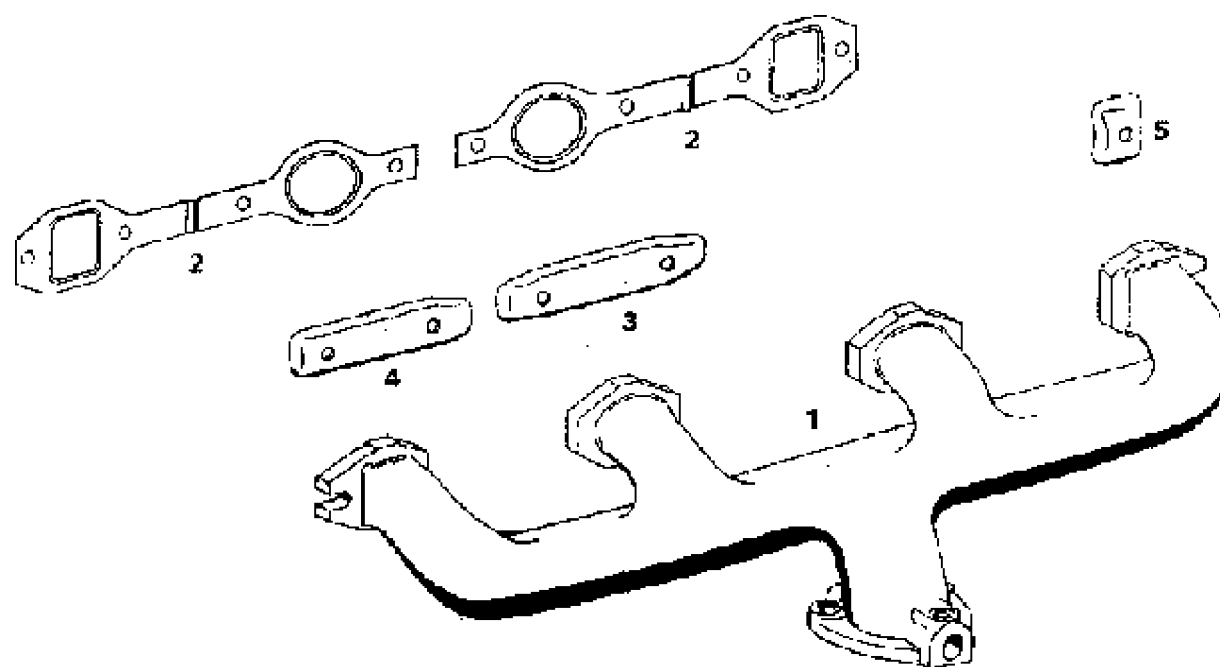


TABLE 14.1

EXHAUST MANIFOLD

GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(1)	2523 1411 37 10			EXHAUST MANIFOLD			1		
—	352 144 13 50			Exhaust Manifold w/o Bush			1		
—	352 144 12 50			Bush			1		
—	2523 1413 01 22			Bush			1		
—	2523 1413 01 22			Assy. Shaft Throttle Valve			1		
—	2523 1413 01 23			Throttle Valve			1	2523 1413 37 01	
2	2525 1411 53 08			Gasket		B01533	2		
3	312 142 00 12			Clamp (Centre)			1		
4	312 142 01 12			Clamp (Lateral)			2		
5	312 142 02 12			Clamp (Outer)			2		
—	1106 409613 5			Bolt M 10x50 IS 1364			2		
—	1106 409604 5			Bolt M 10x45 IS 1364			4		
—	1205 159807 3			Nut M 10 IS 1364			2		

TABLE 14.2

ENGINE BRAKE

GROUP 14

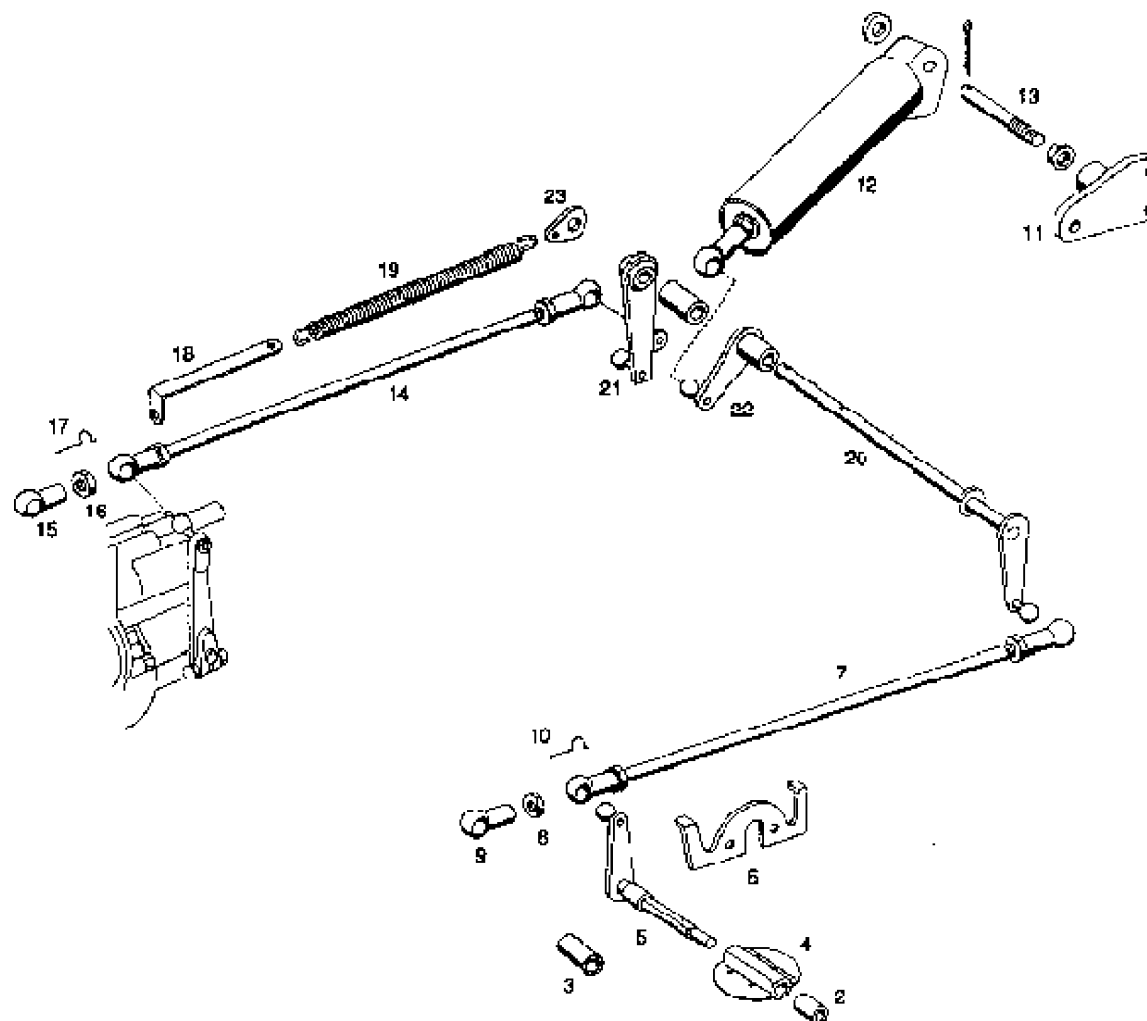


TABLE 14.2
ENGINE BRAKE
GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				ENGINE BRAKE					
2	352 144 12 50			Bush			1		
3	352 144 13 50			Bush			1		
4	2523 1413 01 23			Assy. Throttle Valve			1	2523 1413 37 01	
5	2523 1413 01 22			Assy. Shaft			1		
6	2523 1413 71 09			Plate Stopper			1		
—	1138 100614 1			Screw M 6x14 IS 1365			2		
				(Stopper Plate to Exhaust Manifold)					
7	2523 4411 01 80			Assy. Pull Rod (Exh. Manifold Side)			1		
8	1205 159808 1			Nut M 6 IS 1364			2		
9	1727 120100 1			Ball End B 10 TS 15624			2		
10	1445 060100 5			Locking Ring S 10 TS 15624			2		
11	2523 0711 01 07			Assy. Bracket (Air Cylinder)			1		
—	1132 399602 6			Screw M 8x22 IS 1364			1		
—	1132 399807 0			Screw M 8x20 IS 1364			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			3		
12	2523 4015 01 14			Brake Cylinder	S13260		1	2523 4015 01 25	} Optional
12	2523 4015 01 18			Brake Cylinder			1	2523 4015 01 14	
12	2523 4015 01 25			Brake Cylinder			1	2523 4015 01 18	
13	2523 0711 67 02			Pivot Pin (On Air Cyl.)			1		

TABLE 14.2

ENGINE BRAKE

GROUP 14

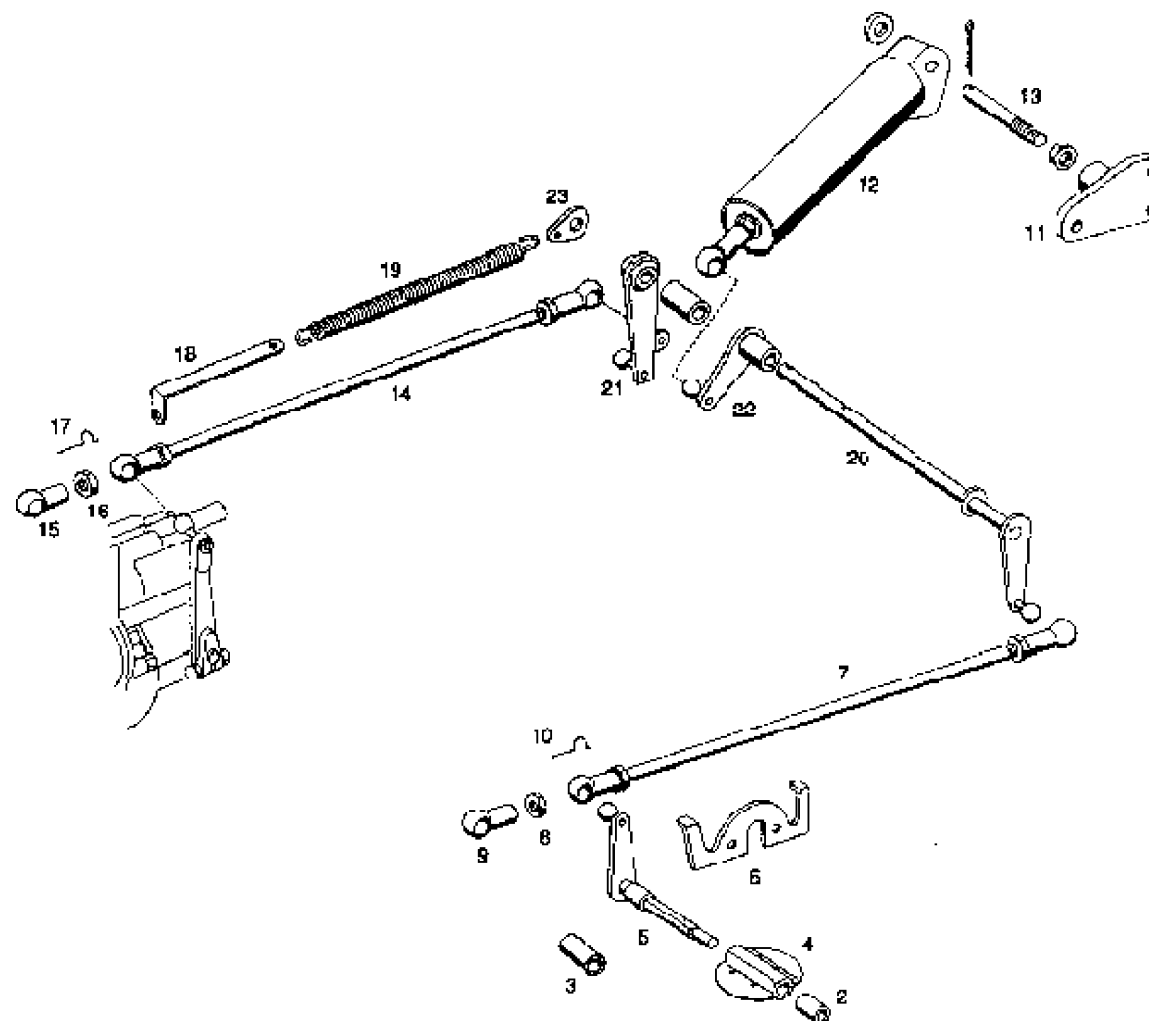


TABLE 14.2
ENGINE BRAKE
GROUP 14

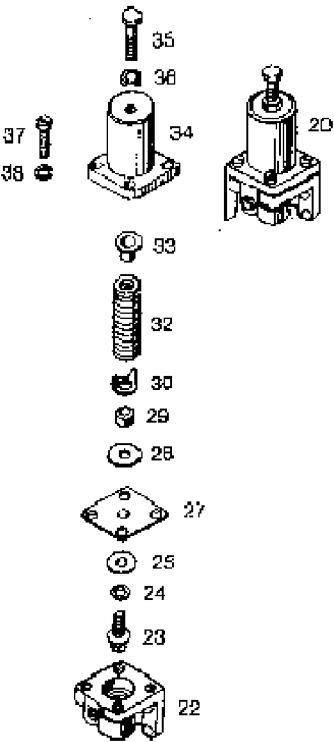
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1252 069802 5			Spring Washer B 8 IS 3063 (Pivot Pin to Assy. Bracket Air Cyl.)			1		
—	1246 050084 1			Bright Washer B 8.4 IS 2016			1		
—	1315 060816 8			Split Pin 3.2x16 IS 549			1		
—	2523 0711 92 04			Spacer			1		
14	2523 4411 01 75			Assy. Pull Rod			1		
15	1727 120100 4			Ball End B10 TS 15624			2		
16	1208 089603 2			Hex. Nut M6 IS 1364			2		
17	1445 060100 5			Locking Ring 10 TS 15624			2		
18	2523 0710 33 05			Bracket			1		
19	322 993 03 10			Spring			1		
20	2523 0710 02 25			Assy. Control Shaft with Lever			1		
21	2523 0710 02 07			Assy. Lever (For Air Cylinder)			1		
—	1106 120525 1			Bolt M 5x25 IS 1364			1		
—	1252 069804 1			Spring Washer B 5 IS 3063			1		
—	1205 329802 6			Nut M 5 IS 1364			1		
22	2523 0710 02 24			Assy. Lever			1		
—	1315 060816 8			Split Pin 3.2x16 IS 549 (Assy. Lever to Assy. Control Shaft)			1		
23	2525 1413 71 05			Link			1		

TABLE 14.3

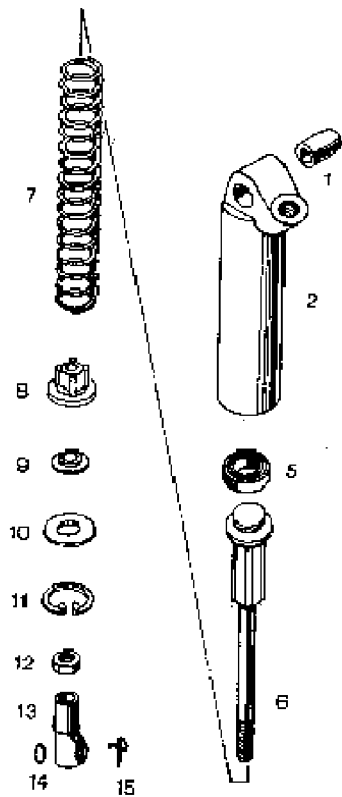
AGGREGATES OF EXHAUST BRAKE

GROUP 14

PRESSURE REGULATOR VALVE



AIR CYLINDER



EXHAUST BRAKE VALVE

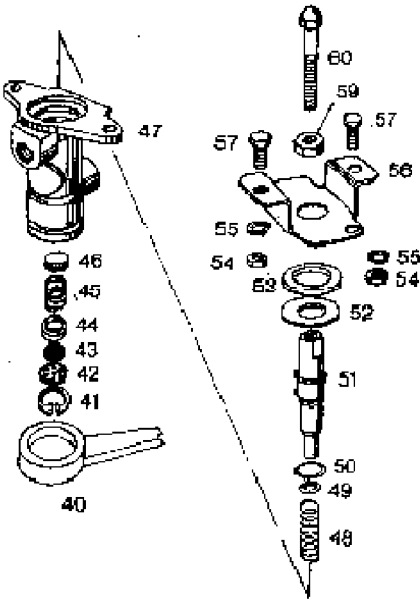


TABLE 14.3
AGGREGATES OF EXHAUST BRAKE
GROUP 14

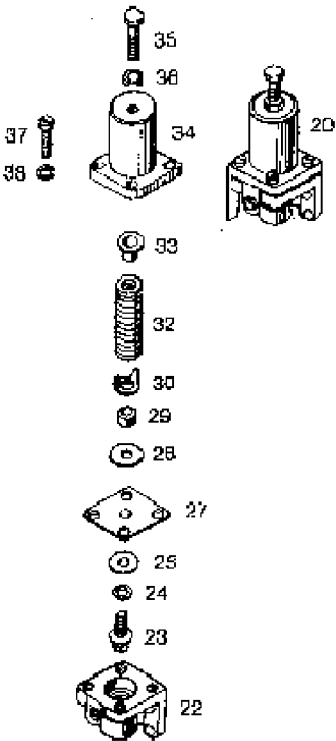
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2523 4015 01 14			AIR CYLINDER		S13260			
1	2523 4015 77 06			Air Cylinder			1	2523 4015 01 18	
2	2523 4015 38 03			Bush (Bonded)			1		
5	2523 4015 77 07			Cylinder Housing			1		
6	2523 4015 66 01			Piston Seal			1		
7	2523 4015 87 03			Piston			1		
8	2523 4015 63 04			Spring			1		
9	2523 4015 77 08			Spring Seat			1		
10	2523 4015 92 02			Wiper Seal			1		
11	2523 4015 43 06			Washer			1		
12	2523 4015 65 01			Circlip			1		
—	2523 4015 01 24			Lock Nut			1		
13	2523 4015 60 01			Ball Socket Assy.			1		
14	2523 4015 43 04			Ball Socket End			1		
15	2523 4015 43 05			Spring Ring			1		
—	2523 4015 01 23			Locking Ring			1		
				Repair Kit (for Air Cylinder) Consisting of :			1		
				2523 4015 77 06 Bush			1		
				2523 4015 77 07 Piston Seal			1		
				2523 4015 77 08 Wiper Seal			1		

TABLE 14.3

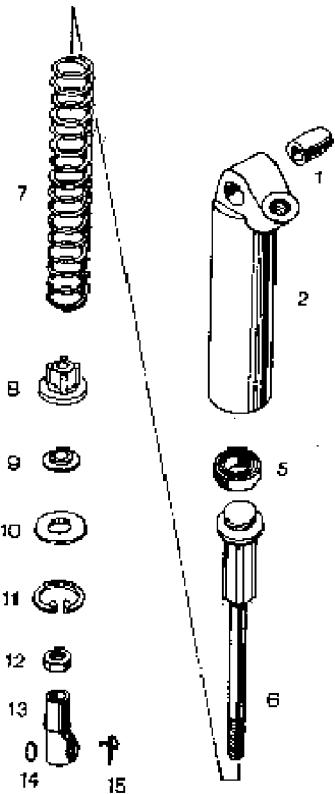
AGGREGATES OF EXHAUST BRAKE

GROUP 14

PRESSURE REGULATOR VALVE



AIR CYLINDER



EXHAUST BRAKE VALVE

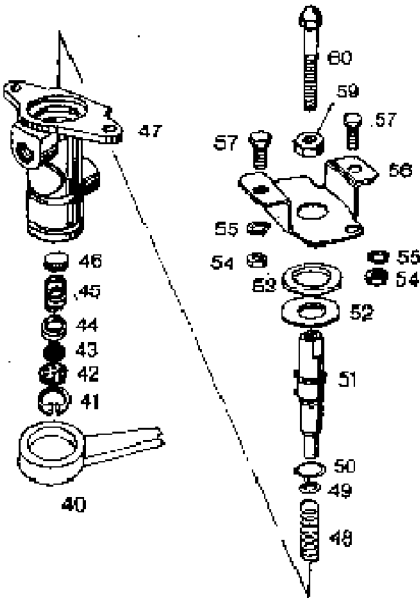


TABLE 14.3
AGGREGATES OF EXHAUST BRAKE
GROUP 14

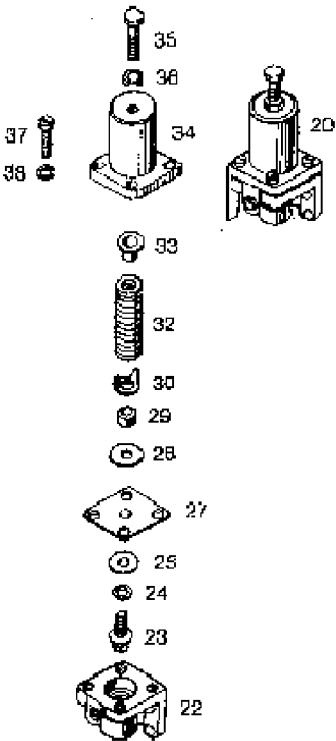
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
20	2523 4014 01 09			2523 4015 43 04 Spring Ring 2523 4015 43 05 Locking Ring Grease Tube PRESSURE REGULATOR VALVE Pressure Regulator Valve		S13260	1 1 1 1		Optional with 2523 4014 01 08
22	000 431 08 21 J			Body with Valve Seat			1		
—	000 430 01 68 J			Diaphragm Assembly			1		
23	000 431 07 05 J			Valve			1		Also Serviced Under Kit Part No. 000 431 07 99 J
24	000 431 11 76 J			Washer			1		
25	000 431 00 57 J			Follower Lower			1		
27	000 431 03 12 J			Diaphragm			1		Also Serviced Under Kit Part No. 000 431 07 99 J
28	000 431 01 57 J			Follower Upper			1		
29	000 431 02 72 J			Nut			1		
30	000 431 00 27 J			Damper			1		
32	000 434 01 84 J			Spring			1		

TABLE 14.3

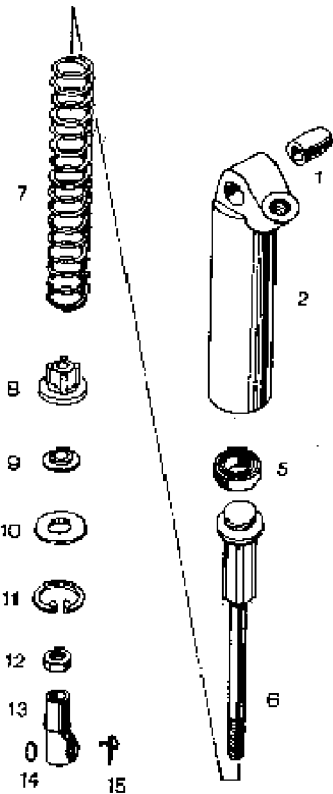
AGGREGATES OF EXHAUST BRAKE

GROUP 14

PRESSURE REGULATOR VALVE



AIR CYLINDER



EXHAUST BRAKE VALVE

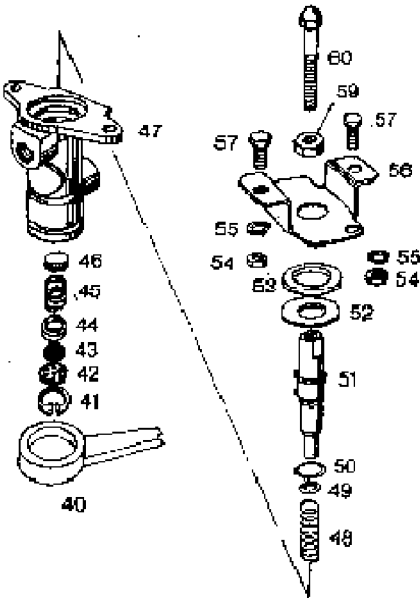


TABLE 14.3
AGGREGATES OF EXHAUST BRAKE
GROUP 14

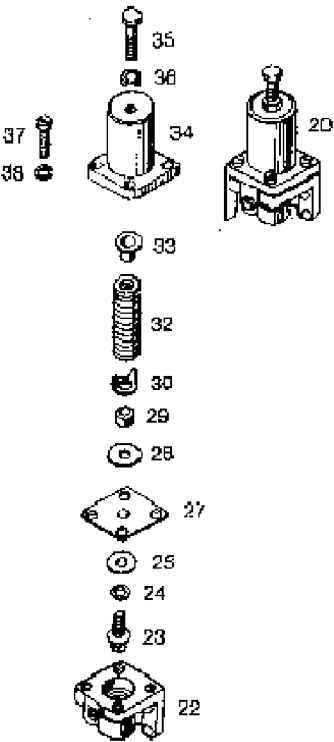
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
33	000 431 04 59 J			Spring Seat			1		
34	000 431 04 22 J			Governor Cover			1		
35	000 990 80 20 J			Adjusting Screw			1		
36	000 431 03 73 J			Lock Nut			1		
37	000 990 81 20 J			Screw			4		
38	000 431 16 76 J			Washer			4		
—	000 431 07 99 J			Repair Kit Pressure Regulator Valve			1		
				Consisting of :					
				000 431 07 05 J Valve			1		
				000 431 11 76 J Washer			1		
				000 431 03 12 J Diaphragm			1		
				EXHAUST BRAKE VALVE					
—	2573 4370 01 15			Exhaust Brake Valve	M302531	S13260	1	2573 4370 01 17	
40	2640 4370 77 01			Boot			1		
41	2640 4370 43 01			Circlip			1		
42	2640 4370 82 04			Strainer Plate			1		
43	2640 4370 99 01			Filter			1		
44	2640 4370 82 01			Spring Seat			1		
45	000 434 02 84 J			Valve Spring			1		
46	000 431 01 23 J			Valve			1		

TABLE 14.3

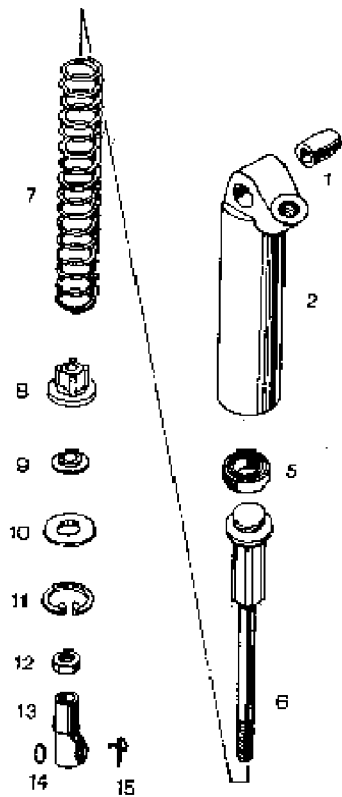
AGGREGATES OF EXHAUST BRAKE

GROUP 14

PRESSURE REGULATOR VALVE



AIR CYLINDER



EXHAUST BRAKE VALVE

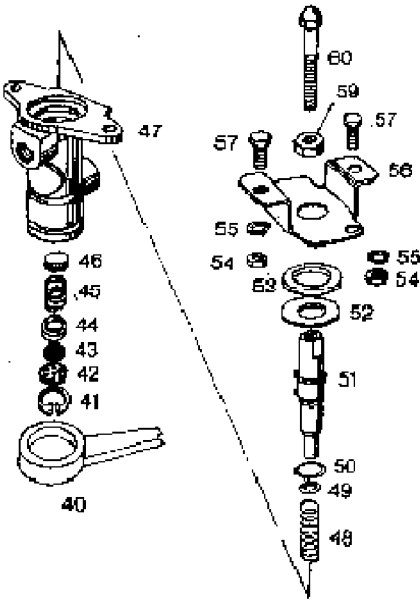


TABLE 14.3
AGGREGATES OF EXHAUST BRAKE
GROUP 14

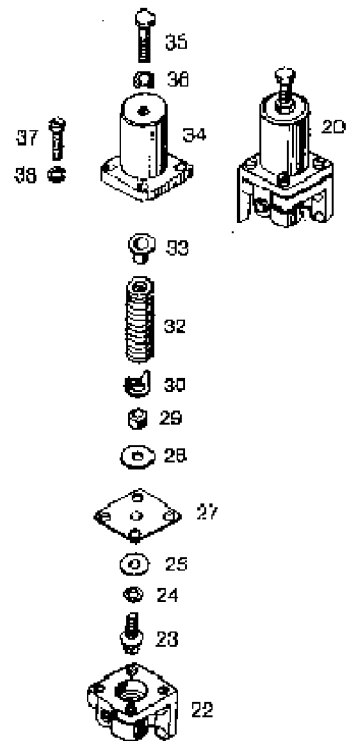
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
47	2640 4370 38 01			Body / Housing for Exh. Valve			1		
48	2640 4370 87 01			Spring (for Plunger Return)			1		
49	000 997 34 45 J			Sealing Ring			1		
50	2640 4370 77 02			Sealing Ring			1		
51	2640 4350 38 02			Plunger			1		
52	2640 4350 82 02			Stopper Plate			1		
53	2640 4370 63 01			Wiper Seal			1		
54	2640 4310 65 01			Nut			2		
55	000 431 16 76 J			Spring Washer			2		
56	2640 4370 82 03			Mounting Bracket			1		
57	2576 4310 80 04			Screw			2		
59	2523 4015 65 01			Nut			1		
60	2640 4370 80 01			Special Screw			1		
—	2640 4370 01 03			Repair Kit Exh. Brake Valve		S13260	1		
				Consisting off :					
40	2640 4370 77 01			Boot			1		
41	2640 4370 43 01			Circlip			1		
43	2640 4370 99 01			Filter			1		
45	000 434 02 84 J			Valve Spring			1		
46	000 431 01 23 J			Valve			1		

TABLE 14.3

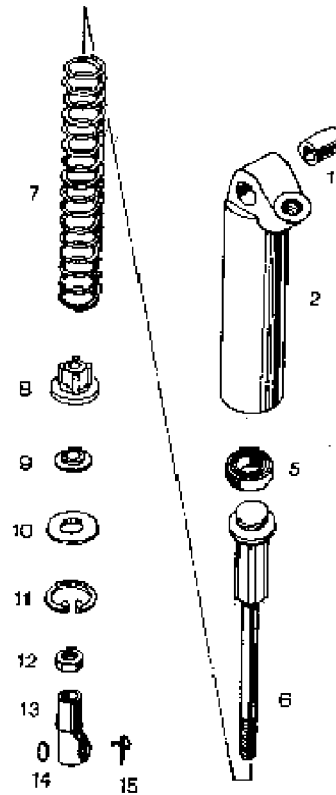
AGGREGATES OF EXHAUST BRAKE

GROUP 14

PRESSURE REGULATOR VALVE



AIR CYLINDER



EXHAUST BRAKE VALVE

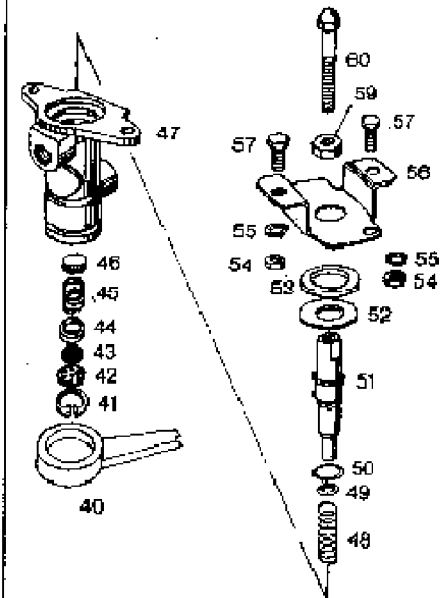


TABLE 14.3

AGGREGATES OF EXHAUST BRAKE

GROUP 14

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
49	000 997 34 45 J			Sealing Ring			1		
50	2640 4370 77 02			Sealing Ring			1		
53	2640 4370 63 01			Wiper Seal			1		

TABLE 15.1
ELECTRICAL EQUIPMENT
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 1510 01 04			ELECTRICAL EQUIPMENT					
—	2651 1510 01 07			Starter Motor Assy. (2 SM 127) 12Volts		L01410	1	2632 1510 01 04	
—	2523 1514 01 09			Alternator Assy. A 115, 12 V, 35 A		L01410	1	2651 1510 01 22	
—	2524 1514 32 01			Bracket (for Alternator Mounting)			1		
—	1214 050100 8			Hex. Bolt } Alternator			1		
—	2524 1514 01 10			Nyloc Nut M 10 IS 7002 } on Bracket			1		
—	1106 389605 7			Assy. Clamp Rod Complete			1		
—	1205 159807 3			Hex. Bolt 10x60 IS 1364 } Clamp to			1		
—	1252 069805 0			Hex. Nut M 10 IS 1364 } Alternator			1		
—	312 155 01 74			Spring Washer B 10 IS 3063 }			1		
—	1246 050130 8			Bolt } Clamp to Cyl.			1		
—	312 993 28 01			Bright Washer 13 St. IS 2016 } Crankcase			1		
—				Spring }					

TABLE 15.2

STARTER MOTOR (2 SM 127)

GROUP 15

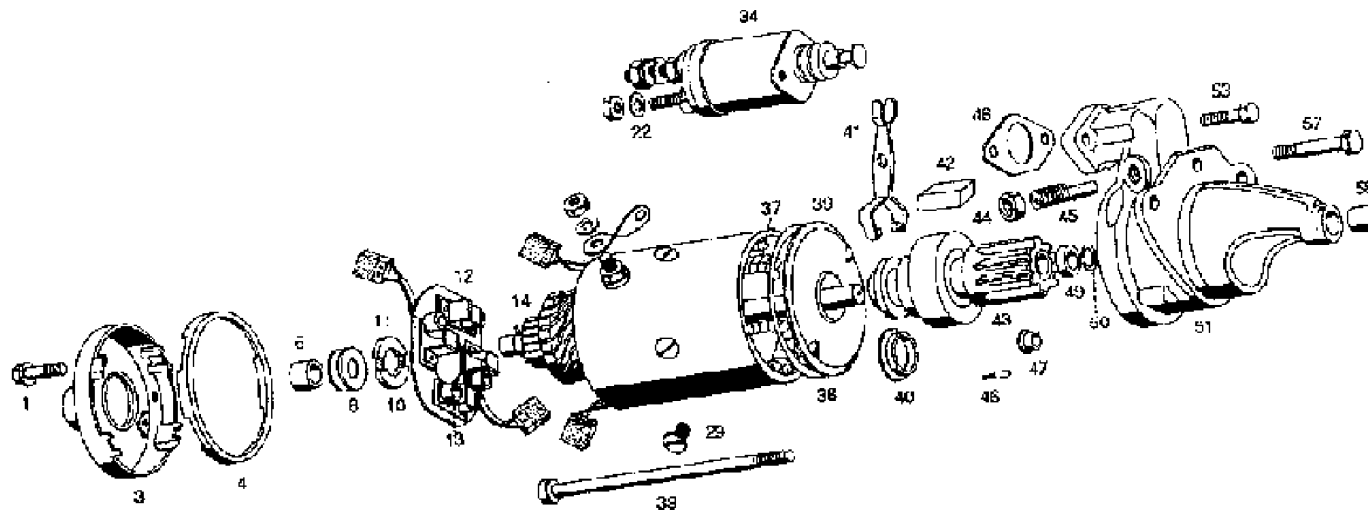


TABLE 15.2
STARTER MOTOR (2 SM 127)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 1510 01 04			STARTER MOTOR (2 SM 127)					
1	2574 1511 01 01			Starter Motor Assy.		L01410	1	2632 1510 01 04	
—	2574 1511 34 01			Screw Brush Carrier Assy.			2		
3	2574 1511 01 02			Sealing Bush			2		
4	2574 1511 99 01			C.E. Bracket Assy.			1		
—	2574 1511 48 01			Sealing Ring C.E.			1		
6	2574 1511 34 02			Dowel			2		
—	2574 1511 92 01			Bush Commutator End			1		
8	2574 1511 92 02			Thrust Washer (Steel)			1		
—	2574 1511 01 03			Thrust Washer (Insul)			1		
10	2574 1511 87 01			Brush Assy.			1		
11	2574 1511 99 02			Spring Brake Shoe			2		
12	2574 1511 01 04			Brake Shoe			2		
13	2574 1511 87 02			Carrier Asy. for Carbon			1		
14	2574 1511 01 05			Bush Spring			4		
—	2574 1511 46 01			Armature Assy.			1		
—	2574 1511 65 01			Connector			1		
—	2574 1511 92 03			Nut for Field Terminal			2		
22	2574 1511 92 04			Spring Washer			2		
				Insul. Washer			1		

TABLE 15.2

STARTER MOTOR (2 SM 127)

GROUP 15

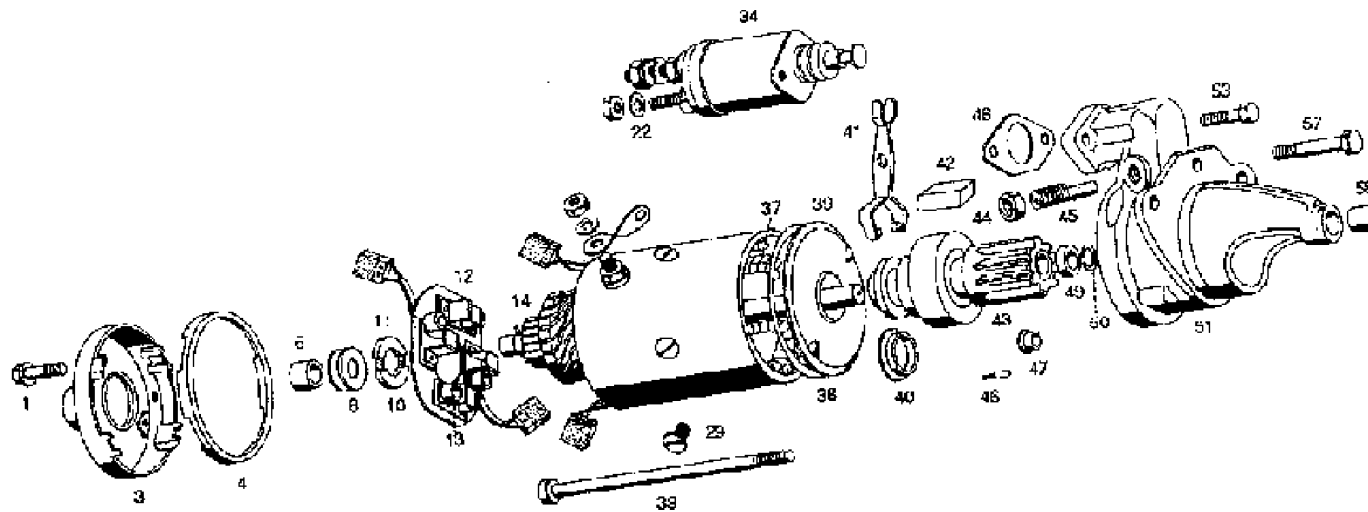


TABLE 15.2
STARTER MOTOR (2 SM 127)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 1511 49 01			Field Terminal			1		
—	2574 1511 65 02			Nut Solenoid Terminal			1		
—	2574 1511 92 05			Spring Washer			2		
—	2574 1511 49 02			Terminal for Solenoid			1		
—	2574 1511 65 03			Nut Main Terminal			2		
—	2574 1511 92 06			Spring Washer			2		
—	2574 1511 49 03			Main Terminal			1		
—	2574 1511 01 06			Solenoid Base Assy.			1		
29	2574 1511 80 01			Pole Screw			4		
—	2574 1511 92 07			Spring Washer			2		
—	2574 1511 92 08			Tab Washer			2		
—	2574 1511 34 04			Sealing Bush			2		
33	2574 1511 32 02			Bolt (Through)			2		
34	2574 1511 49 04			Solenoid Switch			1		
—	2574 1511 87 03			Plunger Spring			1		
—	2574 1511 01 07			Plunger Assy.			1		
37	2574 1511 01 08			Field Coil Assy.			1		
38	2574 1511 99 02			Sealing Ring (D.E.)			1		
39	2574 1511 01 09			Int. Bracket Assy.			1		
40	2574 1511 33 01			Bearing Bush (Int. Bracket)			1		

TABLE 15.2

STARTER MOTOR (2 SM 127)

GROUP 15

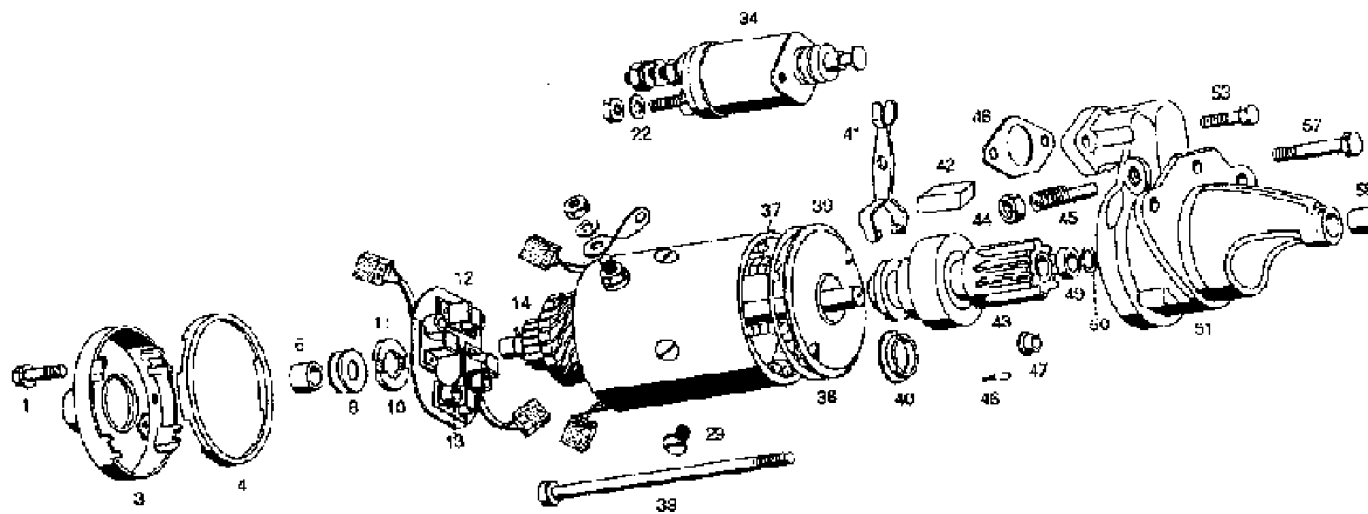


TABLE 15.2
STARTER MOTOR (2 SM 127)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
41	2574 1511 01 10			Lever and Peg Assy.			1		
42	2574 1511 75 01			Grommet			1		
43	2574 1511 01 11			Drive Pinion			1		
44	2574 1511 65 04			Lock Nut			1		
45	2574 1511 67 01			Pivot Pin			1		
46	2574 1511 48 02			Dowel			1		
47	2574 1511 34 05			Sealing Bush			2		
48	2574 1511 53 01			Gasket			1		
49	2574 1511 44 01			Thrust Collar			1		
50	2574 1511 99 03			Jump Ring			1		
51	2574 1511 01 12			Assy. Bracket for Fixing			1		
—	2574 1511 92 09			Spring Washer			2		
53	2574 1511 80 02			Screw Solenoid Fixing			2		
—	2574 1511 65 05			Nut Earth Terminal			2		
57	2574 1511 49 03			Earth Terminal			2		
58	2574 1511 33 02			Bearing Bush for Fixing Bracket			1		
—	8854 1503 25 25			Major Kit Starter Motor 12V Consisting off			1		
—	2574 1511 34 01			Sealing Bush			2		
4	2574 1511 99 01			Sealing Ring CE			1		
6	2574 1511 34 02			C E Bush			1		

TABLE 15.2

STARTER MOTOR (2 SM 127)

GROUP 15

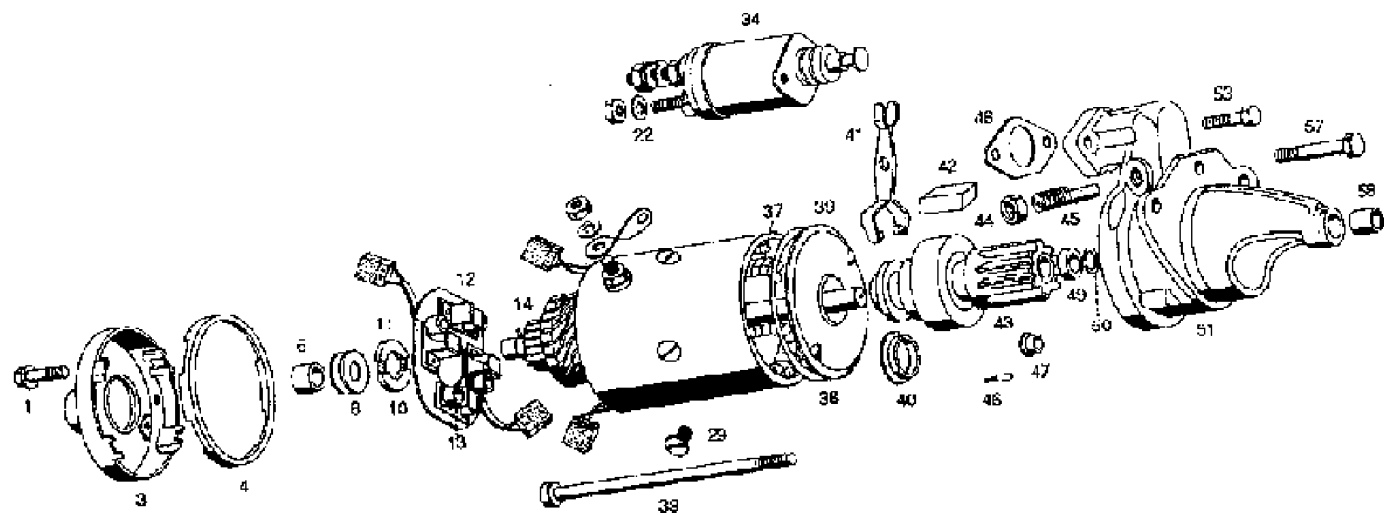


TABLE 15.2
STARTER MOTOR (2 SM 127)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 1511 01 03			Brush Assy			1		
10	2574 1511 87 01			Spring Brake Shoe			2		
11	2574 1511 99 02			Brake Shoe			2		
12	2574 1511 01 04			Brush Carrier Assy.			1		
13	2574 1511 87 02			Brush Spring			4		
50	2574 1511 99 03			Jump Ring			1		
49	2574 1511 44 01			Thrust Coller			1		
42	2574 1511 75 01			Grommet			1		
—	2574 1511 46 01			Connector			1		
14	2574 1511 01 05			Armature Assy.			1		
—	2574 1511 49 01			Field Terminal			1		
—	2574 1511 49 02			Solenoid Terminal			1		
—	2574 1511 49 03			Main Terminal			1		
40	2574 1511 33 01			Bearing Bush			1		

TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

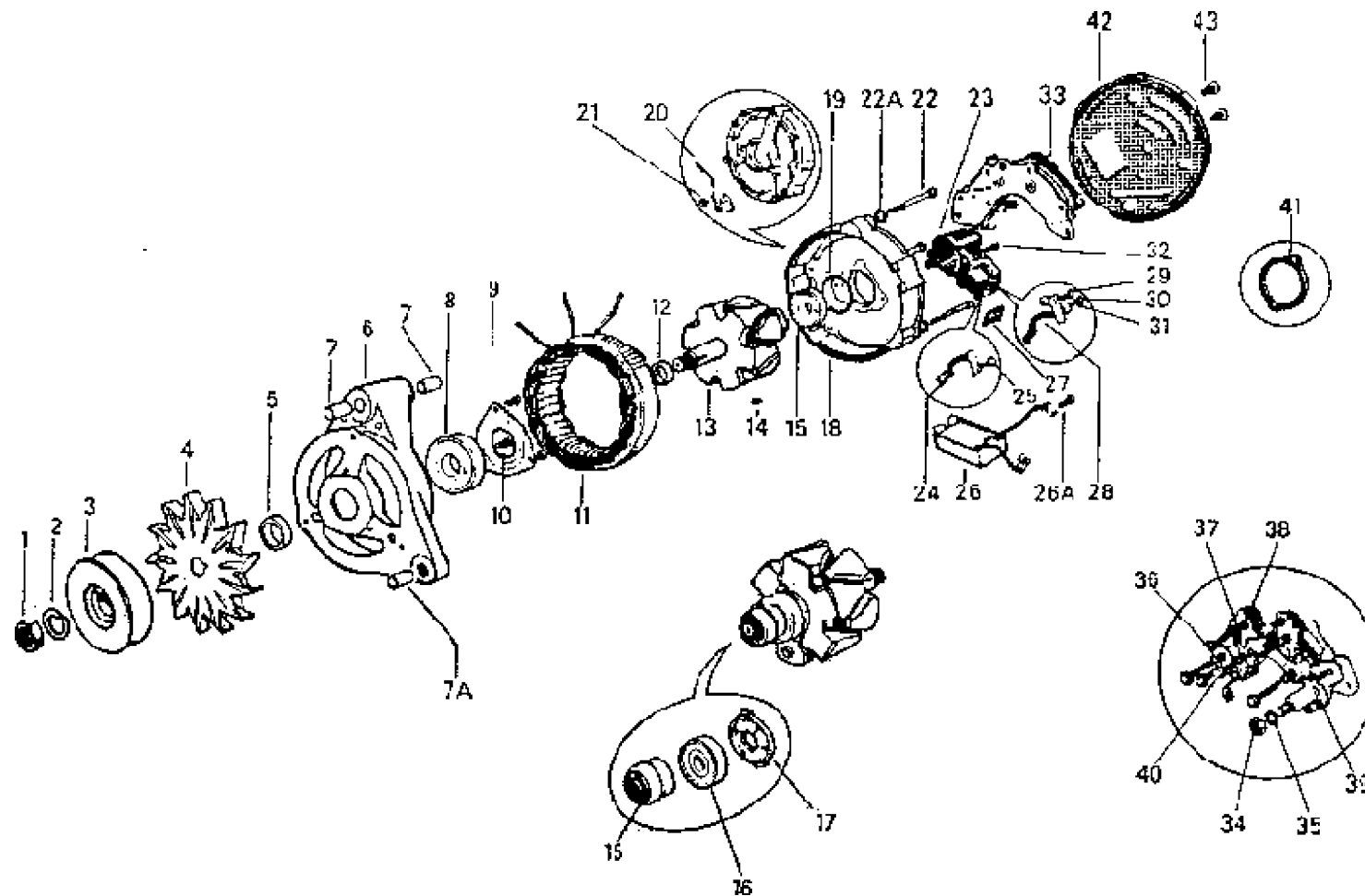


TABLE 15.3
ALTERNATOR (A 115-39)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2651 1510 01 07			ALTERNATOR (A 115 - 39)		L01410	1	2651 1510 01 22	
1	2610 1540 65 01			Alternator with Pulley 90 Dia. 35 Amp			1		
2	2610 1540 92 01			Nut for Shaft			1		
3	2610 1540 70 01			Spring Washer			1		
4	2610 1540 82 01			Pulley			1		
5	2610 1540 44 01			Fan			1		
6	2610 1540 14 01			Collar for Spacing			1		
7	2610 1540 34 01			D.E. Bracket Assy.			1		
7A	2610 1540 34 02			D.E. Insert			2		
8	2610 1540 33 01			D.E. Insert			1		
9	2610 1540 71 01			D.E. Bearing			1		
10	2610 1540 80 01			Retaining Plate (D.E. Bearing)			1		
11	2610 1540 25 01			Screw D.E. Bearing Fixing			3		
12	2610 1540 44 02			Starter Assy.			1		
13	2610 1540 25 02			Collar for Bearing			1		
14	2610 1540 59 01			Rotar Assy.			1		
15	2610 1540 28 01			Key			1		
16	2610 1540 33 02			Slip Ring			2		
17	2610 1540 78 01			SRE Bearing			1		
				Dust Shield (Moulded)			1		

TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

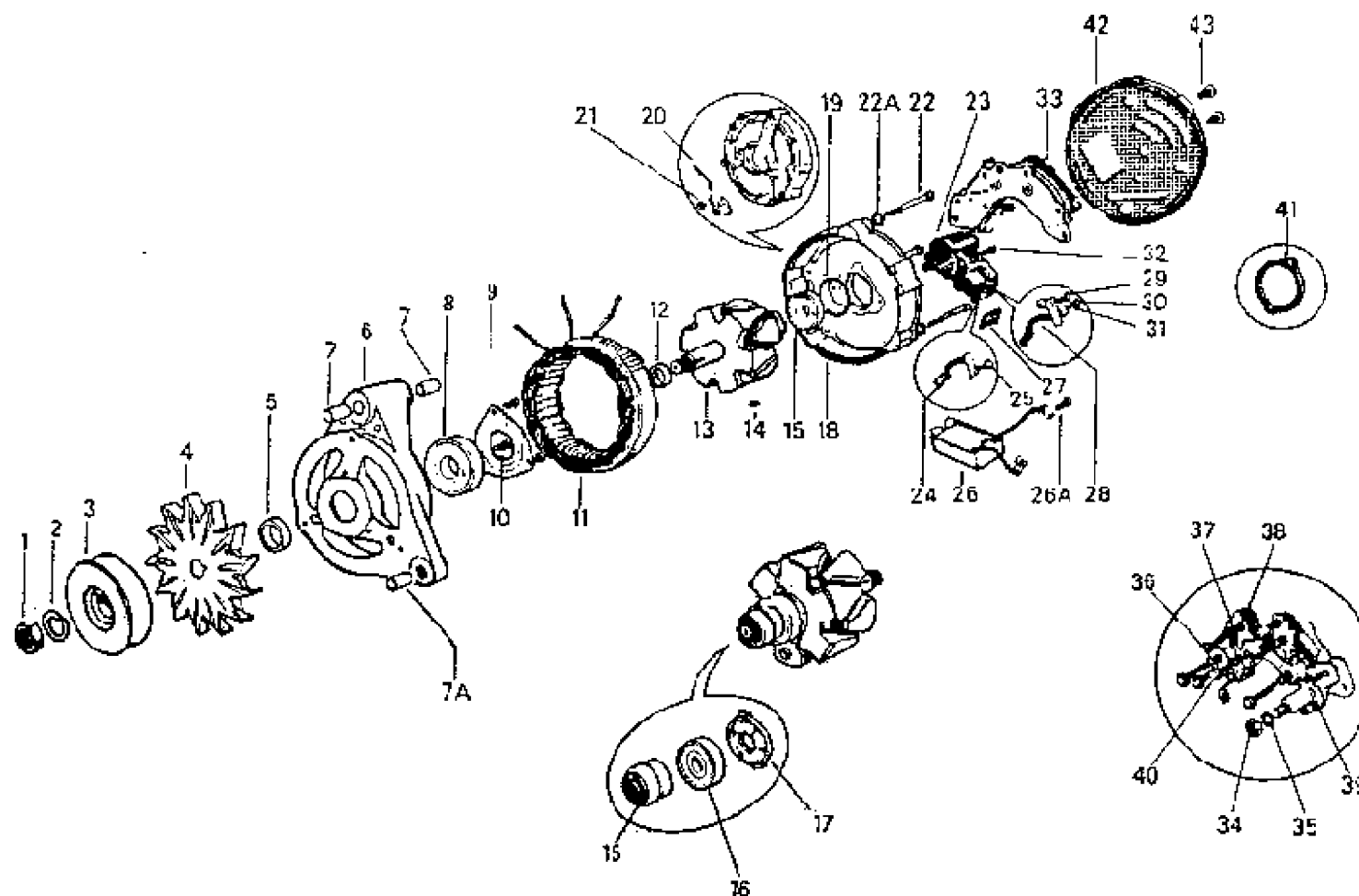


TABLE 15.3
ALTERNATOR (A 115-39)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
18	2610 1540 14 02			SRE Bracket Assy.			1		
19	2610 1540 28 02			Pressure Spring			1		
20	2610 1540 99 01			Diode			1		
21	2610 1540 80 02			Screw (S.P.Diode)			1		
22	2610 1540 32 01			Bolt			3		
22A	2610 1540 92 02			Plain Washer			3		
23	2610 1540 14 03			Brush Box			1		
24	2610 1540 93 01			Assy. Con. Plate (Brush and Spring)			1		
25	2610 1540 80 03			Screw (Regulator Fixing)			1		
26	2610 1540 99 02			Regulator (15 TR)			1		
26A	2610 1540 80 04			Screw Indicator Connector			1		
27	2610 1540 78 02			Seal Brush			1		
28	2610 1540 14 04			Assy. Connector (Brush Spring and Stud)			1		
29	2610 1540 80 05			Screw for Fixing Brush			1		
30	2610 1540 65 02			Nut (Ind. Terminal)			1		
31	2610 1540 92 05			Spring Washer (Ind. Terminal)			1		
32	2610 1540 80 06			Screw for Fixing Brush Box			2		
33	2610 1540 99 04			Rectifier Assy. (3 RU)			1		
34	2610 1540 65 03			Nut (Positive Terminal)			1		
35	2610 1540 92 03			Spring Washer (Positive Terminal)			1		

TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

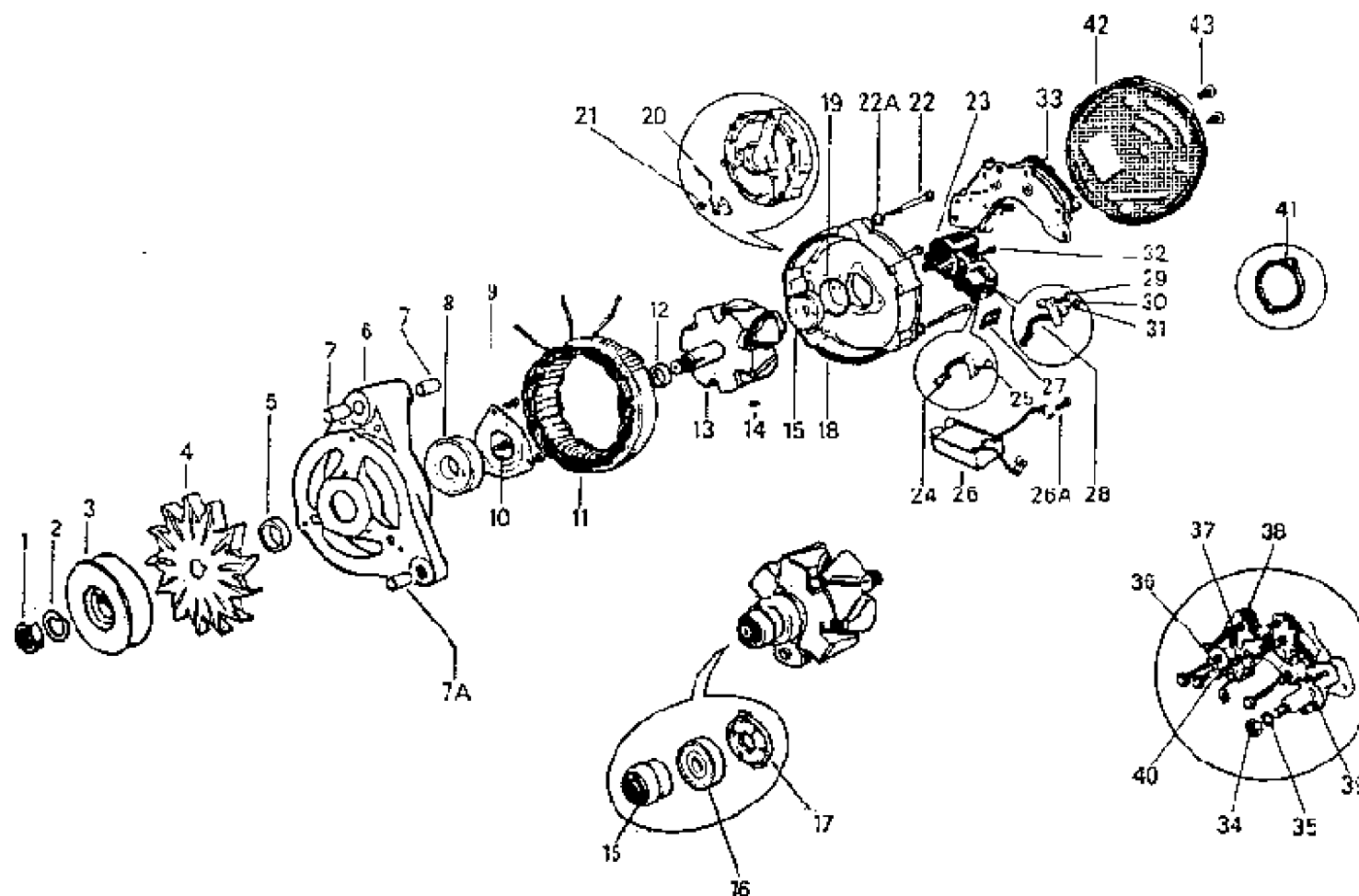


TABLE 15.3
ALTERNATOR (A 115-39)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
36	2610 1540 80 07			Screw			4		
37	2610 1540 92 04			Washer			5		
38	2610 1540 34 03			Bush			4		
39	2610 1540 80 08			Screw for Rectifire			3		
40	2610 1540 80 09			Screw			1		
41	2610 1540 78 03			Seal Brush Box			1		
42	2610 1540 47 01			Cover			1		
43	2610 1540 80 05			Screw for Cover			2		
—	2610 1540 60 01			Fuse Link Assy.			1		
—	2610 1540 80 11			Screw Fuse Link Fixing			1		
—	2610 1540 46 01			Brush Replacement Kit Consisting of :			1		
23				Brushes 2610 1540 14 03			2		
29				Screws 2610 1540 80 05			2		
27				Seal 2610 1540 78 02			1		
—	2610 1540 46 02			Brush Box Replacement Kit Consisting of :			1		
23				Brush Mould 2610 1540 14 03			1		
32				Screw 2610 1540 80 06			1		
42				Cover 2610 1540 47 01			1		
41				Seal 2610 1540 78 03			1		

TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

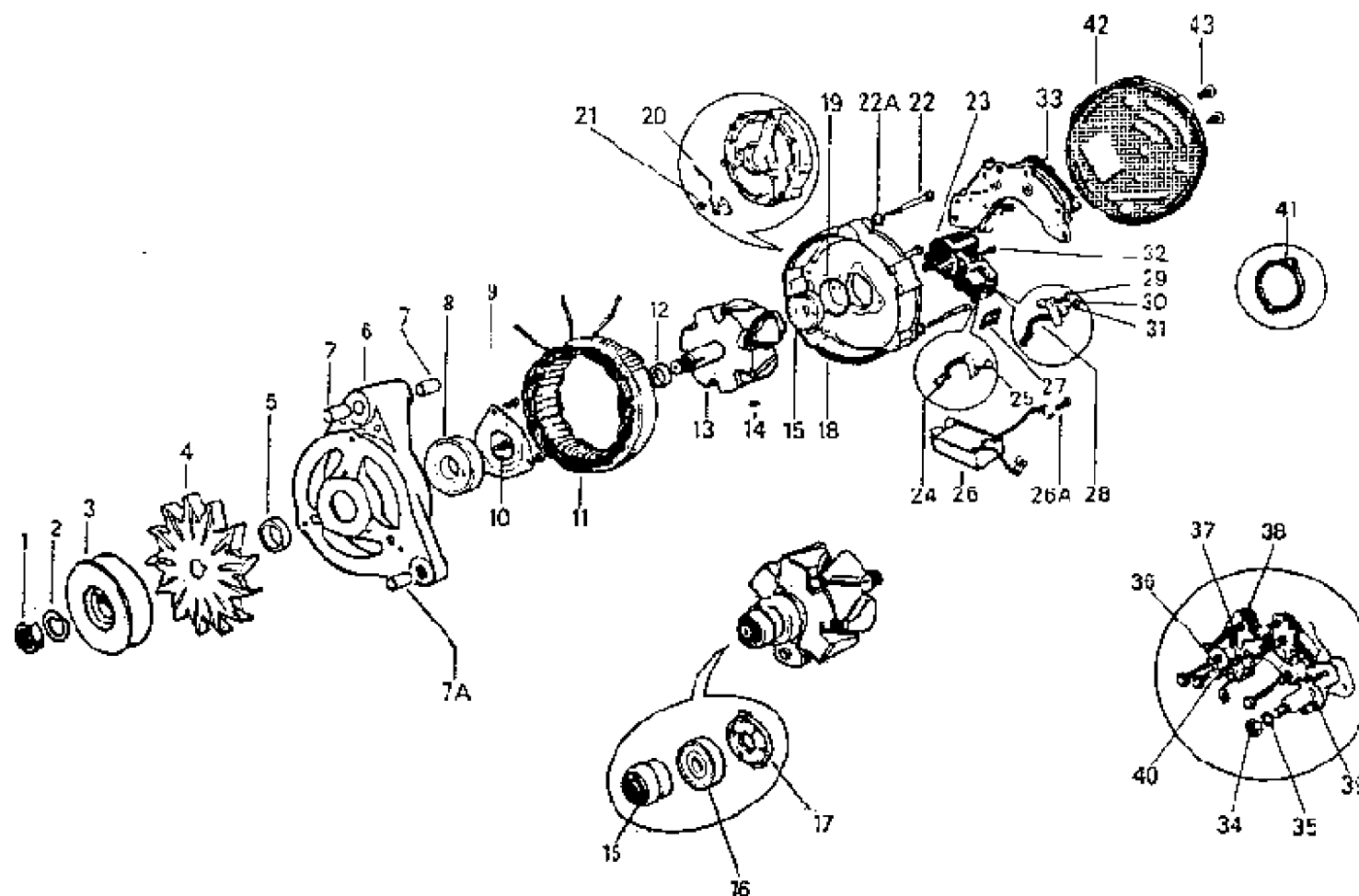


TABLE 15.3
ALTERNATOR (A 115-39)
GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2610 1540 46 03			Surge Protective Diode Kit Consisting of :			1		
20				S.P.Diode 2610 1540 99 01			1		
21				Screw 2610 1540 80 02			1		
—	2610 1540 46 04			D.E. Bearing Replacement Kit			1		
				Consisting of :					
10				Screw 2610 1540 80 01			3		
8				D.E. Bearing 2610 1540 33 01			1		
—	2610 1540 46 05			Cover Moulding Replacement Kit			1		
				Consisting of :					
42				Cover Moulding 2610 1540 47 01			1		
43				Screw 2610 1540 80 05			2		
—	8854 1504 25 25			Major Kit Alternator 12V			1		
				Consisting off					
3	2610 1540 70 01			Pulley			1		
4	2610 1540 82 01			Fan			1		
8	2610 1540 33 01			D E Brg			1		
14	2610 1540 59 01			Key			1		
23	2610 1540 14 03			Brush Box			1		
16	2610 1540 33 02			S R E Brg			1		
26	2610 1540 99 02			Regulator			1		

TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

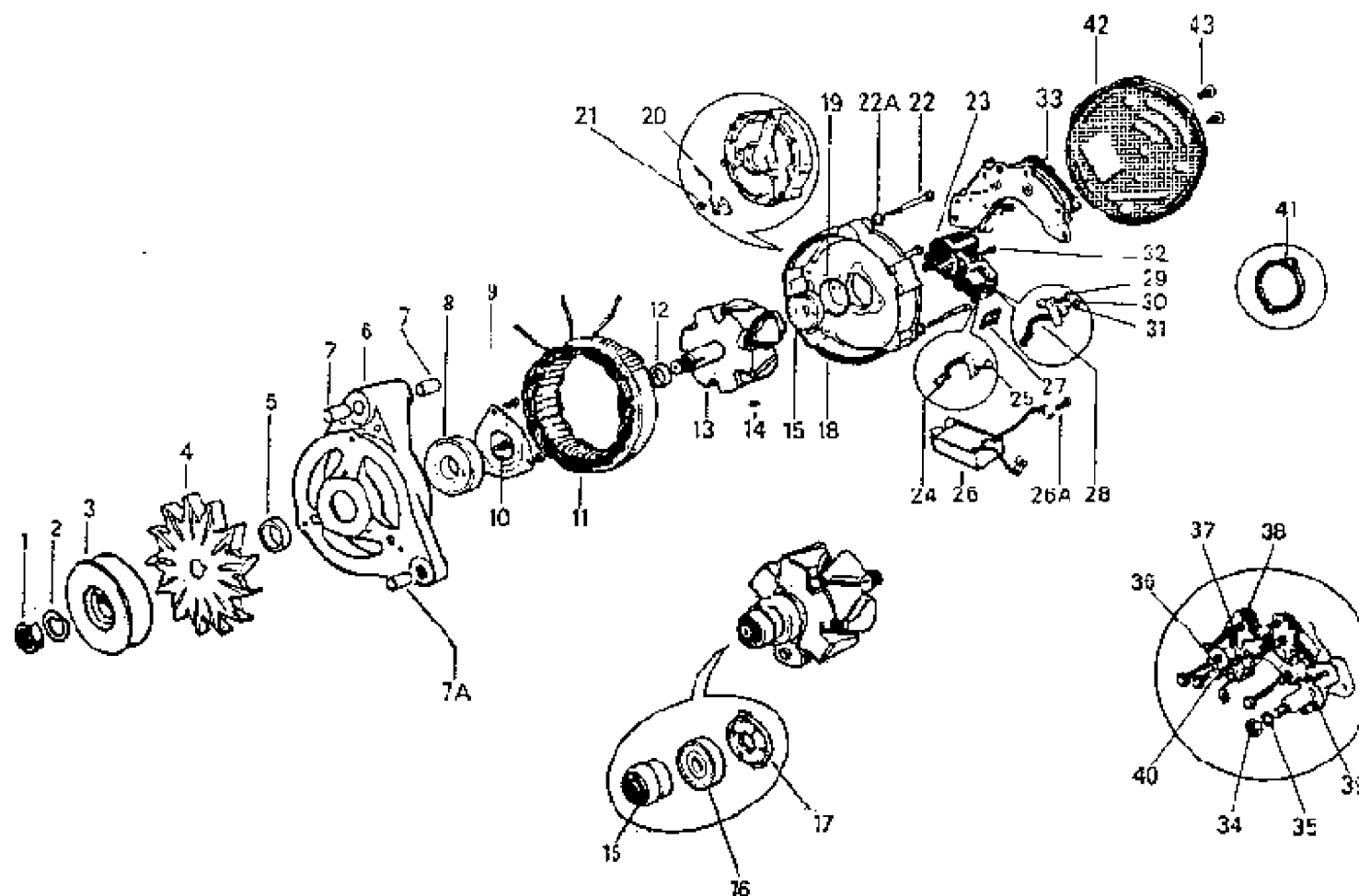


TABLE 15.3

ALTERNATOR (A 115-39)

GROUP 15

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
33	2610 1540 99 04			Rectfier Assy.			1		
11	2610 1540 25 01			Starter Assy.			1		
13	2610 1540 25 02			Rotor Assy			1		
38	2610 1540 34 03			Insulation Bush			4		
—	2610 1540 60 01			Fuse Link Assy.			1		

TABLE 18.1

OIL PUMP

GROUP 18

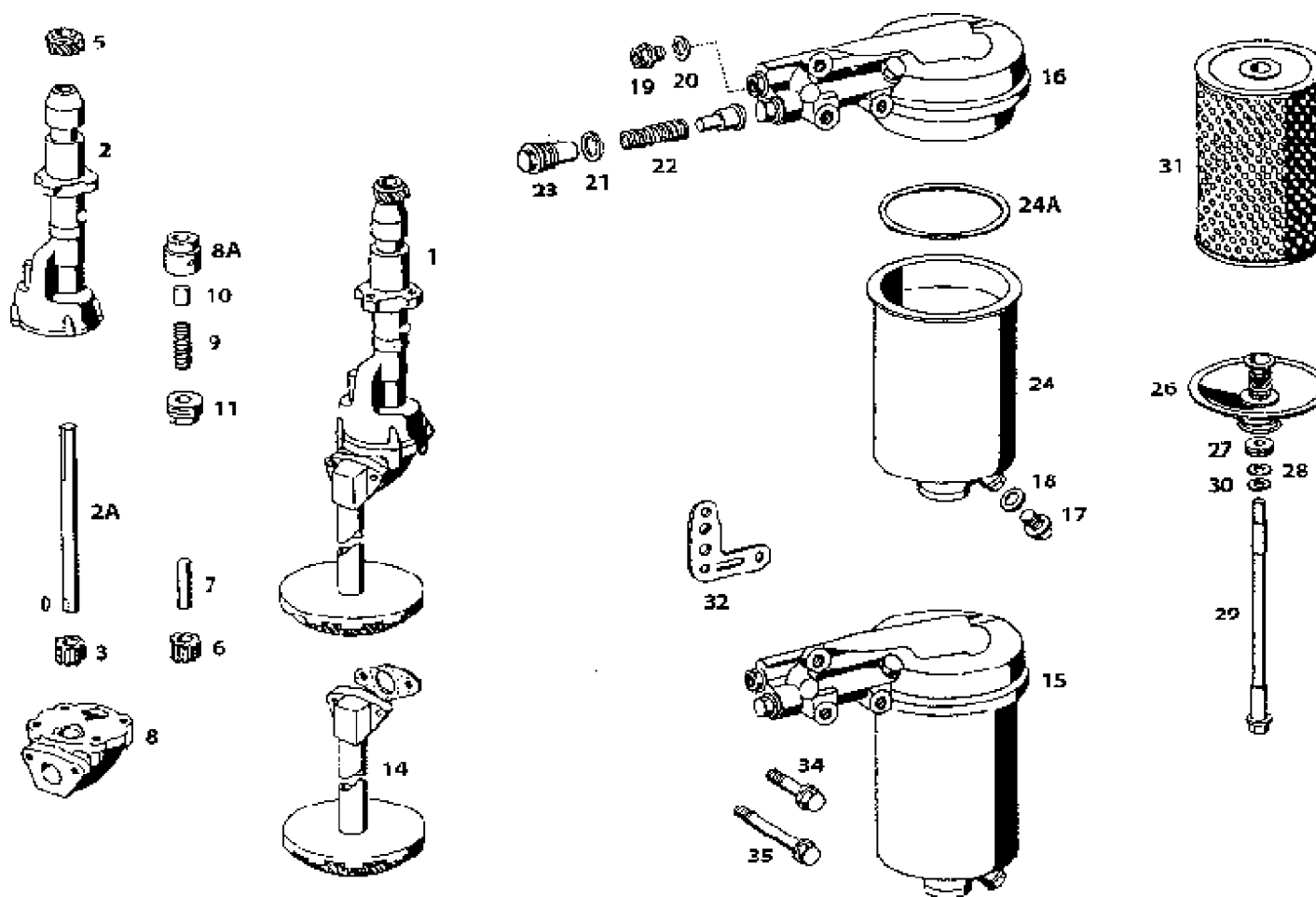


TABLE 18.1

OIL PUMP

GROUP 18

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				OIL PUMP					
1	2525 1810 01 21			Assy. Oil Pump			1		
2	2525 1810 37 03			Housing			1		
2A	2525 1810 79 02			Drive Shaft			1		
3	2525 1810 54 03			Gear for Drive Shaft			1		
—	1365 050505 5			Woodruff Key 3x6.5 IS 2294			2		
5	312 181 03 08			Drive Gear			1		
6	2525 1810 54 04			Gear Drive			1		
7	2525 1810 79 01			Shaft for Drive Gear			1		
8	352 181 12 20			Cover Oil Pump			1		
—	352 180 03 15			Oil Pressure Relief Valve			1		
8A	352 184 03 29			Valve Housing			1		
9	326 993 04 01			Spring			1		
10	321 181 00 42			Plunger			1		
11	352 997 07 30			Screw Plug			1		
—	1132 410822 1			Screw M 8x22 IS 1364			2		
—	1106 400845 7			Bolt M 8x45 IS 1364			1		
—	1106 499835 0			Bolt M 8x35 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
14	2525 1815 01 11			Suction Tube with Strainer			1		

TABLE 18.1

OIL PUMP

GROUP 18

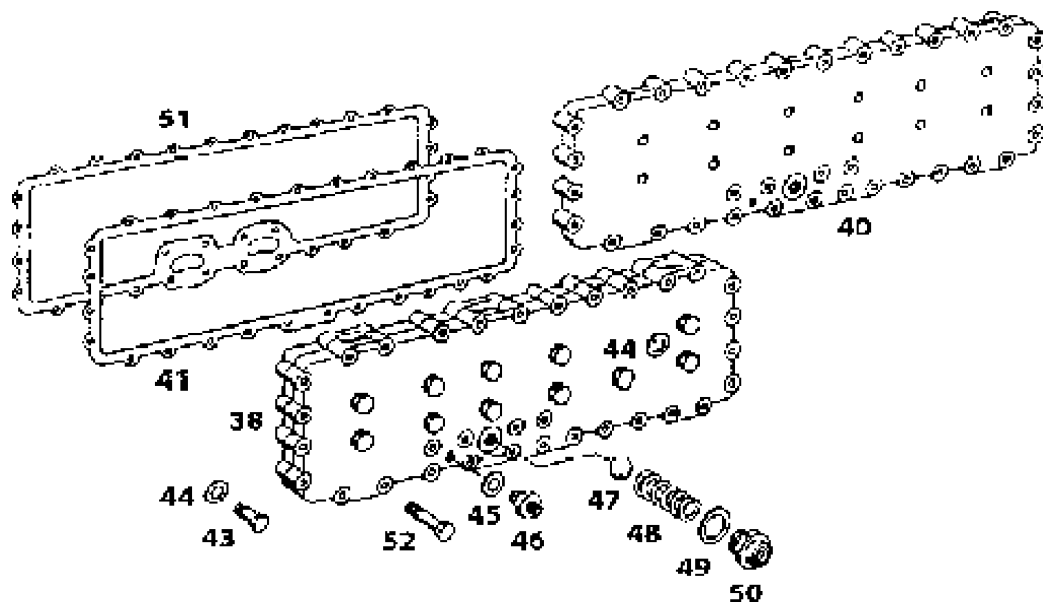


TABLE 18.1
OIL PUMP
GROUP 18

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2524 1815 82 01			Suction Disc			1		
—	2525 1815 69 06			Tube			1		
—	2525 1815 35 01			Boss			1		
—	2524 1815 82 02			Strainer			1		
—	2525 1815 82 03			Stiffner			1		
—	312 186 00 80			Gasket		B01530	1		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1132 410820 5			Screw M 8x20 IS 1364			2		
—	1134 240828 3			Screw M 8x28 IS 1364			3		
—	1252 369802 5			Spring Washer B 8 IS 3063			3		
15	2523 1813 01 41			Assy. Oil Filter			1		
16	2523 1813 01 39			Assy. Cover (for Oil Filter)			1		
17	1608 100180 8			Screw Plug AM 18x1.5 TS 16460			1		
18	1622 071024 0			Sealing Washer 16x20 Cu IS 3175			1		
19	2520 1813 72 03			Screw Plug (For Relief Valve)			1		
20	1622 071038 0			Sealing Washer 24x29 Cu IS 3175			1		
21	1622 071028 2			Sealing Washer 18x22 Cu IS 3175			1		
22	2520 1813 87 01			Spring (for Pressure Relief Valve)			1		
23	352 184 00 32			Relief Valve			1	2520 1813 90 01	
24	2522 1813 01 03			Assy. Housing (for Oil Filter)			1		

TABLE 18.1

OIL PUMP

GROUP 18

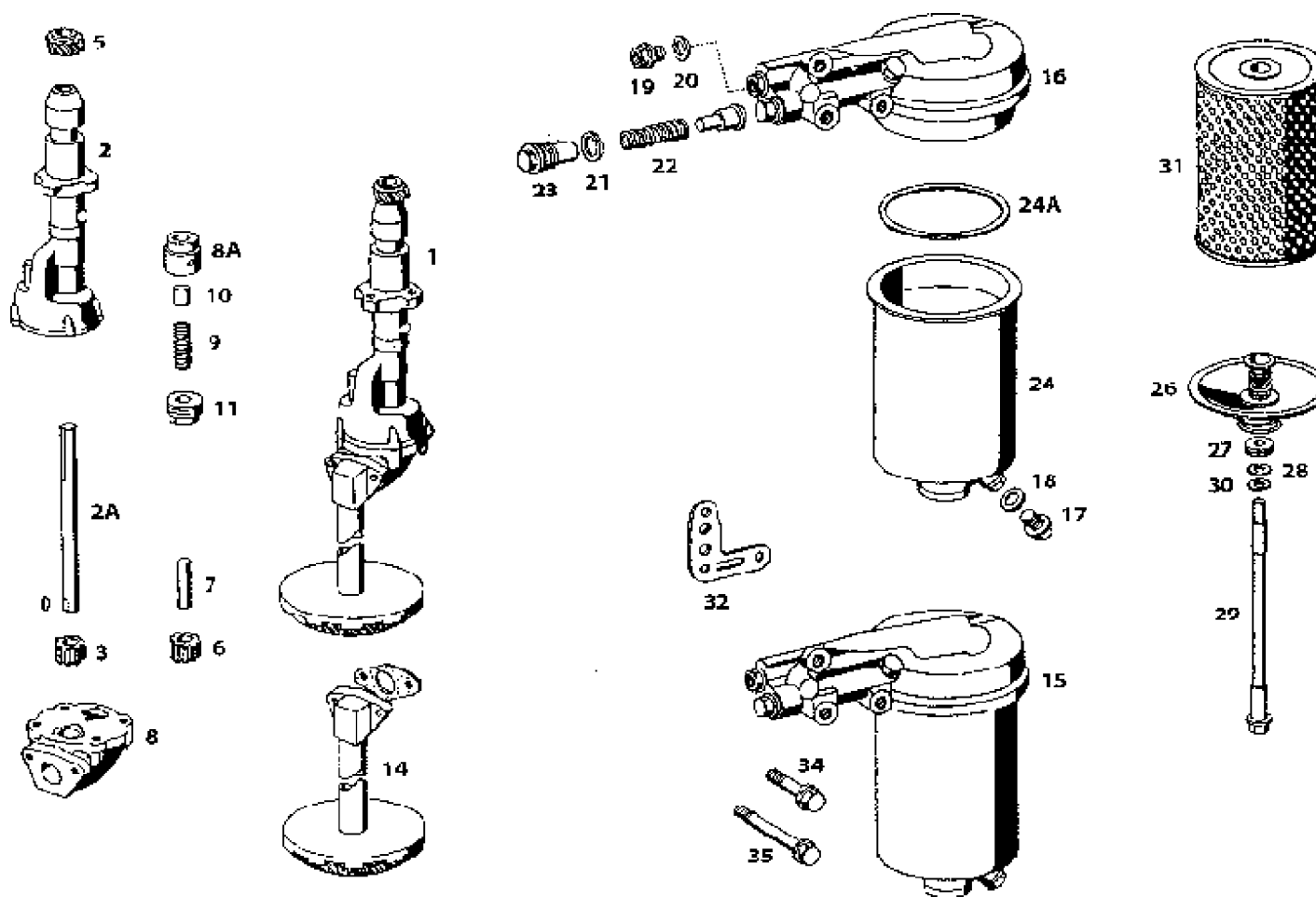


TABLE 18.1
OIL PUMP
GROUP 18

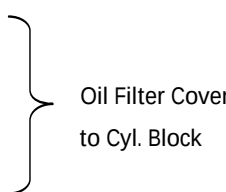
FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
24A	2520 1813 77 01			Sealing Ring			1		
—	1622 071024 0			Sealing Washer 16x20 Cu IS 3175			1		
—	012 997 00 30 J			Sealing Plug			1		
26	2523 1813 01 13			Assy. Spring Retainer (for Oil Filter)			1		
27	2520 1813 77 02			Oil Seal			1		
28	2520 1813 77 03			Sealing Ring			1		
29	2523 1813 32 01			Centre Pin			1		
30	1622 061022 9			Sealing Washer A 14x20 DIN 7603			1		
31	2523 1813 01 82			Assy. Full Flow Oil Filter Cartridge			1		
32	2523 1813 53 01			Gasket		B01530	1		
—	1252 069805 0			Spring Washer B 10 IS 3063			3		
34	1106 381062 4			Bolt M 10x70 IS 1364			1		
35	1106 381065 9			Bolt M 10x85 IS 1364			1		
—	1106 381066 7			Bolt M 10x90 IS 1364			1		
									
				OIL COOLER AND OIL GAUGE LINE					
38	2525 1817 01 43			Assy. Oil Cooler			1		
40	2523 1817 37 02			Cover (Oil Cooler)			1		
41	312 188 14 79			Gasket (Oil Cooler)		P02470	1		
—	312 188 15 79			Gasket (Oil Cooler Cover)		B01530	4		
43	1132 419602 3			Screw M 8x20 IS 1364			12		

TABLE 18.1

OIL PUMP

GROUP 18

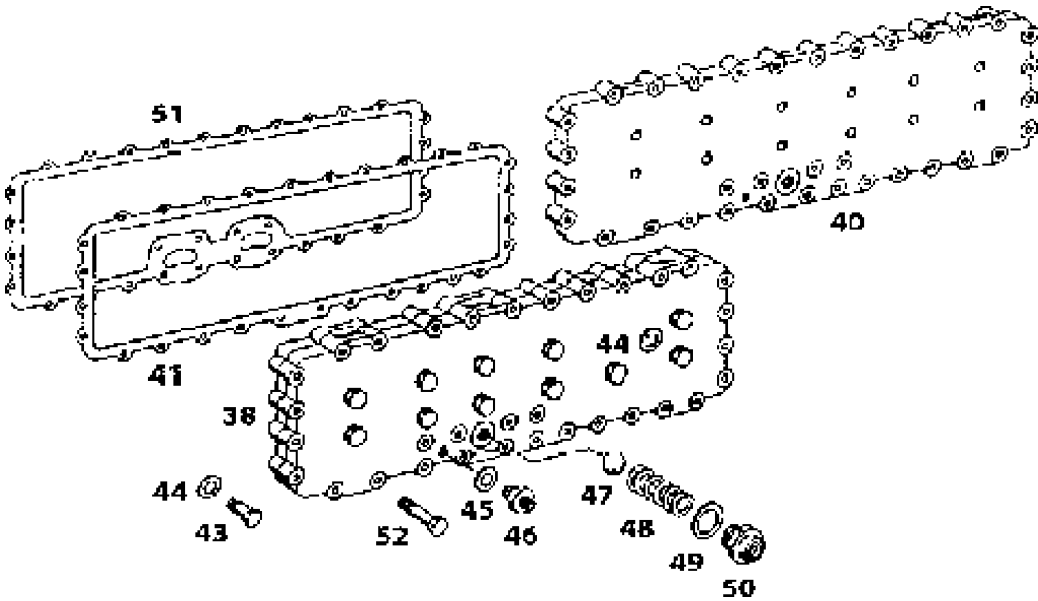


TABLE 18.1

OIL PUMP

GROUP 18

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
44	1622 171021 9			Sealing Washer 14x18 TS 17751			12		
45	1622 061014 8			Sealing Washer A 10x14 DIN 7603			1		
46	1644 050060 2			Double Socket L6M TS 16520			1		
16	1595 010170 6			Ball 17 DIA IS 2898			1		
17	312 993 26 01			Spring			1		
18	1622 051034 8			Sealing Washer A 22x27 AL IS 3175			1		
19	312 188 12 35			Screw Plug			1		
20	352 188 07 80			Gasket (Oil Cooler on Cyl. Block)		T00273	1		
52	1106 400838 4			Bolt M 8x38 IS 1364			35		
—	1642 080060 0			Socket L 6 (at Engine) IS 9390			1		
—	2576 5420 99 01			Pressure Transducer		I24442	1	2576 5420 99 30	

TABLE 20.1

WATER PUMP

GROUP 20

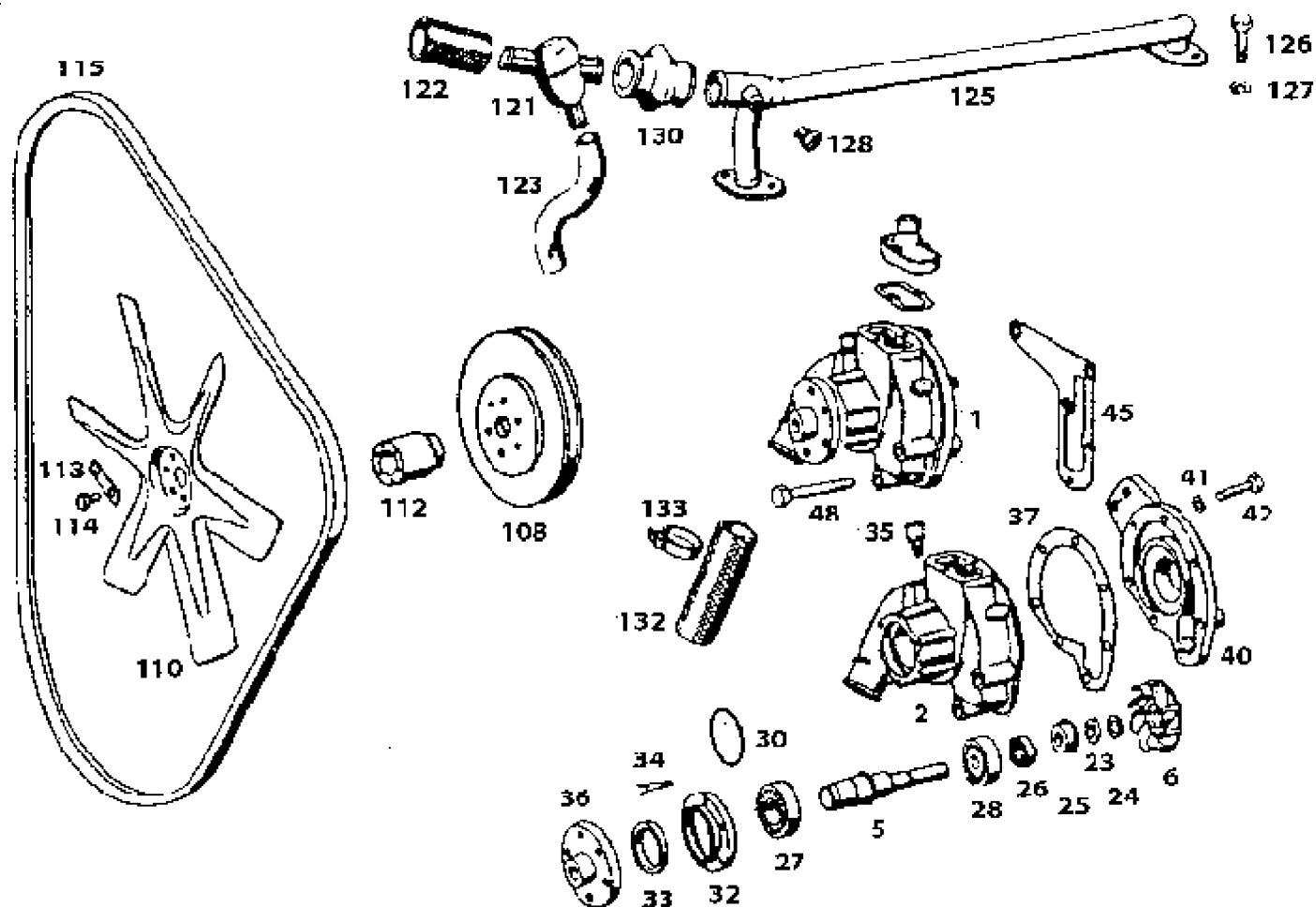


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2525 2010 01 21			WATER PUMP					
2	2525 2010 37 04			Assy. Water Pump		A04080	1		
5	2525 2010 79 03			Housing Water Pump			1		
6	2525 2010 37 02			Shaft Water Pump			1		
23	000 201 04 63			Impeller			1		
24	000 201 01 97			Slide Ring			1		
25	000 201 36 19			Sealing Member			1		
—	000 201 37 19			Seal (Axial Slide Ring)			1		} For Selection
26	180 997 01 47			Seal (Cyclam Slide Ring)			1		
27	2525 2010 31 01			Sealing Ring (Rubber)			1		
28	1566 200204 3			TR-R-BRG. CK-15123/K 15245/3		S64101	1		
30	005 997 11 45			TR-R-BRG. 20-2DB 47x15.25 30204		S00970	1		
32	2525 2010 51 02			'O' Ring			1		
33	003 997 51 46			Cover			1		
—	2525 2010 53 02			Oil Seal		A04080	1		
—	2525 2010 83 02			Gasket (Water Pump)		B01530	1		
—	2525 2010 83 03			Shim 0.05 mm Thick			AR		} For Selection
—	2525 2010 83 04			Shim 0.1 mm Thick			AR		
—	2525 2010 83 05			Shim 0.15 mm Thick			AR		
—	2525 2010 83 06			Shim 0.2 mm Thick			AR		
—				Shim 0.5 mm Thick			AR		

TABLE 20.1

WATER PUMP

GROUP 20

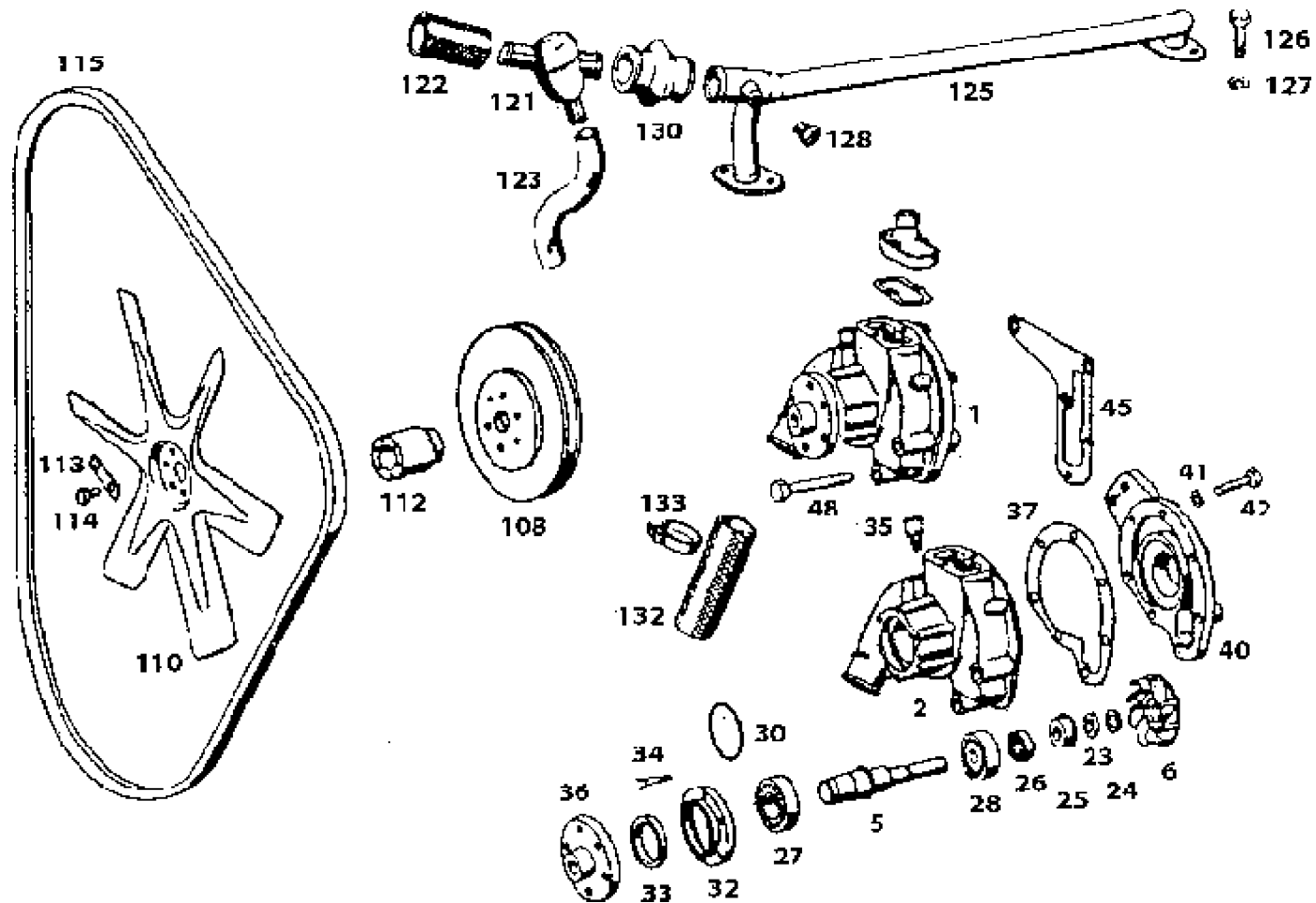


TABLE 20.1

WATER PUMP

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
34	1132 410630 0			Screw M 6x30 IS 1364 (Cover to Water Pump)			6		
—	2525 2010 61 01			Locking Plate			3		
35	000 997 19 88			Grease Cup			1		
36	352 201 00 39			Hub (Water Pump)			1		
37	352 201 04 80			Gasket (Water Pump Cover)		P02470	1		
40	2525 2010 37 09			Back Cover (Water Pump)			1		
41	1258 100082 9			Washer C 8.2 St. IS 5371			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
42	1134 240828 3			Collar Screw M 8x28 TS 17215			2		
—	1106 400850 3			Bolt M 8x50 IS 1364			2		
45	2525 2010 53 01			Gasket		B01530	1		
48	1106 401064 8			Bolt M 10x80 IS 1364			3		
—	1106 401040 1			Bolt M 10x40 IS 1364			2		
—	1252 069805 0			Spring Washer B 10 IS 3063			2		
				PULLEY, FAN AND V - BELT					
108	2527 2014 70 04			Pulley (Water Pump)			1		
110	2525 2014 01 08			Fan			1		
—	1455 050280 2			Circlip A 28x2 (Hub Locking on W/P Shaft) IS 3075			1		
112	2525 2014 86 06			Spacer (for Fan)			1		
113	312 994 03 30			Lock Plate			3		

TABLE 20.1

WATER PUMP

GROUP 20

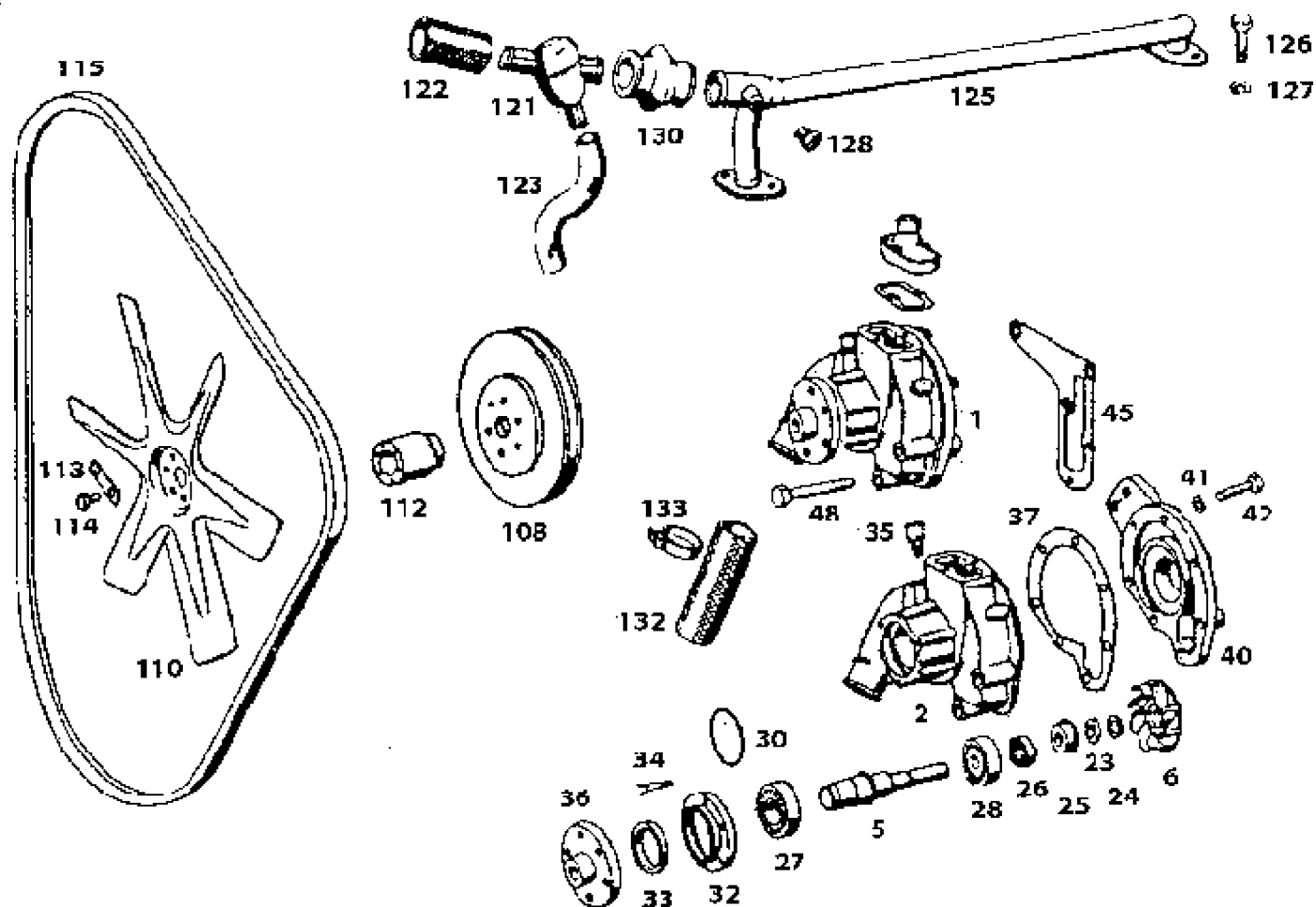


TABLE 20.1
WATER PUMP
GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
114	1106 400835 0			Bolt M 8x35 IS 1364			6		
—	1106 400860 1			Bolt M 8x60 IS 1364			6		
115	2525 2015 63 06			Narrow V. Belt (1325 mm Long)			1		
				COOLING WATER THERMOSTAT					
121	2525 2012 01 07			Assy. Thermostat (Wax Type)			1		
122	2525 5000 58 07			Rubber Hose			1		
—	1428 050050 1			Hose Clip 50 IS 4762			1		
123	2525 2012 58 08			Rubber Hose			1		
—	1428 050035 7			Hose Clip 35IS 4762			2		
				COOLING WATER LINES					
125	2525 2012 01 13			Assy. Upper Cooling Water Line			1		
—	352 203 06 80			Gasket		P02470	2		
126	1134 229603 5			Screw M 8x20 IS 1364			4		
127	1252 069802 5			Spring Washer B 8 IS 3063			4		
128	2632 5420 99 03			Temp. Transducer		P06700	1	2574 5420 99 15	
130	2534 5000 58 01			Rubber Bellow (Cooling Water Line to Thermostat)			1		
—	1428 050050 1			Hose Clip 50 IS 4762			2		
132	2574 5010 58 01			Rubber Hose (Radiator to Water Pump)			1		
133	1428 050060 1			Hose Clip 60 IS 4762			1		

TABLE 20.1

WATER PUMP

GROUP 20

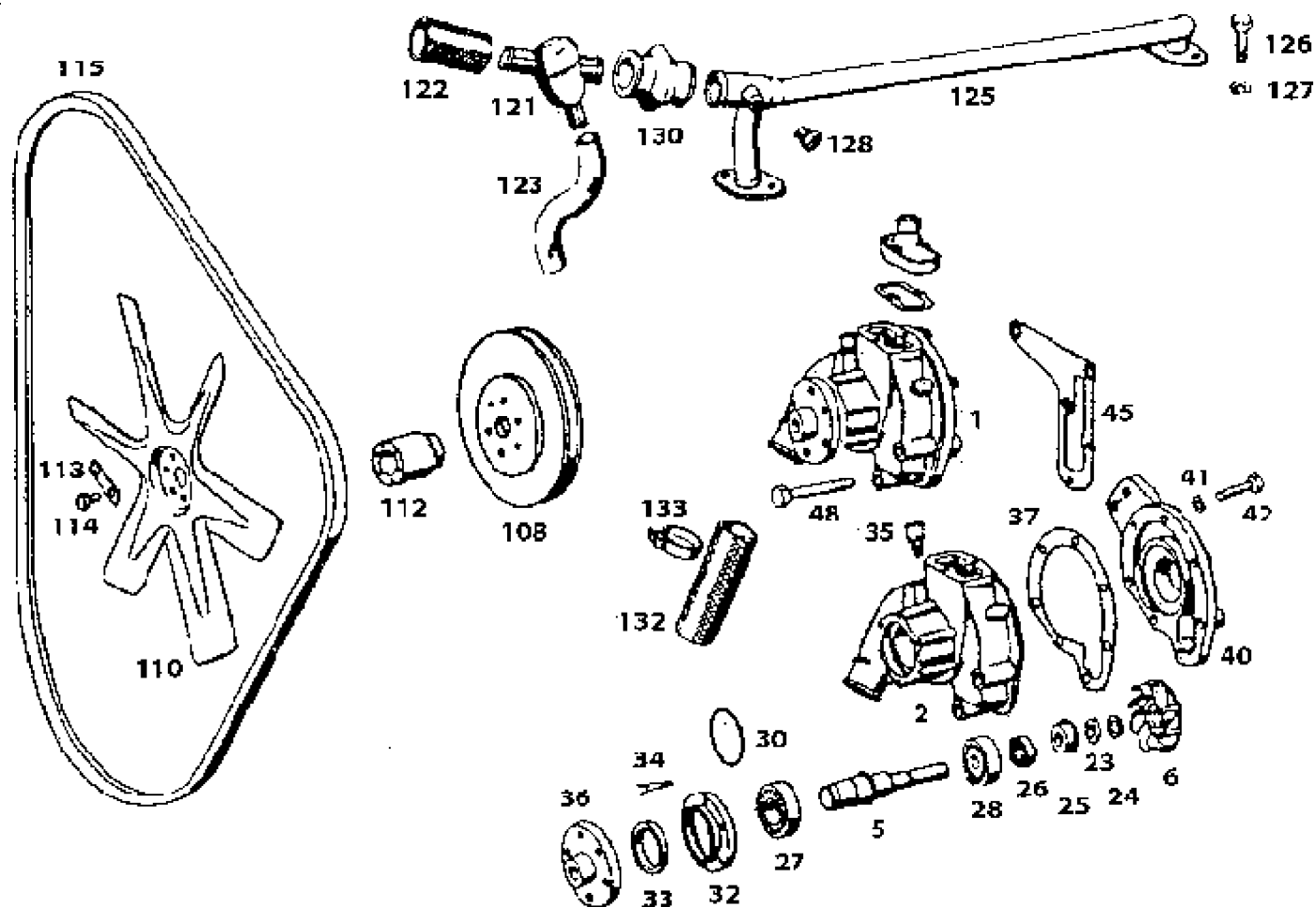


TABLE 20.1

WATER PUMP

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2525 2010 01 18	000 201 01 97 000 201 04 63 000 201 37 19 000 201 36 19 180 997 01 47 1455 050580 2 003 997 51 46 352 201 04 80 2525 2010 53 01 2525 2010 53 02		Water Pump Kit (Minor) Consists of : Sealing Memnber 1 off Slide Ring 1 off Seal, Sealing Ring 1 off Seal, Sealing Ring 1 off Sealing Ring (Rubber) 1 off Circlip A28x2 1 off Oil Seal 1 off Gasket 1 off Gasket 1 off Gasket 1 off			1	000 201 36 19 000 201 37 19	} Optional
—	2525 2010 01 19	000 201 01 97 000 201 04 63 000 201 37 19 000 201 36 19 180 997 01 47 1566 200204 5 2525 2010 31 01 2525 2010 79 03		Water Pump Kit (Major) Consist of : Sealing Member 1 off Slide Ring 1 off Seal, Sealing Ring 1 off Seal, Sealing Ring1 off Sealing Ring (Rubber) 1 off Ball Bearing 1 off Ball Bearing 1 off Shaft 1 off			1	000 201 36 19 000 201 37 19	} Optional

TABLE 20.1

WATER PUMP

GROUP 20

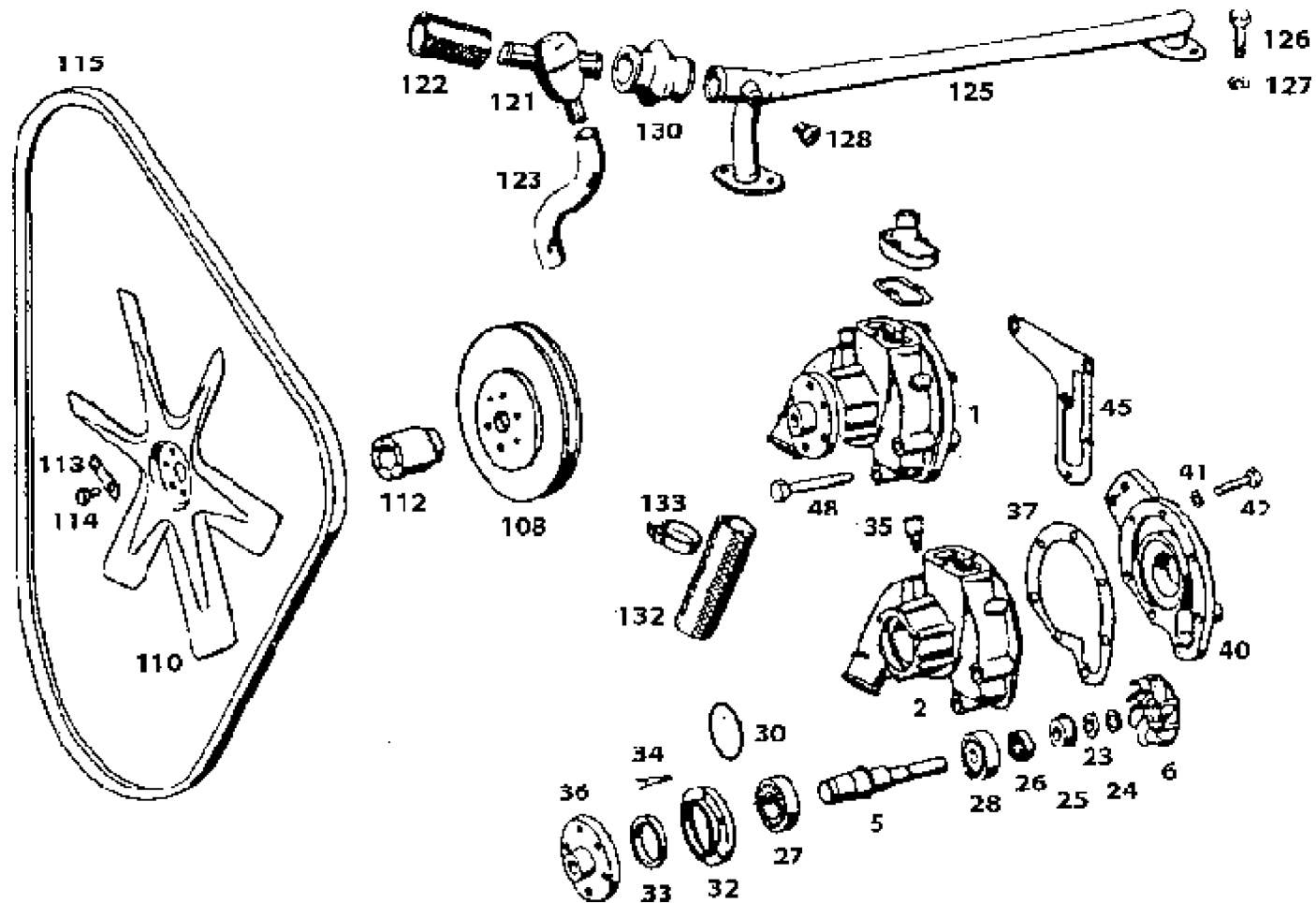


TABLE 20.1

WATER PUMP

GROUP 20

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
		003 997 51 46 352 201 04 80		Oil Seal 1 off Gasket 1 off 2525 2010 53 01 Gasket 1 off 2525 2010 37 02 Impeller 1 off 1455 050280 2 Circlip A28 x 2 1 off 2525 2010 53 02 Gasket 1 off 352 201 00 39 Hub 1 off 2525 2010 83 02 Shim 0.05 Thick 1 off 2525 2010 83 03 Shim 0.1 Thick1 off 2525 2010 83 05 Shim 0.05 mm Thick 1 off 2525 2010 83 05 Shim 0.2 mm Thick 1 off 2525 2010 83 06 Shim 0.5 mm Thick 1 off					

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

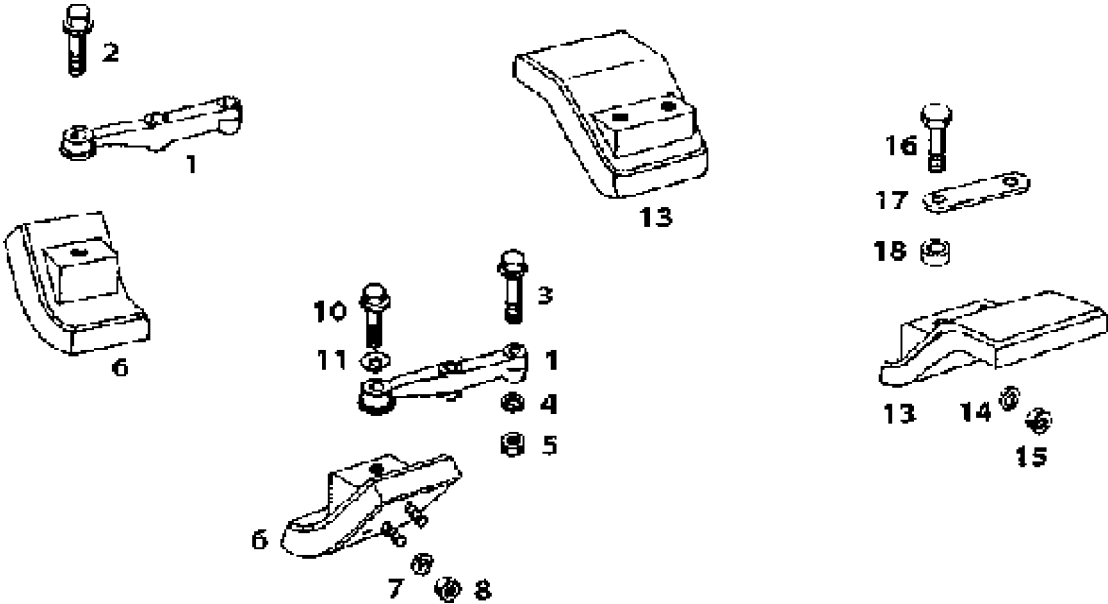


TABLE 24.1
ENGINE SUSPENSION
GROUP 24

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2525 2212 51 04			ENGINE SUSPENSION Supporting Arm (for Front Engine Suspension)			2		
2	2523 2212 32 05			Screw Collar			2		
3	2525 2212 32 02			Screw Collar (Supporting Arm at Right Hand Engine Side)			2		
4	1246 050150 2			Bright Washer 15 IS 2016			4		
5	1210 209802 0			Castle Nut M 14x1.5 TS 17410			4		
—	1315 060825 7			Split Pin 3.2x55 IS 549			4		
—	2060 0712 92 01			Washer			1		
6	2523 2410 01 01			Rubber Mounting Left & Right (For Front Engine Suspension)			2		
—	352 242 05 09			Torque Support (Front)			2		
7	1252 060100 5			Spring Washer B 10 IS 3063			4		
8	1205 169603 5			Nut M 10 IS 1364			4		
10	1106 411455 9			Bolt M 14x1.5x45 IS 1364			2		
11	1252 069602 2			Spring Washer B 14 IS 3063			2		
—	312 990 06 40			Washer			2		
13	2523 2410 01 06			Rubber Mounting (for Rear Engine Suspension)			2		

TABLE 24.1

ENGINE SUSPENSION

GROUP 24

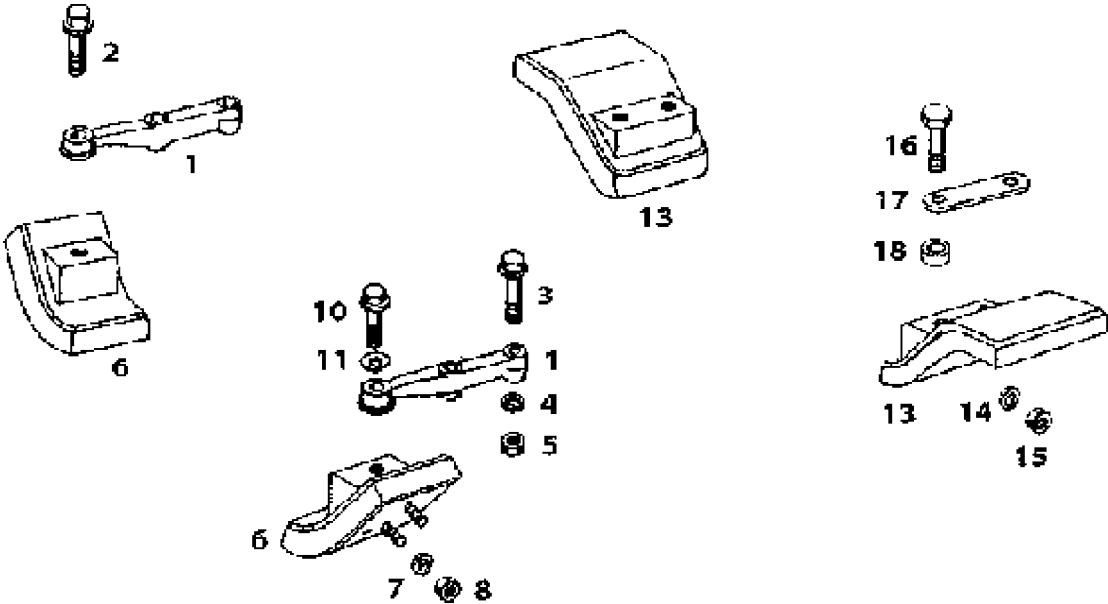


TABLE 24.1

ENGINE SUSPENSION

GROUP 24

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
14	1252 069805 0			Spring Washer B 10 IS 3063			4		
15	1205 169603 2			Nut M 10 IS 1364			4		
16	1132 406960 5			Screw M 12x1.5x40 IS1364			4		
17	312 994 01 32			Plate Locking			2		
18	312 990 05 40			Washer			4		
—	2525 2210 71 08			Lifting Hook (Front)			1		
—	2523 2210 71 02			Lifting Hook (Rear)			1		

TABLE 25.1

CLUTCH 310 MM DIA (COIL TYPE)

GROUP 25

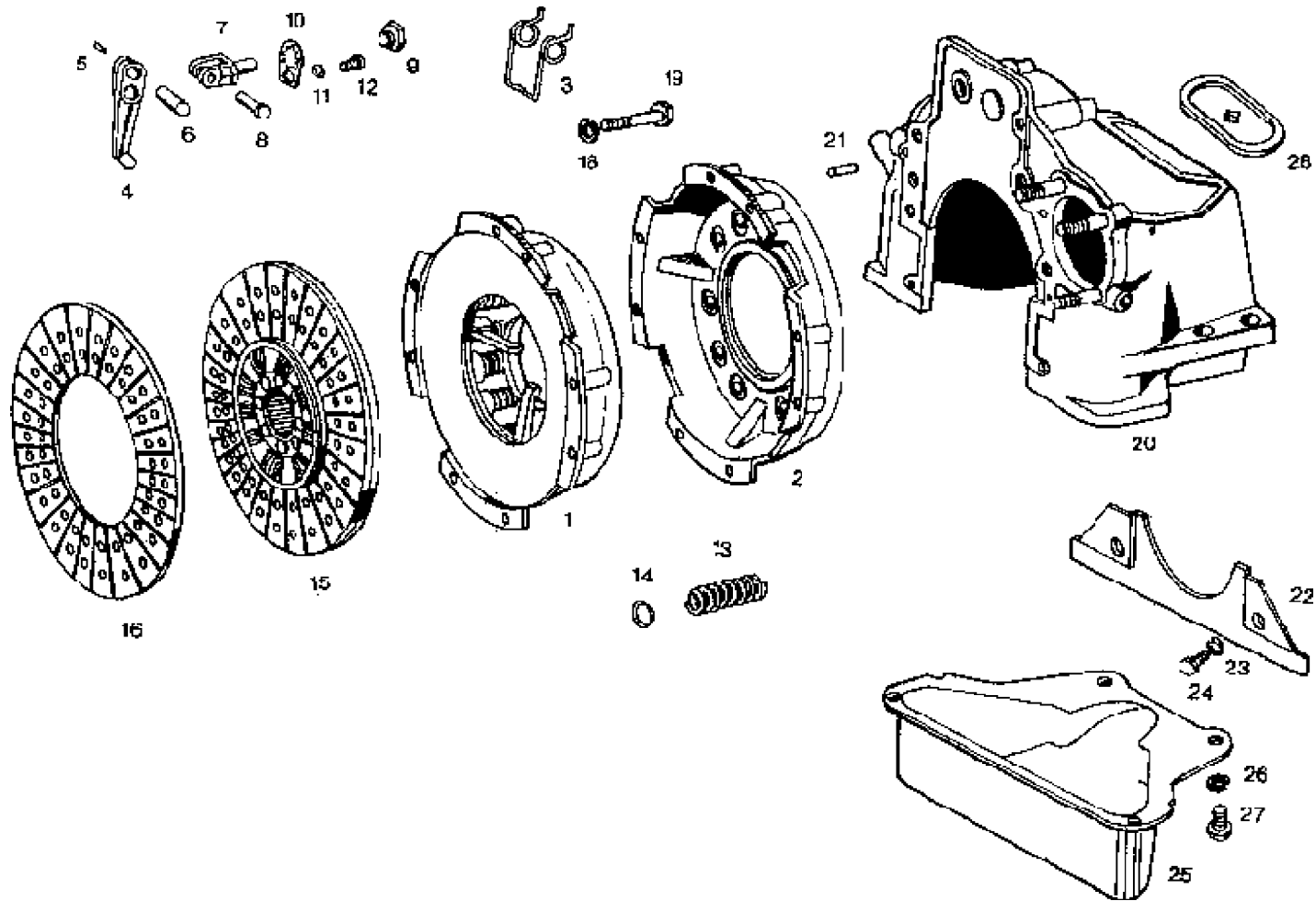


TABLE 25.1
CLUTCH 310 MM DIA (COIL TYPE)
GROUP 25

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				CLUTCH 310 MM DIA (COIL TYPE)					
1	2632 2540 01 01			Assy. Clutch Pressure Plate			1		
2	2573 2540 01 18			Assy. Housing with Anti Rattle Spring			1		
3	2525 2540 87 01			Anti Rattle Spring			4		
4	2573 2540 51 13			Release Lever			4		
5	1595 940211 3			Needle Roller 1.5x9			76		
6	2573 2540 67 01			Pin			4		
—	1315 060614 9			Split Pin 2x14 IS 549			4		
7	2573 2540 51 12			Support			4		
8	2525 2540 67 02			Pin			4		
9	2525 2540 65 01			Adj. Nut			4		
10	2525 2540 61 01			Plate Locking			4		
11	1252 069804 1			Spring Washer B 5 IS 3063			4		
12	2573 2540 80 01			Ch. Head Screw			4		
13	2632 2540 87 01			Pressure Spring (for Clutch)			12		
14	2525 2540 84 01			Sleeve for Pressure Spring			12		
—	2525 2540 87 03			Spring Plate			4		
—	1139 080510 3			Screw AM 5x10 IS 1366			4		
15	2573 2520 01 08			Clutch Disc			1		
16	2573 2520 63 14			Clutch Lining (4.2 mm Thick)			2		

TABLE 25.1

CLUTCH 310 MM DIA (COIL TYPE)

GROUP 25

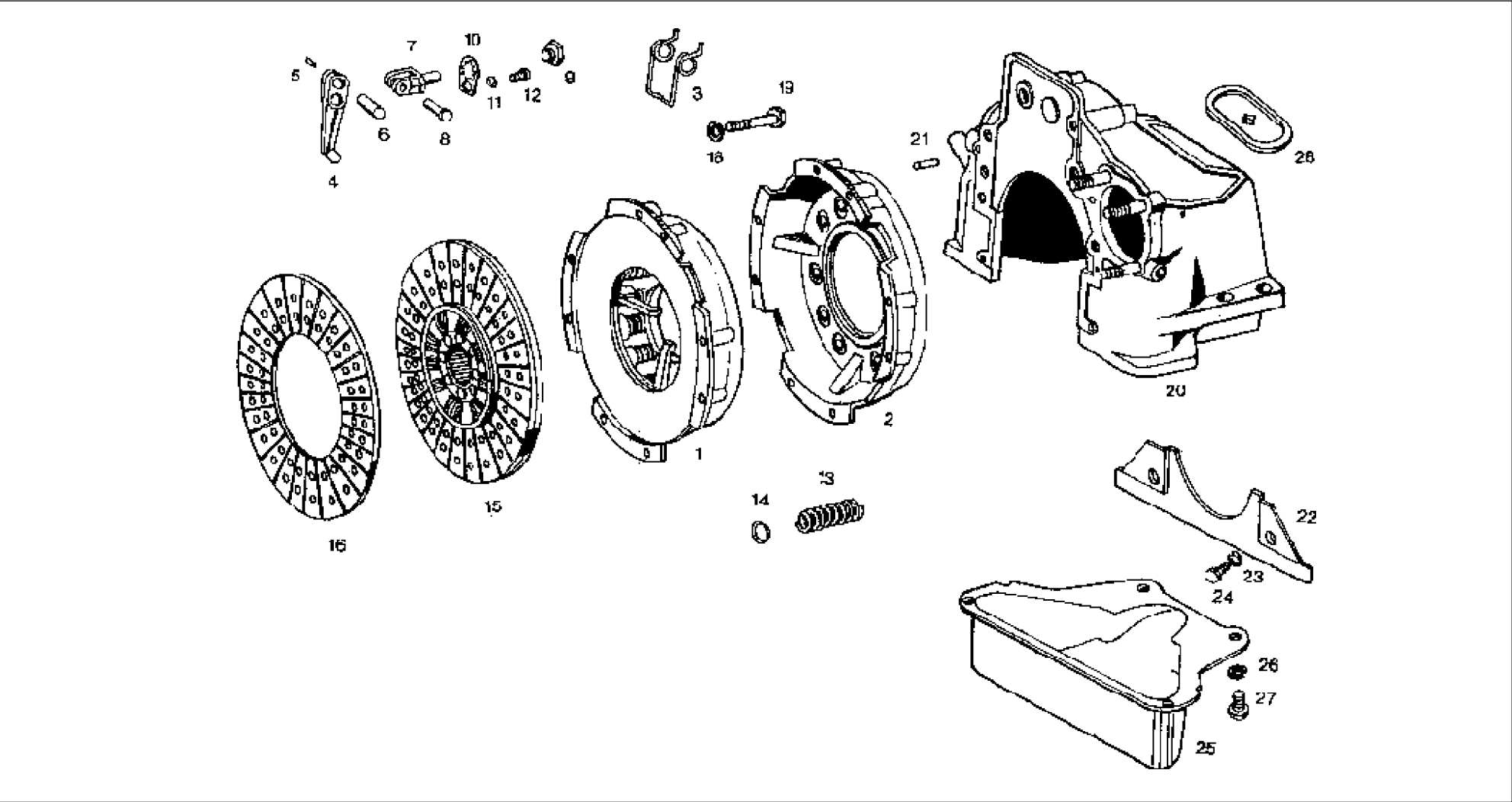


TABLE 25.1

CLUTCH 310 MM DIA (COIL TYPE)

GROUP 25

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 2520 74 01			Rivet (for Clutch Lining)			48		
—	2573 2520 74 09			Rivet (Bet, Carrier Plate & Cushion Spring)			12		
18	1252 069802 5			Spring Washer B 8 IS 3063			8		
19	1132 419611 2			Screw M 8x18 IS 1364			8		
				Clutch to Flywheel					
				CLUTCH HOUSING					
20	2529 2510 37 07			Housing (for G.B.S. 40 G.B.)			1		
—	2523 2510 67 01			Pin			1		
—	2523 2510 67 03			Pin			1		
—	312 421 10 68			Cover			1		
—	2523 2510 99 02			Ch. Head Screw			1		
—	2573 2910 67 02			Anchor Pin			1		
21	1163 140830 5			Stud AM 10x30 IS 1862			3		
—	1252 069601 4			Spring Washer B 12 IS 3063			6		
—	1106 389669 3			Bolt M 12x130 IS 1364			2		
—	1132 399610 7			Screw M 12x35 IS 1364			4		
22	2523 2510 82 03			Protective Plate (for Clutch)			1		
23	1252 060060 2			Spring Washer B 6 IS 3063			2		
24	1132 399806 1			Screw M 6x12 IS 1364			2		
25	2523 2510 82 01			Clutch Housing Lower Part			1		
26	1252 069801 7			Spring Washer B 6 IS 3063			4		

TABLE 25.1

CLUTCH 310 MM DIA (COIL TYPE)

GROUP 25

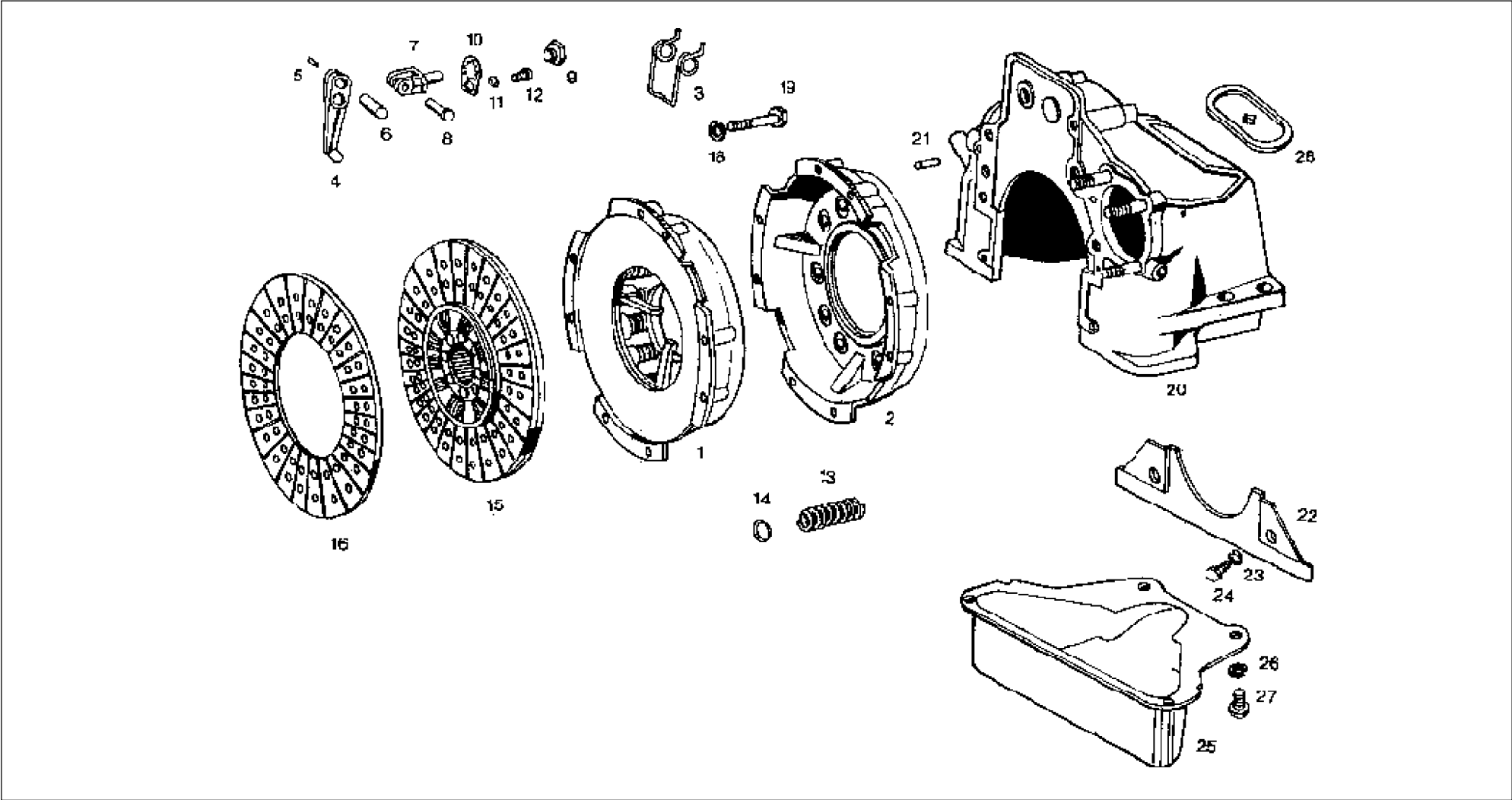


TABLE 25.1
CLUTCH 310 MM DIA (COIL TYPE)
GROUP 25

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
27	1132 399806 1			Screw M 6x12 IS 1364			4		
28	042 251 00 04 J			Clutch Cover Upper			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	1132 399602 6			Screw M 6x12 IS 1364			2		
—	2573 2520 06 01			Kit (for 310 mm Dia Clutch Disc) Consisting of :			1		
16				2573 2520 63 14 Clutch Lining			2		
—				2573 2520 74 01 Rivet (Clutch Lining)			48		
—				2573 2520 74 09 Rivet			12		
—	2573 2540 06 03			Kit for Release Lever Consisting of :			1		
3				2525 2540 87 01 Anti Rattle Spring			4		
4				2573 2540 51 13 Release Lever			4		
5				1595 940211 3 Needle Roller			76		
6				2573 2540 67 01 Pin			4		
—				1315 060614 9 Split Pin			4		
7				2573 2540 51 12 Support			4		
8				2525 2540 67 02 Pin (Small)			4		
9				2525 2540 65 01 Adj. Nut			4		
10				2525 2540 61 01 Lock Plate			4		
11				1252 069804 1 Spring Washer			4		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

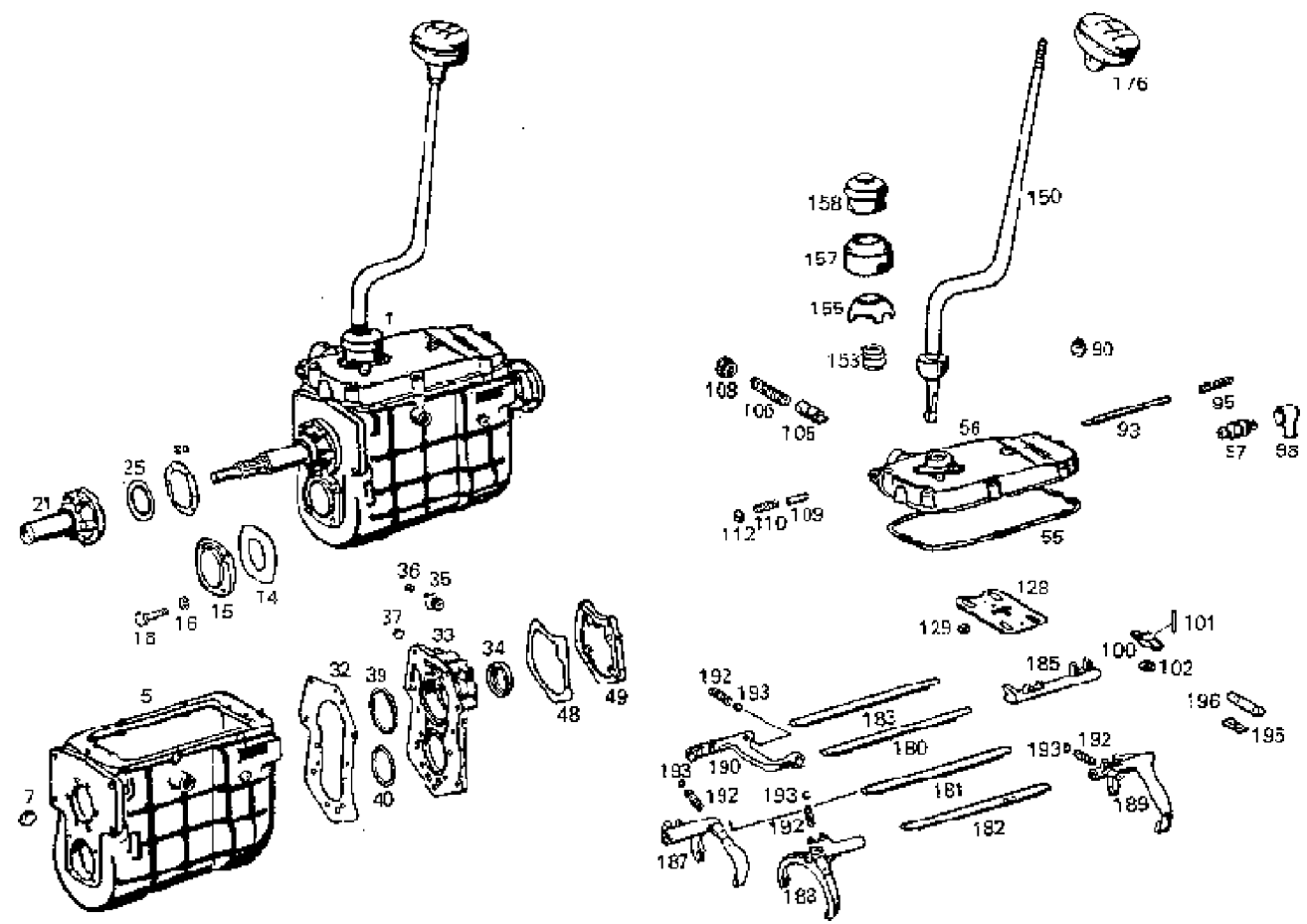


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2505 2603 01 51			GBS 40 GEAR BOX			1		Refer Table 98.4
—	2062 4410 99 63			Assy. Gear Box (7.5 Ratio & 6 Bolt C.F.)			1		
—	1106 380845 0			PTO Pump (Assy.)			1		
—	1246 050084 1			Bolt M 8x45 IS 1364 } APP to			1		
—	1252 069602 2			Bright Washer 8.4 IS 2016 } Gear Box			1		
—	1132 391440 2			Spring Washer B 14 IS 3063 } Gear Box to			4		
				Screw M 14x40 IS 1364 } Clutch Housing			4		
				TRANSMISSION HOUSING AND					
				GEAR SHIFTING					
5	2505 2610 37 24			Housing			1		000 997 05 06 2506 2610 72 02 For Selection
—	1305 090920 9			Pin Cylindrical 10 h 8x20 IS 2393			2		
7	000 997 00 06 J			Plug Screw (for Oil Filling)			1		
—	2663 3510 72 07			Plug Magnetic (for Draining)			1		
—	312 283 17 52			Shim 0.05 mm Thick			AR		
—	312 283 10 52			Shim 0.10 mm Thick			AR		
—	312 283 11 52			Shim 0.20 mm Thick			AR		
—	312 283 12 52			Shim 0.40 mm Thick			AR		
—	312 283 21 52			Shim 0.80 mm Thick			AR		
14	2505 3014 53 01			Gasket		B01530	1		
15	2505 3014 47 01			Cover Lower Front (G.B. Housing)			1		



TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
16	1252 069802 5			Spring Washer B 8 IS 3063			4		
18	1132 419603 1			Screw M 8x22 IS 1364			4		
20	2505 2625 53 01			Gasket		T00273	1		
21	2505 3013 47 01			Cover (Gear Case Front Top)			1		
—	2505 2625 78 08			Oil Seal		F00651	1	2505 2625 78 03	
—	1252 069802 5			Spring Washer B 8 IS 3063			6		
—	1106 389611 1			Bolt M 8x55 IS 1364			6		
—	2505 3013 53 01			Gasket (Top Cover to Housing)		T00273	1		
25	2505 3013 86 01			Butting Ring 2.90 mm Thick			AR		
—	2505 2625 86 01			Butting Ring 2.95 mm Thick			AR		
—	2505 3013 86 02			Butting Ring 3.00 mm Thick			AR		
—	2505 2625 86 02			Butting Ring 3.05 mm Thick			AR		
—	2505 3013 86 03			Butting Ring 3.10 mm Thick			AR		
—	2505 2625 86 03			Butting Ring 3.15 mm Thick			AR		
—	2505 3013 86 04			Butting Ring 3.20 mm Thick			AR		
—	2505 2625 86 04			Butting Ring 3.25 mm Thick			AR		
—	2505 3013 86 05			Butting Ring 3.30 mm Thick			AR		
—	2505 2625 86 05			Butting Ring 3.35 mm Thick			AR		
—	2505 3013 86 06			Butting Ring 3.40 mm Thick			AR		
—	2505 2625 86 06			Butting Ring 3.45 mm Thick			AR		

For Selection

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

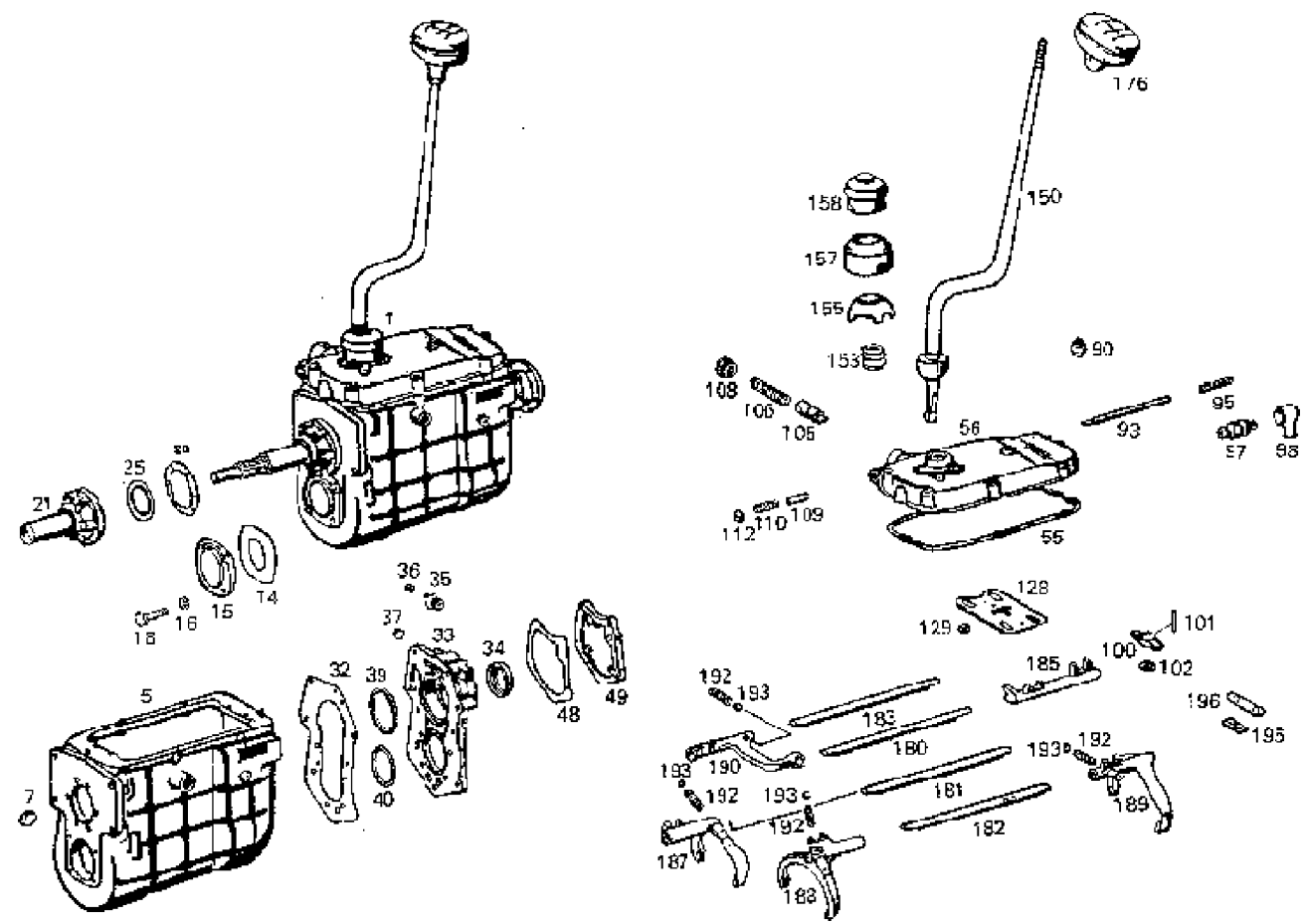


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2505 3013 86 07			Butting Ring 3.50 mm Thick			AR		} For Selection
—	2505 2625 86 07			Butting Ring 3.55 mm Thick			AR		
—	2505 3013 86 08			Butting Ring 3.60 mm Thick			AR		
—	2505 2625 86 09			Butting Ring 3.65 mm Thick			AR		
32	352 261 07 80			Gasket		B01530	1		
33	337 261 01 20			Gear Case Cover Rear			1		
34	2505 2620 78 03			Sealing Ring		T04570	1	2505 2620 78 05	
35	321 261 00 31			Bushing Threaded / Adaptor			1		
36	120 261 00 80			Sealing Ring		P61850	1	000 261 00 80 J	
39	2505 3013 86 01			Butting Ring 2.90 mm Thick			AR		} For Selection
39	2505 2625 86 01			Butting Ring 2.95 mm Thick			AR		
39	2505 3013 86 02			Butting Ring 3.00 mm Thick			AR		
39	2505 2625 86 02			Butting Ring 3.05 mm Thick			AR		
39	2505 3013 86 03			Butting Ring 3.10 mm Thick			AR		
39	2505 2625 86 03			Butting Ring 3.15 mm Thick			AR		
39	2505 3013 86 04			Butting Ring 3.20 mm Thick			AR		
39	2505 2625 86 04			Butting Ring 3.25 mm Thick			AR		
39	2505 3013 86 05			Butting Ring 3.30 mm Thick			AR		
39	2505 2625 86 05			Butting Ring 3.35 mm Thick			AR		
39	2505 3013 86 06			Butting Ring 3.40 mm Thick			AR		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

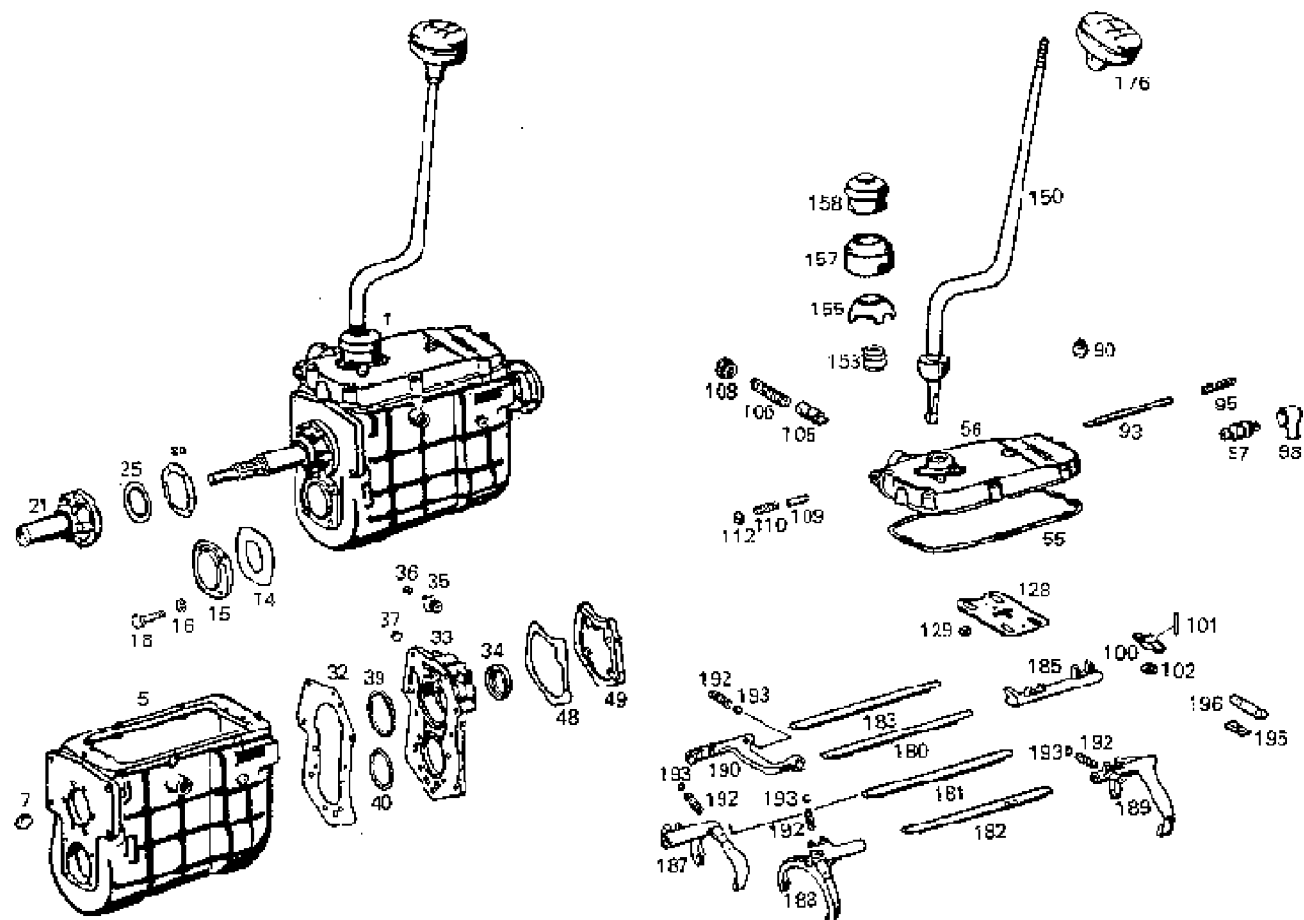


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
39	2505 2625 86 06			Butting Ring 3.45 mm Thick			AR		} For Selection
39	2505 3013 86 07			Butting Ring 3.50 mm Thick			AR		
39	2505 2625 86 07			Butting Ring 3.55 mm Thick			AR		
39	2505 3013 86 08			Butting Ring 3.60 mm Thick			AR		
40	312 283 17 52			Shim 0.05 mm Thick			AR		} For Selection
40	312 283 10 52			Shim 0.10 mm Thick			AR		
40	312 283 11 52			Shim 0.20 mm Thick			AR		
40	312 283 12 52			Shim 0.40 mm Thick			AR		
40	312 283 21 52			Shim 0.80 mm Thick			AR		
—	1106 380832 8			Bolt 8x32 IS 1364			6		
48	2505 2640 53 03			Gasket		T00273	1		
49	321 261 03 33			Cover Rear			1		
55	2505 3012 53 01			Gasket		T00273	1		
56	2505 3012 37 14			Cover			1		
—	2505 3012 88 01			Stud Bolt			4		
—	321 267 00 25			Key Sliding			2		
—	1310 210510 3			Pin Cylindrical 5x10 IS 12952			2		
—	2505 2671 67 01			Bolt (Swing Lever)			1		
93	2505 3011 67 01			Pressure Pin (for Rev. Ind. Switch)			1		
—	1455 069900 2			Circlip 5x0.8 TS 17637			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

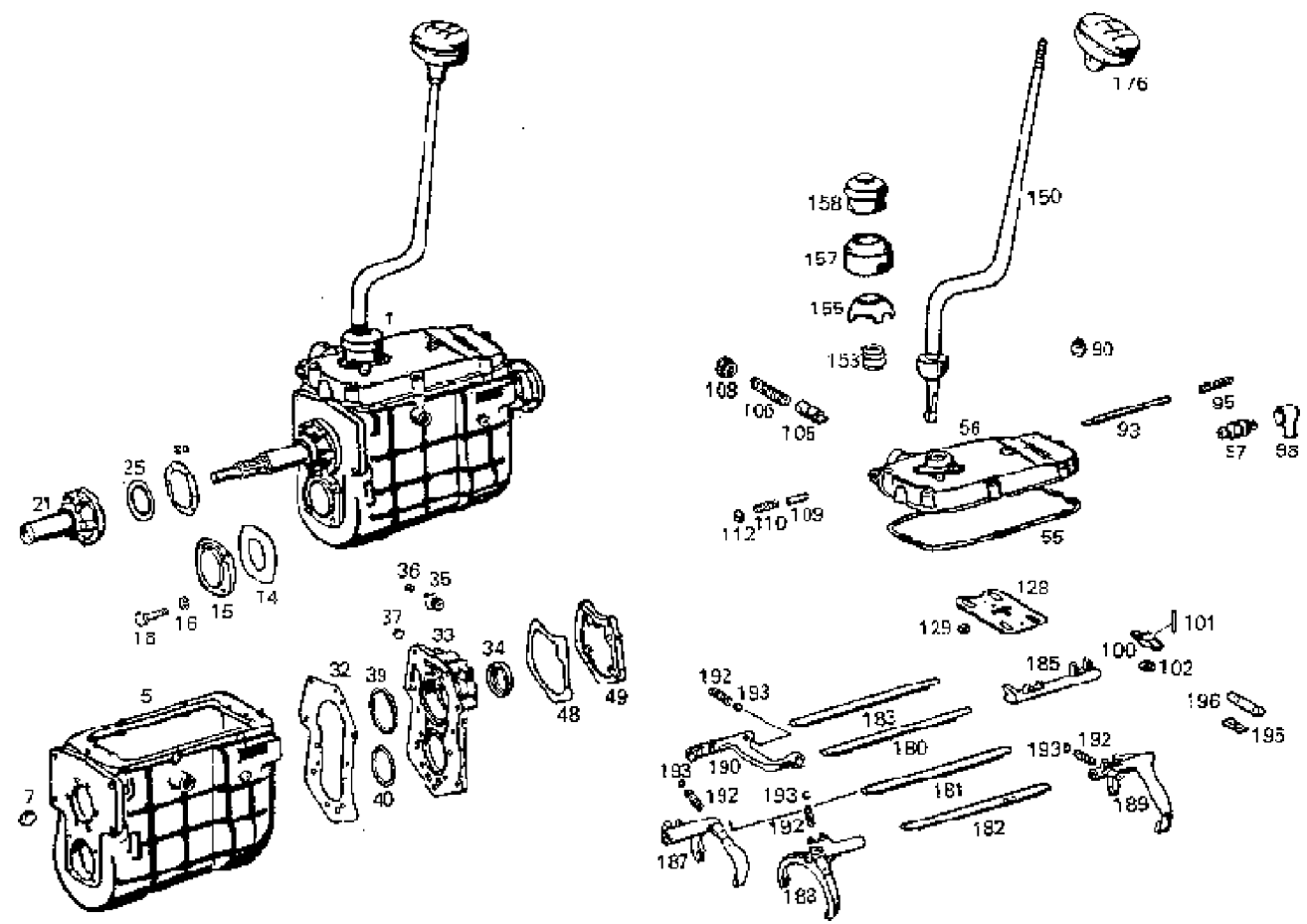


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
95	312 993 42 01			Pressure Spring			1		
100	337 265 00 07			Lever Swinging (1st Speed)			1		
101	1595 352013 1			Needle Roller 2x13.8 IS 4217			29		
102	2505 3012 92 01			Washer			1		
105	321 265 04 16			Piece Pressure (for Check Plate)			1		
106	321 993 17 01			Spring Pressure (for Pressure Piece)			1		
108	321 997 01 03			Plug Slotted			1		
109	321 265 01 48			Pin Inter Locking			1		
110	321 993 06 01			Spring Pressure (for Interlocking Pin)			1		
112	1608 250240 1			Plug Slotted M 24x1.5 TS 16465			1		
90	2574 3315 01 02			Breather			1		
—	2574 2815 99 02			Adaptor			1		
97	2654 5450 01 34			Reverse Light Switch			1	2574 5450 01 83	
98	2505 2671 77 01			Protective Cap			1	2060 2671 77 01	
128	321 260 08 46			Stop Plate			1		
129	2505 2671 34 02			Piece Stopper for Stop Plate			4	2505 2671 34 03	
—	1210 120080 7			Castle Nut M 8 TS 17412			4		
—	2505 3020 61 01			Spring Washer (to Rest on Bush not on the Castle Nut)			4		
—	1315 060618 1			Cotter Pin 2x18 St. IS 549			4		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

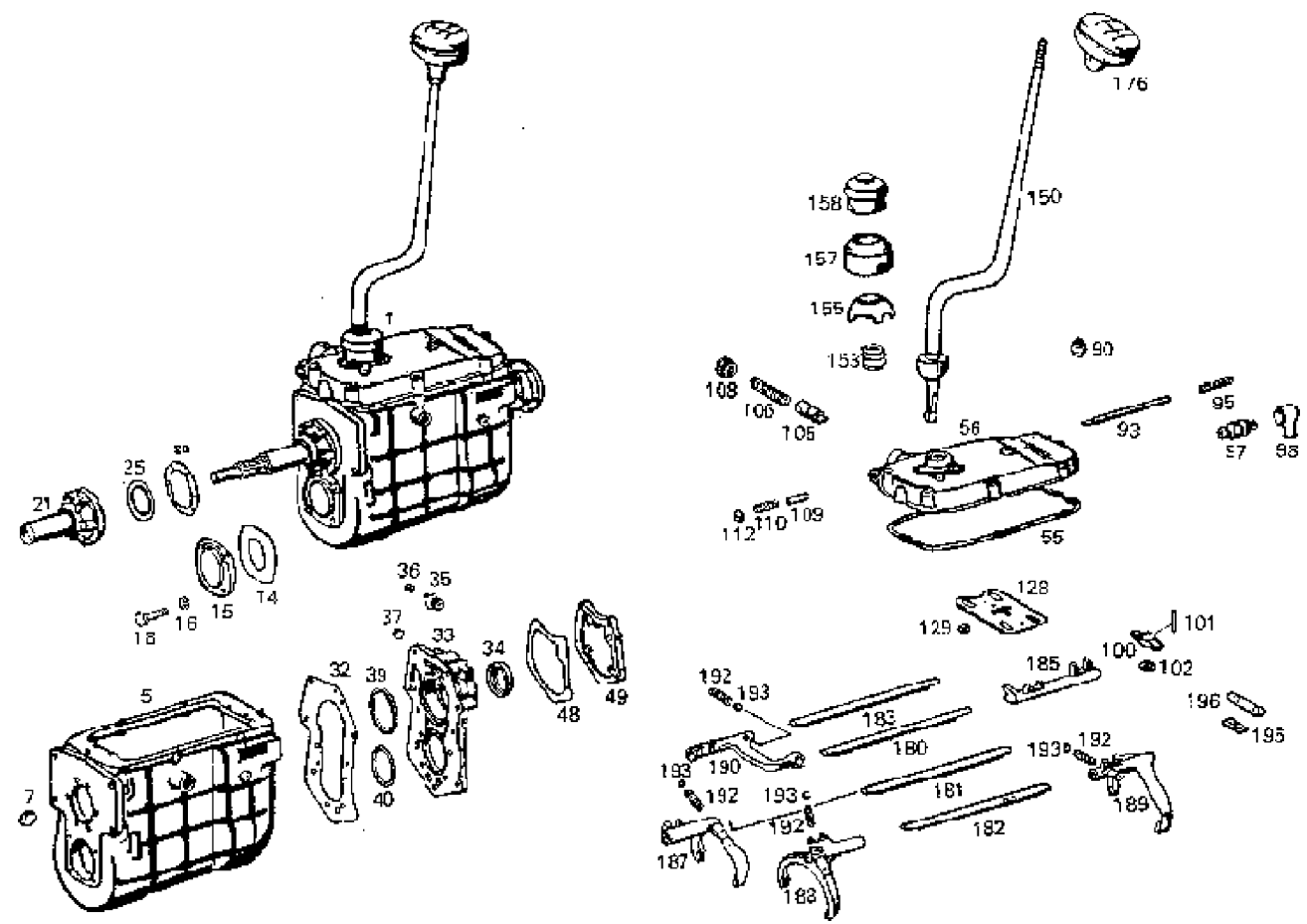


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1252 060080 7			Spring Washer B 8 IS 3063			7		
—	1106 380840 9			Bolt M 8x40 IS 1364			3		
—	1106 380850 6			Bolt M 8x50 IS 1364			4		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	1210 209901 8			Castle Nut M 12x1.5 TS 17410			1		
—	1315 060825 7			Cotter Pin 3.2x25 St. IS 549			1		
180	321 265 08 05			Rod (for 1st Gear)			1		
181	321 265 18 05			Rod (for 2nd and 3rd Gear)			1		
182	321 265 19 05			Rod (for 4th and 5th Gear)			1		
183	322 265 03 05			Rod (for Rev. Gear)			1		
185	322 265 01 23			Shifting Dog (for 1st Gear)			1		
187	321 265 12 02			Fork (for 2nd and 3rd Gear)			1		
188	2505 2651 51 02			Fork (for 4th and 5th Gear)			1		
189	321 265 13 01			Fork (for 1st Gear)			1		
190	2505 2651 51 01			Fork (for Rev. Gear)			1		
192	312 993 10 01			Spring Pressure			4		
193	1595 010110 2			Steel Ball II dia - 20 IS 2898			4		
195	312 265 12 36			Clamp			4	312 265 10 36	
196	312 994 03 32			Locking Plate			2		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

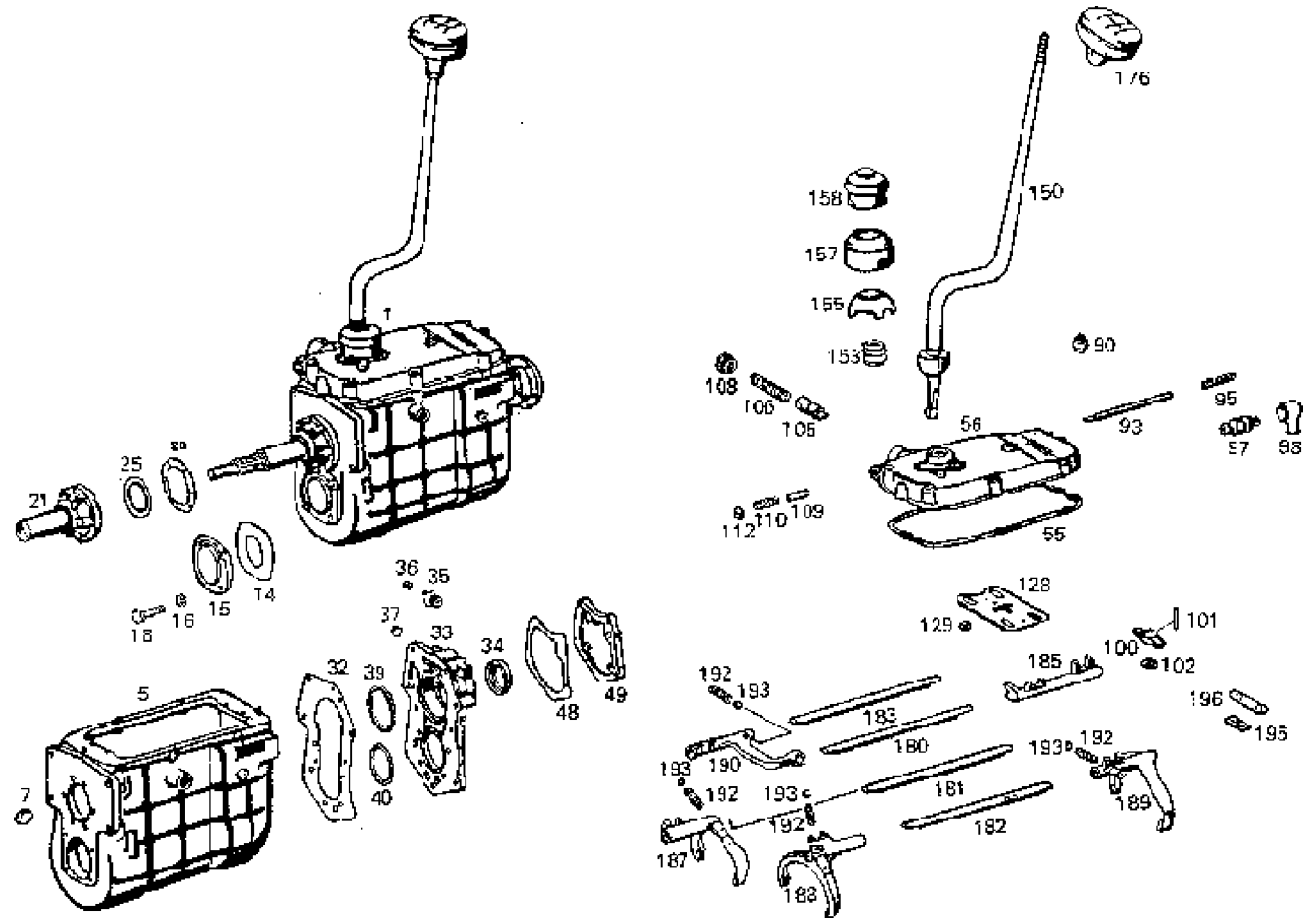


TABLE 26.1
GBS 40 SYNCHROMESH TRANSMISSION
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 399803 7			Screw M 8x25 IS 1364 (Shifting Rod to Transmission)			4		
150	2505 2670 01 41			Gear Shift Lever			1		
153	317 993 05 01			Spring Pressure (for Gear Shift Lever)			1		
155	317 267 00 08			Ball Piece			1		
157	302 267 00 06			Cap			1		
158	337 267 00 96			Rubber Protective Cap			1		
176	2505 2670 01 09			Knob for Shifting Lever			1		
—	1208 099605 3			Nut M 10x1 (for Shifting Knob) IS 13724			1		
—	2505 2600 01 02			Set of Gaskets Consisting of :			1		
14				2505 3014 53 01 Gasket (G.B. Cover Lower to G.B. Hsg.)			1		
20				2505 2625 53 01 Gasket (Front Cover Top to G.B. Hsg.)			1		
48				2505 2640 53 03 Gasket (G.B. Cover RR)			1		
55				2505 3012 53 01 Gasket (G.B. Top Cover)			1		
—	2505 2651 01 04			Repair Kit for Selector Fork Consisting of :			1		
				321 265 12 02 Fork 2nd & 3rd Speed			1		
				2505 2651 51 02 Fork 4th & 5th Speed			1		
				321 265 13 01 Fork 1st Speed			1		

TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

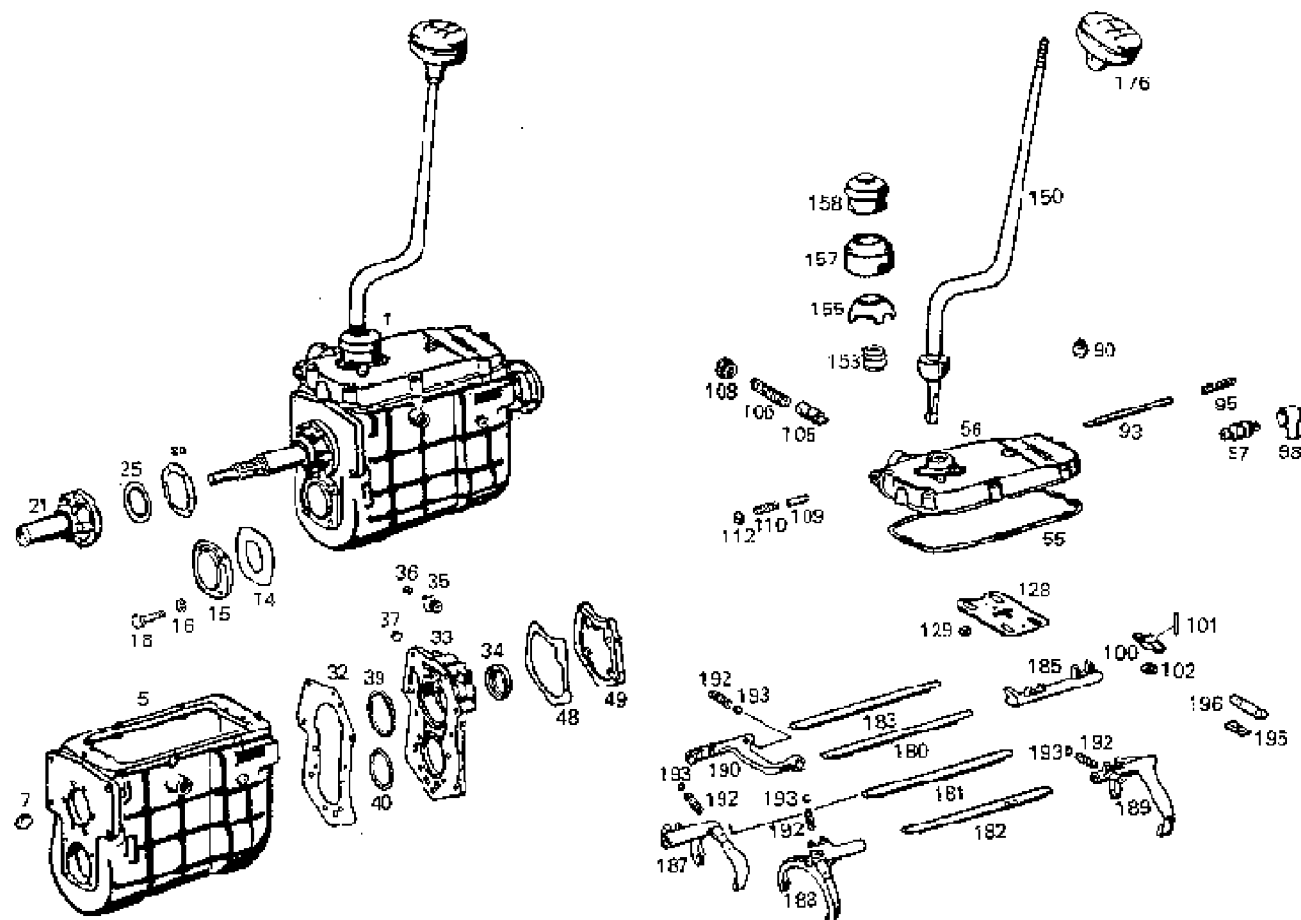


TABLE 26.1

GBS 40 SYNCHROMESH TRANSMISSION

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2505 2651 01 05			2505 2651 51 01 Fork Rev. Speed Kit for Selector Shaft Consisting of : 321 265 08 05 Shaft / Rod 1st Speed 321 265 18 05 Shaft / Rod 2nd and 3rd Speed 321 265 19 05 Shaft / Rod 4th and 5th Speed 322 265 03 05 Shaft / Rod Rev. Speed			1 1 1 1 1 1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

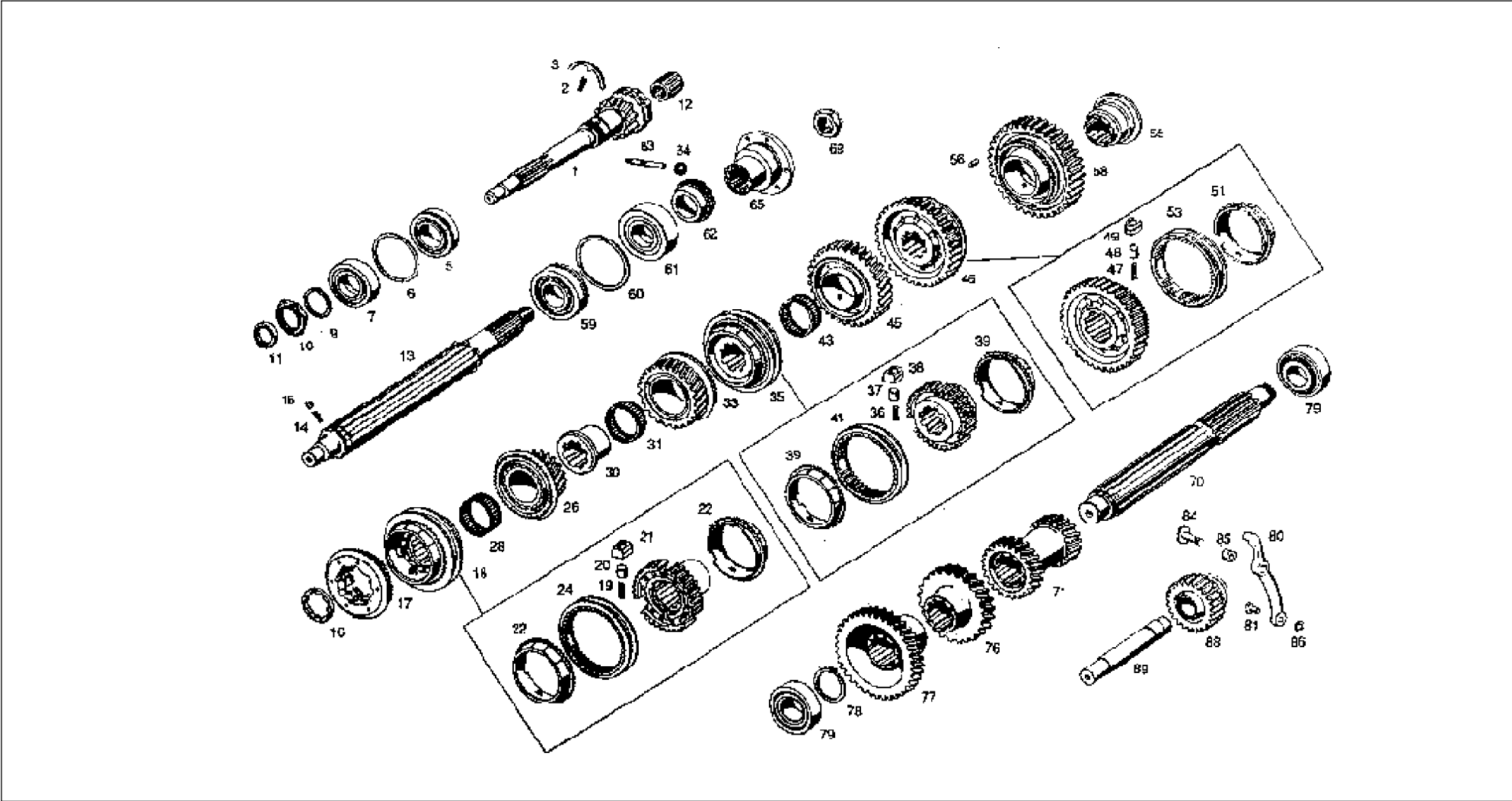


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				TRANSMISSION SHAFTS AND GEARS					
1	2505 3013 79 01			Drive Shaft with Ratio 1:7.5			1		
2	321 993 12 01			Pressure Spring			1		
3	321 262 00 73			Plate Locking			1		
5	000 981 12 01			Bearing } Cylindrical Roller		N02430	1	2505 2620 31 01	} Optional
5	2505 2620 31 01			Bearing } (45 x 100 x 25)		A05760	1	000 981 12 01	
6	2505 2620 43 02			Snap Ring 2.68 mm			1		} For Selection
6	2505 2620 43 03			Snap Ring 2.73 mm			1		
6	2505 2620 43 04			Snap Ring 2.78 mm			1		
6	2505 2620 43 05			Snap Ring 2.83 mm			1		
6	2505 2620 43 06			Snap Ring 2.88 mm			1		
6	2505 2620 43 07			Snap Ring 2.93 mm			1		} Optional+
7	2505 2620 31 06			Angular Contact Ball Bearing (100x45x25)		N02430	1	2505 2620 31 07	
7	2505 2620 31 07			Angular Contact Ball Bearing (100x45x25)		A05760	1	2505 2620 31 09	
7	2505 2620 31 09			Angular Contact Ball Bearing (100x45x25)			1	2507 2620 31 05	
7	2505 2620 31 05			Angular Contact Ball Bearing (100x45x25)		S64101	1	2505 2620 31 06	
9	2507 2625 86 01			Spacer on Drive Shaft			1		
10	312 262 11 72			Lock Nut LH Thread			1		
11	008 997 01 46			Seal Ring Radial (On Drive Shaft)			1		

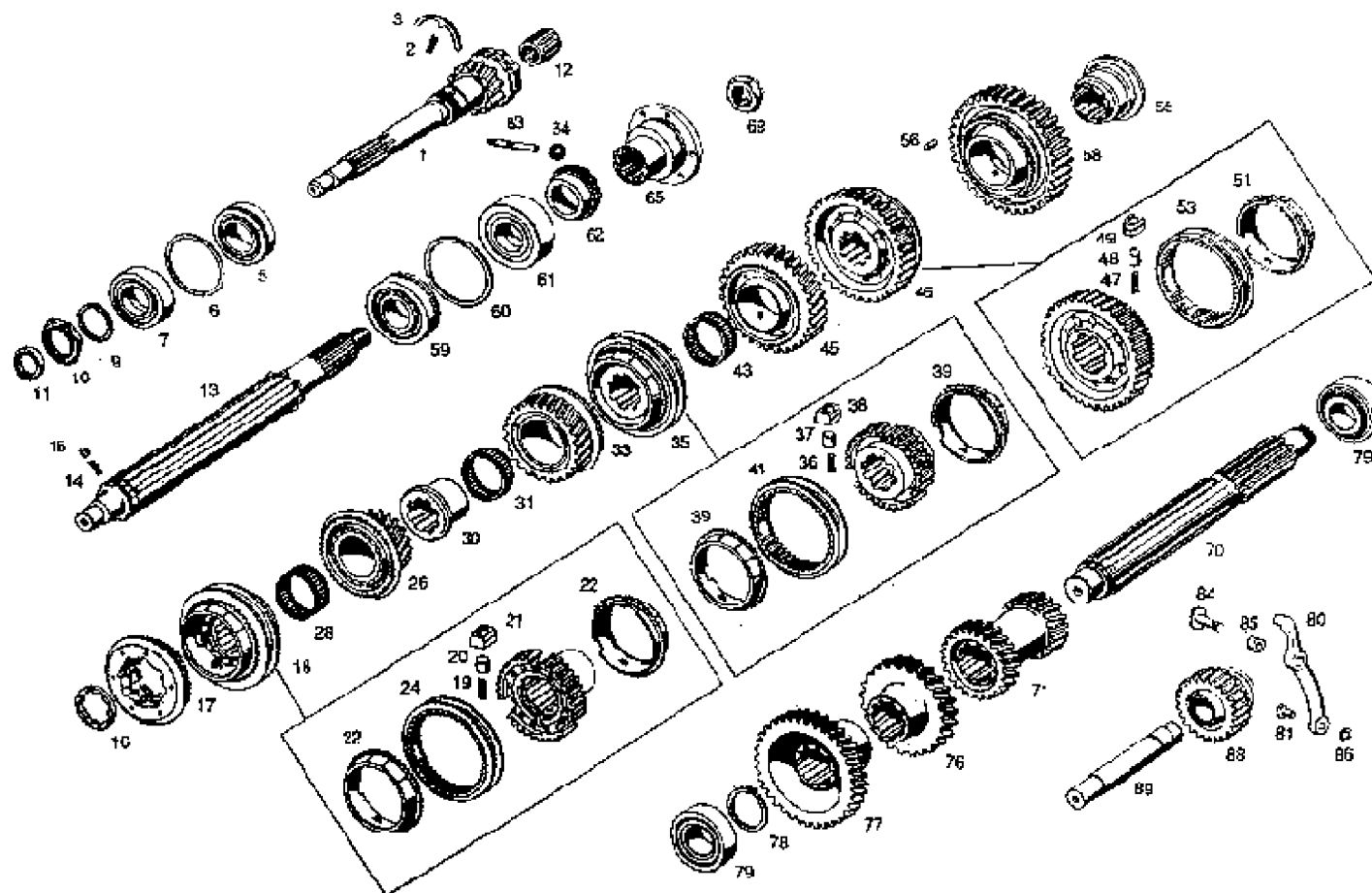


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
12	2505 2625 31 01			Roller Cage			1	2505 2625 31 16	}
12	2505 2625 31 16			Roller Cage			1	2505 2625 31 01	
13	2505 3015 79 01			Shaft Main			1		} For Selection
14	312 993 17 01			Pressure Spring			1		
15	321 262 03 74			Pin on Main Shaft			1		
16	321 262 05 62			Butting Ring 7.50 mm Thick			AR		
—	321 262 06 62			Butting Ring 7.60 mm Thick			AR		
—	321 262 07 62			Butting Ring 7.70 mm Thick			AR		
—	321 262 17 62			Butting Ring 7.30 mm Thick			AR		
—	321 262 18 62			Butting Ring 7.20 mm Thick			AR		
—	321 262 19 62			Butting Ring 7.10 mm Thick			AR		
—	321 262 20 62			Butting Ring 7.00 mm Thick			AR		
—	321 262 21 62			Butting Ring 6.90 mm Thick			AR		
—	321 262 25 62			Butting Ring 7.80 mm Thick			AR		
—	321 262 26 62			Butting Ring 7.90 mm Thick			AR		
—	321 262 27 62			Butting Ring 8.00 mm Thick			AR		
—	321 262 28 62			Butting Ring 7.45 mm Thick			AR		
—	321 262 29 62			Butting Ring 7.55 mm Thick			AR		
—	321 262 30 62			Butting Ring 7.65 mm Thick			AR		
17	340 262 01 34			Synchronising Ring 5th Speed			1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

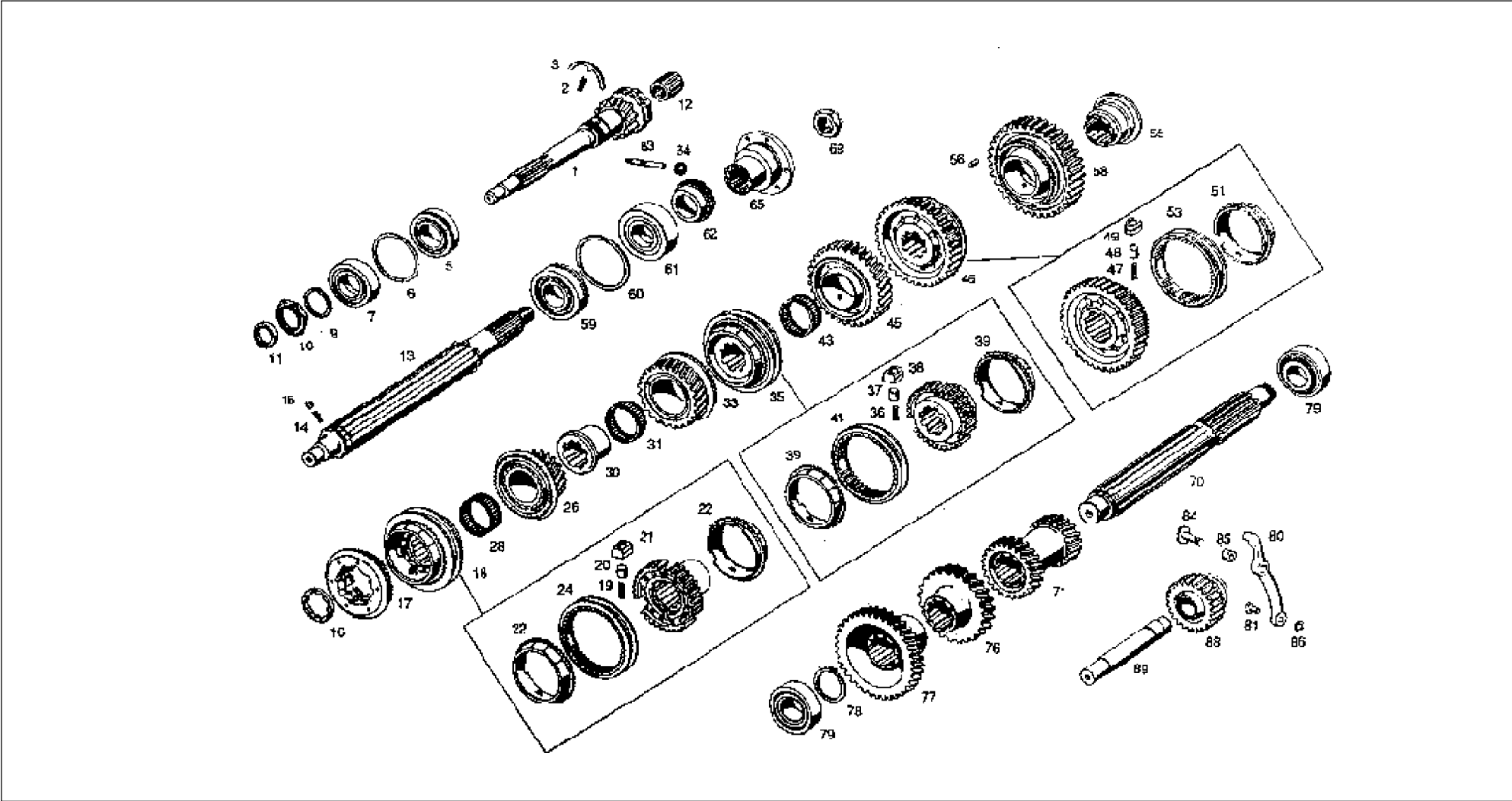


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
18	2505 3015 01 03			Synchronising Body 4th and 5th			1		
—	2505 3015 54 03			Synchronising Sleeve 4th and 5th			1		
19	321 993 07 01			Pressure Spring / Compression Spring			3		
20	321 262 07 74			Pin Retention			3		
21	2505 2620 99 03			Carrier Follower (2nd to 5th Gear)			3		
22	2505 2620 38 02			Cone Synchronising			2	2505 2620 38 03	
24	321 262 08 23			Shifting Sleeve			1		
26	2505 2620 01 11			Gear Helical 4th Speed			1		
—	322 262 01 34			Synchronising Ring			1		
28	2505 2620 31 02			Roller Cage (Double Row)		N02430	1		
30	322 262 40 50			Bushing Collar 44.5 mm Long (for 3rd Speed)			1		
30	322 262 41 50			Bushins Collar 44.6 mm Long			1		
31	2505 2620 31 24			Roller Cage (Double Row)		N02430	1	2505 2620 31 08	
33	2505 2620 01 18			Assy. Gear Helical 3rd Speed			1		
—	322 262 01 34			Synchronising Ring			1		
35	322 260 05 45			Synchronising Body 2nd and 3rd			1		
—	322 262 04 35			Sleeve Synchronising 2nd and 3rd			1		
36	321 993 07 01			Spring Pressure / Spring Compression			3		
37	321 262 07 74			Pin Retention			3		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

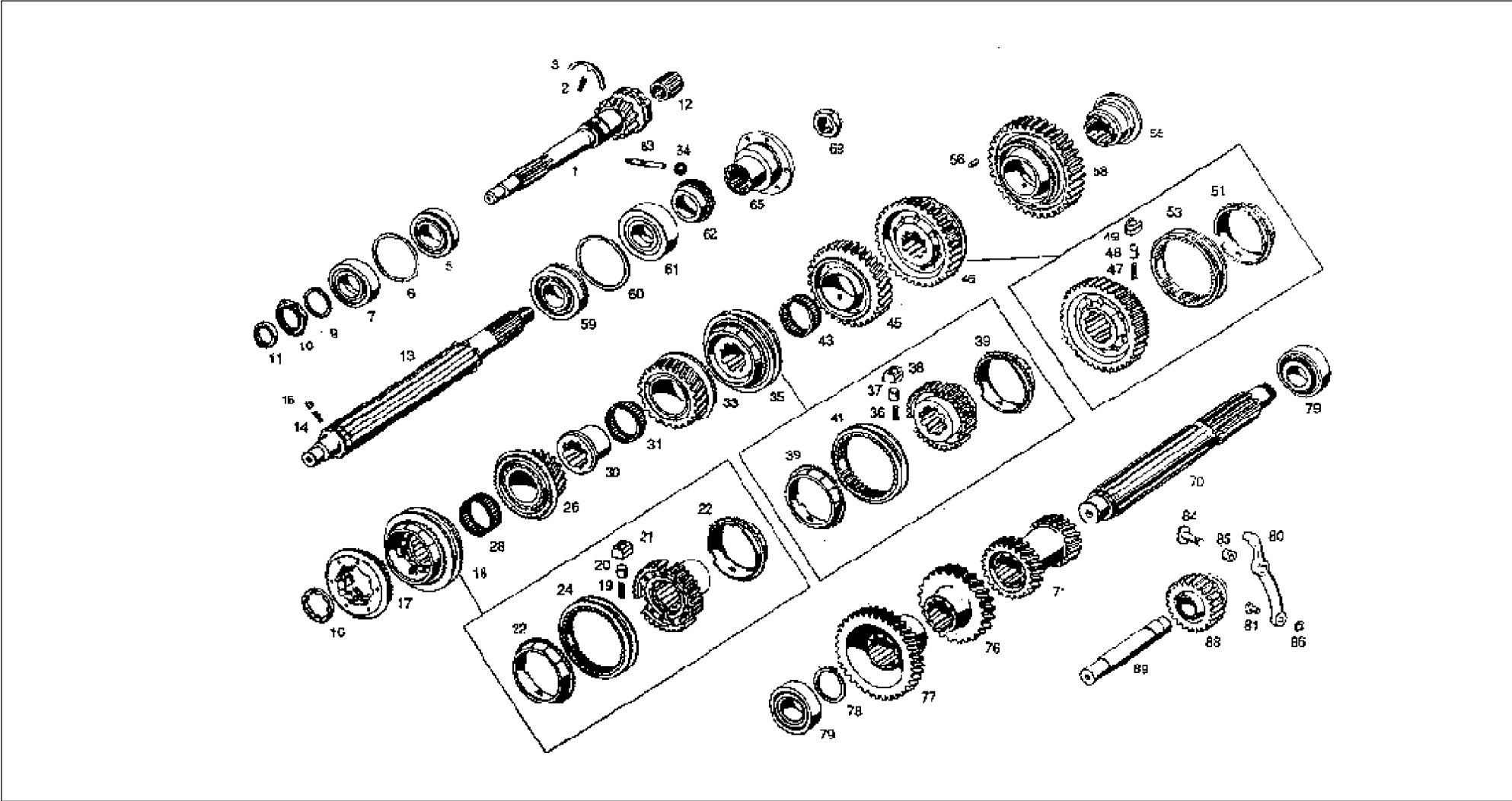


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
38	2505 2620 99 03			Carrier			3		
39	2505 2620 38 02			Cone Synchronising			2	2505 2620 38 03	} For Selection
39	2505 2620 38 03			Cone Synchronising			2	2505 2620 38 02	
41	321 262 08 23			Shifting Sleeve			1		
43	2505 2620 31 24			Roller Cage (Double Row)		N02430	1	2505 2620 31 08	
45	322 262 01 12			Gear Helical 2nd Speed			1		
46	322 260 06 25			Gear Reverse Complete on Main Shaft			1		
—	322 263 03 33			Gear Reverse on Main Shaft			1		
47	321 993 07 01			Spring Compression			3		
48	321 262 06 74			Pin Retention			3		
49	2505 2620 99 02			Carrier 1st Speed			3		
51	2505 2620 38 02			Cone Synchronising			1	2505 2620 38 03	} Optional
51	2505 2620 38 03			Cone Synchronising			1	2505 2620 38 02	
53	321 262 07 23			Shifter Sleeve 1st Speed			1		
55	2505 3015 34 01			Bushing 47.2 mm Long			1		} For Selection
—	2505 3015 34 02			Bushing 47.3 mm Long			1		
—	2505 3015 34 03			Bushing 47.4 mm Long			1		
—	2505 3015 34 04			Bushing 47.5 mm Long			1		
—	2505 3015 34 05			Bushing 47.6 mm Long			1		
—	2505 3015 34 06			Bushing 47.7 mm Long			1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

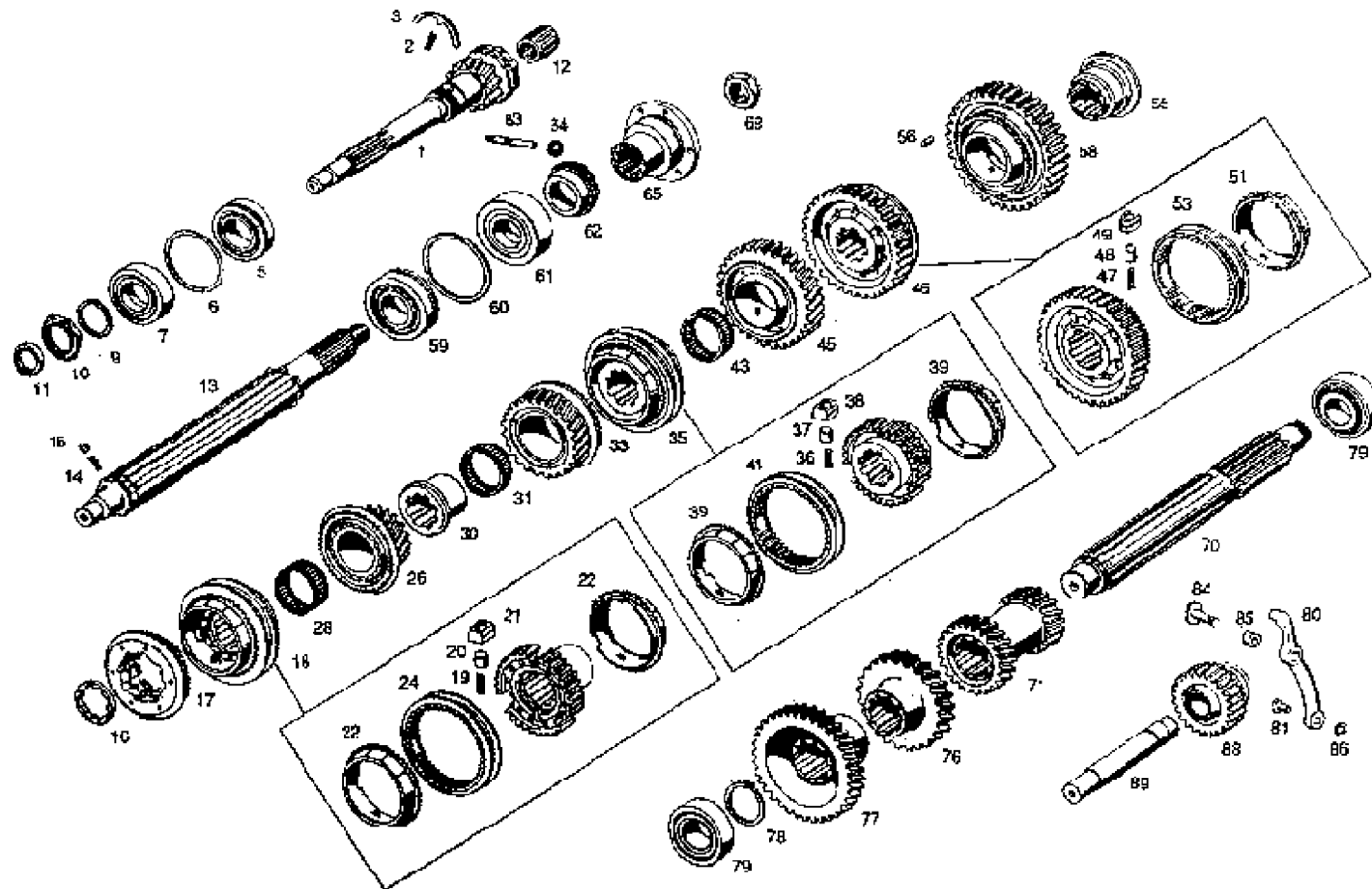


TABLE 26.2
TRANSMISSION SHAFTS AND GEARS
GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2505 3015 34 07			Bushing 47.8 mm Long			1		} For Selection
—	2505 3015 34 08			Bushing 47.9 mm Long			1		
56	2505 2620 30 01			Roller Cylinder			115		
58	2505 3015 54 01			Gear 1st Speed (39 Teeth)			1		} Optional
59	000 981 12 01			Bearing } Cylindrical Roller		N02430	1	2505 2620 31 01	
59	2505 2620 31 01			Bearing } (45 x 100 x 25)		A05760	1	000 981 12 01	
60	2505 2620 43 02			Snap Ring 2.68 mm Thick			1		} For Selection
60	2505 2620 43 03			Snap Ring 2.73 mm Thick			1		
60	2505 2620 43 04			Snap Ring 2.78 mm Thick			1		
60	2505 2620 43 05			Snap Ring 2.83 mm Thick			1		
60	2505 2620 43 06			Snap Ring 2.88 mm Thick			1		
60	2505 2620 43 07			Snap Ring 2.93 mm Thick			1		} Optional
61	2505 2620 31 06			Bearing } Ball (Four Point)		A05760	1	2505 2620 31 05	
61	2505 2620 31 05			Bearing } (100 x 45 x 25)		S64101	1	2505 2620 31 06	
62	2505 2620 01 57			Gear Big (Speedo Meter Drive)			1	2505 3015 54 09	
63	2505 2620 79 02			Shaft Speedo Meter			1		
—	153 264 00 55			Plug Speedometer Drive			1		
64	2505 2620 01 58			Gear Small			1	2505 3015 54 10	
65	322 262 00 45			Flange Coupling			1		
(68)	322 262 00 72			Nut Hexagonal			1		

TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

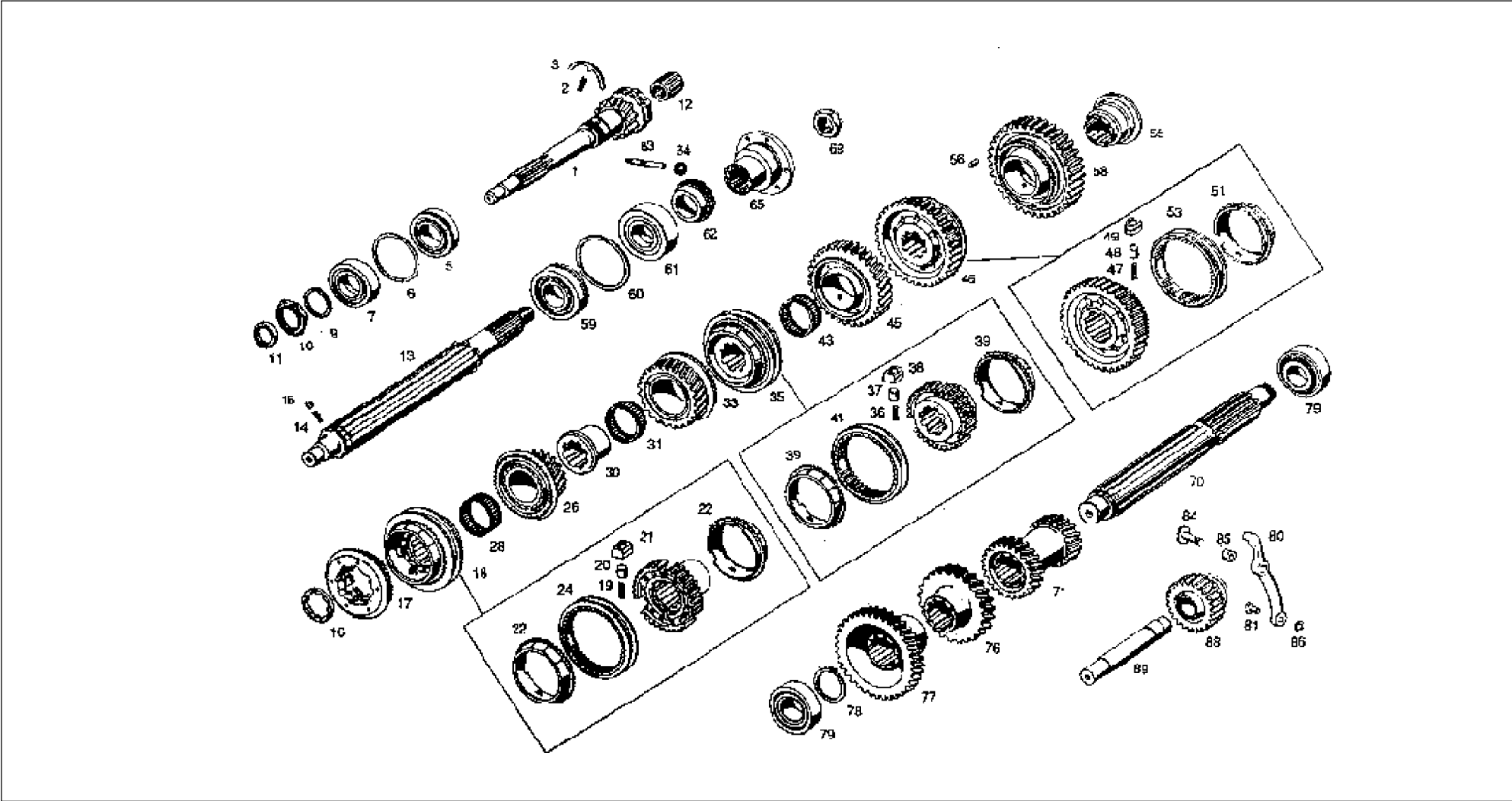


TABLE 26.2

TRANSMISSION SHAFTS AND GEARS

GROUP 26

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
70	2505 3014 79 01			Counter Shaft 1:7.5			1		
71	2505 2630 54 02			Twin Gear Counter Shaft			1		
76	2505 2630 54 01			4th Gear on Counter Shaft			1		
77	2505 3014 54 02			Gear 1:7.5 (Constant Mesh Gear Counter Shaft)			1		
78	1455 069905 3			Circlip A 52x2.5 TS 17637			1		
79	2505 2630 31 04			Bearing		T62122	2	2505 2630 31 03	} Optional
79	2505 2630 31 01			Bearing		A05760	2	2505 2630 31 04	
79	2505 2630 31 03			Bearing		S64101	2	2505 2630 31 01	
80	321 265 02 08			Lever Intermediate (Reverse Gear)			1		
81	2505 2651 59 01			Key Sliding (Intermediate Lever)			1		
84	2505 3010 67 01			Pin Pivot			1		
85	321 263 04 50			Bush			1		
88	322 260 07 25			Gear Reverse Idler			1		
89	2505 3017 79 01			Shaft Reverse Idler Gear			1		
—	2505 2640 61 01			Plate Locking (for Fitment of Axial Piston Pump on Propeller Shaft)			1		



TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2063 2801 00 01			AUXILIARY GEAR BOX			1		
2	352 280 00 03			Assy. Auxiliary Gear Box			1		
—	1305 050925 1			Assy. Housing and Intermediate Flange			2		
—	1305 050820 4			Cyl. Pin 10 M 6x25 IS 2393			1		
3	2574 3315 01 02			Cyl. Pin 8 M 6x20 IS 2393			1		
—	2574 2815 99 02			Breather			1		
4	2574 2855 67 01			Adaptor			2		
5	352 281 01 79			Pin Mounting			1		
6	1106 399603 5			Gasket		F60260	12		
7	1246 050130 8			Bolt M 12x1.5x55 IS 13726			12		
8	000 997 00 06 J			Bright Washer 13 IS 2016			1	000 997 05 06	
8A	352 280 02 45			Oil Filling Plug			1		
9	352 284 00 11			Assy. Lever for Shifting			1		
9A	312 284 10 50			Shifter Lever Half Upper			1		
10	352 284 01 11			Bush			1		
11	312 993 14 10			Shifting Lever Half Lower			1		
12	312 991 12 05			Tension Spring			1		
—	1248 060066 3			Pin			1		
—	1315 060508 8			Black Washer B 6.6 IS 2016			1		
				Split Pin 1.6x8 IS 549			1		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

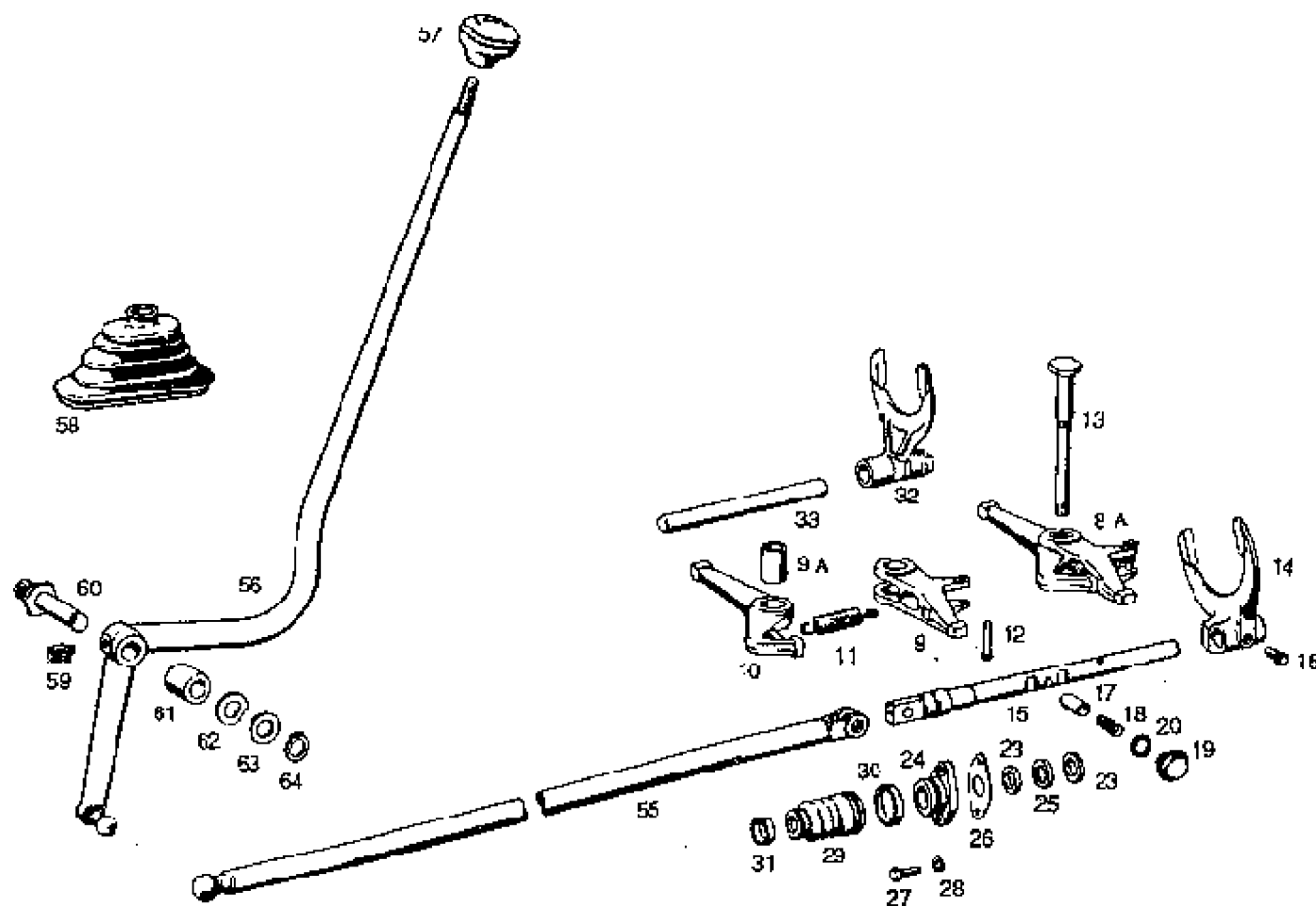


TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
13	352 284 00 15			Pin Bearing (Shifting Lever on Hsg.)			1		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	1210 209602 7			Castle Nut M 12x1.5 TS 17410			1		
—	1315 060822 2			Split Pin 3.2x22 IS 549			1		
14	312 284 13 01			Shifter Fork (Upper)			1		
15	312 284 10 20			Shifter Shaft			1		
16	312 264 10 71			Screw (Shifter Fork to Shifter Shaft)			1		
17	322 284 01 48			Lock Bolt			1		
18	322 993 17 01			Comp. Spring			1		
19	322 997 03 30			Plug			1		
20	1622 051021 6			Sealing Washer C 14x18 AL IS 3175			1		
21	1622 161073 7			Sealing Washer C 52x60 AL Asb. DIN 7603			1		
22	1608 120520 9			Sealing Plug CM 52x1.5 TS 16460			1		
23	312 284 10 60			Sealing Ring			2		
24	312 284 10 38			Flange			1		
25	312 284 11 51			Ring Intermediate			1		
26	312 284 10 79			Shim Sealing			1		
27	1132 399815 1			Screw M 6x18 IS 1364			2		
28	1252 069801 7			Spring Washer B 6 IS 3063			2		
29	312 284 10 97			Sleeve Shifter Shaft			1		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

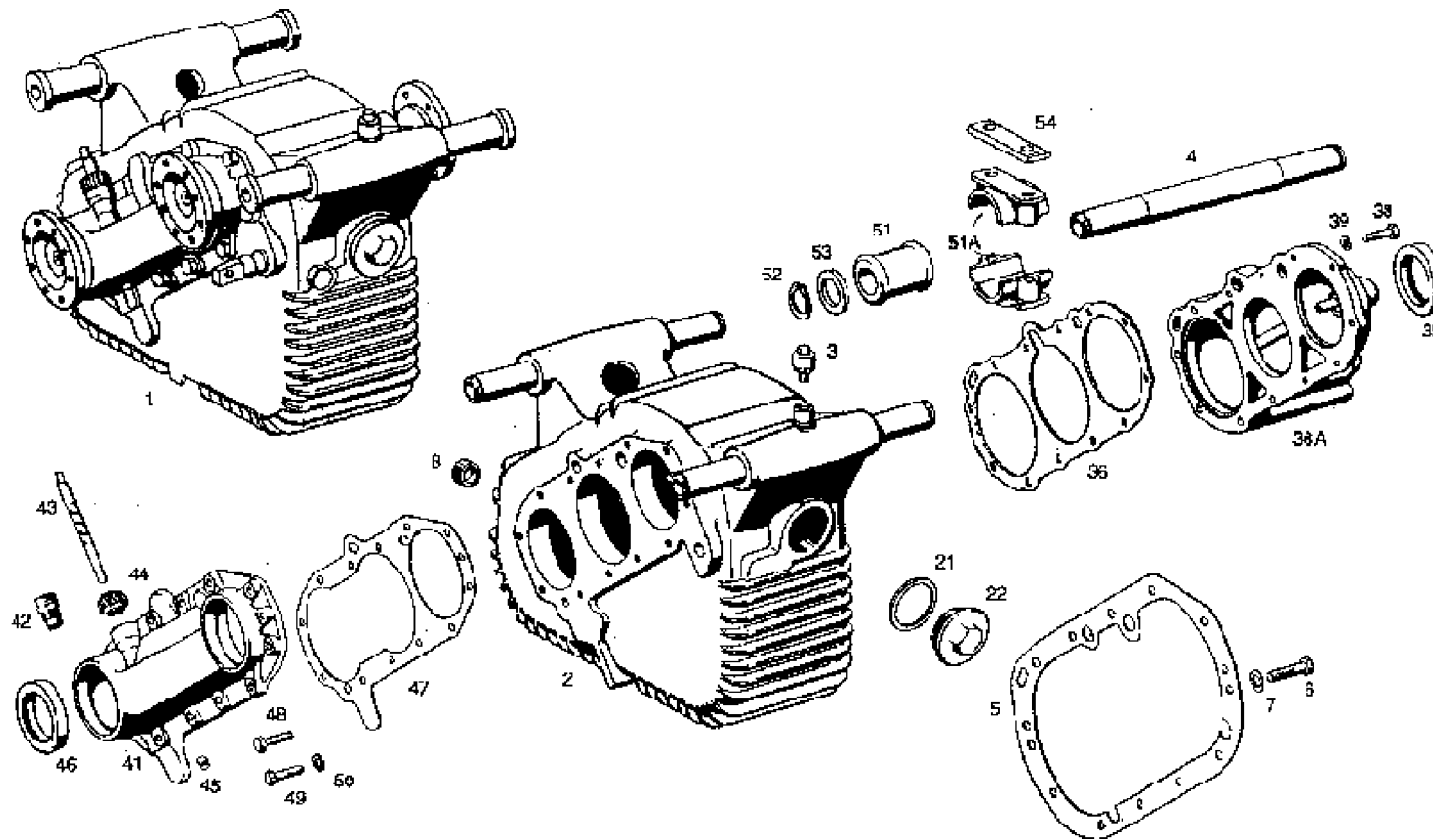


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
30	312 994 00 34			Spring Ring (Sleeve on Flange)			1		} For Selection
31	312 994 01 34			Spring Ring (Sleeve on Shifter Shaft)			1		
32	322 284 04 01			Shifter Fork (Lower)			1		
33	312 284 10 21			Guide Shaft			1		
—	2574 2810 37 01			Cover (Rear)			1		
4	2574 2820 78 03			Oil Seal		P02630	1		
—	322 281 00 63			Oil Guiding Tube			1		
5	352 281 04 80			Sealing Gasket		T00273	1		
36A	352 281 01 04			Intermediate Flange			1		
7	1132 399605 1			Screw M 10x30 IS 1364			8		
39	1246 050105 7			Bright Washer 10.5 IS 2016			4		
41	352 281 01 14			Cover Front			1		
42	312 261 11 31			Bush Threaded			1		
43	2506 2620 79 04			Shaft Speedometer Drive			1		
44	312 283 10 31			Drive Gear Small			1		
45	153 264 00 55			Plug			1		
—	1310 210408 5			Notched Pin 4x8 IS 2952			1		
46	2574 2820 78 02			Oil Seal		F00651	1		
47	352 281 03 80			Gasket (Cover Front on Mounting)		B01530	1		
48	1132 399686 7			Screw M 10x32 IS 1364			11		

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

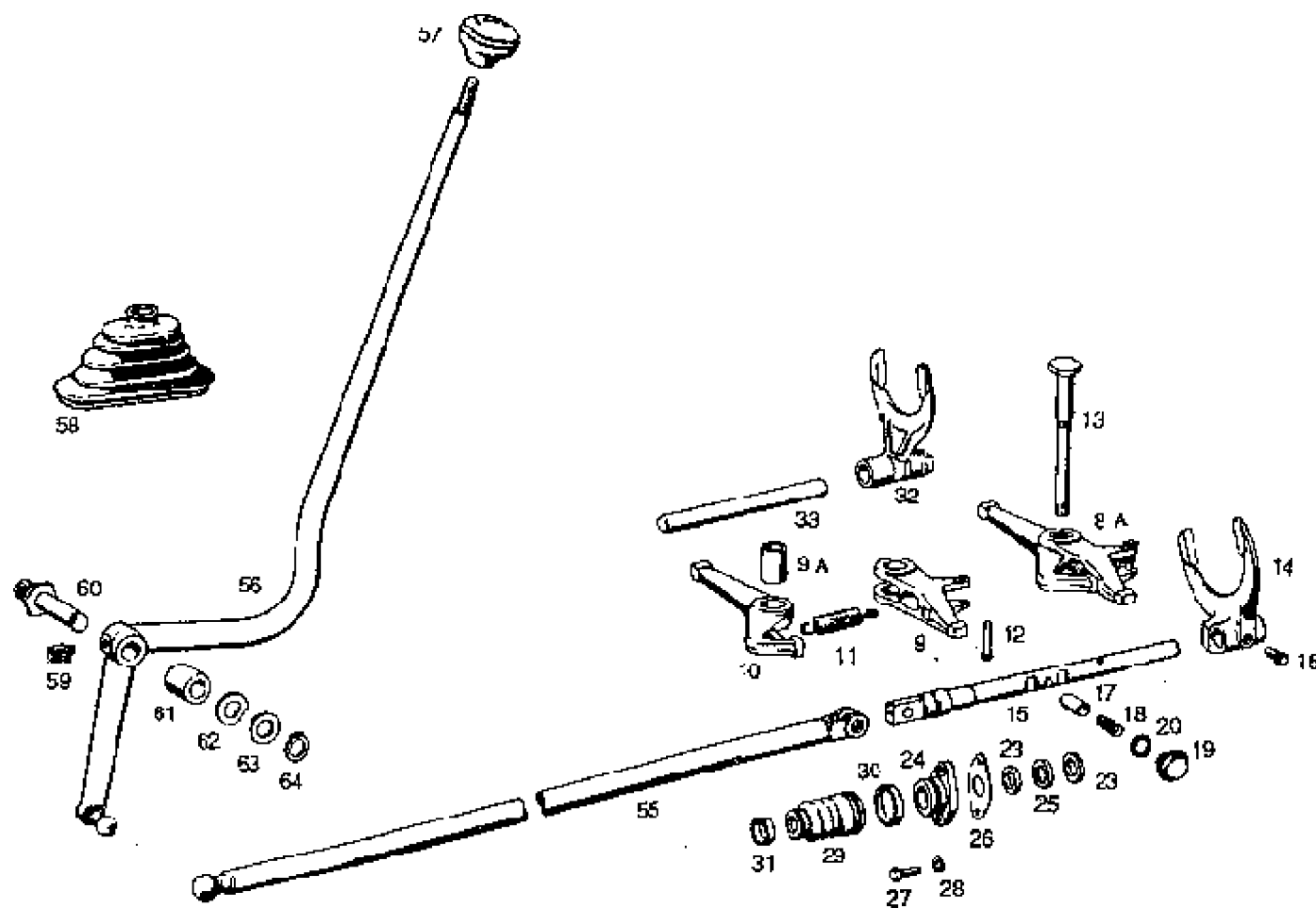


TABLE 28.1
AUXILIARY GEAR BOX
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
49	000 990 72 06 J			Screw			1		
50	1256 069601 7			Spring Washer A 10 TS 17741			12		
51	322 285 00 82			Rubber Bush			4		
51A	312 280 13 86			Bearing Assy. Consisting of :			1		
				312 285 10 03 Bearing half Upper			4		
				312 285 11 03 Bearing Half Lower			4		
—	1106 399909 3			Bolt M 12x1.5x95 IS 13726			4		
—	1106 399908 5			Bolt M 12x1.5x85 IS 13726			4		
—	1205 169601 6			Nut M 12x1.5 IS 13722			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
52	000 994 79 41			Circlip			4		
53	322 990 19 40			Washer			4		
54	312 285 14 84			Reinforcement Spacer			4		
55	2574 2845 01 18			Assy. Link Rod			1		
—	1318 153025 6			Clevis Pin 10 f 8x28x24 TS 17606			1		
—	1248 060110 4			Black Washer B 11 IS 2016			1		
—	1315 060816 8			Split Pin 3.2x16 IS 549			1		
56	2574 2845 01 16			Assy. Lever			1		
—	042 991 00 15 J			Ball Pin			1		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			1		

Link Rod to
Aux. Gear Box

Link Rod to
Elector Lever

TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

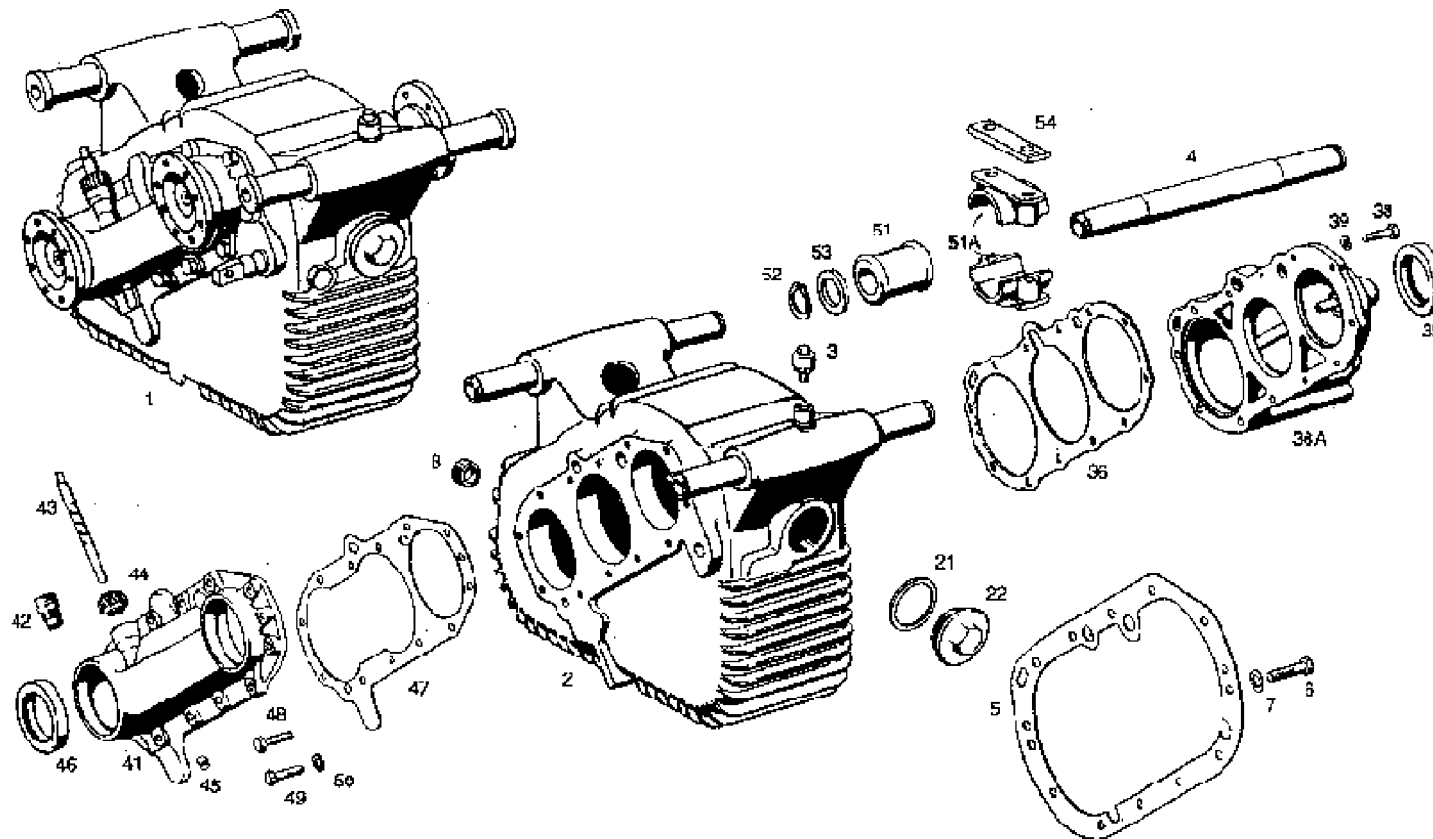


TABLE 28.1

AUXILIARY GEAR BOX

GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
57	312 280 22 46			Assy. Selector Lever Knob			1		
—	1208 099605 3			Lock Nut M 10x1 IS 13724			1		
58	2574 2845 75 01			Rubber Bellow			1		
59	1717 080100 8			Nipple CM 10x1 IS 4009			1		
60	321 264 01 74			Pin (Pivoting Transfer Case Shifter Lever on G. B.)			1		
61	2574 2845 85 01			Spacer			1		
62	312 990 01 48			Spring Washer			2		
63	1246 050150 2			Bright Washer 15 IS 2016			1		
64	1455 060150 9			Circlip Light A 15 IS 3075			1		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

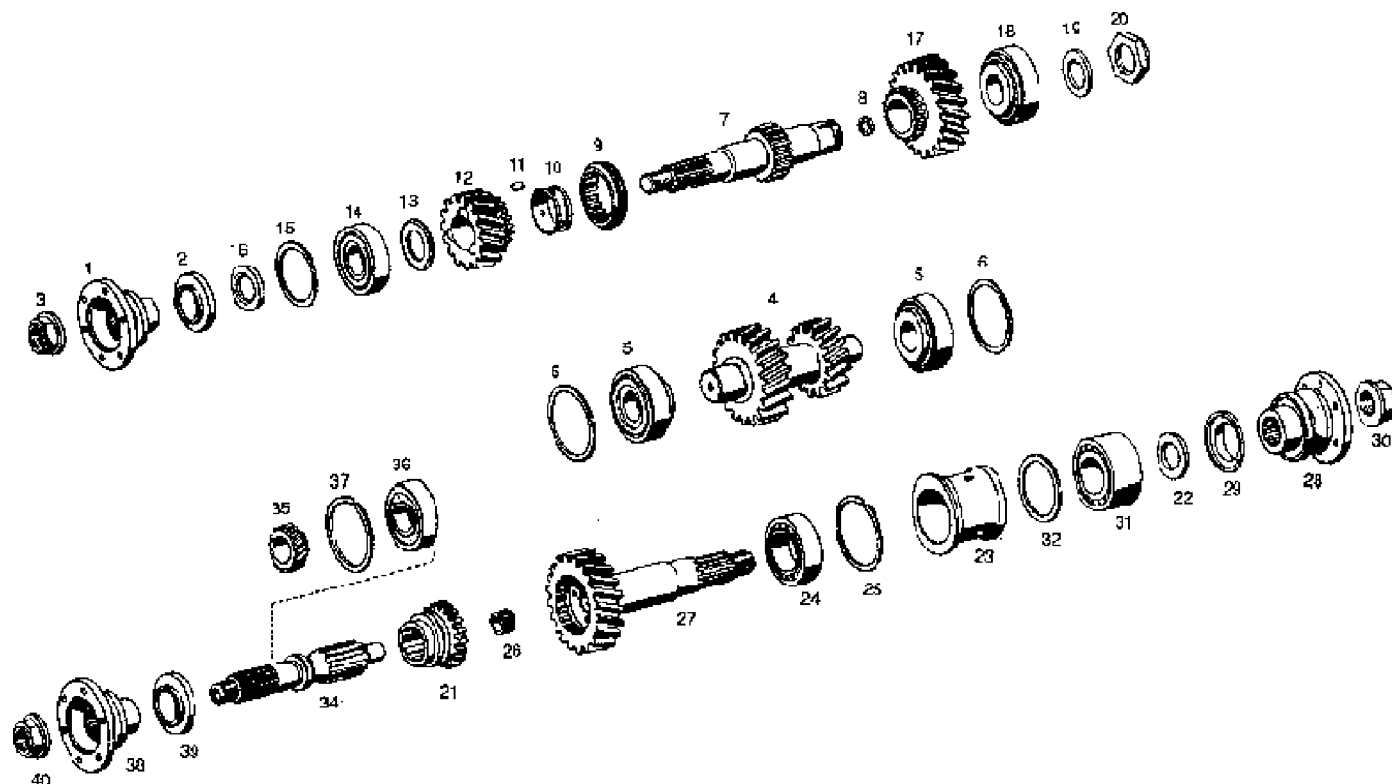


TABLE 28.2
GEAR SHAFTS AND GEARS (AUX. G.B.)
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				GEAR SHAFTS AND GEARS					
1	2574 2825 01 01			Assy. Coupling Flange			1		
2	1707 100200 4			Sealing Cap 20 TS 16273			1		
3	2060 4111 65 01			Nut			1		
4	322 283 01 02			Counter Shaft			1		
5	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H03220	2		
6	312 283 13 52			Shim 0.1 mm Thick			AR		} For Selection
—	312 283 14 52			Shim 0.2 mm Thick			AR		
—	312 283 15 52			Shim 0.4 mm Thick			AR		
—	312 283 16 52			Shim 0.05 mm Thick			AR		
7	322 282 03 01			Drive Shaft			1		
8	312 283 10 55			Oil Catch Ring			1		
9	322 282 01 23			Sleeve Shifter			1		
10	312 282 02 53			Spacer			1		
11	2574 2820 99 01			Roller 4x12			86		
12	312 282 22 11			Gear Front			1		
13	312 282 25 62			Butting Ring Front			1		
14	2505 2630 31 04			Taper Roller Bearing (40x90x25.25)		S64101	1		
15	312 283 10 52			Shim 0.10 mm Thick			AR		} For Selection
15	312 283 11 52			Shim 0.20 mm Thick			AR		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

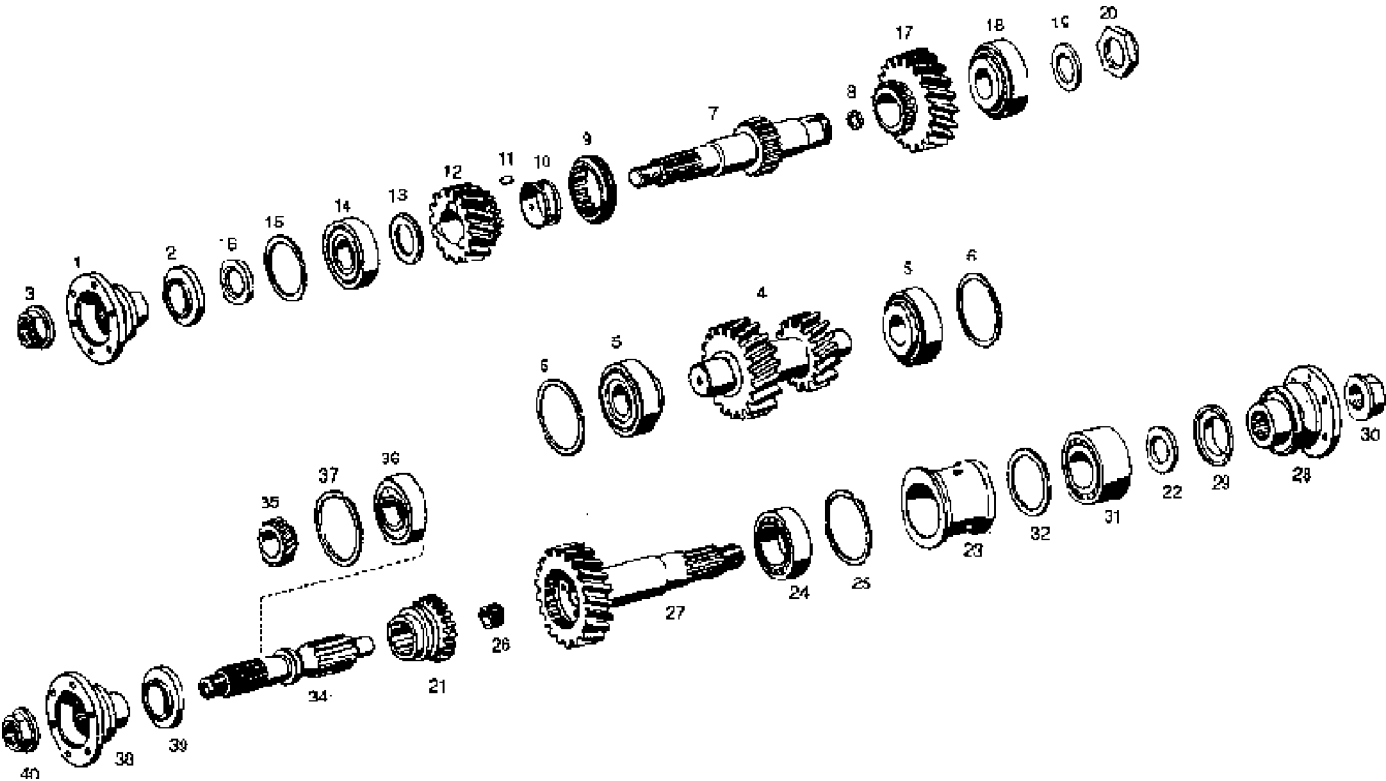


TABLE 28.2
GEAR SHAFTS AND GEARS (AUX. G.B.)
GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
15	312 283 12 52			Shim 0.40 mm Thick			AR		} For Selection
15	312 283 17 52			Shim 0.05 mm Thick			AR		
16	312 282 20 62			Butting Ring			1		
17	322 282 02 11			Gear Rear			1		
18	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H03220	1		2574 2830 31 01
19	312 282 19 62			Butting Ring			1		
20	312 282 10 72			Nut			1		
21	322 283 07 23			Shifter Sleeve			1		
22	2574 2830 86 02			Spacer Ring			1		
23	2574 2830 86 01			Spacer Tube			1		
24	2612 3530 31 01			Taper Roller Bearing (55x100x26.75)		A05760	1		
25	1595 501000 8			Snap Ring 100			1		
26	2574 2830 31 03			Roller Cage (30x33x20)		N02430	1		
27	2574 2830 79 01			Drive Shaft (Rear Axle Side)			1		
28	312 260 15 17			Assy. Coupling Flange			1		
29	312 262 10 63			Dust Cover			1		
30	042 411 00 72 J			Nut			1		
31	2507 2630 31 01			Taper Roller Bearing (100x45x27.25)		H03220	1		
32	2574 2830 83 02			Shim 0.1 mm Thick			1		} For Selection
—	2574 2830 83 03			Shim 0.2 mm Thick			1		

TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

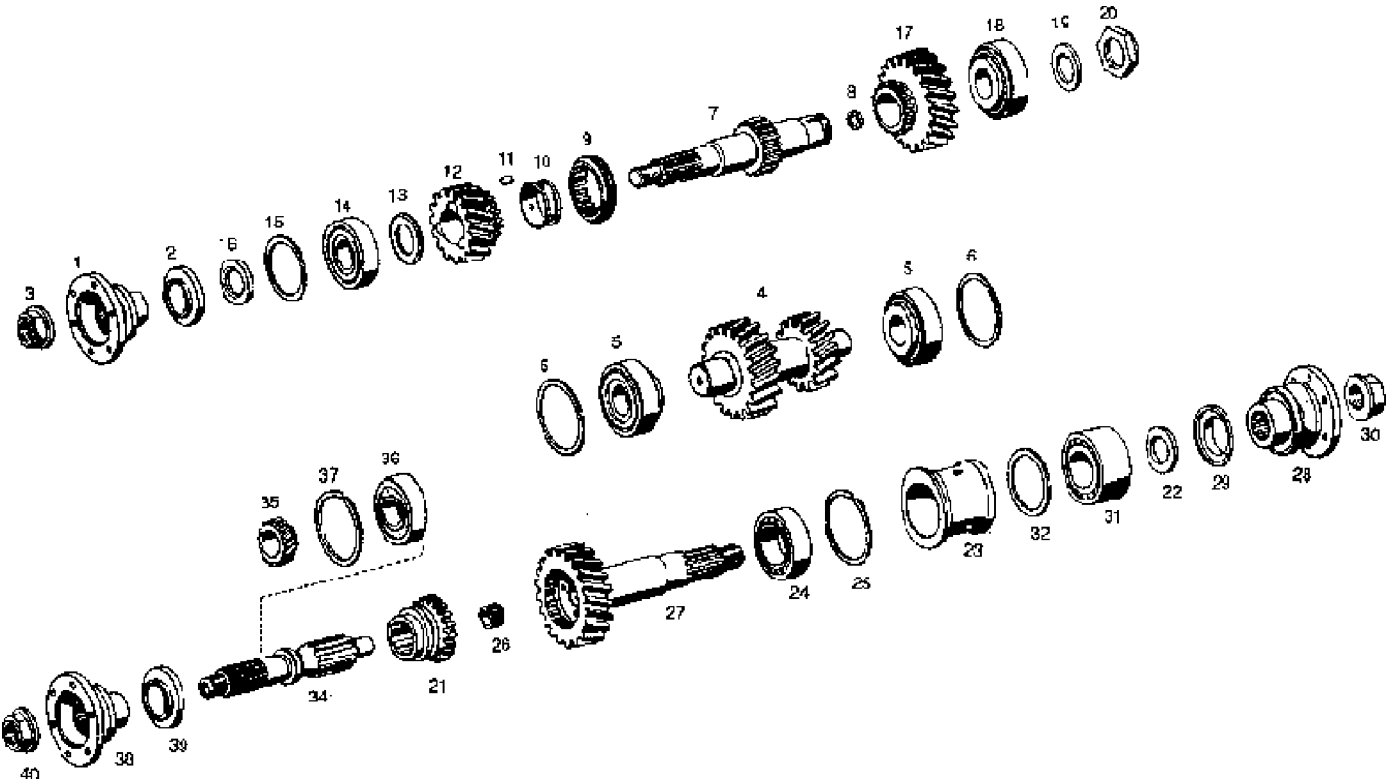


TABLE 28.2

GEAR SHAFTS AND GEARS (AUX. G.B.)

GROUP 28

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 2830 83 04			Shim 0.4 mm Thick			1		} For Selection
—	2754 2830 83 05			Shim 0.5 mm Thick			1		
34	322 283 06 05			Drive Shaft, Front Axle			1		
35	312 283 12 30			Drive Gear for Speedometer			1		
36	312 981 13 25			Gr. Ball Bearing (Grooved) (90x40x23)		S64101	1		
37	1595 500900 0			Snap Ring SP 90			1		
38	2574 2825 01 01			Assy. Coupling Flange			1		
39	312 262 10 63			Dust Cover			1		
40	042 411 00 72 J			Nut			1		

TABLE 29.1

PEDALS

GROUP 29

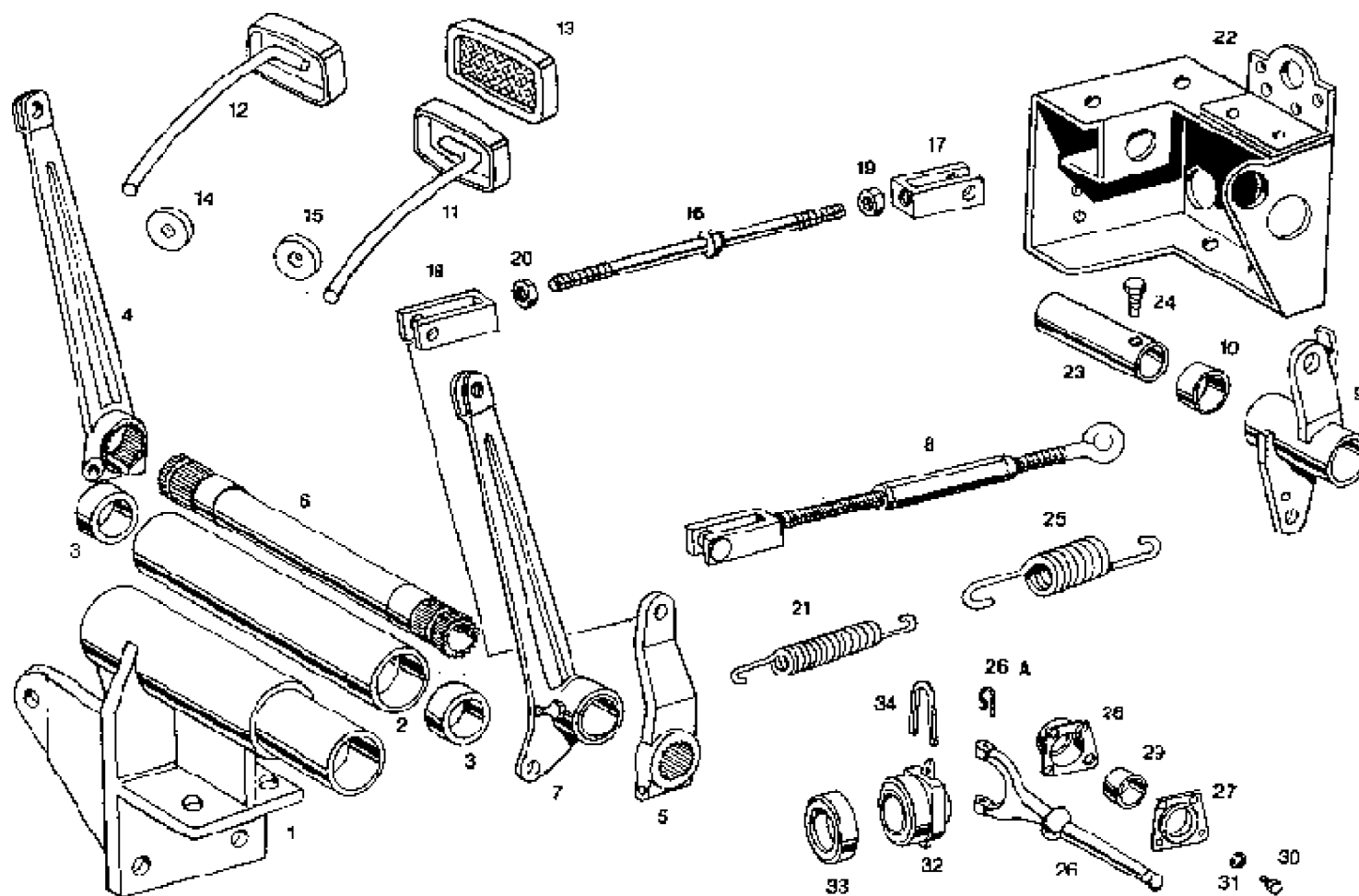


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				PEDALS					
1	2574 2905 01 01			Assy. Support Pedal Lever Comp.			1		
2	042 290 03 26 J			Assy. Tube			1		
3	312 294 01 50			Bush			2		
—	320 990 00 77			Pin Locking			1		
4	2574 2900 01 06			Assy. Pedal Lever (Brake)			1		
5	312 290 12 34			Assy. Lever (Brake Shaft)			1		
6	042 292 00 09 J			Tube (Hollow)			1	2574 2920 79 01	
7	2574 2910 01 28			Assy. Pedal Lever Comp. (Clutch)			1		
—	2574 2900 01 03			Assy. Lever Upper			1		
—	312 427 23 50			Bush			1		
—	1717 060100 9			Grease Nipple (AM 10x1) IS 4009			1	1717 200100 9	
—	1106 389602 2			Bolt M 10x55 IS 1364			2		
—	1252 069805 0			Spring Washer B 10 IS 3063			2		
—	1205 159807 3			Nut M 10 IS 1364			2		
8	2574 2930 01 12			Assy. Clutch Rod			1		
—	2574 2930 99 03			Fork			1		
—	2574 2930 99 02			Turn Buckle			1		
—	2574 2930 32 01			Eye Bolt			1	2574 2930 51 01	
—	1208 099604 5			Lock Nut M 12x1.5 L IS 13724			1		

TABLE 29.1

PEDALS

GROUP 29

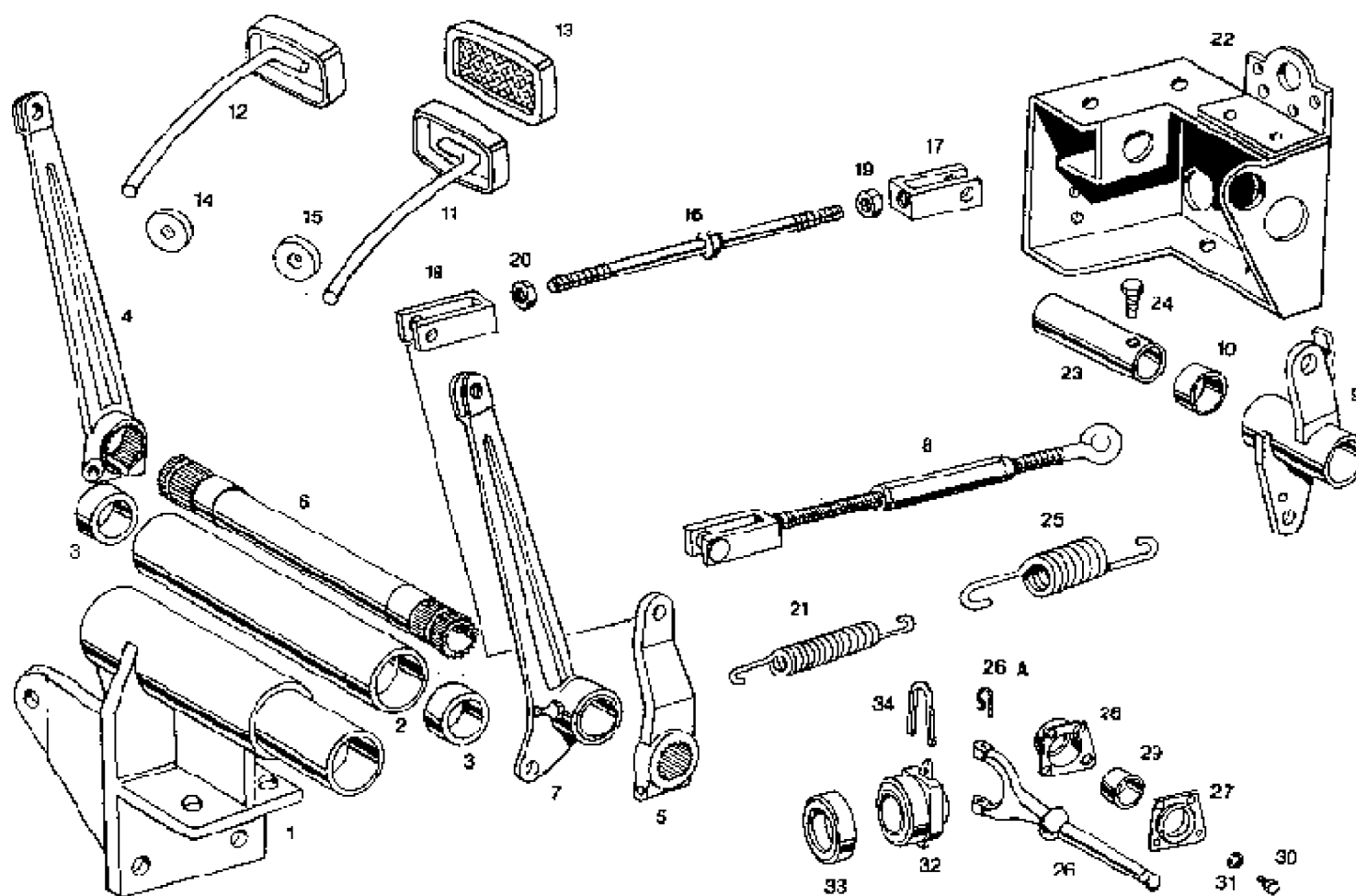


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1208 099601 1			(Fork Head to Turn Buckle) Lock Nut M 12x1.5 IS 13724			1		
—	1315 060936 9			(Turn Buckle to Eye Bolt) Split Pin 4x36, IS 549 (Clutch Release Fork Control Rod to Clutch Pedal)			2		
—	2573 2920 99 01			Clevis Pin			1		
—	1256 069601 7			Spring Washer A 10 TS 17741			2		
—	1246 050105 7			Bright Washer 10.5 IS 2016			1		
—	1315 060825 7			Split Pin 3.2x35 IS 549			1		
9	2574 2920 01 13			Assy. Double Lever (Brake)			1		
10	312 427 23 50			Bush			2		
—	1132 399610 7			Screw M 12x35 IS 1364			2		
—	1132 399605 1			Screw M 10x30 IS 1364			2		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			2		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			2		
11	2573 2910 01 37			Assy. Pedal Plate (Clutch)			1		
12	2573 2910 01 35			Assy. Pedal Plate (Brake)			1		
13	320 292 50 82			Rubber Cover (Brake & Clutch Pedal)			2		
14	322 293 00 77			Washer (Brake Pedal)			1		
15	312 291 11 97			Sealing Washer (Clutch and Brake Pedal)			2		

TABLE 29.1

PEDALS

GROUP 29

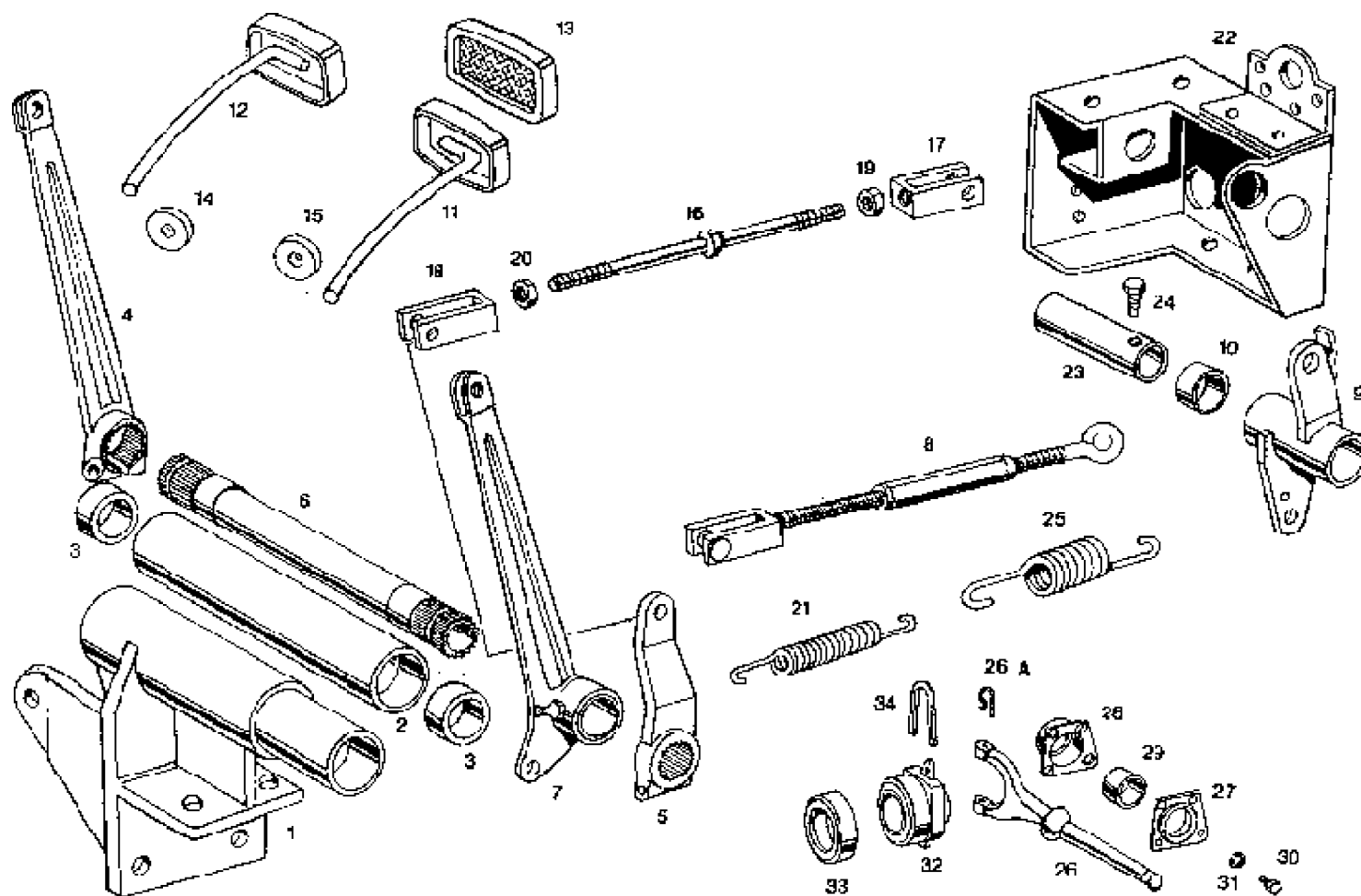


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 2921 01 10			Assy. Pull Rod (Brake)			1		
16	2574 2921 60 01			Pull Rod			1		
17	2574 2910 60 05			Fork Head			1		
18	2574 2910 60 06			Fork Head with LH Thread			1		
19	1205 159807 3			Nut M 10 IS 1364			1		
20	1205 159604 6			Nut M 10 L IS 1364			1		
—	2573 2920 99 01			Clevis Pin			2		
—	1256 069601 7			Washer 10 TS 17741			4		
—	1248 060110 4			Black Washer B 11 IS 2016			2		
—	1315 060825 7			Split Pin 3.2x25 IS 549			2		
21	2573 2930 87 01			Clutch Release Spring			1		
22	2573 2940 01 11			Assy. Control Lever Box			1		
—	1132 399605 1			Screw M 10x30 IS 1364			3		
—	1252 069805 0			Spring Washer B 10 IS 3063			3		
—	1205 159807 3			Hex. Nut M 10 IS 1364			3		
—	2573 2920 71 19			Plate			3		
—	2573 4280 67 04			Pin (On Dual Brake Valve)			1		
—	1315 060825 7			Split Pin 3.2x25 IS 549			2		
23	2575 2940 69 01			Tube			1		
24	312 990 00 17			Locking Screw			1		
—	1252 060120 0			Spring Washer B 12 IS 3063			1		

TABLE 29.1

PEDALS

GROUP 29

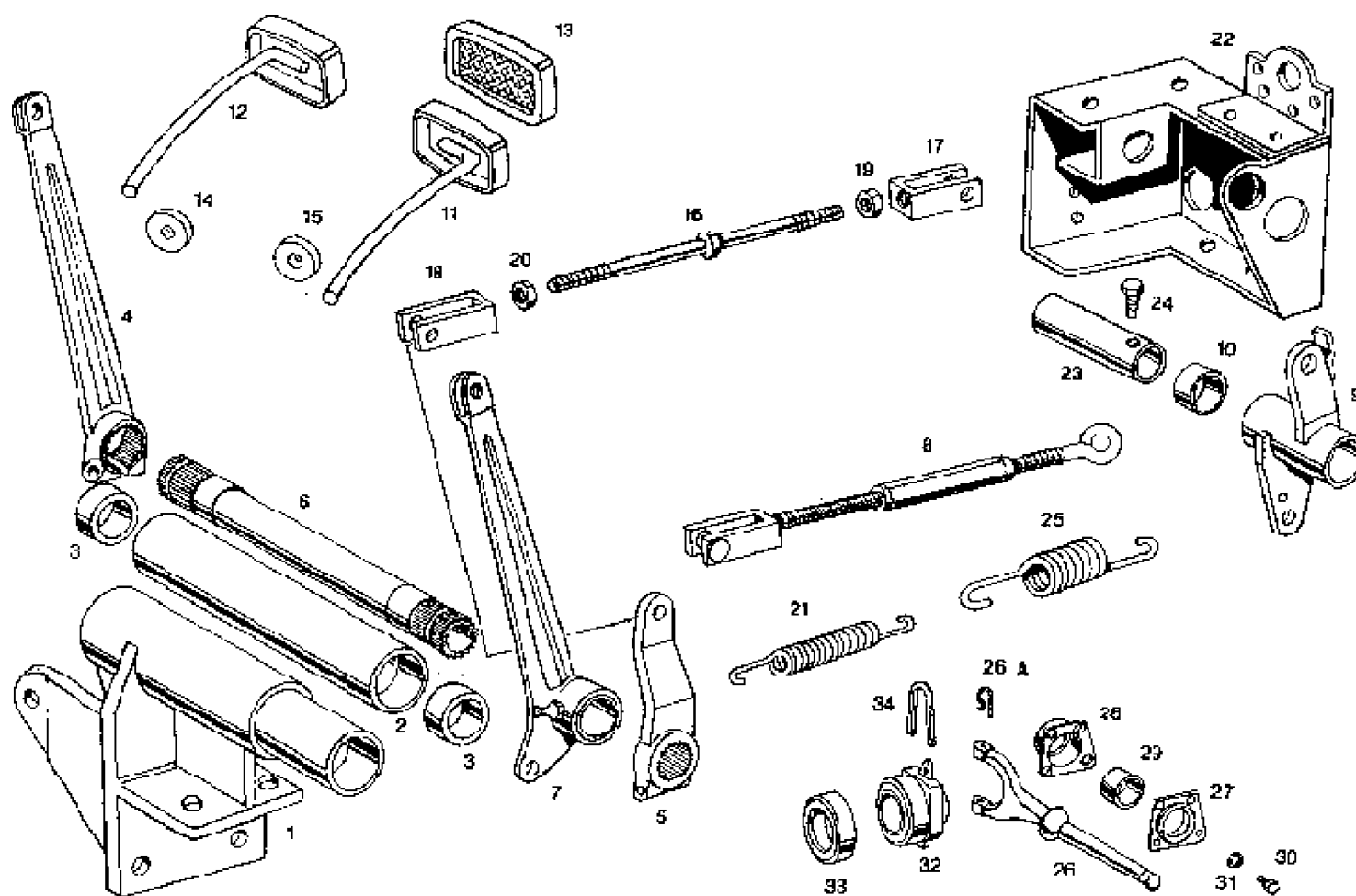


TABLE 29.1
PEDALS
GROUP 29

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 2920 99 01			Clevis Pin			1		
—	1315 060825 7			Split Pin 3.2x25 IS 549			1		
25	2573 2910 87 01			Return Spring			1		
—	1132 399603 4			Screw M 10x2 IS 1364 (Clutch & Brake Pedal Plate to Pedal Lever)			1		
26	2724 2560 51 02			De-Clutching Yoke			1		
26A	2608 2560 87 01			Locking Wire			1		
27	2724 2560 82 02			Bracket (Outside)			1		
28	2724 2560 82 01			Bracket (Inside)			1		
29	2724 2560 01 03			Assy. Outer Race			1		
—	2724 2560 77 01			Rubber Bellow (On Release Fork)			1		
30	1132 399602 6			Screw M 8x22 IS 1364			4		
31	1252 069802 5			Spring Washer B 8 IS 3063			4		
32	2575 2560 01 10			Ball Bearing with Release Sleeve			1		
33	2575 2560 31 06			Ball Bearing (50x90x29)		S64101	1		
34	312 987 01 10			Felt Strip			1		
—	2573 2910 67 02			Anchor Pin			1		
—	2575 2560 01 04			Assy. Cover			1		
—	1717 500005 4			Grease Cup			1		
—	2576 2560 68 01			Double Socket			1		

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

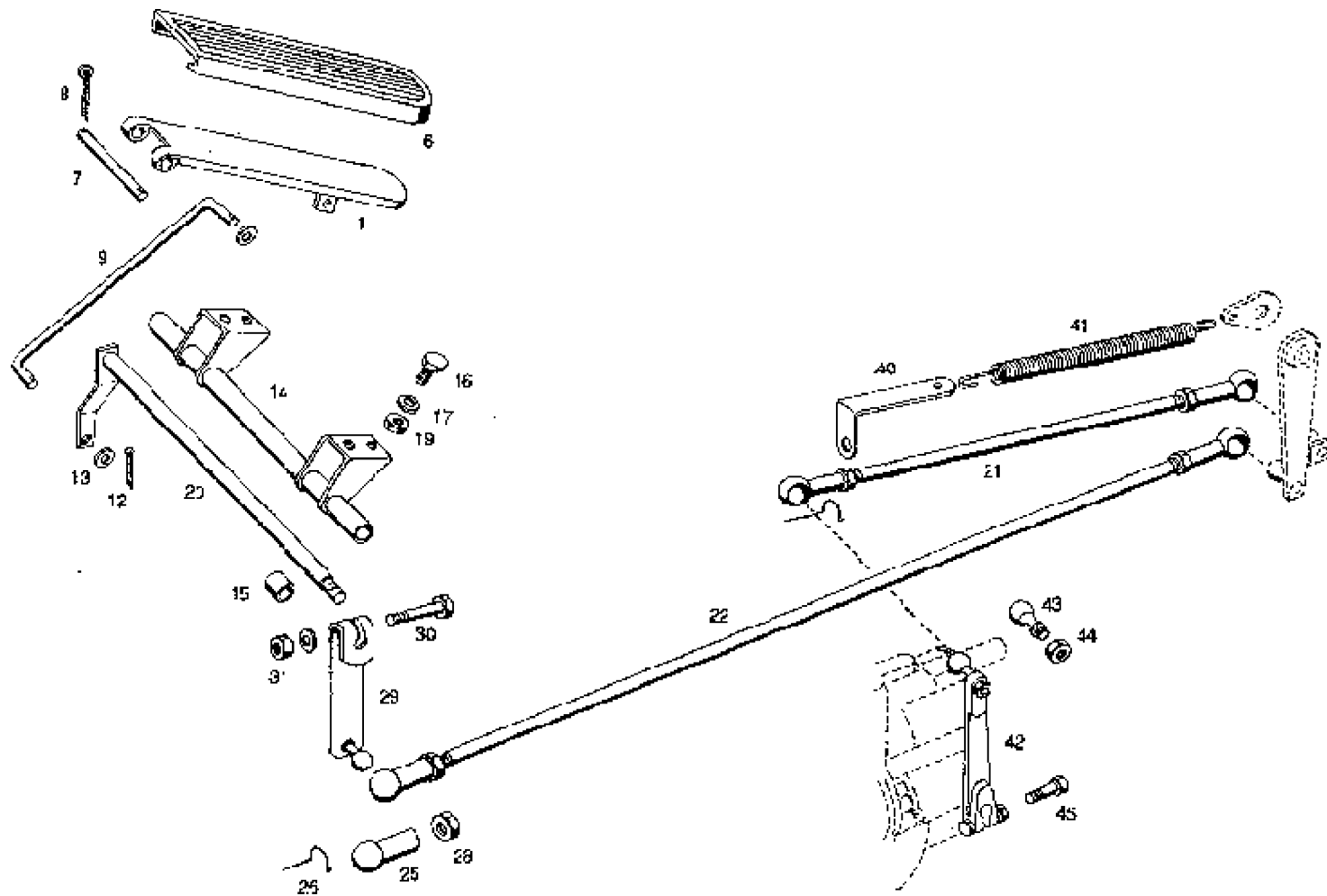


TABLE 30.1
ACCELERATOR CONTROL
GROUP 30

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				ACCELERATOR PEDAL CONTROL					
1	2574 3010 01 08			Assy. Accelerator Pedal			1		
6	000 292 01 82 J			Cover for Accelerator Pedal			1		
7	312 301 10 09			Hinge Pin (Pedal)			1		
8	1315 060614 9			Split Pin 2x14 IS 549			2		
9	2574 3010 99 03			Thrust Rod			1		
12	1315 060816 8			Split Pin 3.2x16 IS 549			2		
13	1246 050084 1			Bright Washer 8.4 St. IS 2016			2		
14	042 300 01 21 J			Assy. Housing Accelerator Shaft			1		
15	042 301 02 50 J			Bush			2		
16	1139 080616 9			Screw M 6x16 IS 366			4		
17	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1246 050064 6			Bright Washer 6.4 IS 2016			4		
19	1205 159808 1			Nut M 6 IS 1364			4		
20	2574 3010 01 06			Assy. Accelerator Shaft			1		
21	2523 4411 01 75			Assy. Pull Rod			1		
22	2523 4411 01 78			Assy. Pull Rod			1		
—	2523 4411 79 56			Pull Rod			1		
25	1727 120100 1			Ball End B 10 TS 15624			2		
26	1445 060100 5			Locking Ring 10 TS 15624			2		

TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

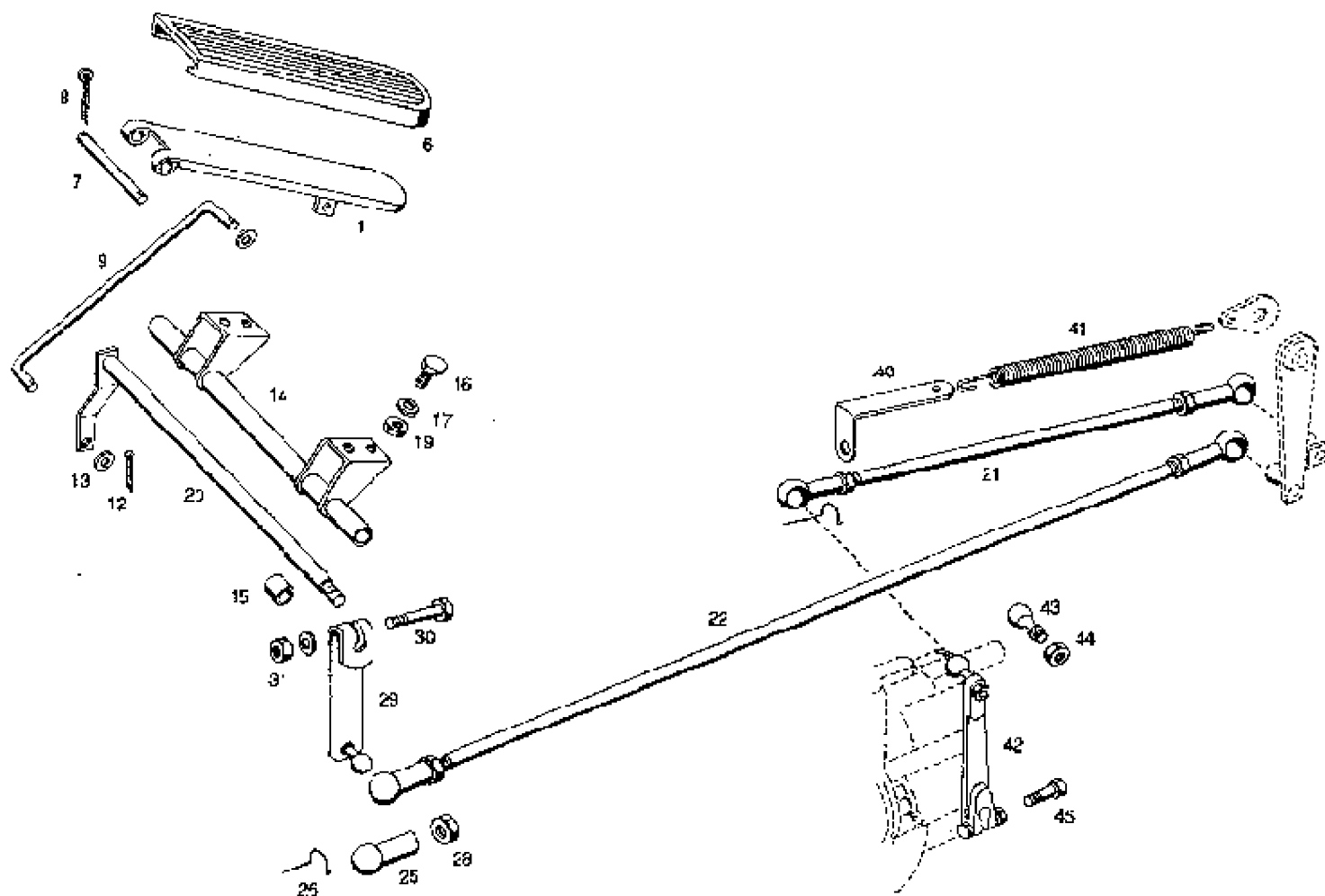


TABLE 30.1

ACCELERATOR CONTROL

GROUP 30

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
28	1205 159808 1			Nut M 6 IS 1364			2		
29	2574 3010 01 07			Assy. Accel. Lever			1		
30	1106 389806 8			Bolt M 6x35 IS 1364			1		
31	1205 159808 1			Nut M 6 IS 1364			1		
40	2523 0710 33 05			Bracket (for Return Spring)			1		
41	322 993 03 10			Release Spring			1		
42	9 421 031 907			Lever Governor	9 421 031 907		1		
43	1727 160100 0			Ball Pin C10 TS 15622			1		
44	1205 150060 0			Nut M 6 IS 1364			1		
45	2 912 031 207			Stop Screw	2 912 031 207		1		

TABLE 31.1

FRAME

GROUP 31

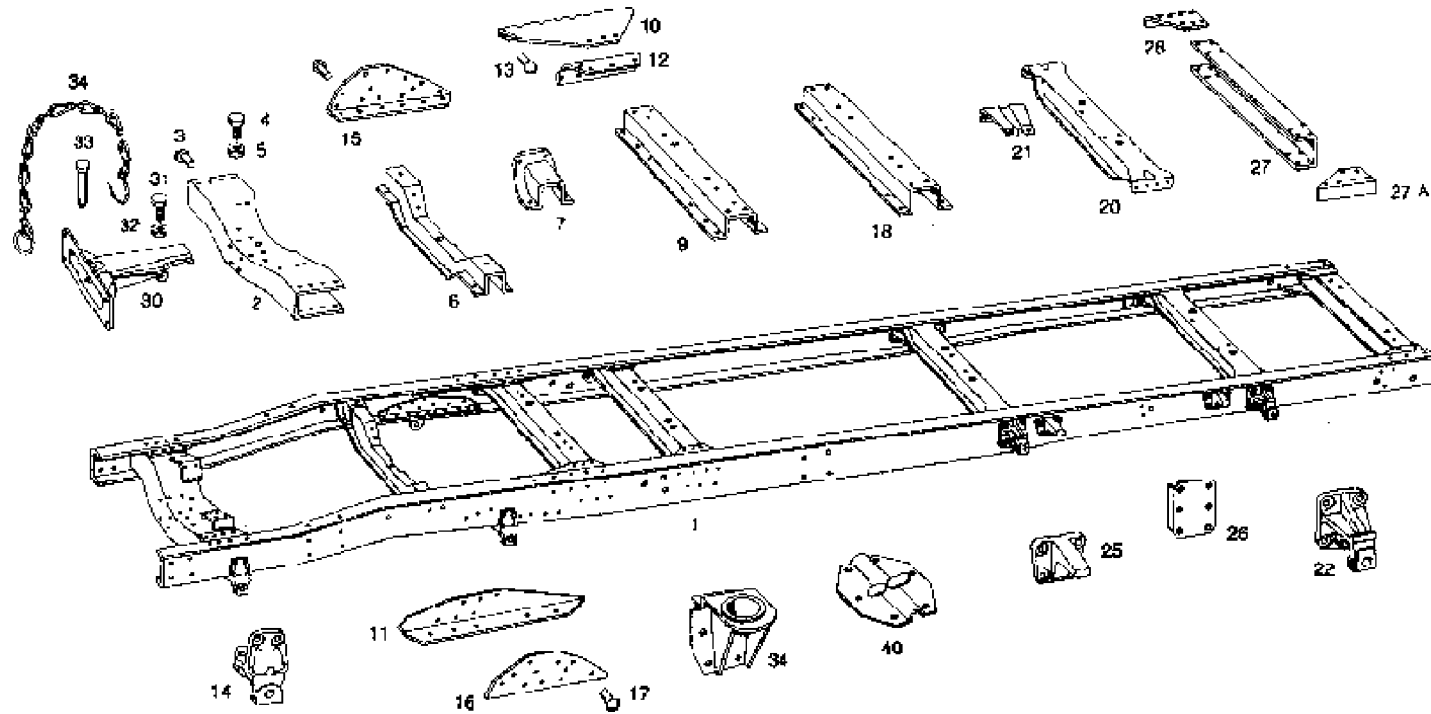


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2574 3108 01 22			FRAME Assy. Frame Complete			1		
2	2574 3102 01 13			Cross Member Front Engine (w/o F. Coupling)			1		
—	2573 5000 01 08			Assy. Bracket RH } For Radiator			1		
—	2573 5000 01 09			Assy. Bracket LH } Mountings			1		
3	1335 050828 1			Rivet 12x28 TS 17570 } Bracket Eng.			2		
—	1335 050835 4			Rivet 12x35 TS 17570 } Support Gusset &			4		
—	1335 050822 2			Rivet 12x22 TS 17570 } Reinforcement to C.M.			4		
—	1335 050728 5			Rivet 10x28 TS 17570 (Reinforcement LH & RH Assy. Bracket LH & RH to CM)			4		
—	1132 399817 7			Screw M 10x20 IS 1364 } Assy. Bracket			2		
—	1205 159807 3			Nut M 10 IS 1364 } LH & RH to C.M.			2		
—	1335 050724 2			Rivet 10x24 TS 17570 } Gusset Plate to			6		
—	1132 399817 7			Screw M 10x20 IS 1364 } Cross Member			8		
—	1205 159807 3			Nut M 10 IS 1364			8		
4	1132 399605 1			Screw M 10x30 IS 1364 } Assy. Eng. C.M. Front to			2		
—	1132 391035 1			Screw M 10x35 IS 1364 } LH & from Gusset Upper			1		
—	1132 399604 2			Screw M 10x28 IS 1364 } RH & Reinforcement RH			1		
—	1132 399804 5			Screw M 10x25 IS 1364 } Assy. Eng. C.M. Front to LH			1		
5	1214 050100 8			Nut Nyloc M 10 IS 7002 } & from Gusset Upper RH & Reinforcement RH			5		

TABLE 31.1

FRAME

GROUP 31

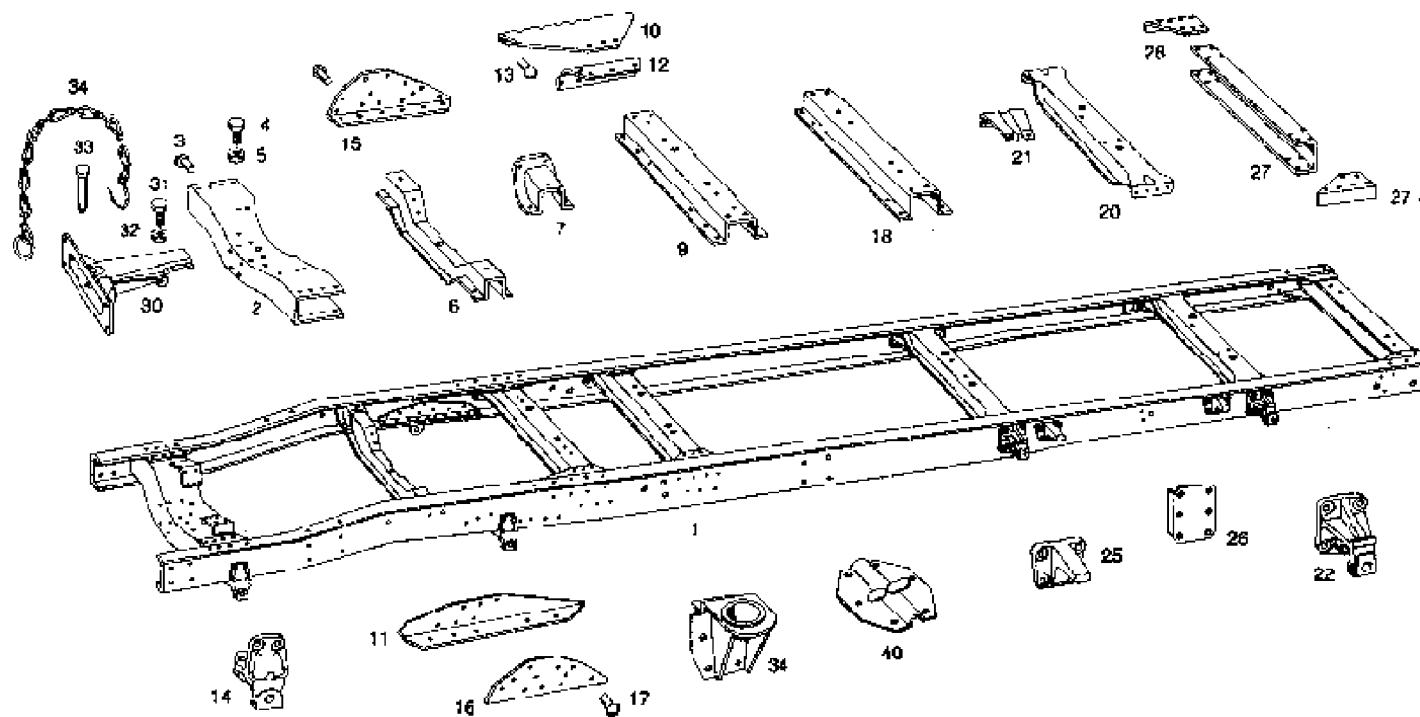


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	042 312 00 76 J			Special Washer			2		
—	1132 399605 1			Screw M 10x30 IS 1364			1		
—	1132 399604 2			Screw M 10x28 IS 1364			1		
—	1214 050100 8			Nut Nyloc M 10 IS 7002			2		
—	1335 050728 5			Rivet 10x28 TS 17570			1		
—	1335 050735 8			Rivet 10x38 TS 17570			2		
—	1132 399605 1			Screw M 10x30 IS 1364			1		
—	1132 399604 2			Screw M 10x28 IS 1364			2		
—	1214 050100 8			Nut Nyloc M 10 TS 17570			3		
—	1132 399605 1			Screw M 10x30 IS 1364			1		
—	1132 399804 5			Screw M 10x25 IS 1364			1		
—	1214 050100 8			Nut Nyloc M 10 IS 7002			2		
—	1335 050735 8			Rivet 10x35 TS 17570			2		
—	042 312 00 76 J			Special Washer			2		
6	2573 3120 01 07			Cross Member Rear for Engine			1		
7	042 313 00 08 J			Bracket			2		
—	1335 050828 1			Rivet 12x28 TS 17570 (Engine C.M. Rear to L.M.)			4		
9	2574 3125 71 03			Cross Member Aux Gear Box			1		
10	2574 3120 71 27			Support RH			1		
11	2574 3120 71 26			Support LH			1		

TABLE 31.1

FRAME

GROUP 31

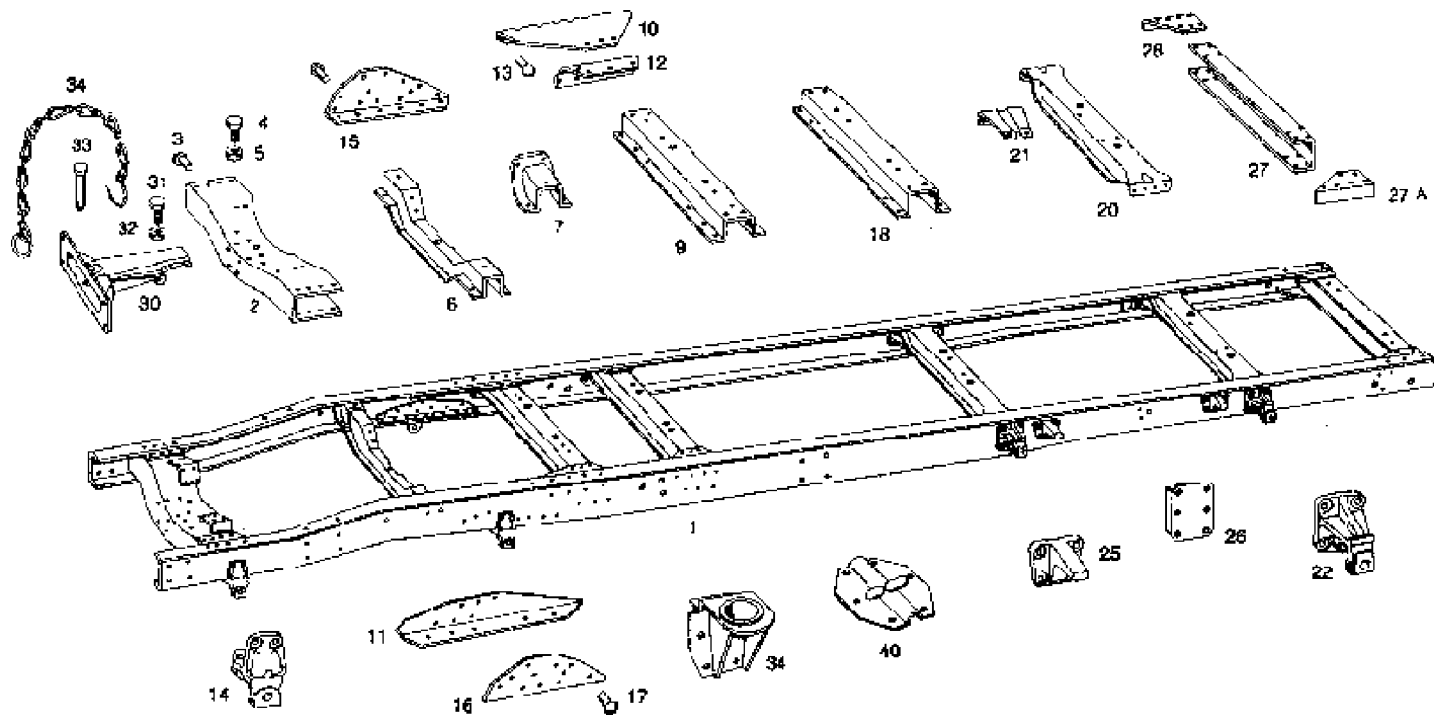


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
12	2573 3120 71 01			Support (Bottom) for Body Mounting			2		
—	1335 050728 5			Rivet 10x28 TS 17570 (Support RH & LH (Top) to Long Member)			8		
13	1335 050732 3			Rivet 10x32 TS 17570 } Support LH & RH			6		
—	042 312 00 76 J			Special Washer } (Top) to Cross Member			6		
—	1335 050832 0			Rivet 12x32 TS 17570 (Support Bottom to L.M.)			6		
—	1335 050726 9			Rivet 10x26 TS 17570 (Support Bottom to Cross Member)			4		
14	2574 3225 37 01			Bracket (Front Spring)			4		
15	2574 3120 71 25			Reinforcement RH } Front Spring			1		
16	2574 3120 71 24			Reinforcement LH } Bracket Rear			1		
17	1335 050728 5			Rivet 10x28 TS 17570 (Reinforcement LH & RH to Long Member)			22		
—	1132 399804 5			Screw M 10x25 IS 1364 } Reinforcement Front			1		
—	1205 159807 3			Nut M 10 IS 1364 } Spring Bracket Rear to LM			1		
—	1335 050828 1			Rivet 12x28 TS 17570 (Reinforcement (TOP) 3rd CM to LM)			1		
—	1132 409601 1			Screw M 12x1.5x25 IS 1364 } Assy. Engine			1		
—	1205 169601 6			Nut M 12 IS 1364 } C.M. Front to			1		
—	1132 399804 5			Screw M 10x25 IS 1364 } Long Member			1		
—	1132 399605 1			Screw M 10x30 IS 1364 }			2		

TABLE 31.1

FRAME

GROUP 31

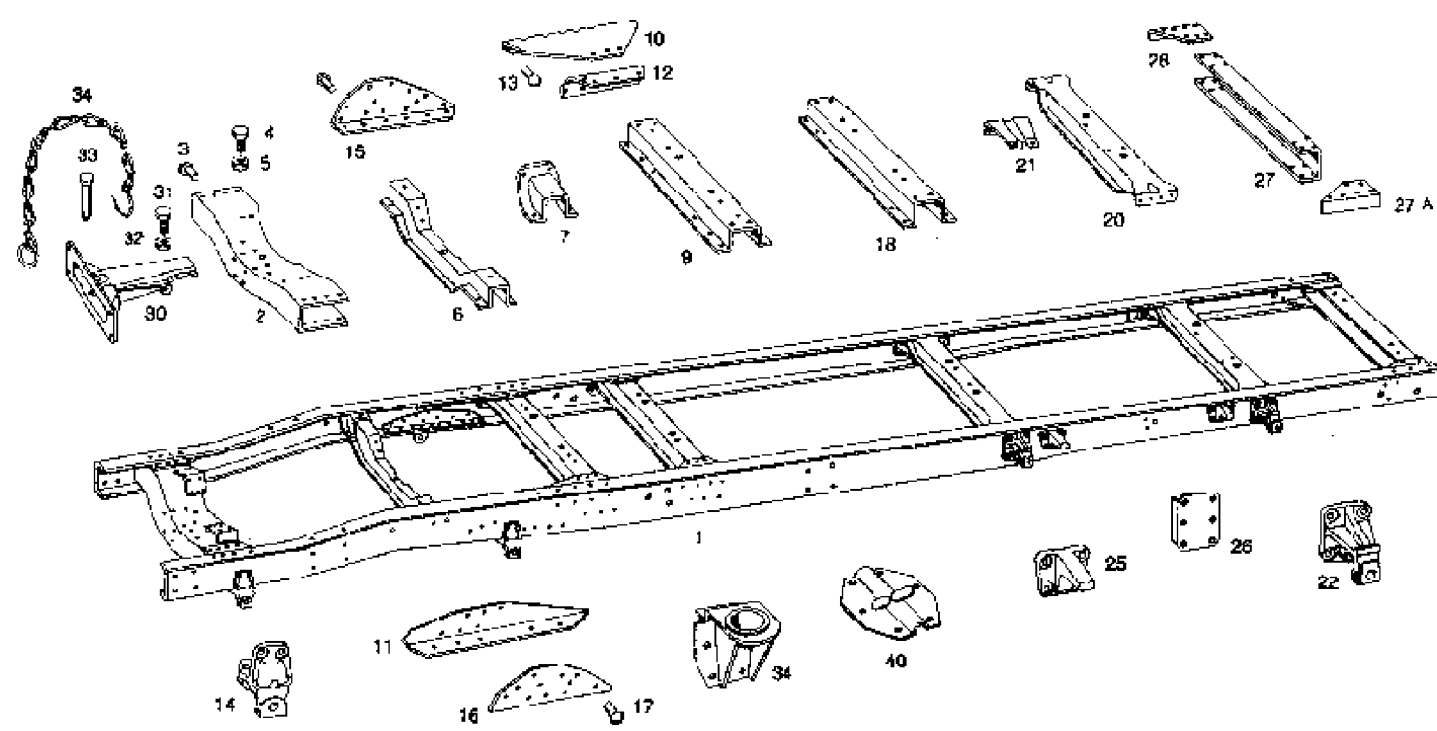


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 391035 1			Screw M 10x35 IS 1364			1		
—	1214 050100 8			Nut Nyloc M 10 IS 1364			4		
—	321 990 16 01			Screw			4		
—	321 990 19 01			Screw			2		
—	1106 411445 1			Bolt M 14x1.5x45 IS 13726			2		
—	1205 230140 6			Nut M 14 IS 1364			8		
—	321 990 19 01			Screw			8		
—	1205 230140 6			Nut M 14 IS 1364			8		
18	2574 3125 01 02			Cross Member for Aux. Gear Box			1		
—	2574 3125 71 01			Support Bottom			1		
20	042 312 00 17 J			Cross Member (Rear Spring Bracket)			1		
21	2575 3120 71 22			Support (for Cross Member)			4		
22	358 325 00 01			Rear Spring Bracket Front			2		
—	352 325 01 01			Rear Spring Bracket Rear			2		
—	321 990 19 01			Screw (Rear Spring Bracket to LM)			8		
—	1205 230140 6			Nut M 14x1.5 IS 1364(Rear Spring Bracket to LM)			16		
25	2573 3240 33 01			Slide Support (Cast)			4		
26	321 325 00 41			Reinforcement			4		
—	1335 050740 4			Rivet 10x40 TS 17570			16		
—	1335 050726 9			Rivet 10x26 TS 17570			8		

TABLE 31.1

FRAME

GROUP 31

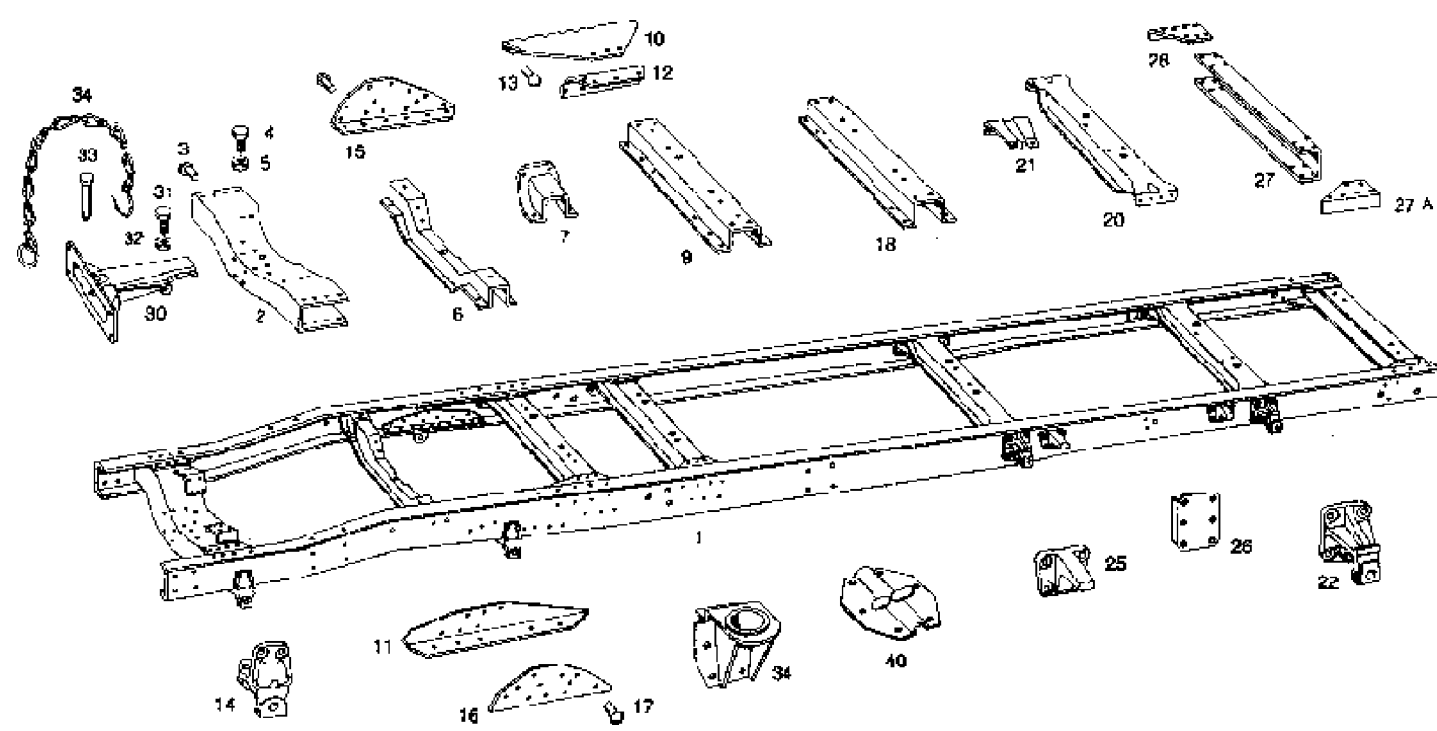


TABLE 31.1
FRAME
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
27	2574 3120 71 12			End Cross Member			1		
27A	2574 3120 82 08			Gusset Plate LH			1		
28	2574 3120 82 09			Gusset Plate RH			1		
—	1335 050828 1			Rivet 12x28 TS 17570 (Gusset Plate to End Cross Member)			8		
—	1335 050835 4			Rivet 12x35 TS 17570			6		
—	2574 4600 01 04			Assy. Bracket (for Steering)			1		
—	1132 391035 1			Screw M 10x35 IS 1364			1		
—	1132 391230 2			Screw M 12x30 IS 1364			1		
—	1132 409602 9			Screw M 12x30 IS 1364			2		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			2		
—	1205 169601 6			Nut M 12 IS 1364			3		
—	1132 391040 7			Screw M 10x40 IS 1364			1		
30	042 310 04 09 J			Assy. Support Coupling			1		
31	1132 399603 4			Screw M 10x22 IS 1364			8		
32	1205 159807 3			Nut M 10 IS 1364			8		
33	042 315 00 06 J			Coupling Pin			1		
34	304 310 02 07			Assy. Chain with Ring & Locking Hook			1		
—	042 315 00 27 J			Reinforcement			1		

TABLE 31.1

FRAME

GROUP 31

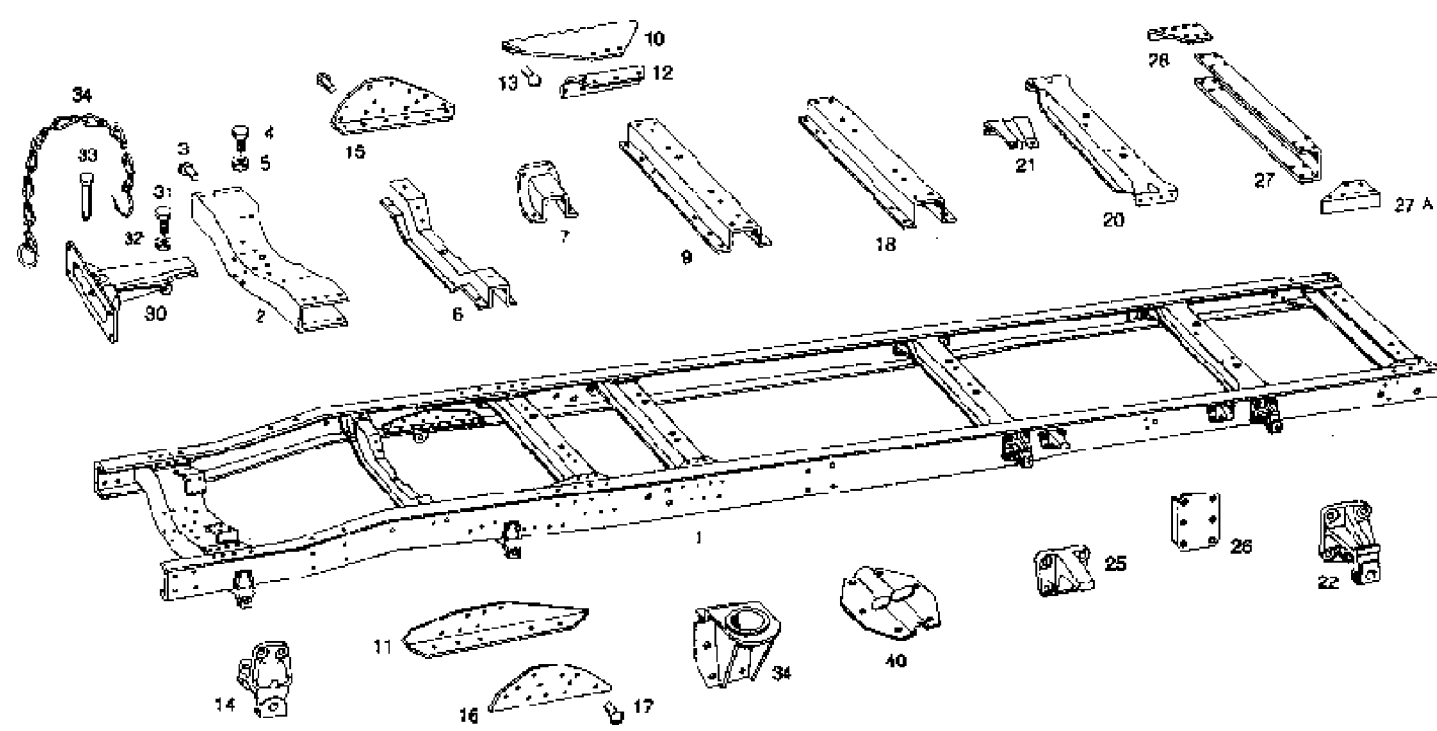


TABLE 31.1

FRAME

GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
36	3505 8901 01 34			Mounting Bracket (LH) }			1		
—	3505 8901 01 35			Mounting Bracket (RH) }			1		
—	1132 399605 1			Screw M 10x30 IS 1364			8		
—	1132 399609 3			Screw M 12x30 IS 1364			4		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			4		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			8		
				Front					
				Assy. Bracket to					
				Chassis Front					
				Body Mounting					

TABLE 31.2

REARTOWING HOOK

GROUP 31

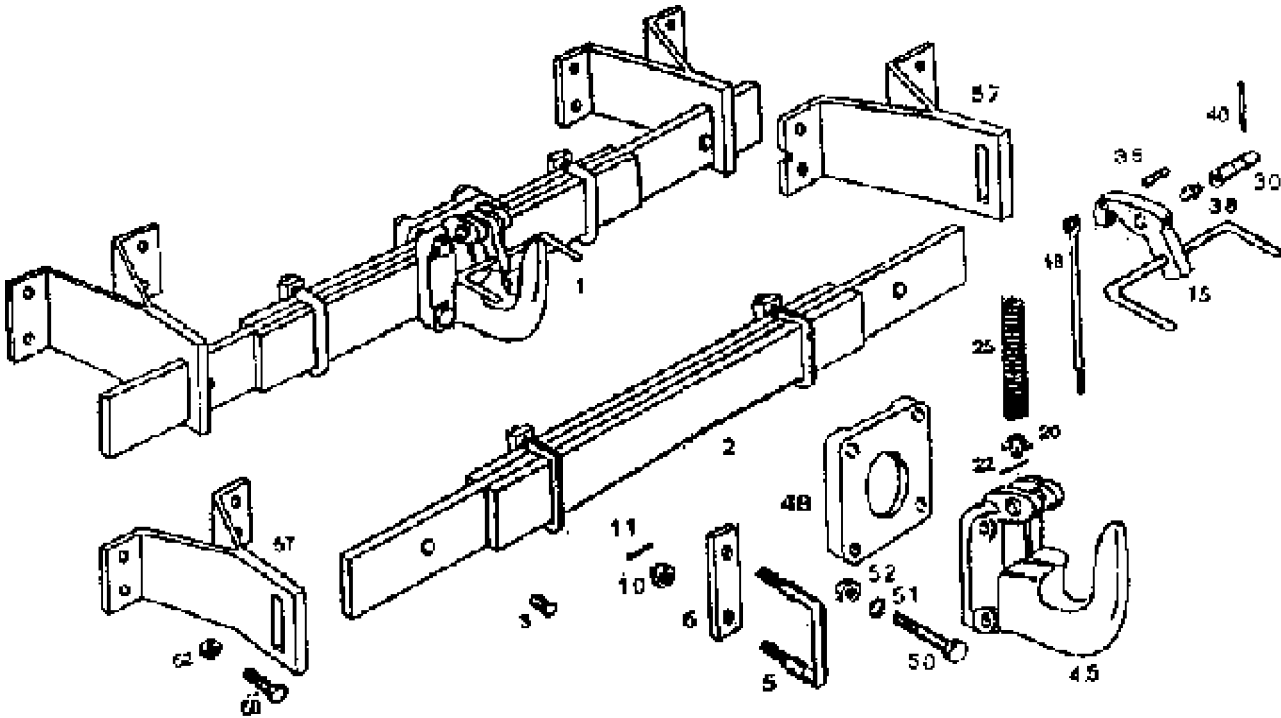


TABLE 31.2
REAR TOWING HOOK
GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				REAR TOWING HOOK					
(1)	012 590 00 30 J	5310-004058		Assy. Rear Towing Hook Complete			1		
(2)	2060 5990 01 02			Assy. Spring Towing Hook			1		
3	2060 5990 67 01			Stop Pin			2		
5	2060 5990 43 01			Clip Spring			2		
6	2060 5990 92 01			Washer Plate Spring Clip			2		
10	1210 209602 7			Castle Nut M 12x1.5 IS 17410			2		
11	1315 060825 7			Split Pin 3.2x25 IS 549			2		
—	2060 5990 01 01			Assy. Towing Hook			1		
15	2060 5990 01 03			Catch Assy.			1		
18	2060 5990 32 01			Eye Bolt			1		
20	2060 5990 65 01			Nut			1		
22	1315 060516 9			Split Pin 1.6x16 IS 549			1		
25	2060 5990 87 01			Spring for Catch			1		
30	2060 5990 67 03			Pin for Catch			1		
35	2060 5990 67 02			Pin for Eye Bolt			1		
38	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
40	1308 060445 3			Taper Pin 4x45			1		
45	2060 5990 51 01			Hook			1		
48	2060 5990 51 03			Plate Back Towing Hook			1		

TABLE 31.2

REARTOWING HOOK

GROUP 31

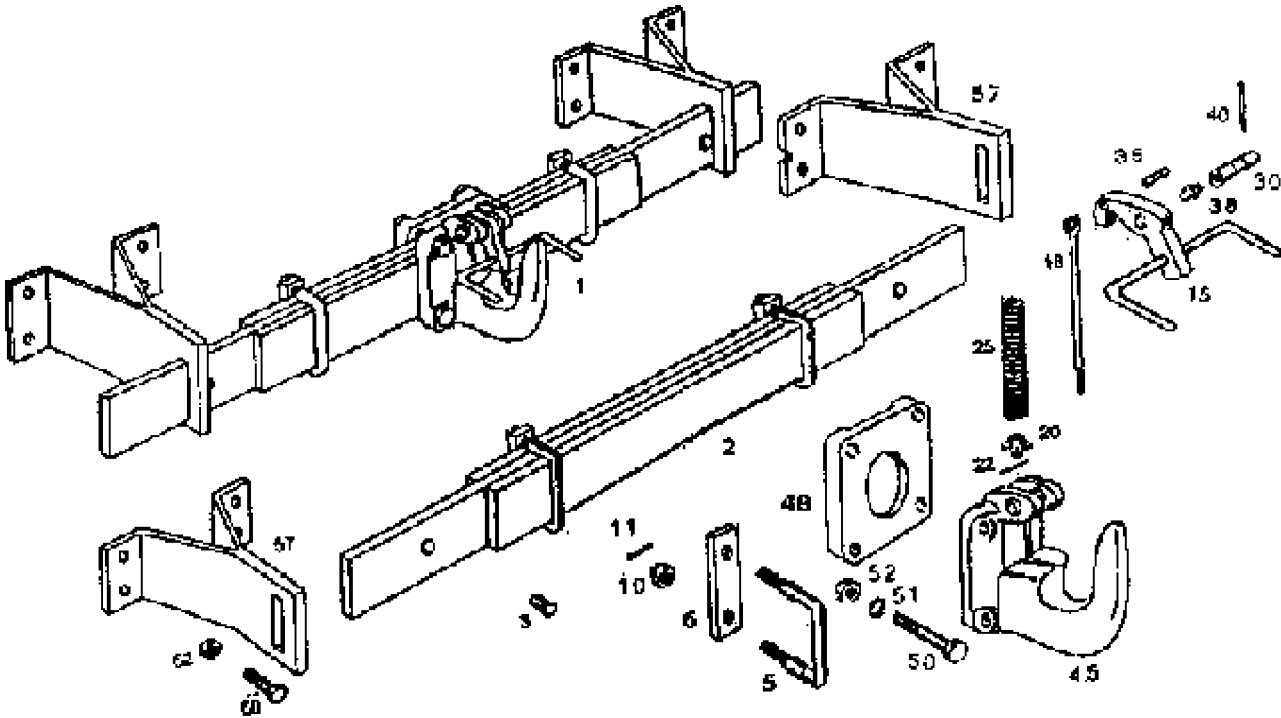


TABLE 31.2

REAR TOWING HOOK

GROUP 31

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
50	1106 391667 8			Bolt M 16x1.5x95 IS 1364			4		
51	1252 069603 1	5310-004108		Spring Washer B 16 IS 3063			4		
52	1205 160160 1	5310-004109		Nut M 16x1.5 IS 1364			4		
(57)	042 310 00 58 J	2510-000358		Bracket Assy. Towing Hook			2		
—	042 315 01 27 J			Reinforcement			2		
60	1106 399602 7			Bolt M 12x1.5x45 IS 1364			8		
62	1205 169902 3			Nut M 12x1.5 IS 1364			8		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

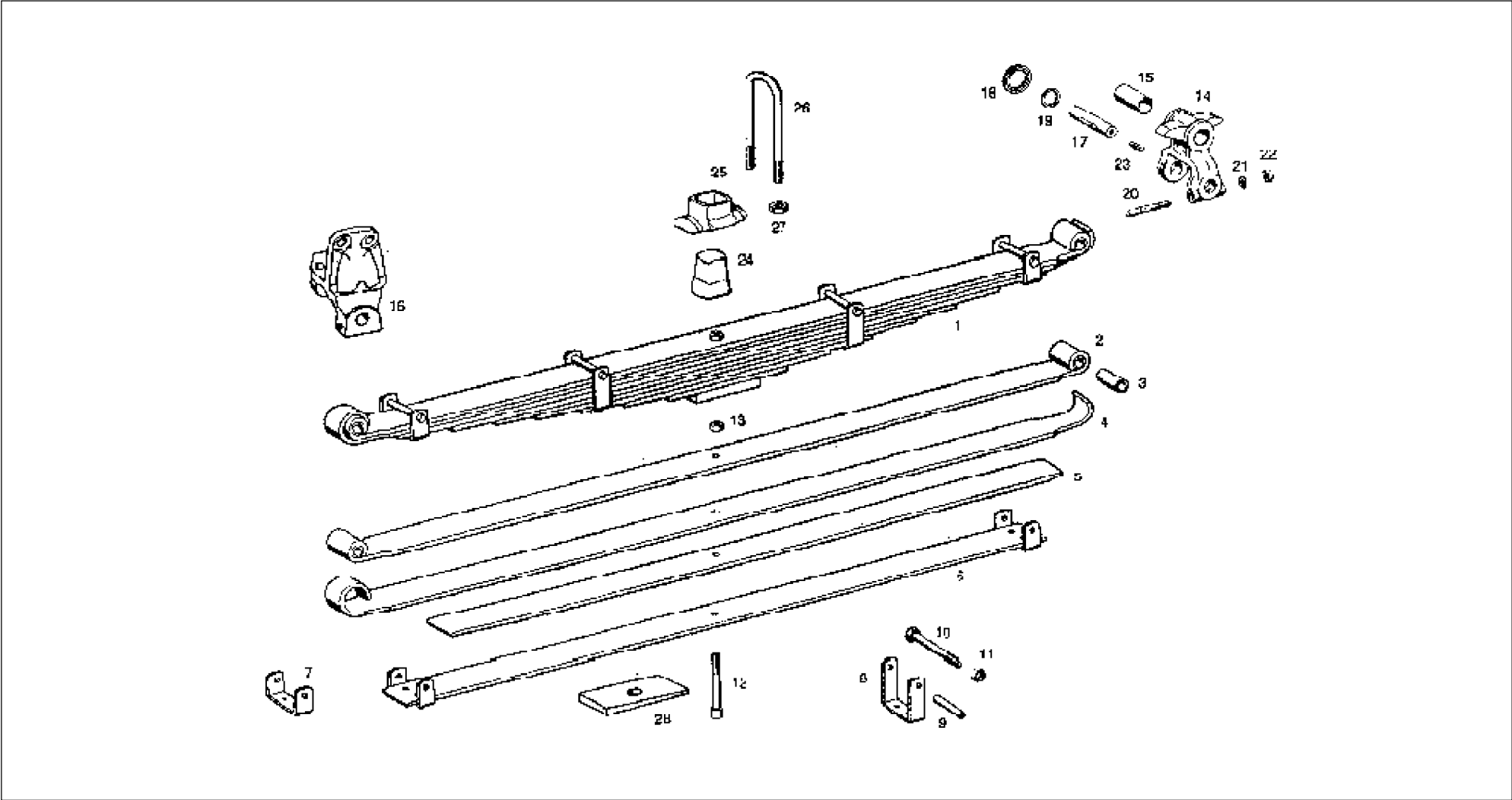


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FRONT SPRING					
1	2574 3215 01 01			Spring Assy.			2		
2	2060 3210 71 27			Leaf 1st with Bushing			2		
3	2060 3202 34 01			Bush			4		
4	2060 3210 71 28			Leaf 2nd			2		
5	2574 3210 71 16			Leaf 3rd			2		
6	2060 3210 71 30			Leaf 4th			2		
—	2060 3210 71 31			Leaf 5th			2		
—	2060 3210 71 32			Leaf 6th			2		
—	2060 3210 71 33			Leaf 7th			2		
—	2060 3210 71 34			Leaf 8th			2		
—	2060 3210 71 35			Leaf 9th			2		
—	2060 3210 71 36			Leaf 10th			2		
7	2573 3210 42 03			Spring Clamp (Inner)			4		
—	1330 050824 8			Rivets 8x24 IS 2155			4		
—	1330 050926 1			Rivet 10x26 IS 2155			8		
8	2573 3210 42 02			Spring Clamp (Outer)			4		
—	1330 050926 1			Rivets 10x26 IS 2155			8		
9	012 324 01 53 J			Spacer / Distance Tube			8		
10	1106 389621 9			Bolt M 8x100 IS 1364			8		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

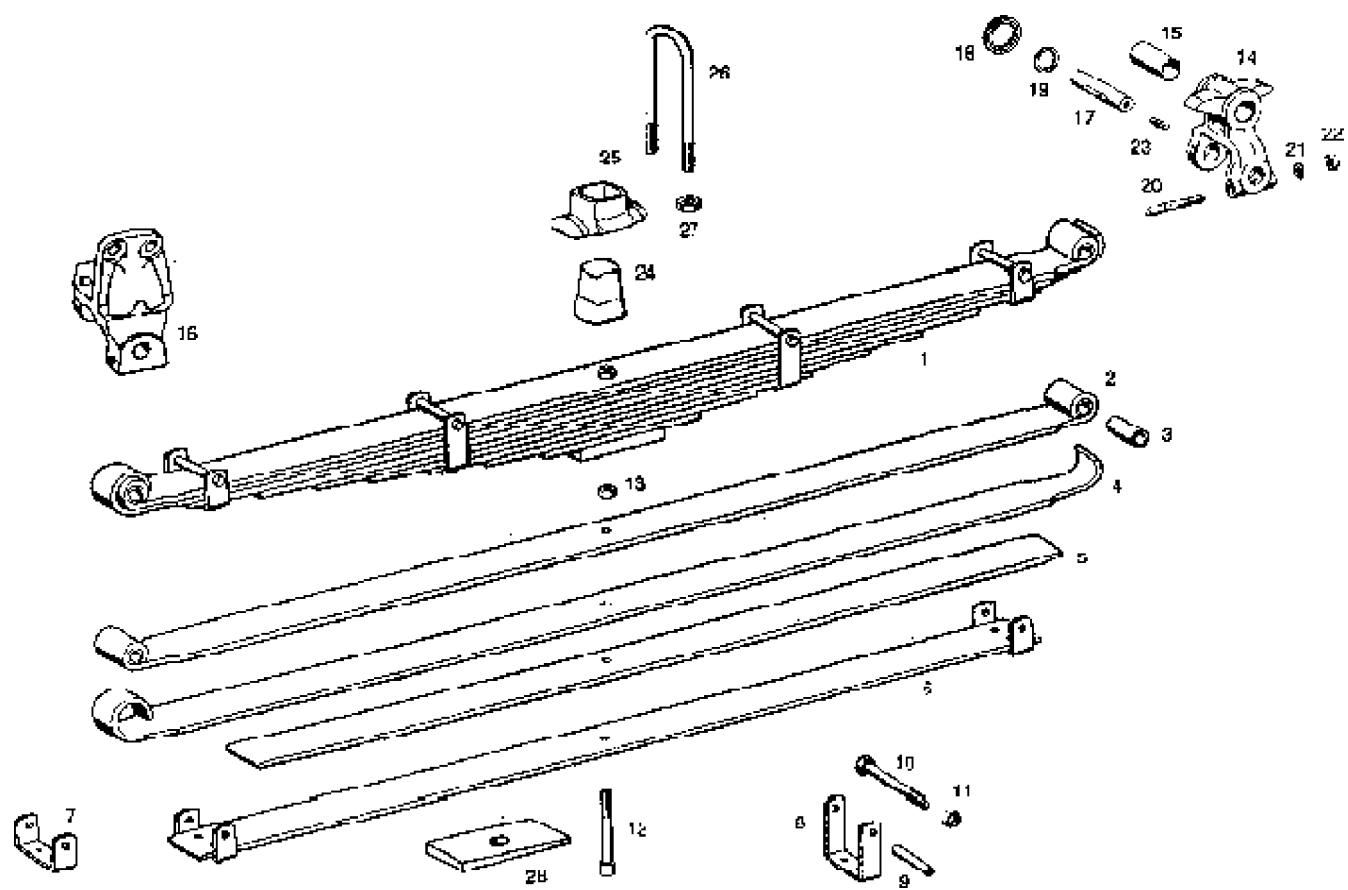


TABLE 32.1
FRONT SPRING AND SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
11	1205 159802 2			Nut M 8 IS 1364			8		
12	1108 411275 7			Centre Bolt M 12x137 IS 9484			2		
13	1205 229605 4			Nut M 12 IS 1364			2		
14	2060 3240 01 07			Shackle (with Bushing)			2		
15	2060 3240 34 01			Bush			6		
16	2574 3225 37 01			Bracket (for Front and Rear Spring)			4		
17	352 322 05 30			Pin (Shackle to Front Spring)			4		
18	2573 3210 01 07			Sealing Ring (Rubber)			12		
19	1252 069805 0			Spring Washer B 10 IS 3063			6		
20	042 990 00 37 J			Cotter Pin / Wedge Screw			6		
21	1246 050105 7			Bright Washer 10.5 IS 2016			6		
22	1205 159807 3			Nut M 10 IS 1364			6		
23	1717 060100 9			Grease Nipple (AM 10x1) IS 4009			6		
24	042 330 00 75 J			Rubber Buffer			2		
25	2574 3225 37 06			Guide Plate			2		
26	2574 3315 42 14			'U' Clamp			2		
—	2574 3315 42 16			'U' Clamp			2		
27	1205 169602 4			Nut M 18x1.5 IS 13722			16		
—	327 997 00 26			Spherical Washer (For U-Clamp)			8		

TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

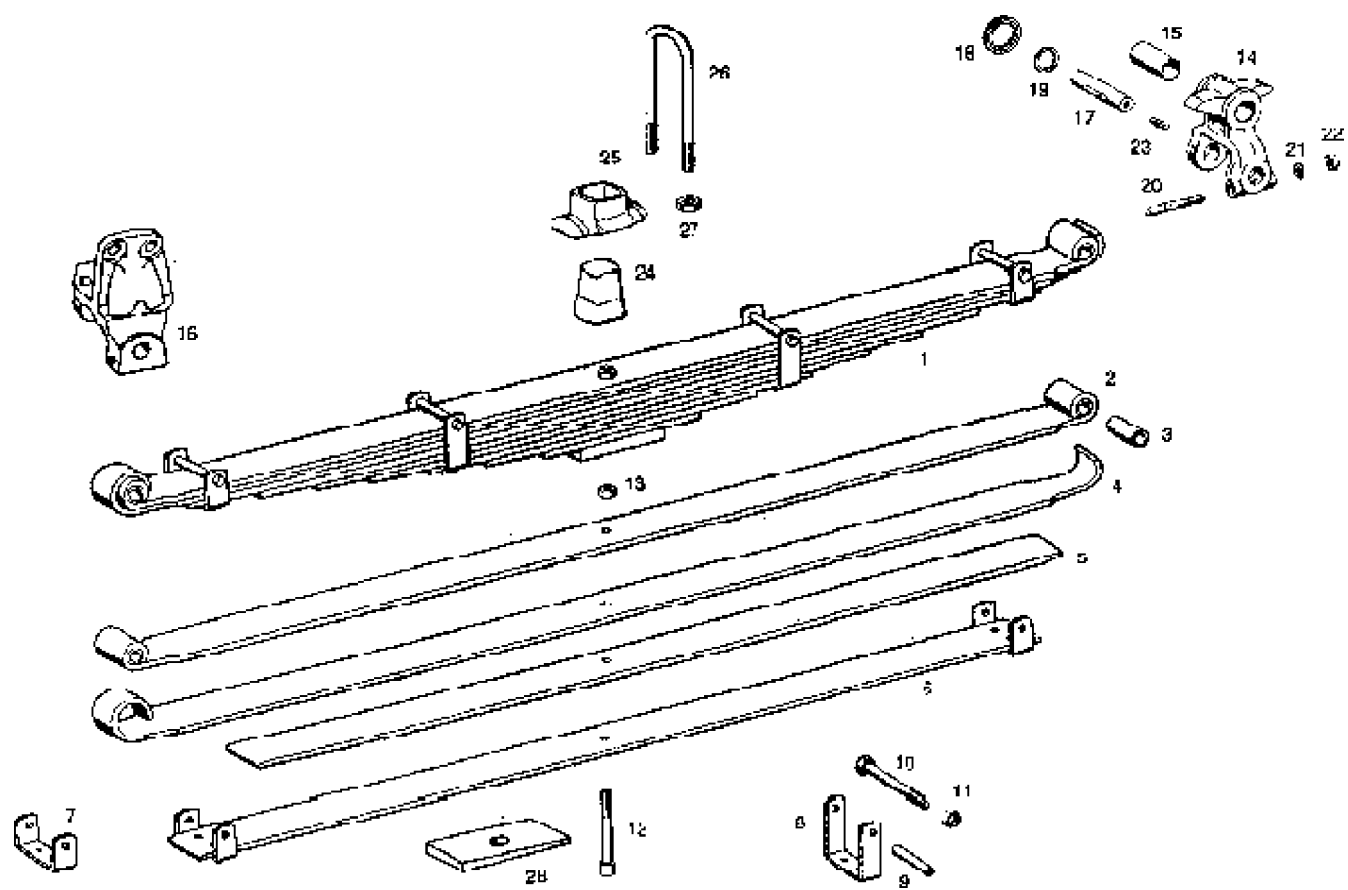


TABLE 32.1

FRONT SPRING AND SUSPENSION

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 3210 01 22			Kit Front Shackle Pin Consisting of : 2060 3240 34 01 Bush 352 322 05 30 Spring Pin 2573 3210 01 07 Assy. Sealing Ring 042 990 00 37 J Cotter Pin 1717 060100 9 Grease Nipple 1246 050105 7 Bright Washer 1205 159807 3 Nut 1252 069805 0 Spring Washer			1 6 6 12 6 6 6 6 6		

FRONT SHOCK ABSORBER

GROUP 32

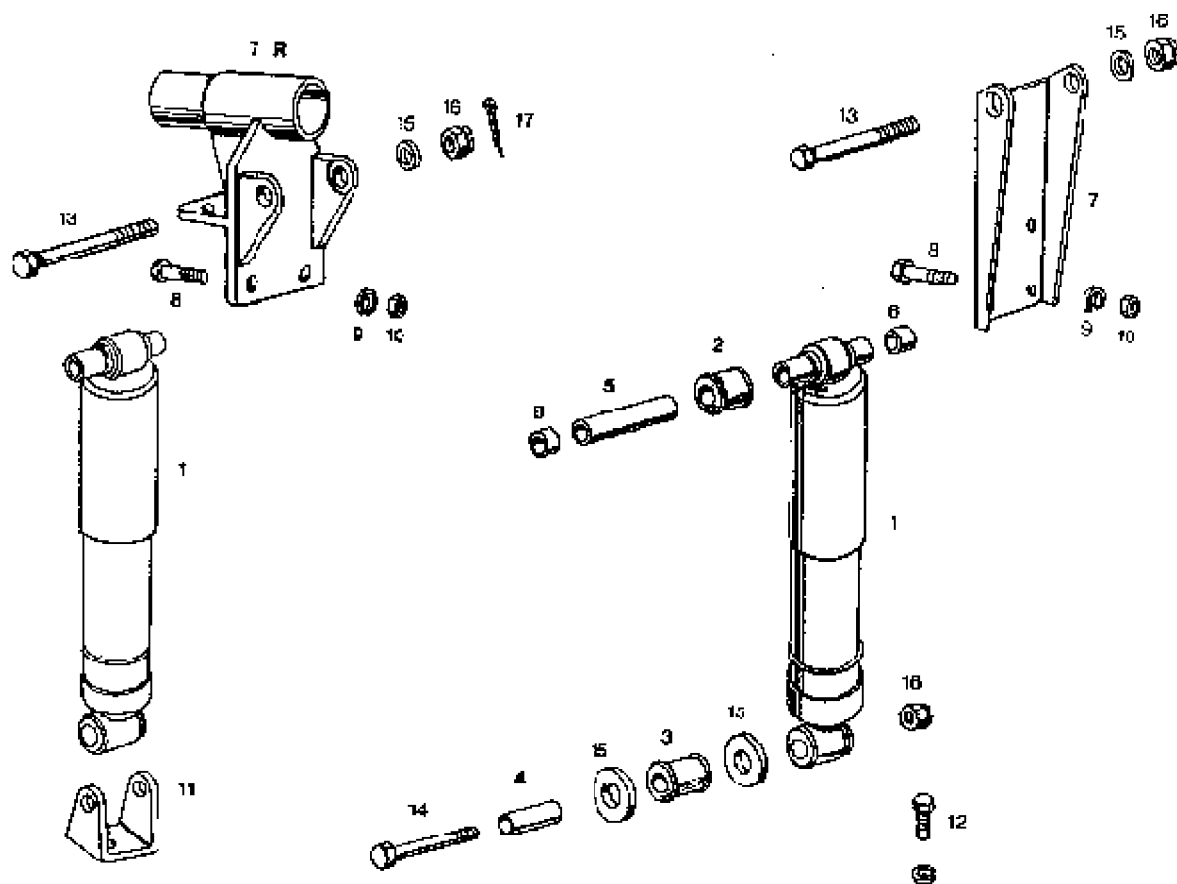


TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FRONT SHOCK ABSORBER AND MOUNTINGS					
1	2574 3235 01 07			Shock Absorber LH and RH		E03322	2	2574 3235 01 08	
2	2573 3230 75 01			Joint Rubber (Upper)			2		for 2574 3235 01 07
—	2573 3230 75 02			Joint Rubber (Upper)			2		for 2574 3235 01 08
3	2573 3230 75 01			Joint Rubber (Lower)			2		for 2574 3235 01 07
—	2573 3230 75 02			Joint Rubber (Lower)			2		for 2574 3235 01 08
4	2573 3230 34 02			Joint Bushing (Bottom)			2		for 2574 3235 01 07
—	2573 3230 34 03			Joint Bushing (Bottom)			2		for 2574 3235 01 08
5	2573 3230 34 01			Joint Bushing (Top)			2		for 2574 3235 01 07
—	2573 3230 34 04			Joint Bushing (Top)			2		for 2574 3235 01 08
6	2574 3230 86 01			Sleeve Mounting			2		
7	2574 3235 37 05			Assy. Bracket LH Upper			1		
7R	2574 3235 37 06			Assy. Bracket RH Upper			1		
8	1132 391035 1			Screw M 10x35 IS 1364			4		
9	1252 069805 0			Spring Washer B 10 IS 3063			4		
10	1205 159807 3			Nut M 10 IS 1364			4		
—	1132 391030 0			Screw M 10x30 IS 1364			4		
—	1252 060100 5			Spring Washer B 10 IS 3063			8		

TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

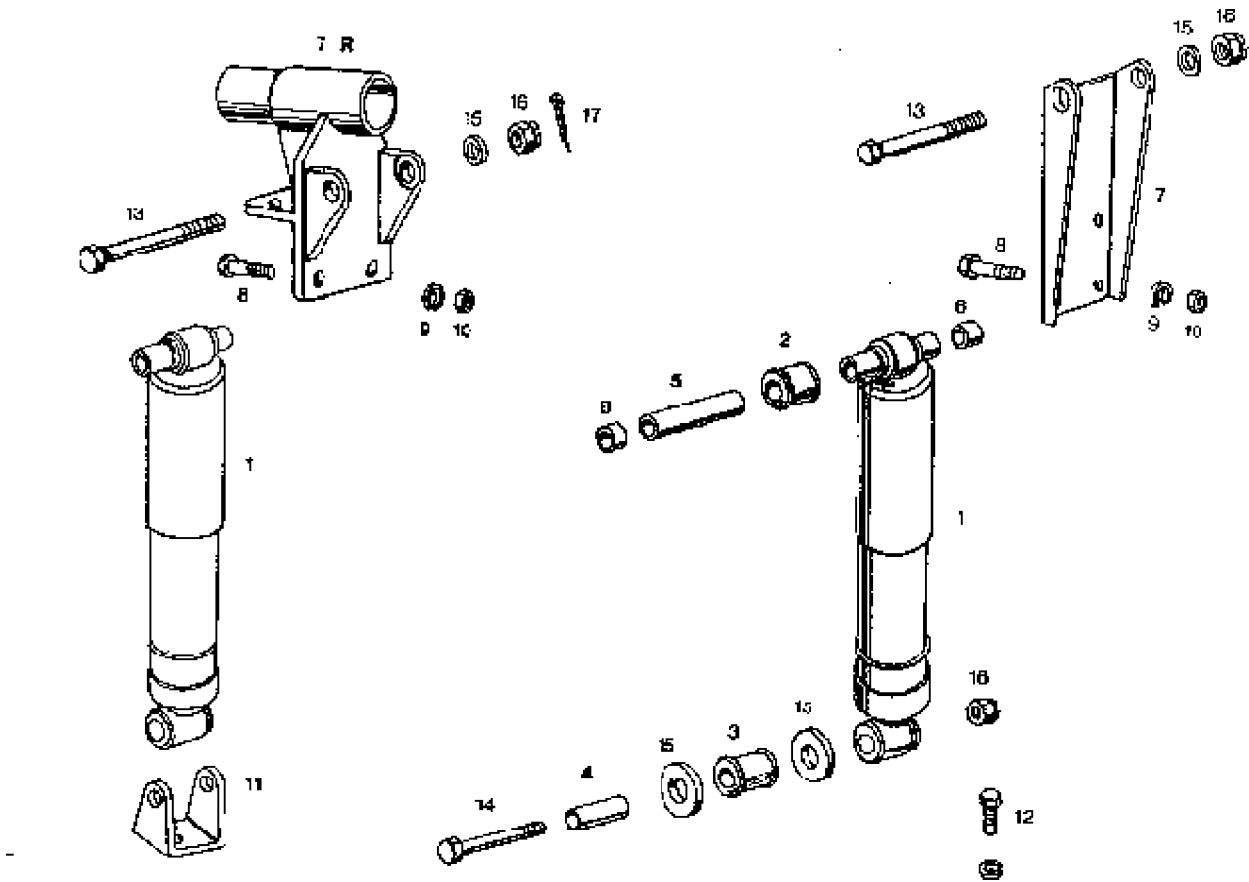


TABLE 32.2

FRONT SHOCK ABSORBER

GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1205 150100 2			Nut M 10 IS 1364			8		
—	1132 391035 1			Screw M 10x35 IS 1364			8		
13	1106 399616 7			Hex. Bolt M 16x1.5x125 IS 1364			2		
15	1246 050105 7			Bright Washer 10.5 IS 2016			2		
16	1214 060160 6			Nylock Nut M 16x1.5x2 ISO 10512			2		
14	1106 399621 3			Hex. Bolt M 14x1.5x75 IS 1364			2		
15	312 323 15 76			Washer			2		
16	1214 060140 1			Nyloc Nut M 14 ISO 10512			2		
17	1315 060828 1			Split Pin 3.2x28 IS 549			2		
—	1214 060100 6			Nyloc Nut M 16x1.5 ISO 10512			2		
11	2574 3235 51 01			Bracket Lower Shock Absorber			2		

TABLE 32.3

REAR SPRING & SUSPENSION

GROUP 32

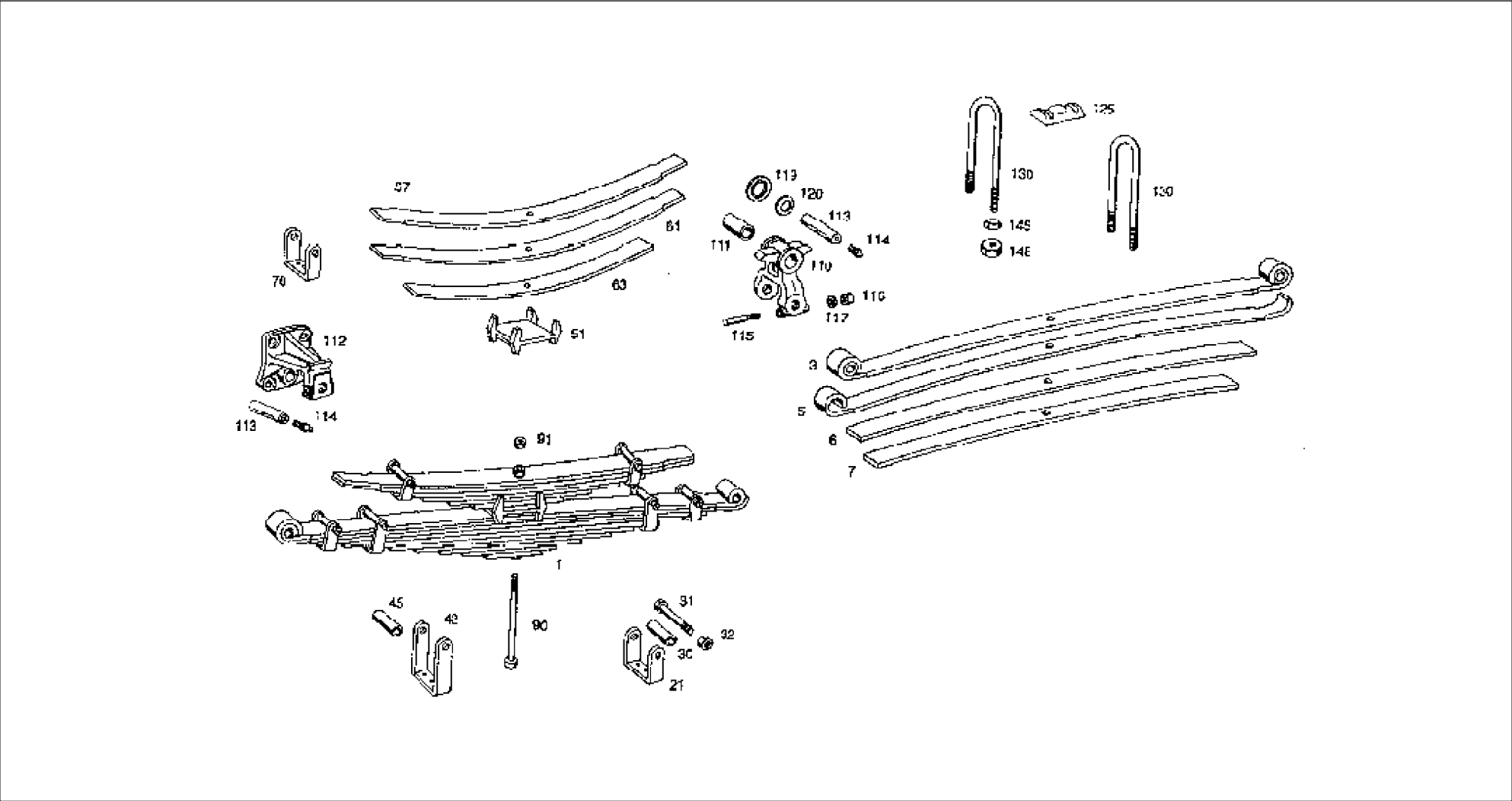


TABLE 32.3
REAR SPRING & SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				REAR SPRING					
1	2573 3240 01 01			Assy. Rear Spring with Auxiliary Spring			2		
3	2573 3240 01 03			Main Leaf (for Main Spring Assy.)			2		
—	2575 3250 34 01			Bush			2		
5	2573 3240 71 02			Leaf 2nd (for Main Spring Assy.)			2		
6	2573 3240 71 03			Leaf 3rd (for Main Spring Assy.)			2		
7	2573 3240 71 04			Leaf 4th (for Main Spring Assy.)			2		
—	2573 3240 71 05			Leaf 5th (for Main Spring Assy.)			2		
—	2573 3240 71 06			Leaf 6th (for Main Spring Assy.)			2		
—	2573 3240 71 07			Leaf 7th (for Main Spring Assy.)			2		
—	2573 3240 71 08			Leaf 8th (for Main Spring Assy.)			2		
—	2573 3240 71 09			Leaf 9th (for Main Spring Assy.)			2		
—	2573 3240 71 10			Leaf 10th (for Main Spring Assy.)			2		
—	2573 3240 71 11			Leaf 11th (for Main Spring Assy.)			2		
21	2573 3240 42 13			Spring Clamp (Bottom)			4		
31	1106 389620 1			Bolt M 8x110 IS 1364 (for Spring Clamp)			8		
32	1205 159802 2			Nut M 8 IS 1364			8		
42	2573 3240 42 14			Spring Clamp (Bottom)			4		
—	1330 050928 7			Rivet 10x28 IS 2155			8		
45,30	042 321 00 53 J			Spacer Tube (to Inner Spring Clamp)			4		

TABLE 32.3

REAR SPRING & SUSPENSION

GROUP 32

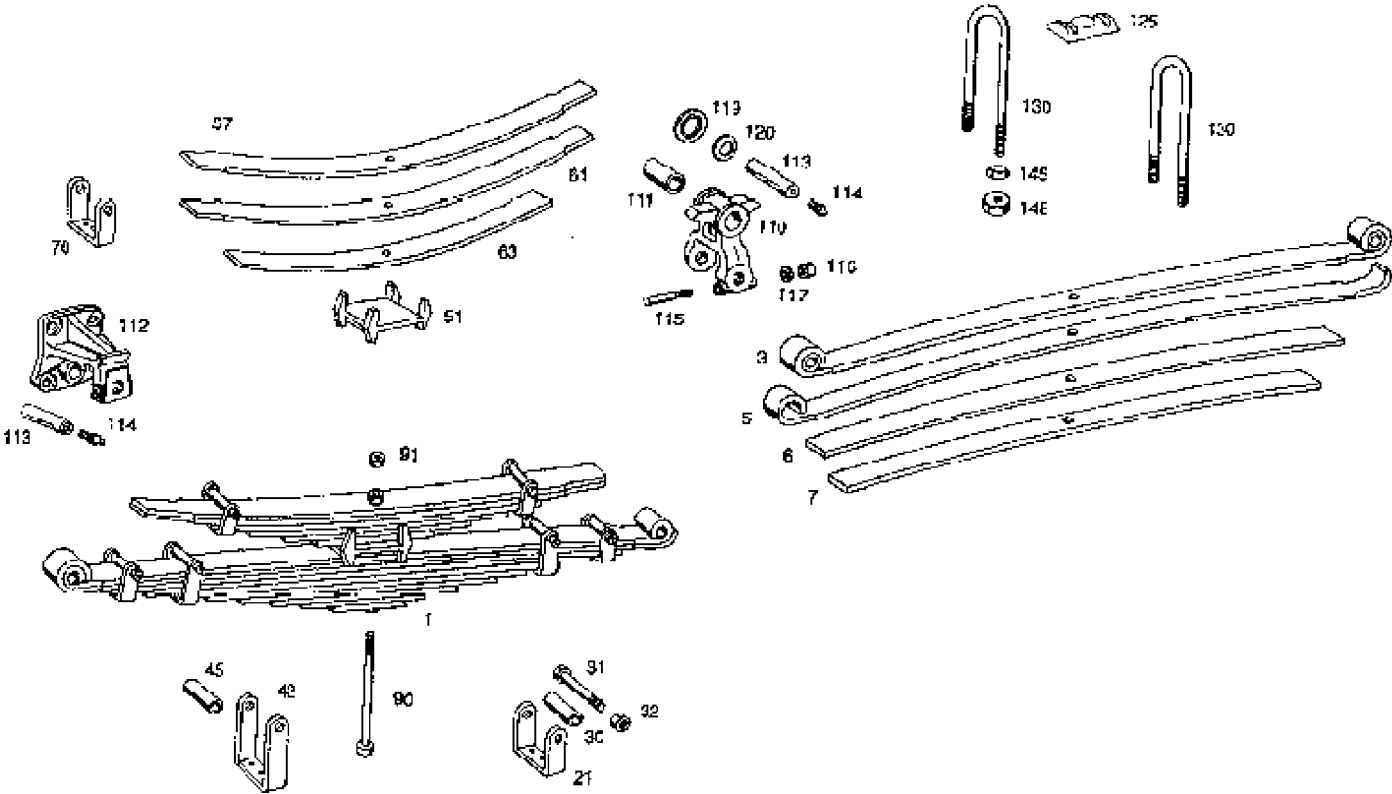


TABLE 32.3
REAR SPRING & SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(51)	042 320 00 23 J			Support Plate			2	340 324 03 35	
57	2573 3240 71 12			Leaf 1st (for Aux. Spring)			2		
61	2573 3240 71 13			Leaf 2nd (for Aux. Spring)			2		
63	2573 3240 71 14			Leaf 3rd (for Aux. Spring)			2		
—	2573 3240 71 15			Leaf 4th (for Aux. Spring)			2		
—	2573 3240 71 16			Leaf 5th (for Aux. Spring)			2		
—	042 321 00 53 J			Spacer Tube			4		
70	2573 3240 42 23			Spring Clamp			4		
—	1330 050928 7			Rivet 8x28 IS 2155			4		
90	1108 411295 1			Centre Bolt M 12x246 IS 9484			2		
91	1205 229605 4			Nut M 12 IS 1364			2		
				REAR SPRING SUSPENSION					
110	352 320 01 63			Shackle with Bushing			2		
111	2575 3250 34 01			Bush			6		
112	352 325 01 01			Rear Spring Bracket			2		
—	358 325 00 01			Rear Spring Bracket			2		
113	352 325 05 30			Spring Pin			6		
114	1717 060100 9			Grease Nipple			6		Optional with 1717 200100 7
115	042 990 00 37 J			Cotter Pin / Wedge Screw			6		

TABLE 32.3

REAR SPRING & SUSPENSION

GROUP 32

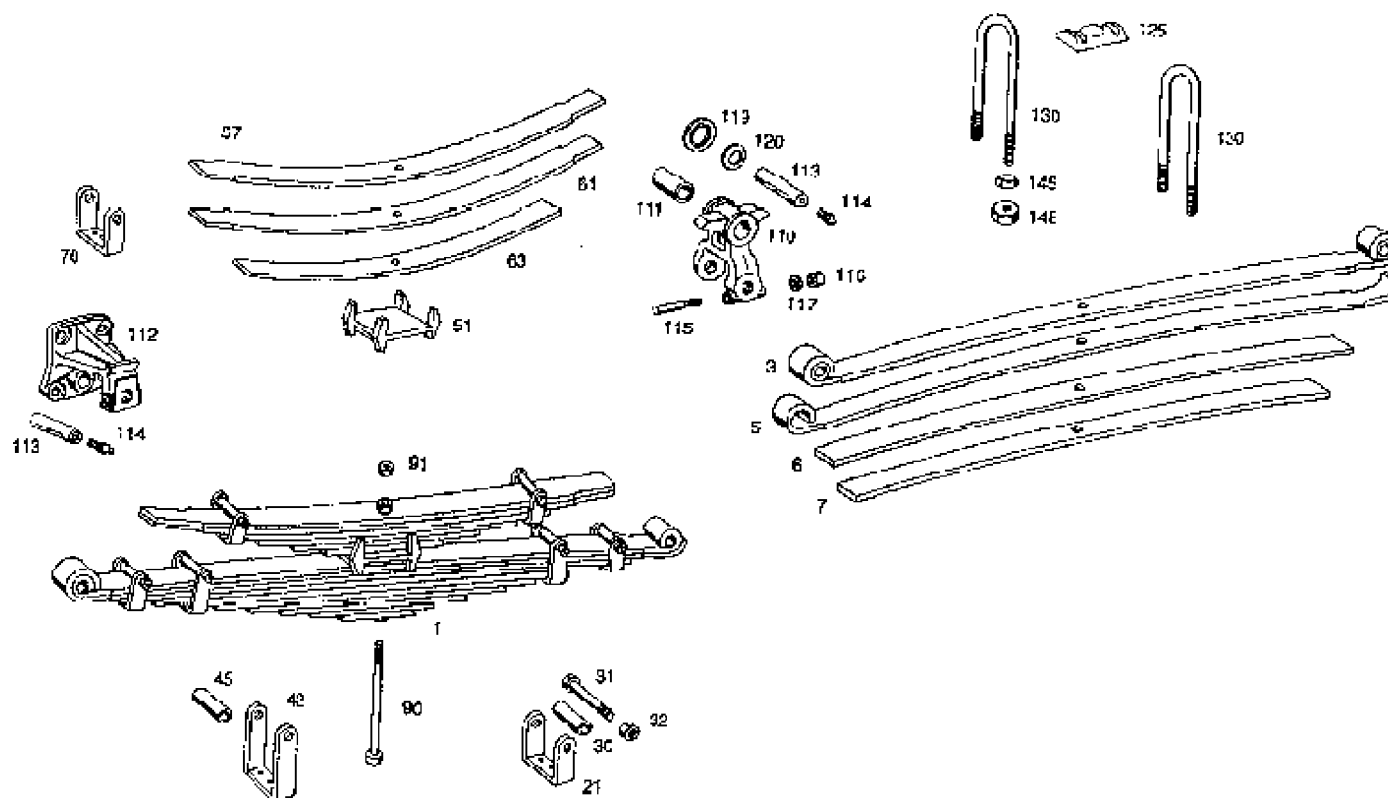


TABLE 32.3
REAR SPRING & SUSPENSION
GROUP 32

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
116	1205 159807 3			Nut M 10 IS 1364			6		
117	1252 069805 0			Spring Washer B 10 IS 3063			6		
119	2573 3240 01 19			Sealing Ring			12		
120	1246 050105 7			Bright Washer 10.5 IS 2016			6		
125	2060 3510 53 01			Guide Plate			2		
130	2060 3510 42 06			'U' Clamp			4		
145	327 997 00 26			Spherical Washer			16		
148	1205 159602 4			Nut M 18x1.5 IS 1364			16		
—	2573 3240 01 23			Kit (Rear Shackle Pin) Consisting of :			1		
				2575 3250 34 01 Bush			6		
				352 325 05 30 Spring Pin			6		
				2573 3240 01 19 Assy. Sealing Ring			12		
				042 990 00 37 J Cotter Pin			6		
				1717 060100 9 Grease Nipple			6		
				1246 050105 7 Bright Washer			6		
				1205 159807 3 Nut			6		
				1252 069805 0 Spring Washer			6		

TABLE 33.1

FRONT AXLE

GROUP 33

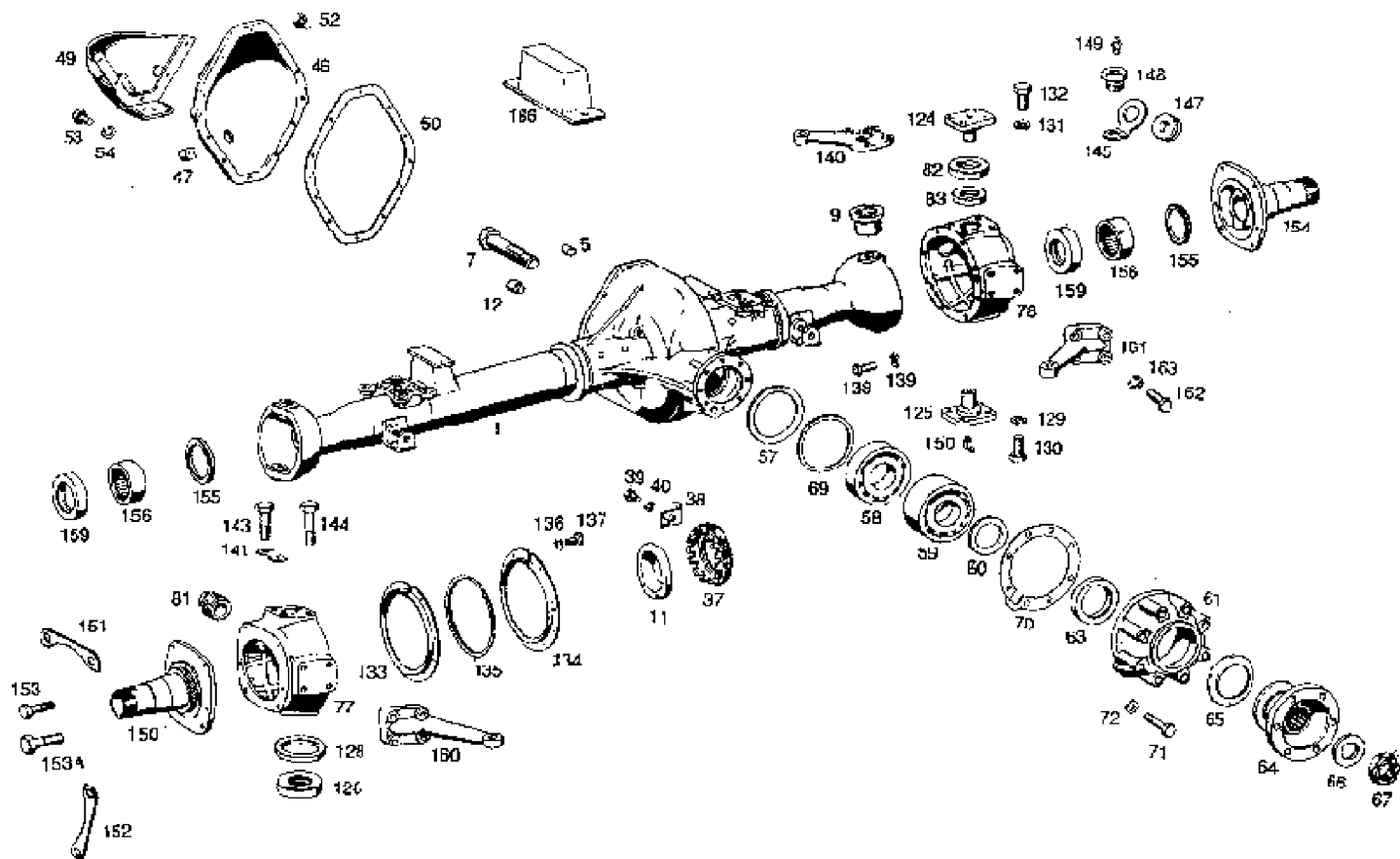


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 3305 01 21			FRONT AXLE			1		
1	2574 3305 01 19			Assy. Front Axle Complete (41/6)			1		
5	1305 090716 8			Assy. Housing			4		
7	1106 401665 4			Pin Cylindrical 6H 8x16 IS 2393			1		
—	340 330 01 74			Bolt M 16x85 IS 1364			1		
9	340 331 00 50			Assy. Holder (for Rubber Buffer)			4	2574 3315 34 01	
—	2574 3235 51 01			Bush Front Axle Swivel			2		
11	312 357 10 82			Bracket Lower (for Shock Absorber)			2		
12	352 351 01 74			Oil Catcher			2		
—	322 331 03 51			Pin			2		
—	2574 3325 31 03			Spacer Ring (Swivel Head)			2		
—	2060 3371 77 01			Needle Bearing (65x50x25)		N02430	2	2574 3325 31 01	
21	042 330 00 27 J			Sealing Ring			2		
21	2604 3530 01 02			Assy. Differential Hsg. w/Cover (OERLIKN)			1		} For Selection
24	1106 419903 1			Assy. Differential Hsg. w/Cover (GLEASON)			1		
26	323 990 01 01			Bolt M 12x1.5x50 TS 17410			8		
27	2604 3530 54 03			Hex. Bolt			16		
28	321 353 02 20			Gear Axle Shaft (18 T)			2		
29	2574 3530 54 02			Spider			1		
				Gear Bevel			4		

TABLE 33.1

FRONT AXLE

GROUP 33

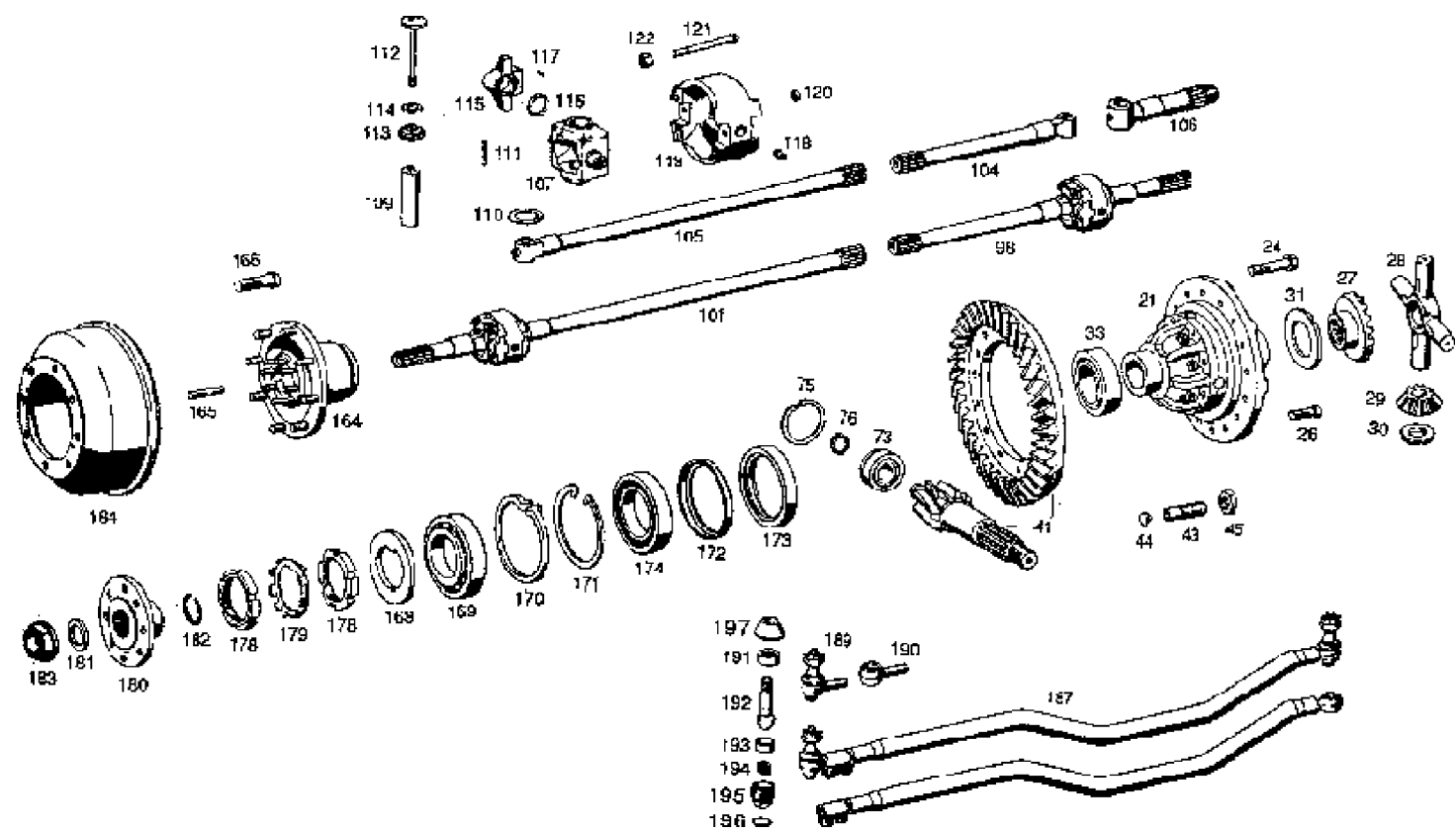


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
30	2574 3530 92 01			Washer (Spherical)			4		
31	312 353 10 62			Washer Thrust (for R.A. Shaft Gear)			2	312 353 15 62	
33	2730 3530 31 01			Bearing Taper Roller Outer (for Differential) (110 x 60 x 29.75)		S64101	2	001 981 24 05	
37	312 353 11 25			Ring Threaded (for Differential)			2		
38	312 353 11 73			Lock for Threaded Ring			2		
39	1132 399822 3			Screw M 8x16 IS 1364			2		
40	312 994 12 01			Lock Plate			2		
41	323 350 02 39			Crown Wheel & Pinion (41/6)			1		} For Selection
—	2582 3530 01 01			Crown Wheel & Pinion (41/6) ORLIKON			1		
43	312 353 10 76			Adj. Screw (for Crown Wheel)			1		
44	312 353 10 49			Slider			1		
45	1208 099603 7			Lock Nut M 22 x 1.5 IS 13724			1		
46	2614 3315 01 02			Assy. Cover (Front Axle Housing)			1		
47	000 997 00 66 J			Plug (For Oil Drain)			1		
49	312 330 12 83			Assy. Plate Protective			1		
50	312 351 10 80			Gasket (for Axle Cover)		B01530	1	2574 3315 53 01	
53	1132 399603 4			Screw M 10x22 IS 1364			5		
54	1252 069805 0			Spring Washer B 10 IS 3063			1		
52	2663 3510 72 07			Magnetic Drain Plug			1		

TABLE 33.1

FRONT AXLE

GROUP 33

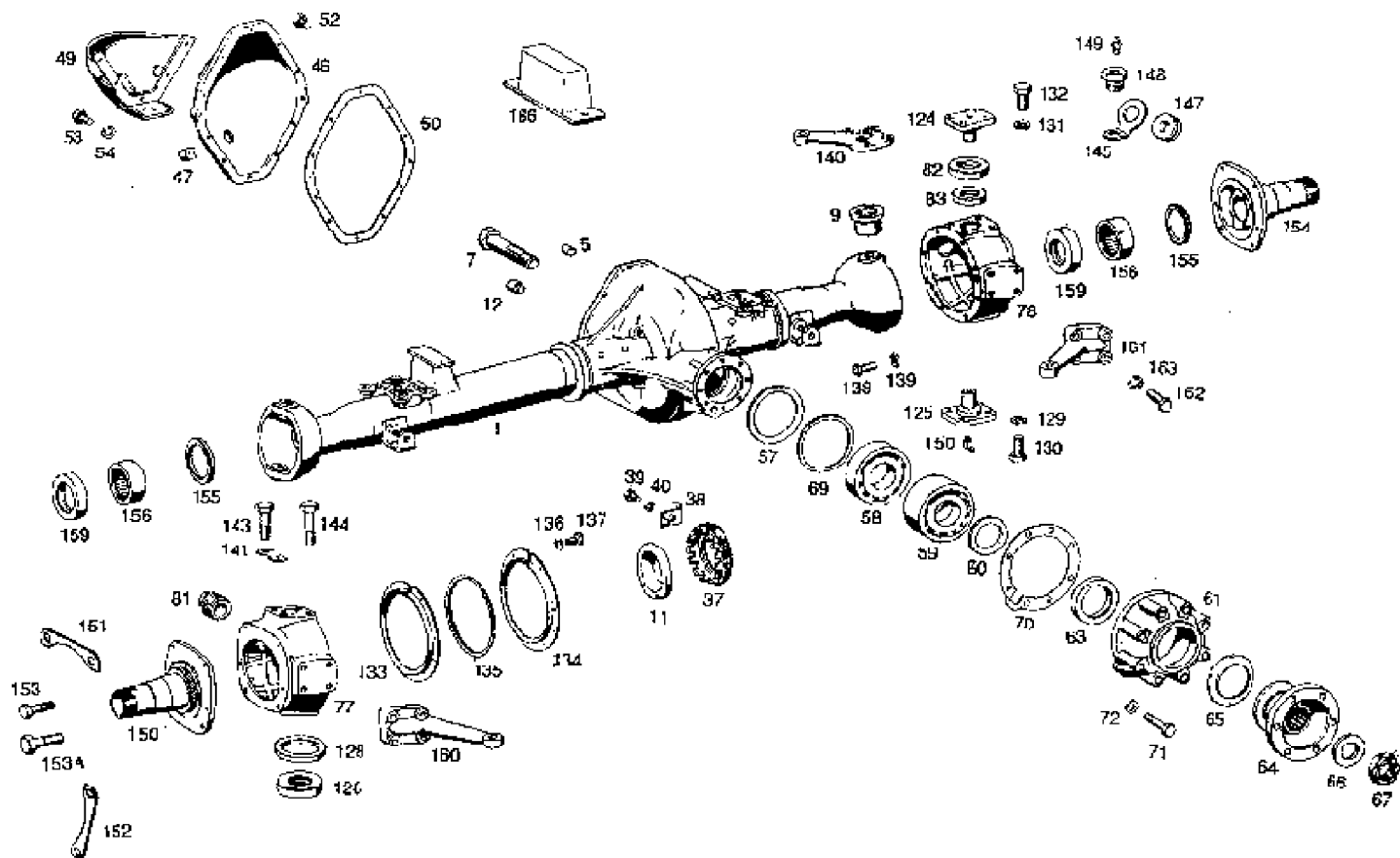


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
57	2604 3530 86 60			Spacer (Between Bearings)			1		
58/59	2604 3530 31 02			Taper Roller Bearing (45x100x27.25)		A05760	2	2604 3530 31 05	
60	2604 3530 86 59			Spacer			1		
61	2604 3510 01 21			Assy. Flange with Oil Seal			1		
—	2604 3510 51 02			Flange			1		
3	2730 3530 77 01			Oil Seal (Tail Pinion)		T04570	1		
4	312 330 10 44			Assy. Coupling Flange			1		
5	312 262 10 63			Cover Protective (for Dust)			2		
6	312 990 17 40			Washer			1		
67	1210 229904 1			Castle Nut M 28x1.5 TS 17412			1		
—	1315 061050 2			Split Pin 5x50 IS 549			1		
69	312 353 13 52			Shim			AR		
—	312 353 14 52			Shim			AR		
—	312 353 32 52			Shim			AR		
70	2604 3530 83 11			Shim 0.05 Thick			AR		
—	2604 3530 83 10			Shim 0.10 Thick			AR		
—	2604 3530 83 09			Shim 0.25 Thick			AR		
—	2604 3530 86 27			Spacer Ring 8.65 Thick			1		
—	2604 3530 86 28			Spacer Ring 8.67 Thick			1		
—	2604 3530 86 29			Spacer Ring 8.69 Thick			1		

TABLE 33.1

FRONT AXLE

GROUP 33

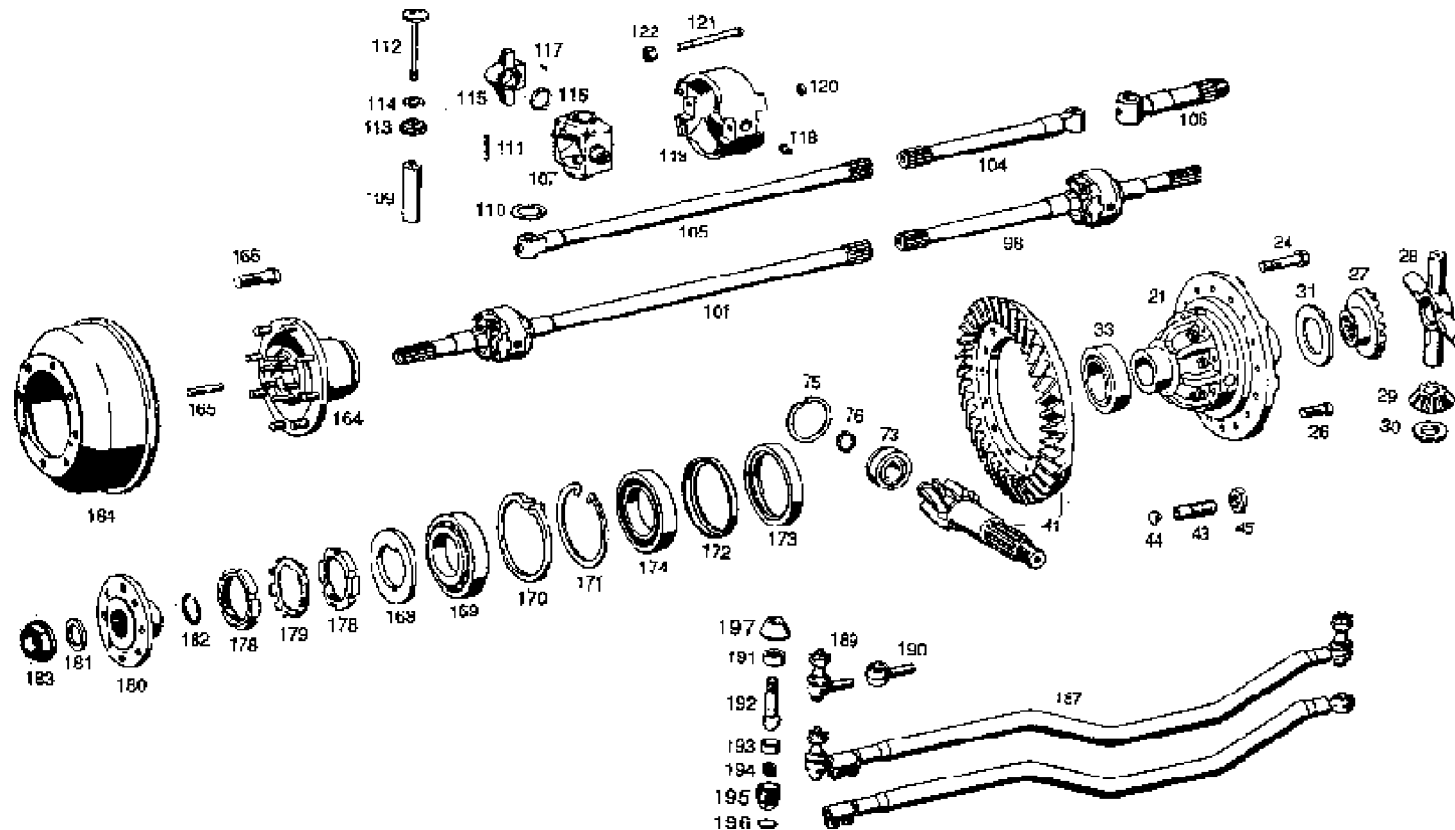


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2604 3530 86 30			Spacer Ring 8.71 Thick			1		} For Selection
—	2604 3530 86 31			Spacer Ring 8.73 Thick			1		
—	2604 3530 86 32			Spacer Ring 8.75 Thick			1		
—	2604 3530 86 33			Spacer Ring 8.77 Thick			1		
71	1106 381050 1			Bolt M 10x50 IS 1364			8		
72	1252 069805 0			Spring Washer B 10 IS 3063			8		} For Selection
73	2060 3501 30 02			Bearing Cylindrical (for Tail Pinion) (60x33.5x15)		A05760	1	2060 3531 30 02	
75	2060 3531 43 01			Ring Security (for Cyl. Roller Brg. on Front Hsg.)			1		
76	1455 060250 5			Circlip Light 25x1.5 IS 3075 (Cyl. Roller Brg. to Drive Pinion)			1		
77	2574 3375 37 02			Housing LH } For Front Axle			1		
78	2574 3375 37 01			Housing RH } Joint Cross			1		} For Selection
—	1143 081010 5			Grub Screw AM 10x10 IS 2388			1		
82	340 332 00 62			Thrust Washer (3.5 mm Thick)			2		
83	340 332 02 62			Thrust Washer (3.6 mm Thick)			2		
—	340 332 03 62			Thrust Washer (3.7 mm Thick)			2		
—	340 332 04 62			Thrust Washer (3.8 mm Thick)			2		
—	340 332 05 62			Thrust Washer (3.9 mm Thick)			2		
—	340 332 06 62			Thrust Washer (4.0 mm Thick)			2		

TABLE 33.1

FRONT AXLE

GROUP 33

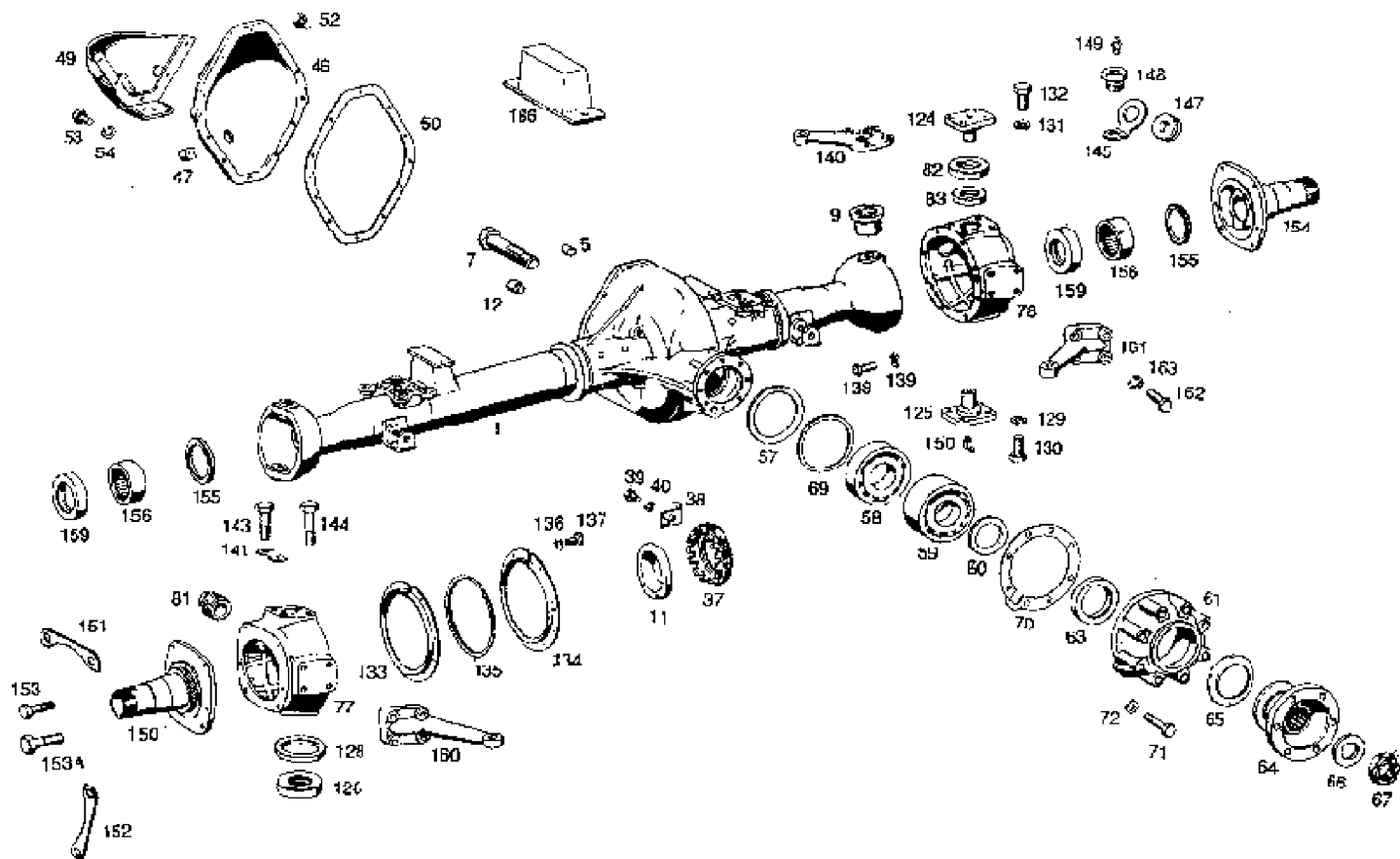


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	340 332 07 62			Thrust Washer (4.1 mm Thick)			2		 For Selection
—	340 332 08 62			Thrust Washer (4.2 mm Thick)			2		
—	340 332 09 62			Thrust Washer (4.3 mm Thick)			2		
—	340 332 10 62			Thrust Washer (4.4 mm Thick)			2		
—	340 332 11 62			Thrust Washer (4.5 mm Thick)			2		
—	340 332 12 62			Thrust Washer (4.7 mm Thick)			2		
—	340 332 13 62			Thrust Washer (4.8 mm Thick)			2		
—	340 332 14 62			Thrust Washer (4.9 mm Thick)			2		
—	340 332 15 62			Thrust Washer (5.0 mm Thick)			2		
98	2574 3375 01 03			Assy. Drive Shaft (RH)			1		
101	2574 3375 01 04			Assy. Drive Shaft (LH)			1		
104	322 330 15 01			Drive Shaft (RH) (Inner)			1		
105	322 330 14 01			Drive Shaft (LH) (Inner)			1		
106	322 330 29 01			Drive Shaft (Outer)			2		
—	322 981 01 81			Inner Ring			2		
107	322 330 04 35			Assy. Joint Cross (LH)			2		
—	322 330 05 35			Assy. Joint Cross (RH)			2		
109	322 337 00 74			Pin Joint			4		
110	322 337 03 80			Sealing Ring			8		
111	000 981 26 87			Bearing Needle (17.8x3)		N02430	264		

TABLE 33.1

FRONT AXLE

GROUP 33

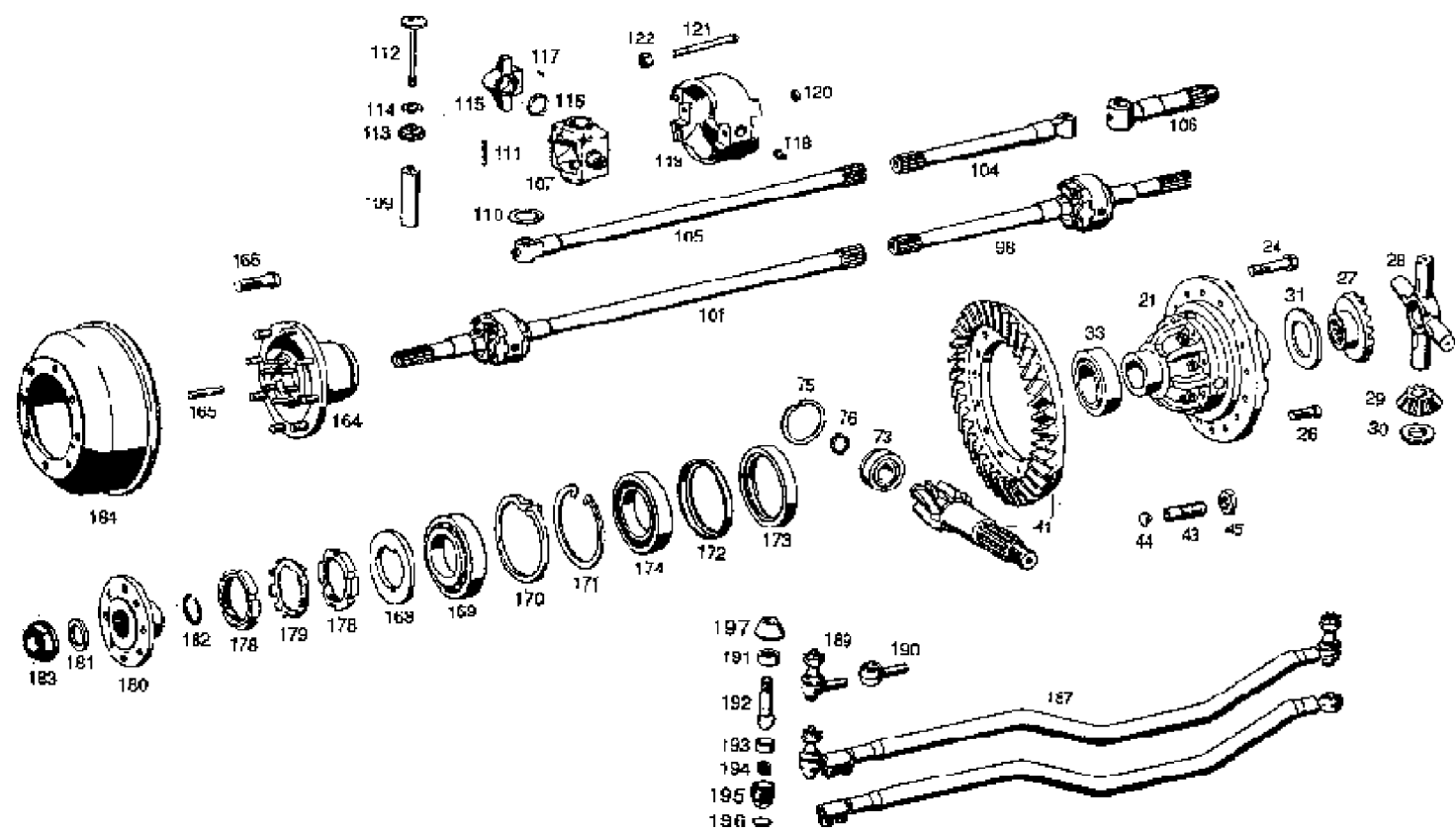


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
112	322 990 08 01			Central Screw			4		
113	322 337 00 30			Cover			4		
114	322 337 00 62			Stop Washer			8		
115	322 337 01 18			Bearing Housing			8		
116	322 337 01 80			Sealing Ring			8		
117	000 981 25 87			Needle for Bearing		N02430	264		
118	000 997 18 88			Grease Nipple			4		
—	2574 3375 80 02			Grub Screw			2		
119	322 337 02 17			Follower Ring			2		
120	322 337 02 80			Sealing Ring			8		
121	322 990 01 02			Screw			8		
122	322 990 00 55			Castle Nut			8		
—	1315 060625 4			Split Pin 2x25 IS 549			8		
124	2574 3325 51 02			King Pin (Upper)			2		
125	340 332 13 06			King Pin (Lower)			2		
126	2574 3325 31 04			Bearing Axial Roller (55.5x32x15.8)		T02040	2	2574 3325 31 06	
128	312 332 00 59			Rubber Sealing Ring			2		
129	1252 069601 4			Spring Washer B 12 IS 3063			8		
130	1132 409609 6			Screw M 12x1.5x28 IS 13725			8		

TABLE 33.1

FRONT AXLE

GROUP 33

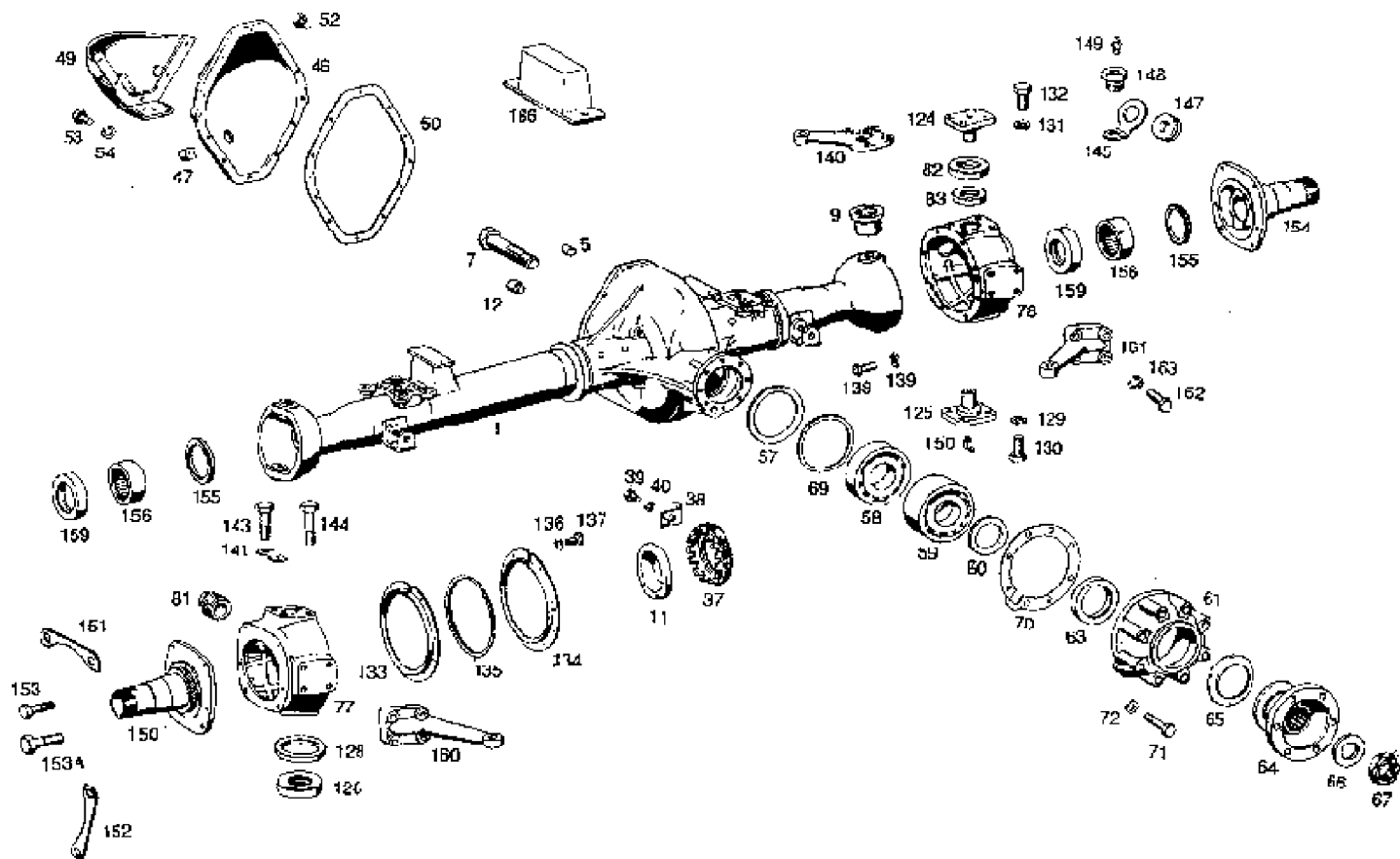


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
131	1252 069604 9			Spring Washer B 14 IS 3063			4		
132	1132 401840 1			Screw 18x1.5x40 IS 13725			4		
133	2574 3315 82 05			Seal Holder (Inner)			2		
134	2574 3315 82 04			Seal Holder (Outer)			2		
135	322 331 00 80			Rubber Seal			2		
136	1252 069802 5			Spring Washer B 8 IS 3063			16		
137	1132 399822 3			Screw M 8x16 IS 1364			16		
138	340 337 00 71			Stop Screw			2		
139	1208 080100 7			Lock Nut M 10 IS 1364			2		
140	2574 3385 60 02			Steering Arm			1		
141	2574 3385 61 01			Lock Plate (LH)			1		
—	2574 3385 61 02			Lock Plate (RH)			1		
143	1106 411865 1			Bolt M 14x1.5x55 IS 1364			2		
144	1106 411861 9			Bolt M 14x1.5x65 IS 13726			2		
145	340 428 02 40			Bracket (for Brake Hose)			1	2574 4285 33 02	
147	312 997 05 81			Rubber Grommet			1		
148	312 428 10 26			Adaptor (Bracket to King Pin)			2		
149	1717 080100 8			Grease Nipple CM 10x1 (King Pin Top) IS 4009			2		
—	1717 070100 3			Grease Nipple BM 10x1 IS 4009 (King Pin Bottom)			2		
—	322 330 11 16			Assy. Supporting Sleeve (LH)			1		

TABLE 33.1

FRONT AXLE

GROUP 33

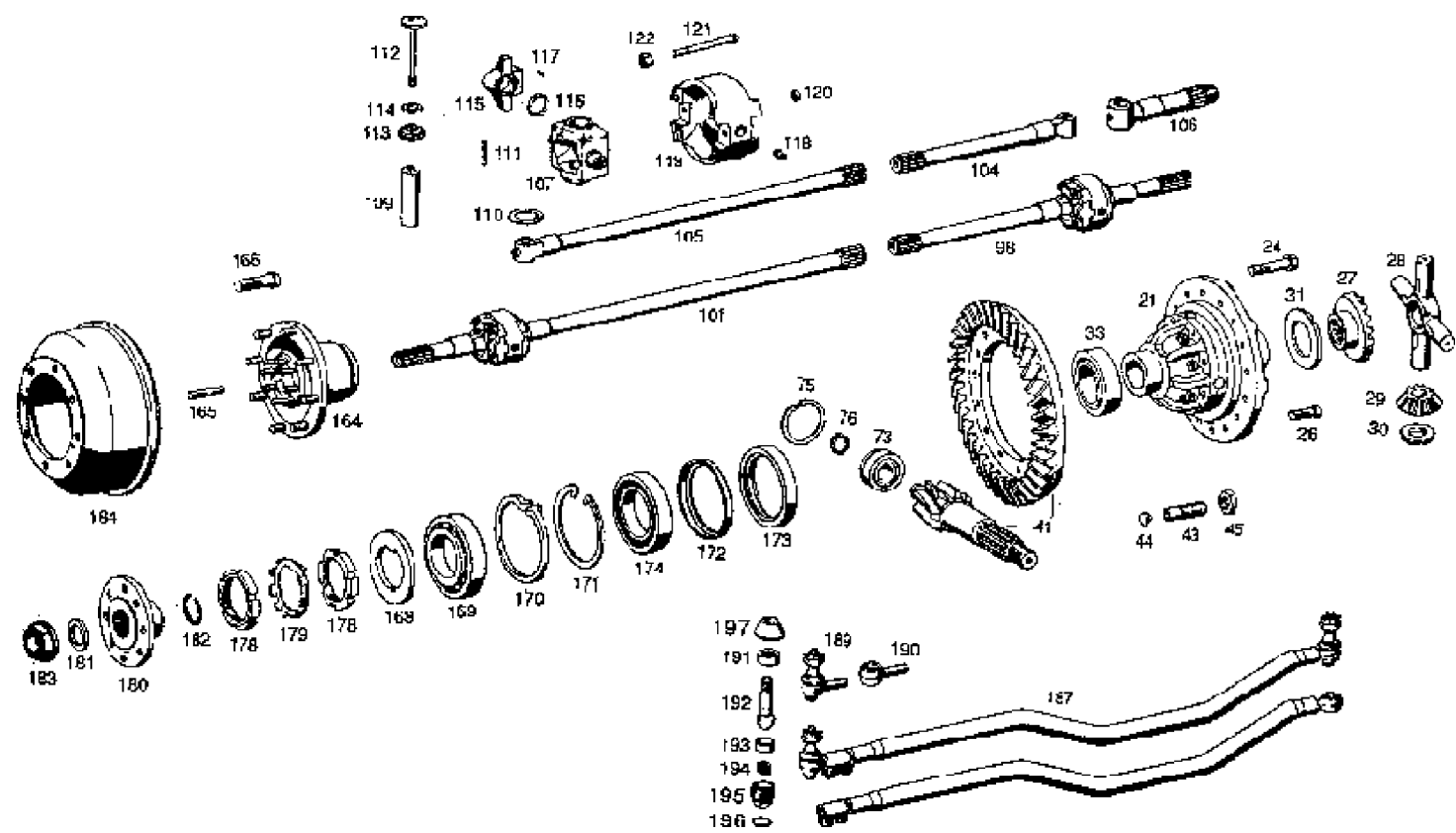


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	322 330 12 16			Assy. Supporting Sleeve (RH)			1		
150	322 332 08 16			Supporting Sleeve (LH)			1		
151	322 994 00 25			Locking Plate			2		
152	322 994 01 25			Locking Plate			2		
153	1106 419905 8			Bolt M 12x1.5x40 IS 1364			4		
153A	1132 401640 8			Screw M 16x1.5x40 IS 1364			4		
154	322 332 09 16			Supporting Sleeve (RH)			1		
155	322 331 03 51			Spacer Ring			2		
156	2574 3325 31 03			Needle Bearing (65x50x25)		N02430	2	2574 3325 31 02	
159	2060 3371 77 01			Sealing Ring			2	003 997 25 46	
160	312 338 10 05			Steering Lever (LH)			1		
161	312 338 10 06			Steering Lever (RH)			1		
162	1132 409603 7			Screw M 12x1.5x35 IS 13725			8		
163	1252 069601 4			Spring Washer B 12 IS 3063			8		
164	042 330 01 25 J			Assy. Hub (W/o Bearing)			2		
165	312 990 17 05			Stud Bolt			16		
166	042 402 06 71 J			Bolt (for Hub)			16		
168	2574 3315 86 01			Spacer			2		
169	2574 3345 31 04			Bearing (Taper Roller Front) (125x70x26.5)		S64101	2	001 981 52 05	
170	2574 3315 43 04			Locking Ring (Front)			2		

TABLE 33.1

FRONT AXLE

GROUP 33

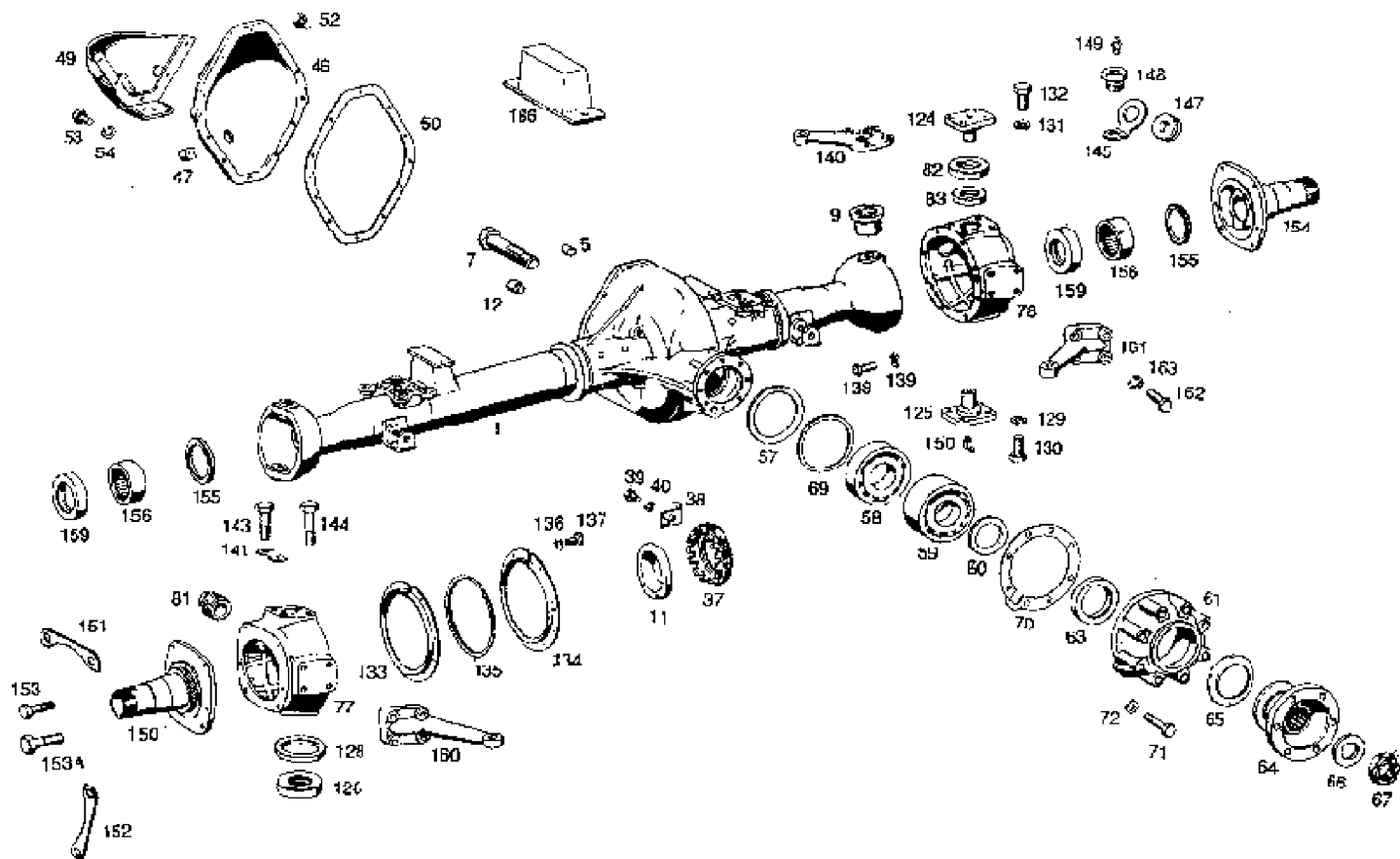


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
171	2574 3315 43 05			Locking Ring (Inner)			2		
172	340 334 00 51			Spacer Ring			2		
173	2574 3345 78 01			Sealing Ring (Hub)			2	003 997 22 47	
174	2574 3345 31 03			Bearing Taper Roller (Rear) (133.35x85.7x30.16)		T62122	2	2574 3345 31 07	
178	312 356 01 26			Grooved Nut			4	2574 3325 65 01	
179	312 332 10 73			Locking Plate			2		
180	322 337 04 17			Follower			2		
181	322 337 00 51			Ring Supporting			2		
182	2574 3375 43 01			Snap Ring			1		
183	327 353 02 72			Nut (Drive Shaft to Follower)			2		
184	2574 4215 37 02			Brake Drum			2		
—	1205 169601 6			Nut M 12x1.5 IS 13722 (Follower to Hub)			32		
186	042 330 00 75 J			Assy. Rubber Buffer			2		
—	1132 399804 5			Screw M 10x25 IS 1364			4		
—	1252 069805 0			Spring Washer B 10 IS 3063			4		
—	1205 159807 3			Nut M 10 IS 1364			4		
—	2574 3315 01 01			Assy. Support (for Rubber Buffer)			1		
—	1132 399818 5			Screw M 10x18 IS 1364			2		
—	1252 069805 0			Spring Washer B 10 IS 3063			2		
—	2574 3515 99 01			Adaptor			1		

TABLE 33.1

FRONT AXLE

GROUP 33

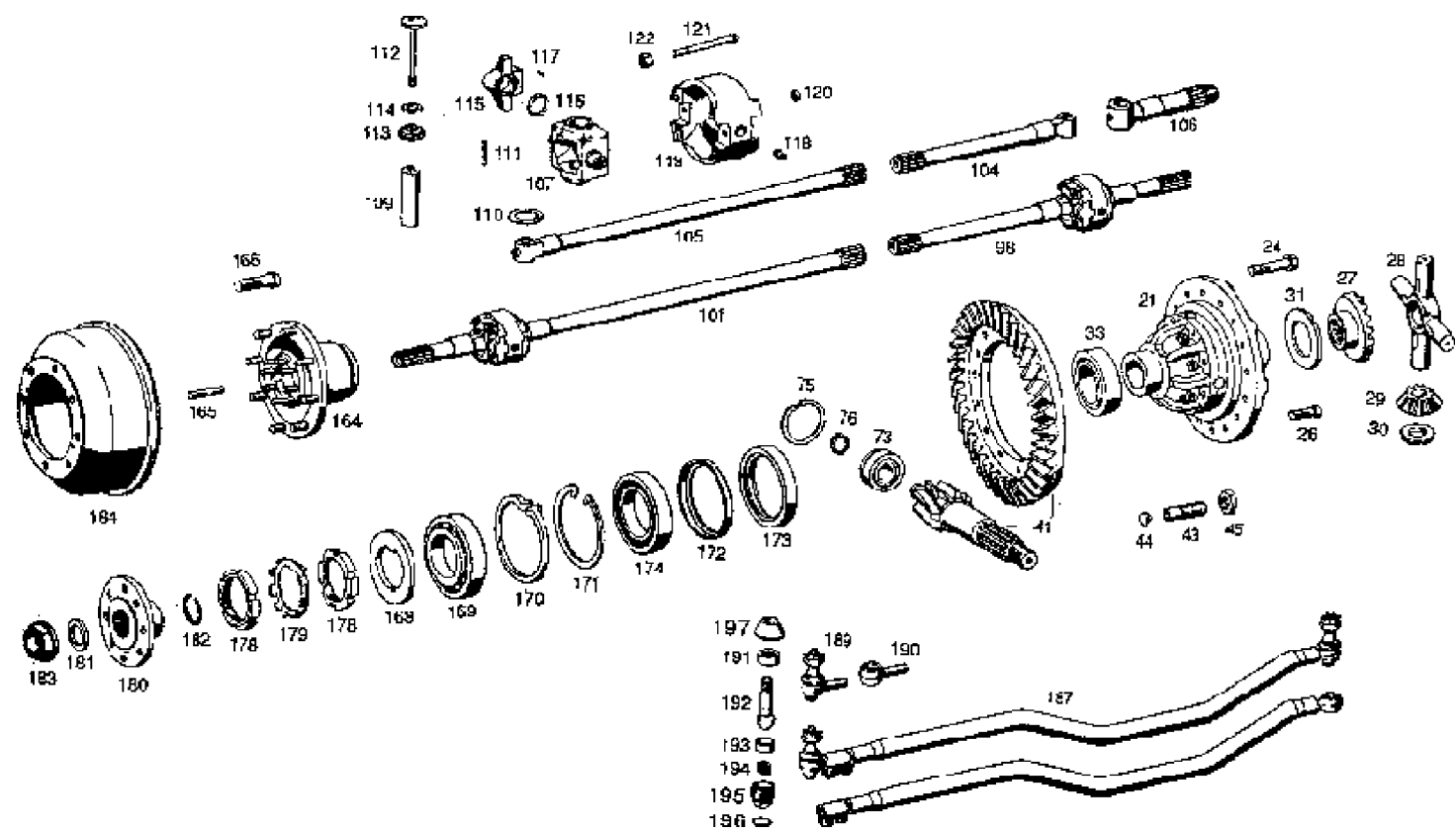


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 3315 01 02			Breather			1		
187	2574 3305 60 01			Assy. Tie Rod			1		
189	000 338 26 29			Ball Socket Head Assy.			2		
190	000 463 00 30			Housing Ball Socket			2		
191	000 338 00 27			Lower Part, Ball Socket			2		
192	1727 203020 7			Ball Pivot A 30x20 DIN 71831			2		
193	000 338 00 26			Upper Part, Ball Socket			2		
194	000 338 04 93			Pressure Spring			2		
195	000 338 03 31			Cap			2		
196	000 994 00 37			Snap Hook			2		
197	000 338 16 58			Seal Cap			2		
—	2574 3375 01 17			Kit Cross Link Comp. (Left) Consisting of :			1		
				322 330 04 35 Assy. Joint Cross (LH)			1		
				322 337 00 74 Joint Pin			1		
				322 337 03 80 Sealing Ring			2		
				000 981 26 87 Bearing Needle			66		
				322 990 08 01 Screw (Centre)			1		
				322 337 00 30 Cover			1		
				322 337 00 62 Washer (Top)			2		
				322 337 01 18 Bearing Housing			2		

TABLE 33.1

FRONT AXLE

GROUP 33

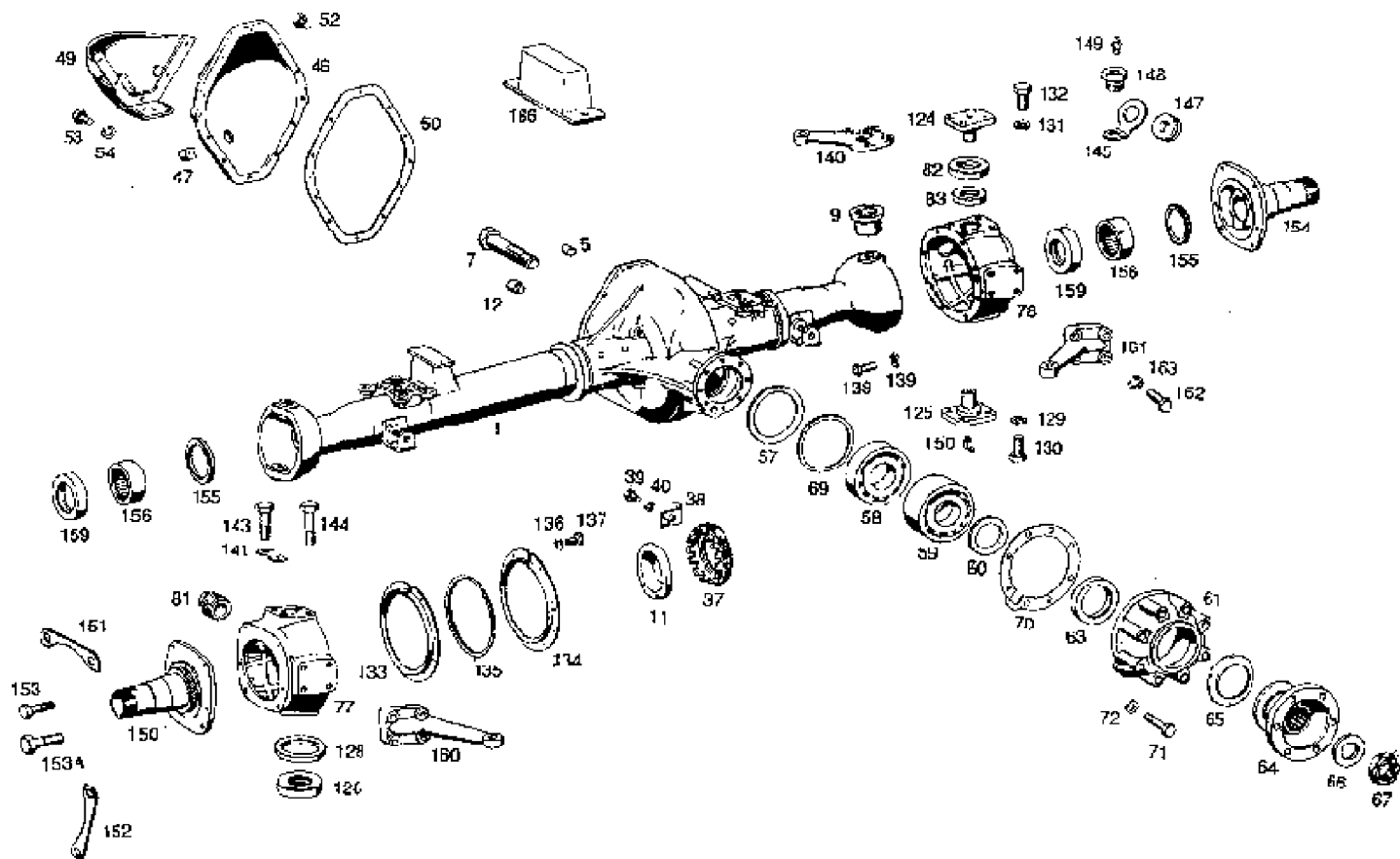


TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 3375 01 18			322 337 01 80 Sealing Ring 000 981 25 87 Bearing Needle 322 337 02 80 Sealing Ring 2574 3375 80 02 Screw Grub Kit Cross Link Comp. (Right) Consisting of : 322 330 05 35 Assy. Joint Cross (RH) 322 337 00 74 Joint Pin 322 337 03 80 Sealing Ring 000 981 26 87 Bearing Needle 322 990 08 01Screw (Centre) 322 337 00 30 Cover 322 337 00 62 Washer (Top) 322 337 01 18 Bearing Housing 322 337 01 80 Sealing Ring 000 981 25 87 Bearing Needle 322 337 02 80 Sealing Ring 2574 3375 80 02 Screw Grub			2 60 2 1 1 1 1 2 66 1 1 2 2 2 2 60 2 1		
—	2574 3375 01 19			Kit (for Follower Ring with Grease Nipple) Consisting of : 322 337 02 17 Follower Ring			1 1 1		

TABLE 33.1

FRONT AXLE

GROUP 33

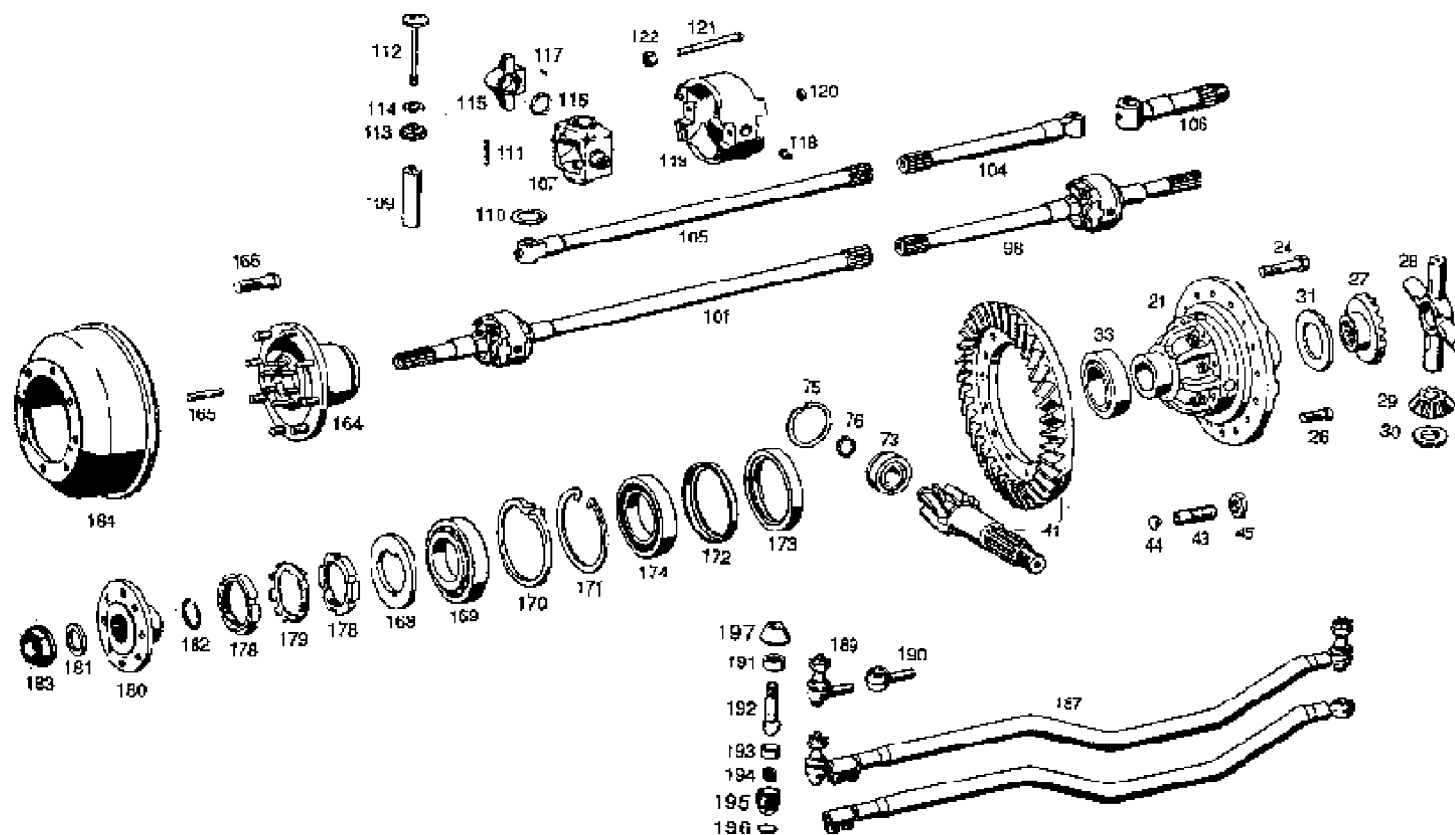


TABLE 33.1

FRONT AXLE

GROUP 33

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 3305 01 16			000 997 18 88 Grease Nipple Kit (for Oil Seals & Gaskets) Consisting of : 2060 3371 77 01 Sealing Ring 000 997 66 47 Oil Seal (Assy. Flange) 322 331 00 80 Rubber Seal (Ball Head Hsg.) 2574 3345 78 01 Sealing Ring (Hub) 312 35110 80 Gasket			2 1 4 1 2 2 1	2574 3315 53 01	



TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(1)	2574 3500 01 38			REAR AXLE (SALISBURY TYPE) Rear Axle with Brakes, Brake Drum Hubs and Linkages			1		
(4)	2574 3510 01 12			REAR AXLE HOUSING Rear Axle Housing with Supporting Tube			1		
—	1305 090716 8			Cylindrical Pin 6 h 8x16 IS 2393			4		
(7)	1106 401665 4			Bolt M 16x85 IS 1364			4		
16	321 357 00 82			Oil Slinger			2		
(18)	2618 3560 86 03			Spacer (On Rear Axle Housing to Outer Tapered Roller Bearing)			2		
(19)	2618 3560 65 01			Locking Ring (On Rear Axle Hsg. Tubes)			4		
(20)	2618 3560 82 02			Locking Plate (to Grooved Nuts)			2		
22	2574 3515 99 01			Adaptor			1		
—	2574 3315 01 02			Breather			1		
26	2574 3560 01 02			Assy. Rear Hub with Mounting Bolts (w/o Brg.)			2		
(27)	2618 4020 67 01			Hub Bolt Rear			32		
(28)	2618 3560 82 01			Oil Catcher (In Rear Brake Drum Hubs)			2		
—	2618 3510 86 01			Pressure Ring			2		
30	2618 3560 77 01			Oil Seal (To Rear Hubs Inner)		T04570	2		
(31)	2618 3560 86 01			Spacer Ring (To Inner Tapered Roller			2		



TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
33	2618 3560 31 03			Bearing in Rear Hubs)		H03220	2	000 981 01 05 J	 Between Spacer Tube Outer Bearing
36	000 981 41 05			Tapered Roller Bearing (80 x 140 x 35.25) (in Rear Hubs inner)		S64101	2	2573 3560 31 11	
—	2618 3560 83 02			Shim 0.05 mm Thick			AR		
—	2618 3560 83 03			Shim 0.10 mm Thick			AR		
—	2618 3560 83 10			Shim 0.15 mm Thick			AR		
—	2618 3560 83 04			Shim 0.20 mm Thick			AR		
—	2618 3560 83 11			Shim 0.25 mm Thick			AR		
—	2618 3560 83 05			Shim 0.30 mm Thick			AR		
—	2618 3560 83 07			Shim 1.00 mm Thick			AR		
—	2618 3560 83 08			Shim 1.5 mm Thick			AR		
—	2618 3560 83 06			Shim 0.5 mm Thick			AR		
—	2618 3560 86 07			Spacer Tube			2		
(38)	2573 4230 37 01			Brake Drum Rear			2		
—	2574 3560 86 01			Spacer (for Outer Oil Seal)			2		
—	000 097 67 47			Oil Seal (Outer)		P02630	2		
40	2574 3570 79 04			Rear Axle Shaft			2	2574 3570 79 05	
(41)	2576 3560 53 01			Gasket (Between Hubs and Covers)		B01530	2		

TABLE 35.1

REAR AXLE (SALISBURY TYPE)

GROUP 35

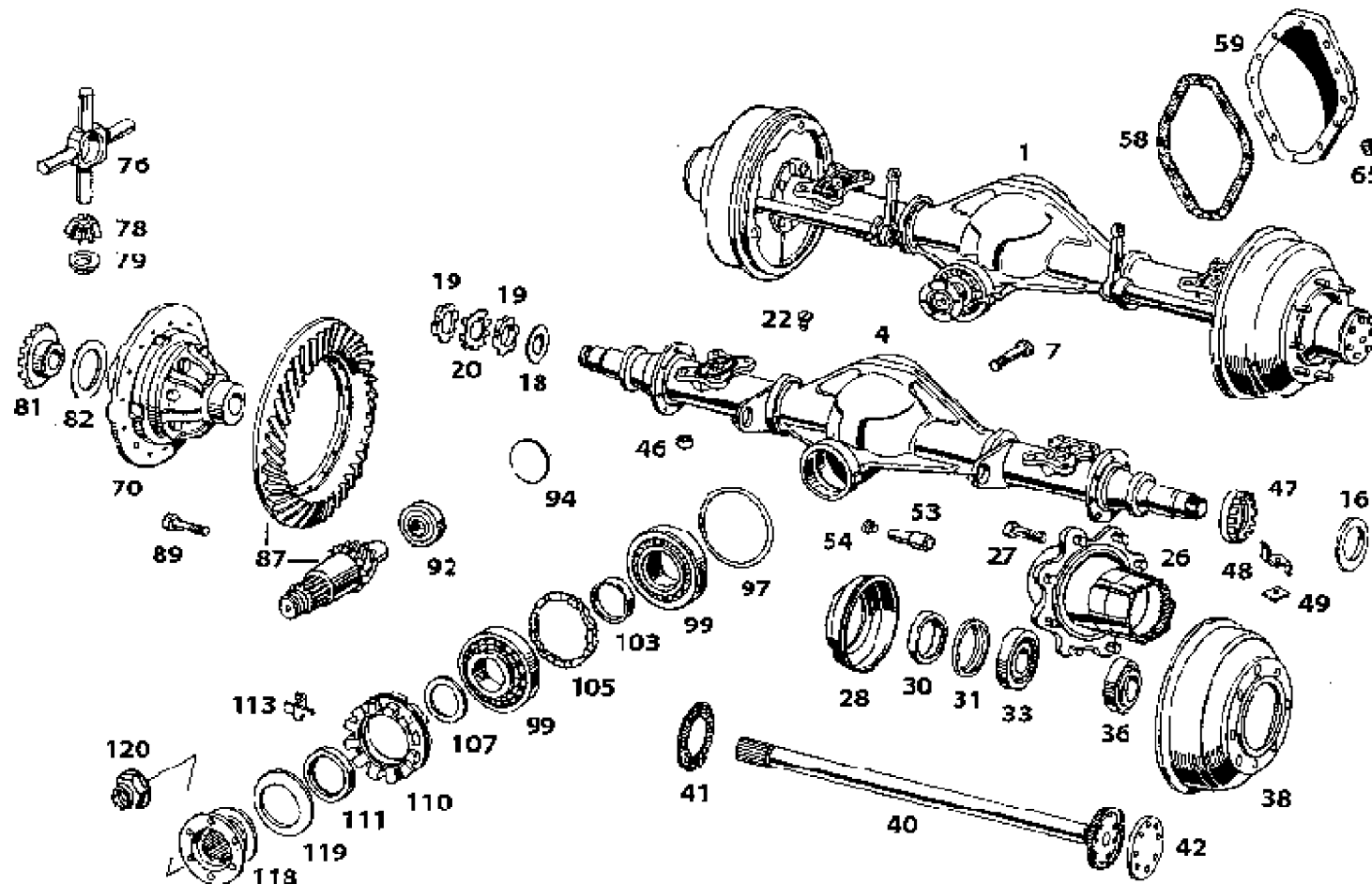


TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(42)	2576 3560 47 01			Cover (On Rear Axle Hubs)			2		
—	1132 399911 4			Screw M 8x18 IS 1364			12		
—	1252 069802 5			Spring Washer B 8 IS 3063			12		
46	2663 3510 72 07			Magnetic Drain Plug (In Rear Axle Housing Bottom, for Oil Drainage)			1		
47	321 353 00 25			Threaded Ring (to Differential Housing Bearings)			2		
48	312 353 11 73			Locking Plate (to Threaded Rings)			2		
49	312 994 12 01			Locking Plate			2		
—	1132 390812 7			Screw M 8x12 IS 1364 (to Locking Plates)			2		
53	322 353 00 76			Adjusting Screw (In Rear Axle Housing for Supporting Crown Wheel)			1		
54	322 353 00 49			Slider			1		
—	315 990 00 51			Lock Nut (to Adjusting Screw)			1		
—	322 351 01 71			Thrust Screw (On Left Hand Bearing Cap)			1		
—	1220 050140 1			Slotted Ring Nut M 14x1.5 TS 17418 (to Thrust Screw)			1		
58	322 351 00 80			Gasket (Between Rear Axle Hsg. & Cover)		P02470	1		
59	042 350 00 21 J			Cover (for Rear Axle Housing)			1		

TABLE 35.1

REAR AXLE (SALISBURY TYPE)

GROUP 35

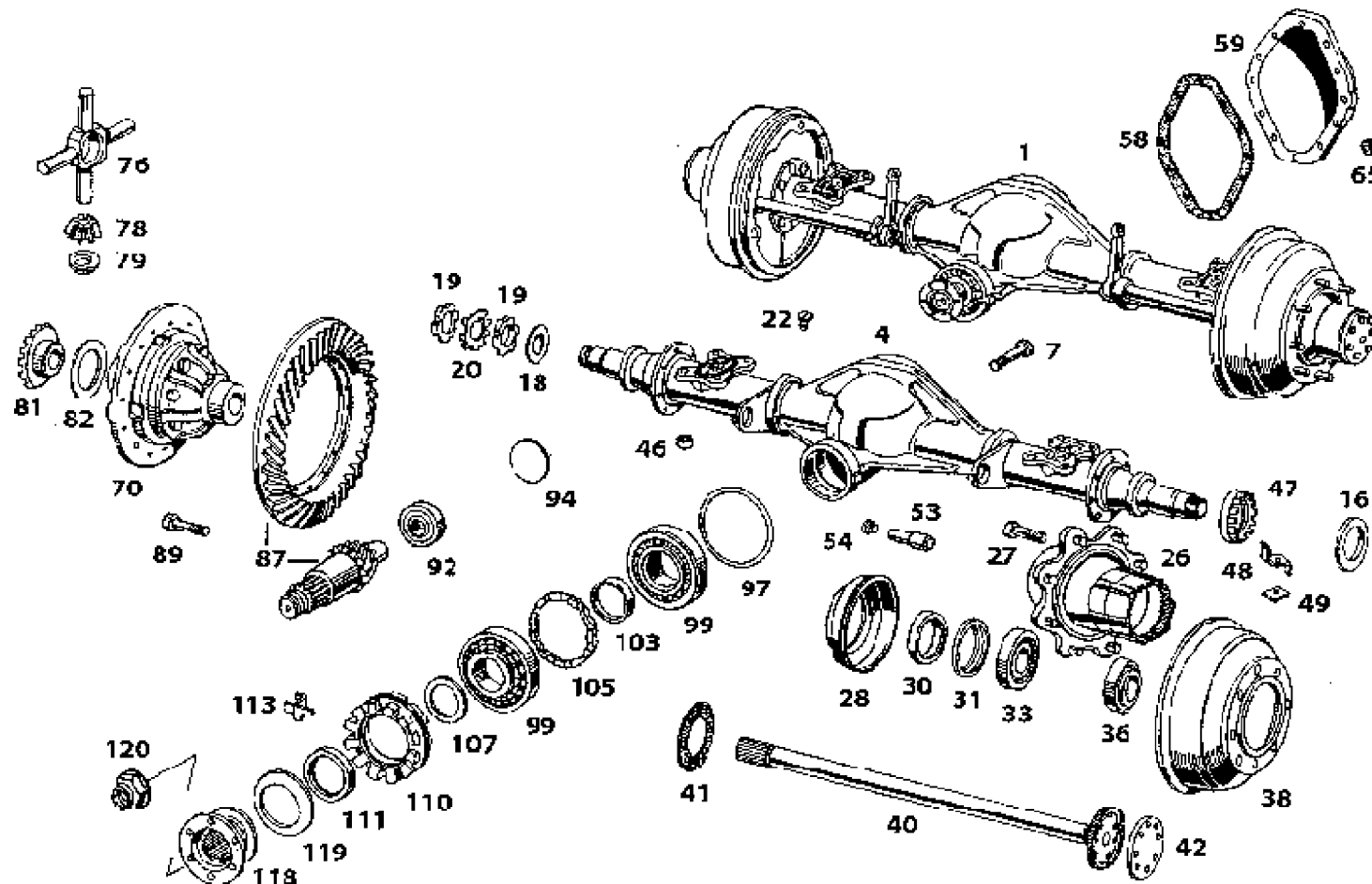


TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1252 060100 5			Spring Washer M 10 B IS 3063			12		
—	1132 399818 5			Screw M 10x18 IS 1364			12		
65	2663 3510 72 07			Threaded Plug (In Cover Oil Filling)			1		
				DIFFERENTIAL GEAR					
70	042 350 01 17 J			Differential Case with Spider Gears			1		
—	2574 3530 01 02			Differential Housing with Cover and Hex. Head Screws			1		
—	1134 251450 4			Collar Screw M 14x1.5x50 TS 17215			8		
76	321 353 02 20			Differential Spider			1		
78	2574 3530 54 02			Differential Spider Gear			4	2574 3530 54 08	
79	2574 3530 92 01			Spherical Washer (to Spider Gears)			4		
81	2574 3530 54 01			Rear Axle Shaft Gear			2	2574 3530 54 07	
82	321 353 00 62			Thrust Washer 1.95 mm Thick			2	321 353 01 62	
—	000 981 41 05			Tapered Roller Bearing (65x120x32.75)		A05760	2	2573 3560 31 11	
87	2668 3530 01 03			Crown Wheel with Drive Pinion (41:6)			1	2574 3530 01 15	
—	322 353 02 73			Locking Plate (to Crown Wheel to Differential Case)			8		
89	322 990 11 01			Screw (Crown Wheel to Differential Case)			16		
92	2573 3530 31 09			Cylindrical Roller Bearing (35x80x23)		N02430	1	000 981 96 01	
94	322 994 01 37			Locking Wire			1		

TABLE 35.1

REAR AXLE (SALISBURY TYPE)

GROUP 35

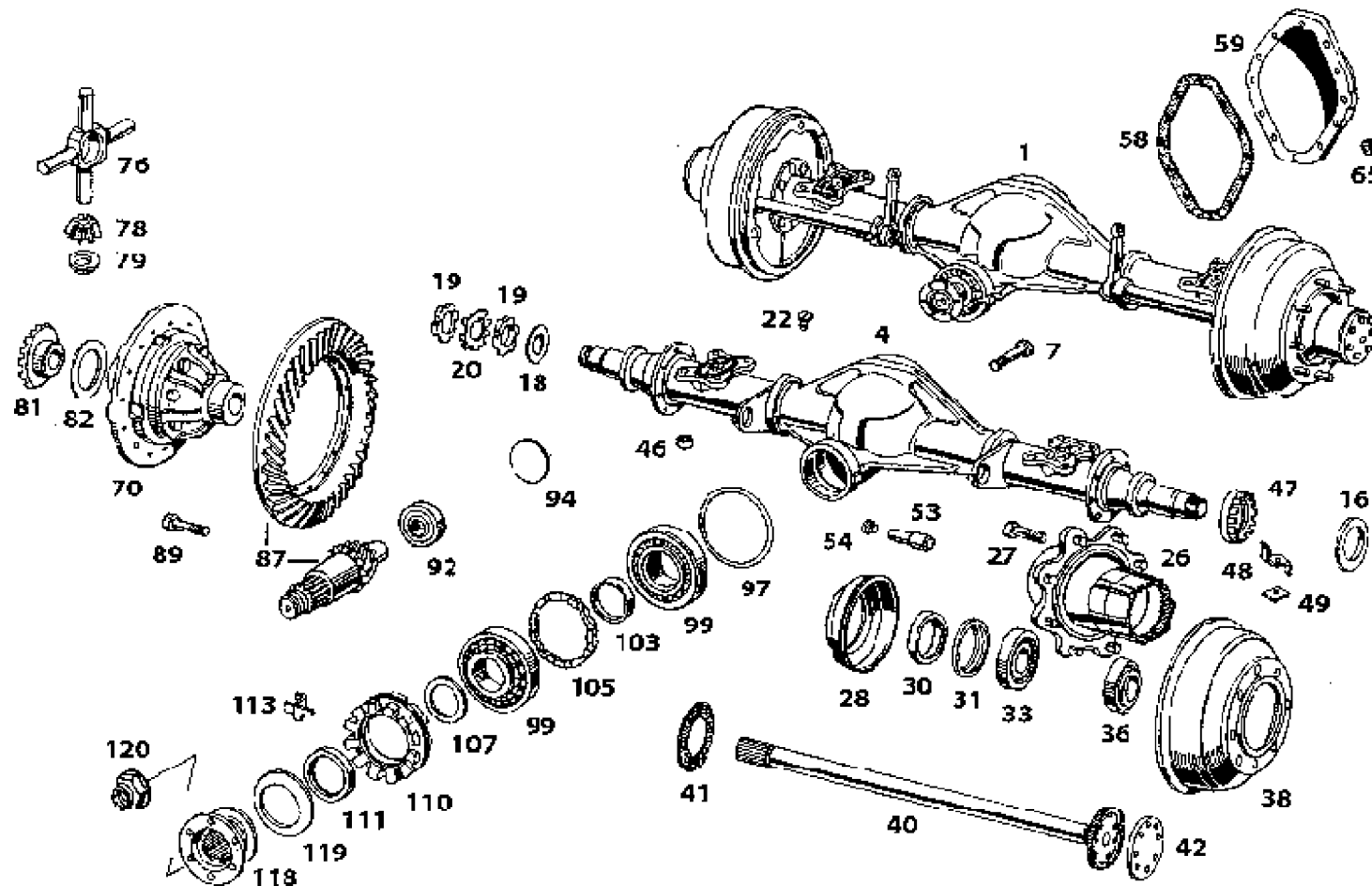


TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
97	2060 3531 83 06			Shim 0.10 mm Thick			AR		
97	2060 3531 83 08			Shim 0.20 mm Thick			AR		
97	2060 3531 83 09			Shim 0.50 mm Thick			AR		
97	2060 3531 83 07			Shim 0.15 mm Thick			AR		
97	2060 3531 83 10			Shim 1.50 mm Thick			AR		
99	2060 3501 30 01			Tapered Roller Bearing (60x135x33.44)		S64101	2	2573 3530 31 08	
103	322 353 00 51			Spacer Ring			1		
105	322 353 01 52			Spacer Ring 10.28 mm Thick			1		
105	322 353 02 52			Spacer Ring 10.30 mm Thick			1		
105	322 353 03 52			Spacer Ring 10.32 mm Thick			1		
105	322 353 04 52			Spacer Ring 10.34 mm Thick			1		
105	322 353 05 52			Spacer Ring 10.36 mm Thick			1		
105	322 353 06 52			Spacer Ring 10.38 mm Thick			1		
105	322 353 07 52			Spacer Ring 10.40 mm Thick			1		
105	322 353 08 52			Spacer Ring 10.42 mm Thick			1		
105	322 353 09 52			Spacer Ring 10.44 mm Thick			1		
105	322 353 10 52			Spacer Ring 10.46 mm Thick			1		
105	322 353 11 52			Spacer Ring 10.48 mm Thick			1		
105	322 353 12 52			Spacer Ring 10.50 mm Thick			1		
105	322 353 13 52			Spacer Ring 10.10 mm Thick			1		

TABLE 35.1

REAR AXLE (SALISBURY TYPE)

GROUP 35

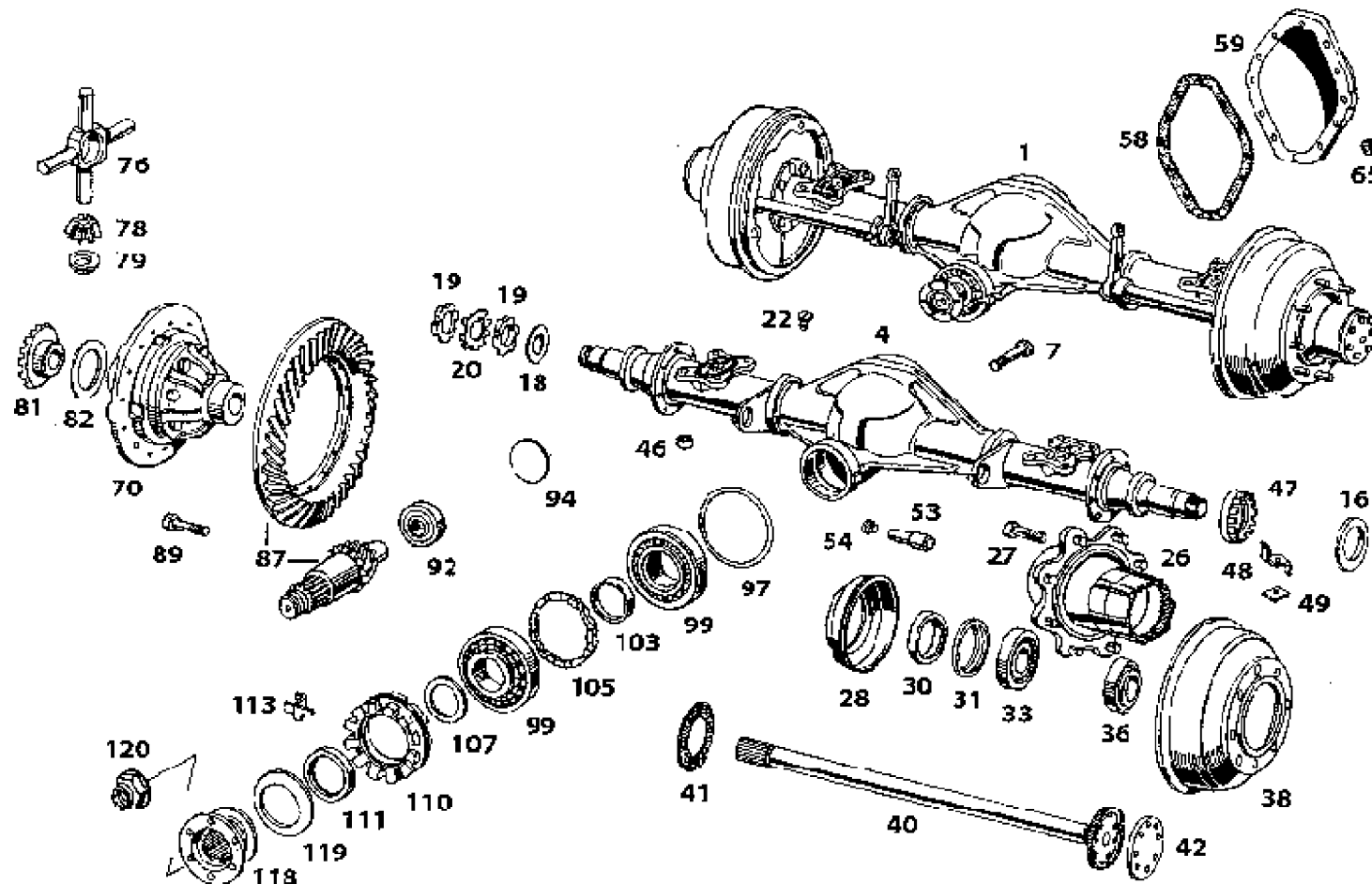


TABLE 35.1
REAR AXLE (SALISBURY TYPE)
GROUP 35

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
105	322 353 14 52			Spacer Ring 10.12 mm Thick			1		For Selection
105	322 353 15 52			Spacer Ring 10.14 mm Thick			1		
105	322 353 16 52			Spacer Ring 10.16 mm Thick			1		
105	322 353 17 52			Spacer Ring 10.18 mm Thick			1		
105	322 353 18 52			Spacer Ring 10.20 mm Thick			1		
105	322 353 19 52			Spacer Ring 10.22 mm Thick			1		
105	322 353 20 52			Spacer Ring 10.24 mm Thick			1		
105	322 353 21 52			Spacer Ring 10.26 mm Thick			1		
107	2573 3530 86 02			Spacer			1		
110	327 353 10 25			Threaded Ring (Drive Pinion to Rear Axle Housing)			1		
111	2668 3530 77 03			Oil Seal (to Pinion)		F00651	1		
113	322 353 00 73			Locking Plate (for Locking Threaded Ring on Pinion End)			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
—	1132 399619 1			Screw M 8x12 IS 1364			1		
118	327 350 02 45			Coupling Flange (To Drive Pinion)			1		
119	327 353 02 91			Dust Cover			1		
120	042 353 01 72 J			Nut (Coupling Flange on Drive Pinion)			1		

TABLE 40.1

WHEEL

GROUP 40

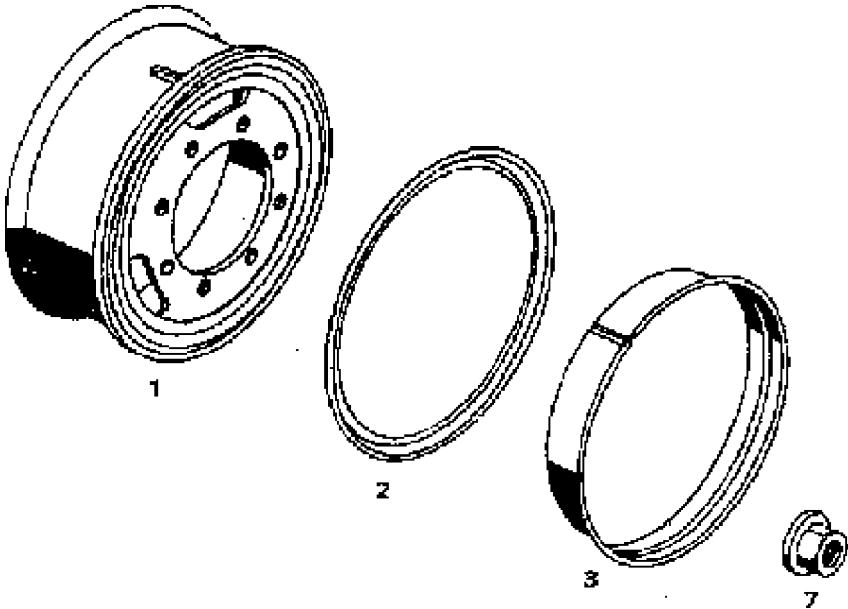


TABLE 40.1

WHEEL

GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2574 4010 01 21			WHEEL					
2	000 401 00 06 J			Disc Wheels 7.00x20		W01030	7	2574 4010 01 32	
3	000 401 00 07 J			Side Ring			7		
7	2574 4010 01 22			Lock Ring			7		
—				Wheel Nut			32		
—				Flap (7x20 - For Rim)			—		
—				(9x20 - For Tyres)			—		
—				ITTAC 78A			—		
—				Tube Inner Pneumatic			—		
—				9.00x20, Valve 127G,			—		
—				Singale Bend			—		
—				Tyre Pneumatic 9.00 x 20			—		
—				— 12 Ply (Modi Continental)			—		

} Not Serviced

TABLE 40.2

SPARE WHEEL CARRIER (WINCH TYPE)

GROUP 40

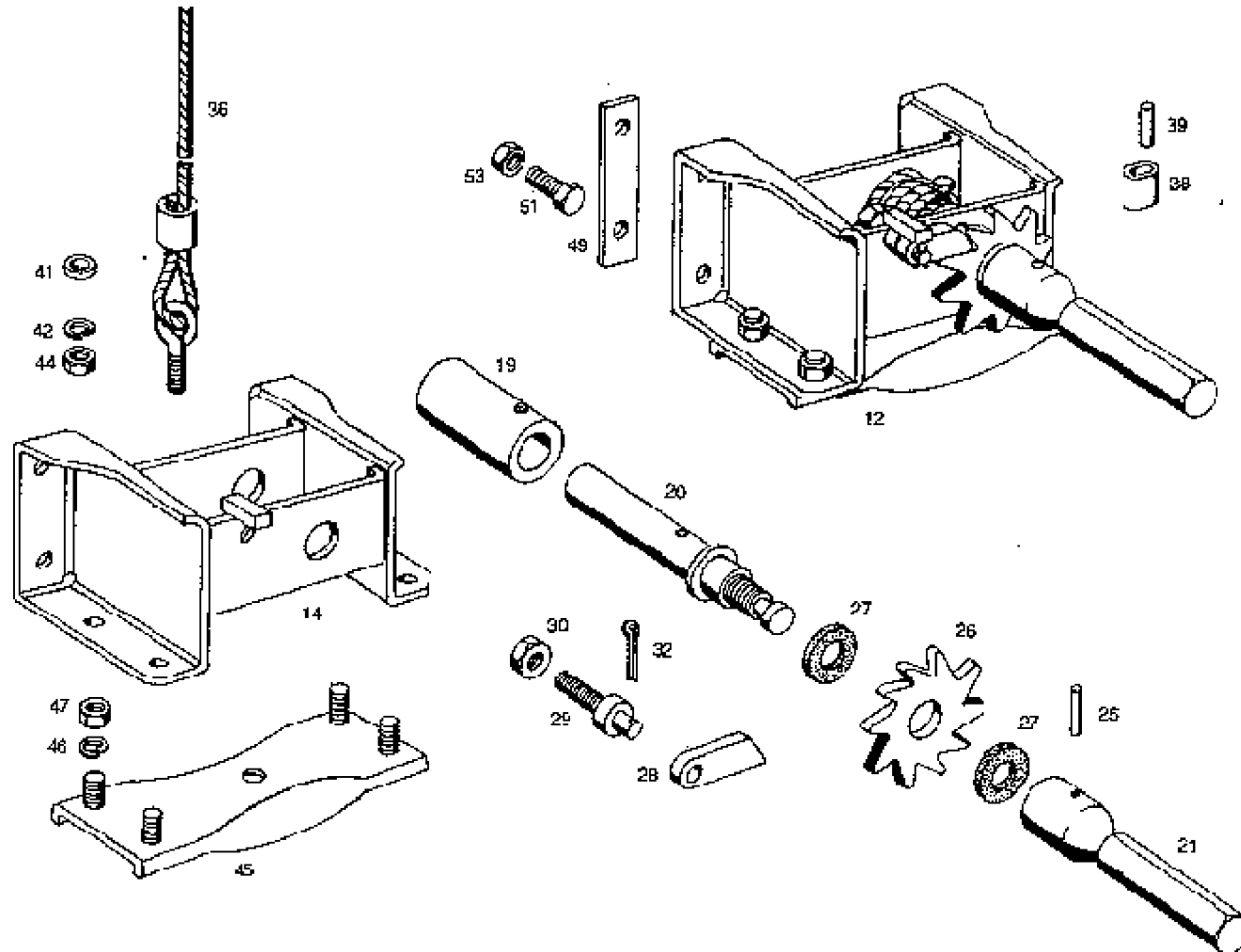


TABLE 40.2
SPARE WHEEL CARRIER (WINCH TYPE)
GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				SPARE WHEEL CARRIER (WINCH TYPE)					
12	2573 4030 01 17			Assy. Spare Wheel Carrier			1		
14	2573 4030 01 04			Assy. Bracket			1		
19	2573 4030 84 01			Sleeve			1		
20	2573 4030 01 11			Shaft Assy.			1		
(21)	2573 4030 01 13			Handle / Shaft Assy.			1		
25	1310 210428 0			Notched Pin 4x28 TS 17612 (for Fixing the Shaft)			1		
26	2576 4030 71 08			Ratchet Wheel			1		
27	2573 4030 63 01			Friction Pad			2		
—	1415 050450 4			Disc Spring A 45			1		
28	2576 4030 71 09			Ratchet Arm			1		
29	2573 4030 67 05			Pin			1		
30	1205 150080 4			Nut M 8 IS 1364			2		
—	1248 060090 6			Black Washer B 9 IS 2016 St.			1		
32	1315 060614 9			Split Pin 2x14 IS 549 St.			1		
36	2573 4030 01 06			Wire Rope Assy.			1		
—	1132 390628 1			Screw M 6x28 IS 1364 (for Fixing the Wire Rope)			1		
38	2573 4030 99 03			Ferrule			1		

TABLE 40.2

SPARE WHEEL CARRIER (WINCH TYPE)

GROUP 40

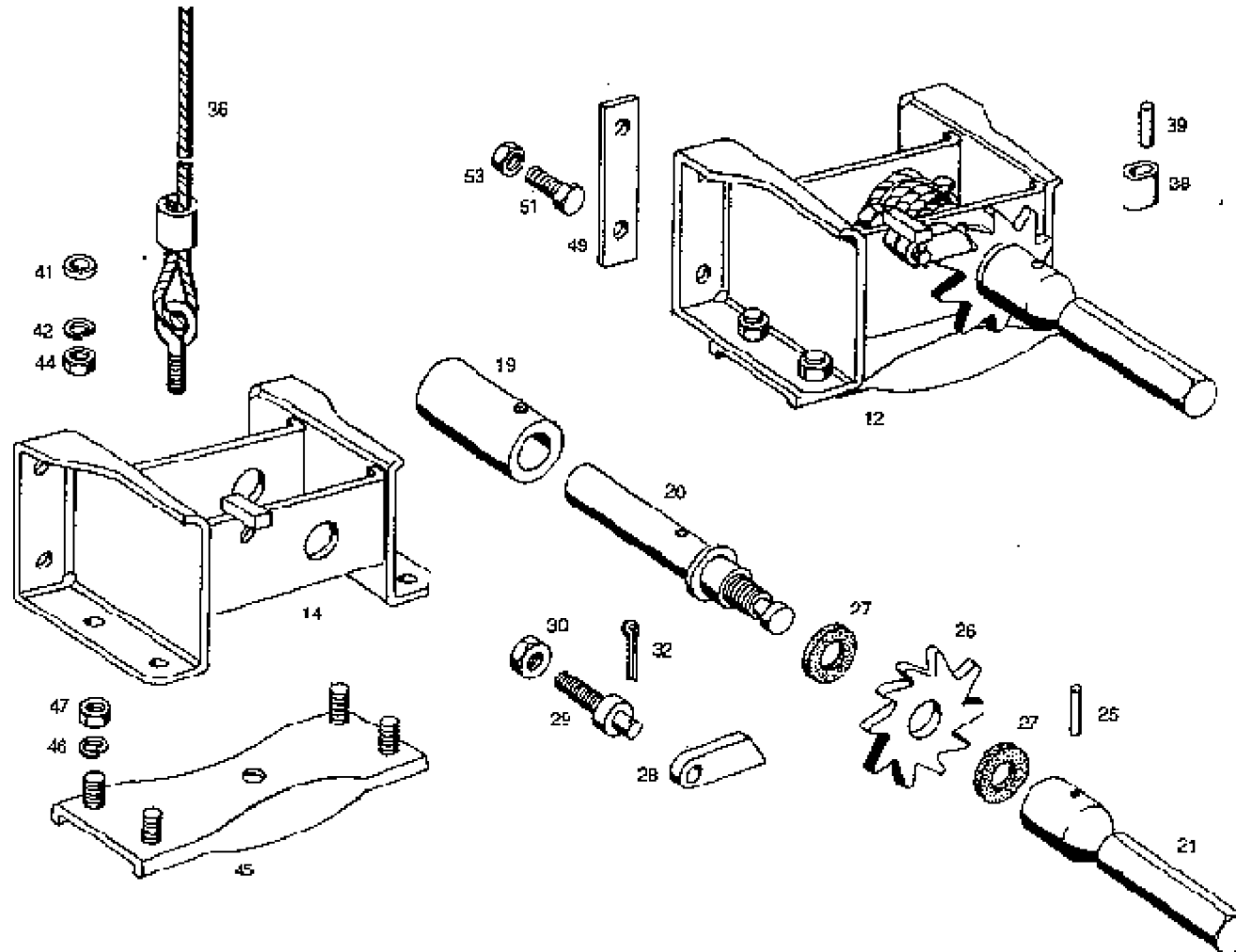


TABLE 40.2

SPARE WHEEL CARRIER (WINCH TYPE)

GROUP 40

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
39	2573 4030 67 03			Soft Wire (M.S. 4 mm Dia.x25 Annealed)			1		
—	042 312 00 76 J			Special Washer			1		
41	1265 060084 1			Washer A 8.4 IS 5370 St.			1		
42	1252 060080 7			Spring Washer M 8 B IS 3063			1		
44	1205 150080 4			Nut M 8 IS 1364			1		
45	2573 4030 01 04			Assy. Holding Bracket			1		
46	1252 060180 3			Spring Washer N 18 IS 3063			4		
47	1205 150180 1			Nut M 18 IS 1364			4		
49	2573 4030 71 03			Reinforcement			2		
51	1132 391435 6			Screw M 14x35 IS 1364			4		
53	1205 150140 1			Nut M 14 IS 1364			4		
—	1246 050150 2			Bright Washer IS 2016			2		
—	1214 050140 7			Nyloc Nut M 14 TS 17436			4		
—	3501 190027 3			Tubular Spanner SE 27 IS 2030 (for Spare Wheel Carrier)			1		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

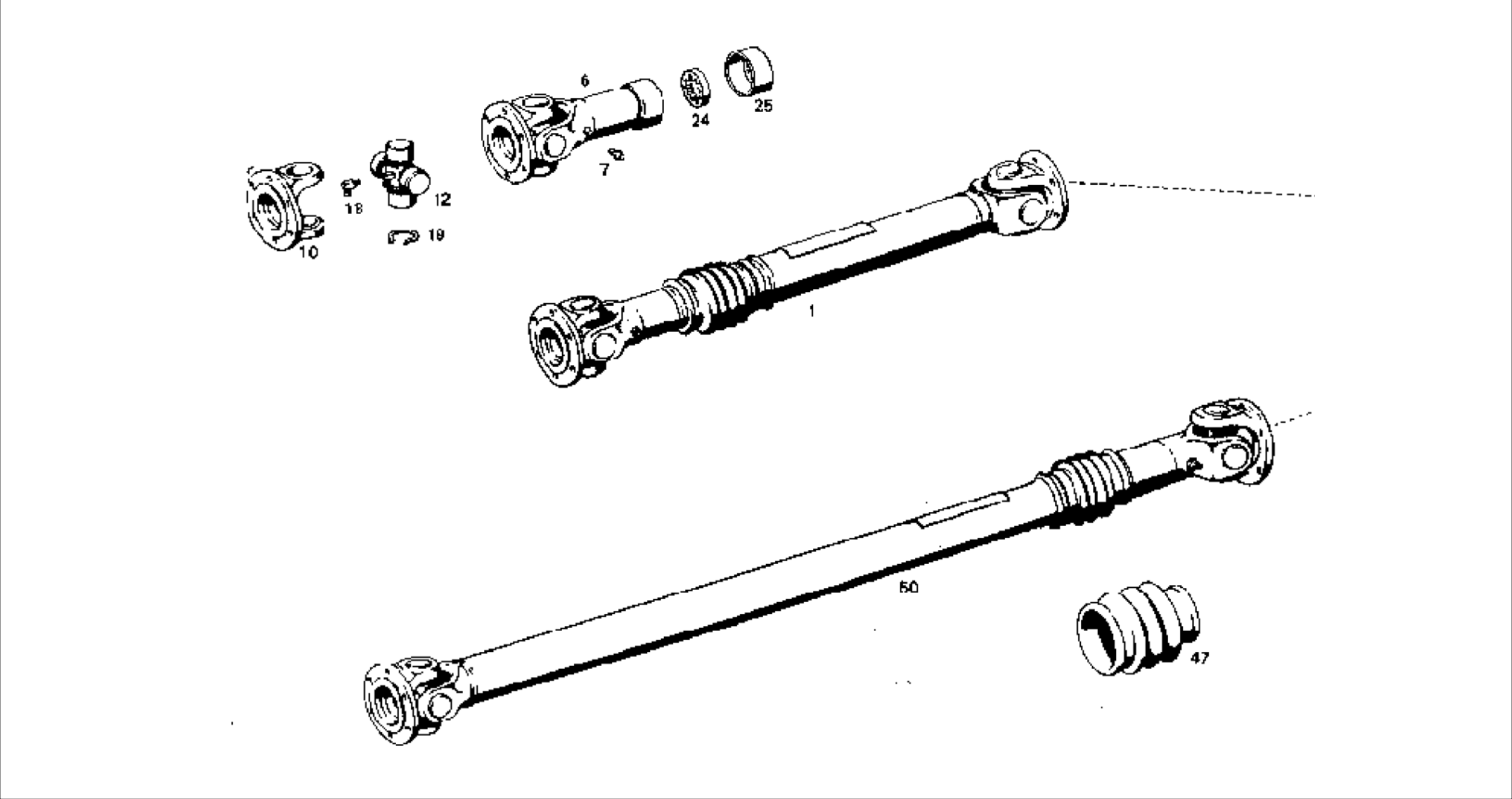


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2574 4115 01 93			PROPELLER SHAFT Assy. Propeller Shaft, Front (Main Transmission to Aux. Gear Box)			1		
6	2573 4112 01 09			Universal Joint Yoke, Long Fork			1		
7	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
10	312 411 11 11			Joint Piece			2		
12	8854 4101 12 10			Cross Assy. Consisting of : 322 411 03 31 Crss 322 410 01 42 Assy Bearing Cup 312 411 12 33 Closing Ringh 1717 200100 9 Grease Nipple AM 10x1 1208 099607 0 Lock Nut M8x1			1 1 4 4 1 1	012 410 00 31 J	
18	2574 4110 99 02			Grease Nipple			2		
—	1208 099607 0			Nut Lock M 8x1 IS 13724			2		
19	2060 4111 87 02			Snap Ring 2.60 mm Thick			AR		} For Selection
—	2060 4111 87 03			Snap Ring 2.65 mm Thick			AR		
—	2060 4111 87 05			Snap Ring 2.75 mm Thick			AR		
24	322 411 00 80			Packing Ring			1		
—	2575 4110 51 01			Universal Joint Short Fork			1		
—	2576 4111 82 03			End Ring			2		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

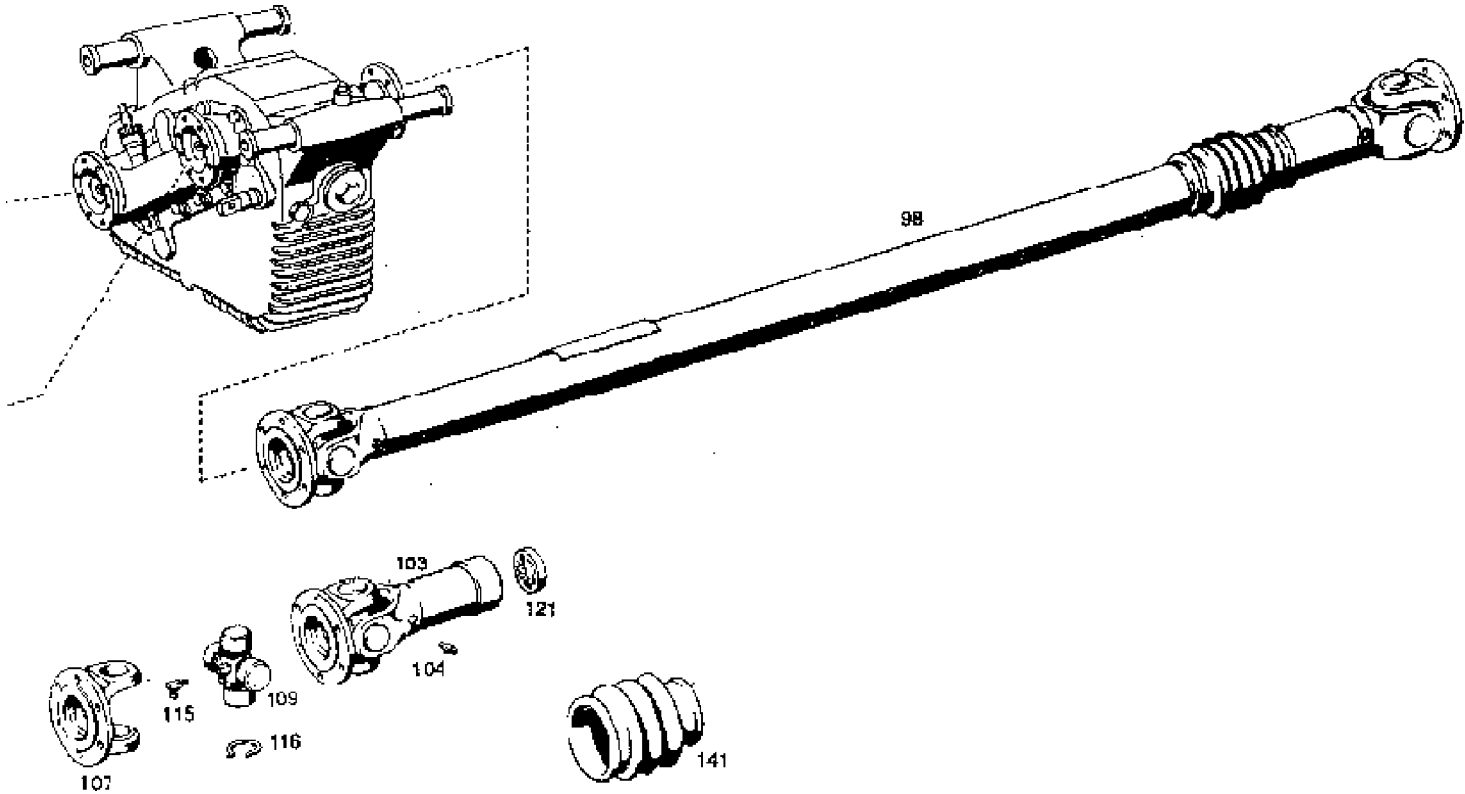


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2576 4111 51 10			Flange Yoke			1		
—	2576 4111 51 08			Cross			1		
25	312 411 15 58			Grease Retainer			1		
47	2573 4110 01 06			Protective Cap			1		
—	328 411 00 51			Ring			2		
—	1428 050070 5			Hose Clamp 70 IS 4762			1		
—	1428 050090 0			Hose Clamp 90 IS 4762			1		
—	2576 4111 32 01			Bolt			12		
—	2505 2640 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 13722			12		
—	2576 4111 32 01			Fitting Screw			12		
—	2576 4111 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 13722			12		
				Propeller Shaft to Gear Box and Aux. Gear Box					
				Propeller Shaft Front to Aux. Gear Box and Front Axle					
				PROPELLER SHAFT FRONT					
				(AUXILLARY GEAR BOX TO FRONT AXLE)					
50	2574 4115 01 77			Assy. Propeller Shaft			1		
—	2576 4112 01 21			Universal Joint, Long Fork			1		
—	2576 4111 51 10			Flange Yoke			1		
—	1717 060100 9			Grease Nipple AM 10x1 IS 4009			1		
—	2576 4112 51 01			End Piece Rear			2		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

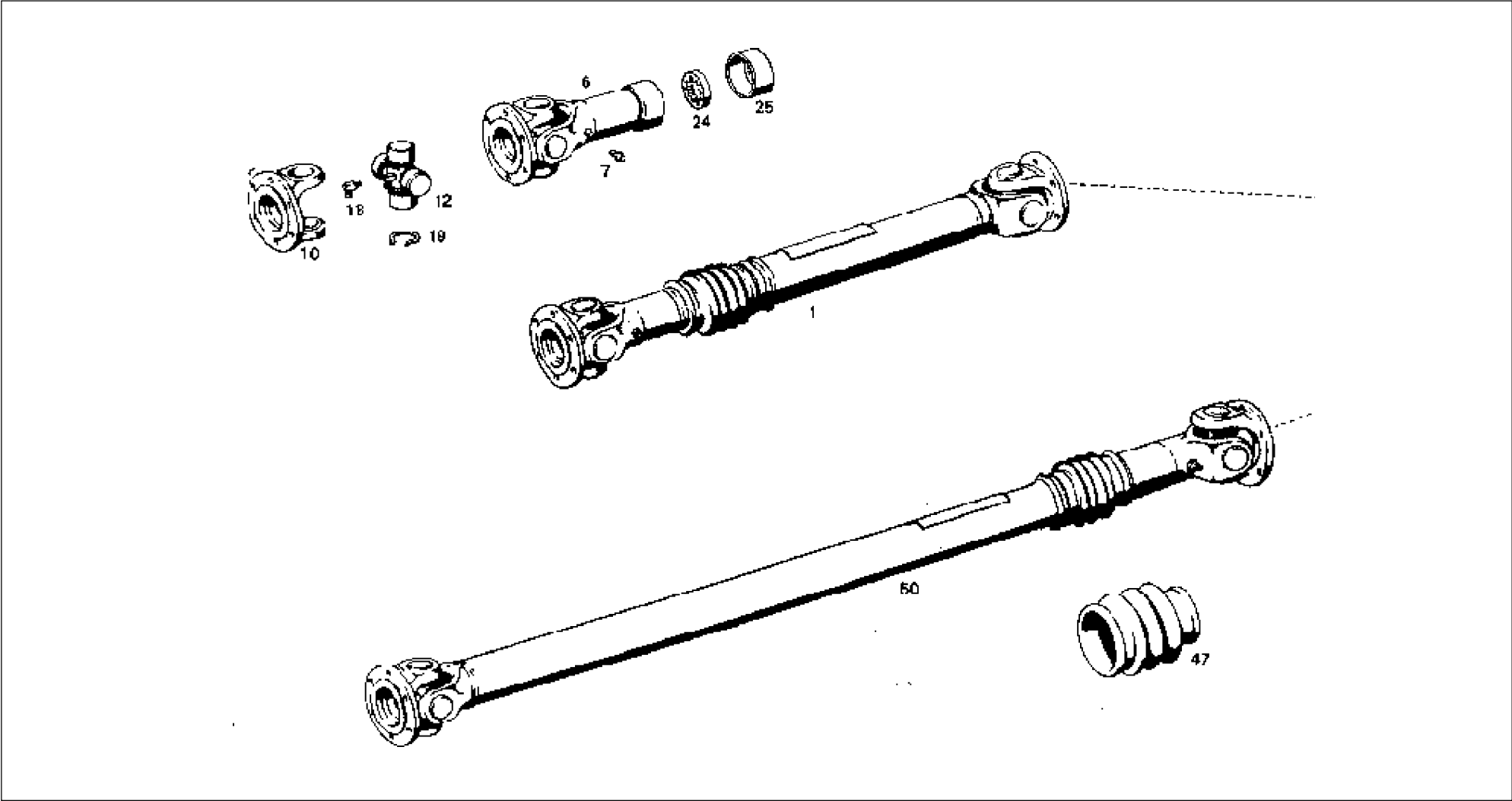


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2576 4111 51 09			Universal Joint Short Fork			1		
—	2576 4111 51 10			Flange Yoke			1		
—	8854 4121 16 12			Cross Assy. Consisting of :			1		
				2576 4111 51 08 Cross			1		
				2576 4111 01 31 Assy. Bearing Cup			4		
				2576 4111 82 03 Closing Ring			4		
				1717 200100 9 Grease Nipple			1		
				1208 090080 3 Lock Nut			1		
—	1717 200100 9			Grease Nipple AM 10x1 IS 4009			2		
—	1208 090080 3			Nut Lock M 8x1 IS 13724			2		
—	2576 4111 82 03			End Ring			4		
—	2576 4111 43 09			Snap Ring 2.978 mm Thick			AR		
—	2576 4111 43 10			Snap Ring 3.000 mm Thick			AR		
—	2576 4111 43 11			Snap Ring 3.025 mm Thick			AR		
—	2576 4111 43 12			Snap Ring 3.050 mm Thick			AR		
—	2576 4111 82 03			Packing Ring			1		
				PROPELLER SHAFT REAR					
				(AUXILLARY GEAR BOX TO REAR AXLE)					
98	2574 4115 01 85			Assy. Propeller Shaft			1		
103	2576 4112 01 21			Universal Joint Long Fork			1		

} For Selection

TABLE 41.1

PROPELLER SHAFT

GROUP 41

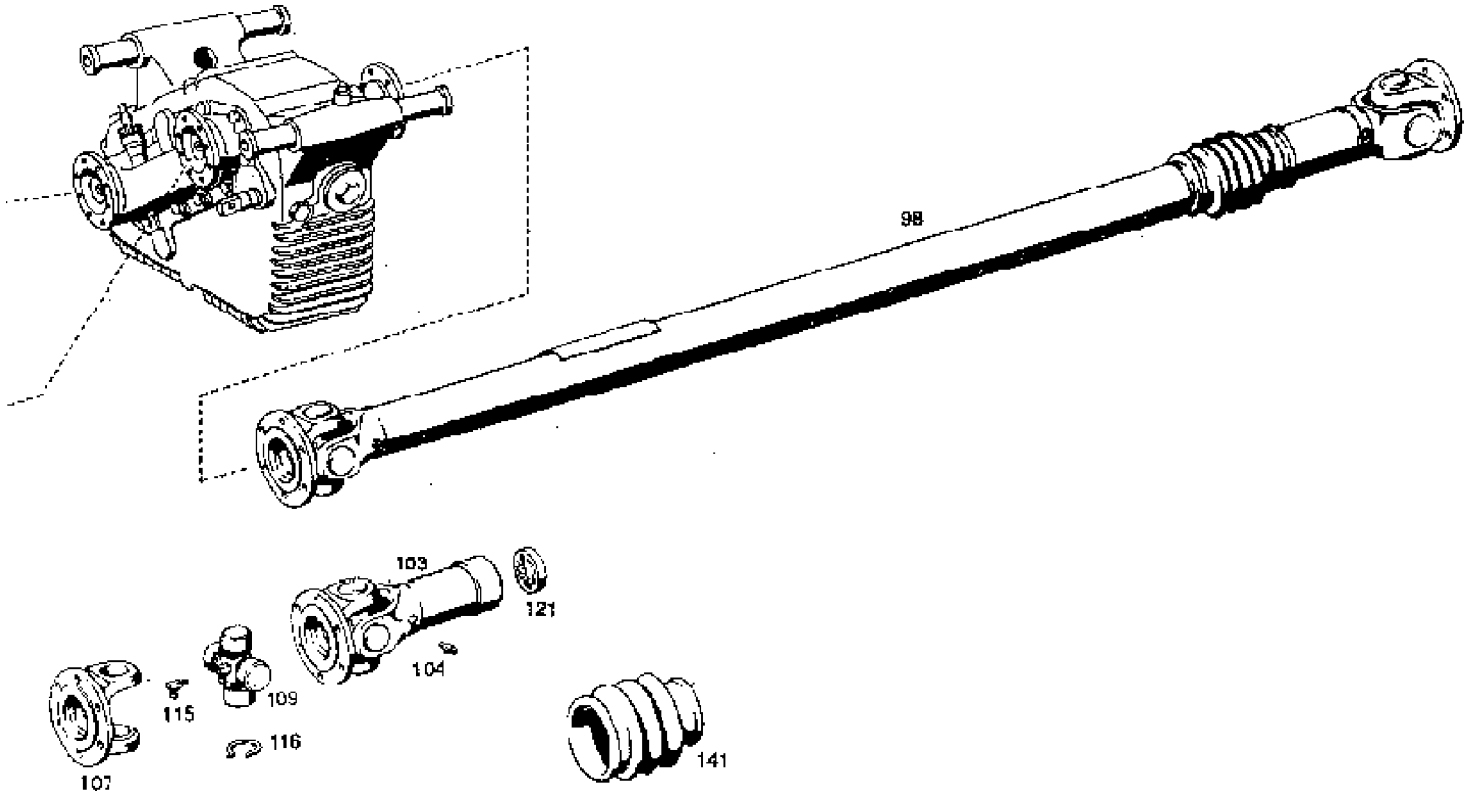


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
104	1717 200100 9			Grease Nipple AM 10x1 IS 4009			1		
—	2576 4111 51 09			Universal Joint Short Fork			1		
—	2576 4112 51 01			End Piece Rear			1		
—	8854 4121 16 12			Cross Assy. Consisting of :			1		
				2576 4111 51 08 Cross			1		
				2576 4111 01 31 Assy. Bearing Cup			4		
				2576 4111 82 03 Closing Ring			4		
				1717 200100 9 Grease Nipple AM 10x1			1		
				1208 090080 3 Lock Nut			1		
107	2576 4111 51 10			Flange Yoke			2		
109	2576 4111 51 08			Cross			4		
115	1717 200100 9			Grease Nipple AM 10x1			2		
—	1208 099607 0			Nut M 8x1 IS 13724			2		
116	2576 4111 43 09			Snap Ring 2.975 mm Thick			AR		} For Selection
—	2576 4111 43 10			Snap Ring 3.000 mm Thick			AR		
—	2576 4111 43 11			Snap Ring 3.025 mm Thick			AR		
—	2576 4111 43 12			Snap Ring 3.050 mm Thick			AR		
121	2576 4111 82 03			Packing Ring / End Ring			1		
141	2600 4112 01 04			Assy. Boot			1		
—	2576 4112 99 02			Ring			2		

TABLE 41.1

PROPELLER SHAFT

GROUP 41

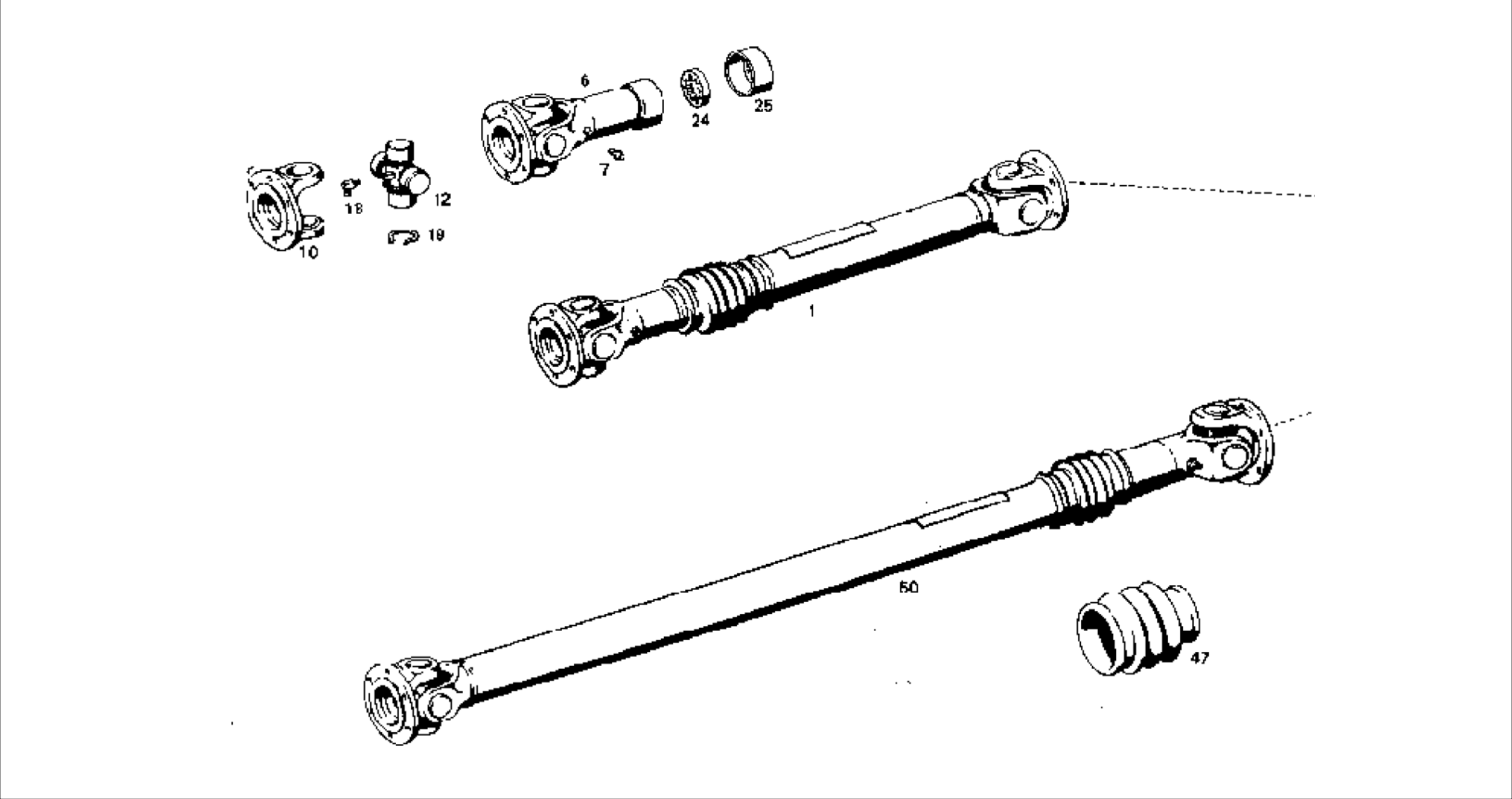


TABLE 41.1

PROPELLER SHAFT

GROUP 41

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1428 050080 2			Hose Clamp 80 IS 4762			1		
—	1428 050100 1			Hose Clamp 100 IS 4762			1		
—	2576 4111 32 01			Bolt			12		
—	2505 2640 61 01			Lock Plate			6		
—	1205 169603 2			Nut M 10x1 IS 73722			12		
				} Propeller Shaft Rear to Aux. Gear Box and Rear Axle					

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

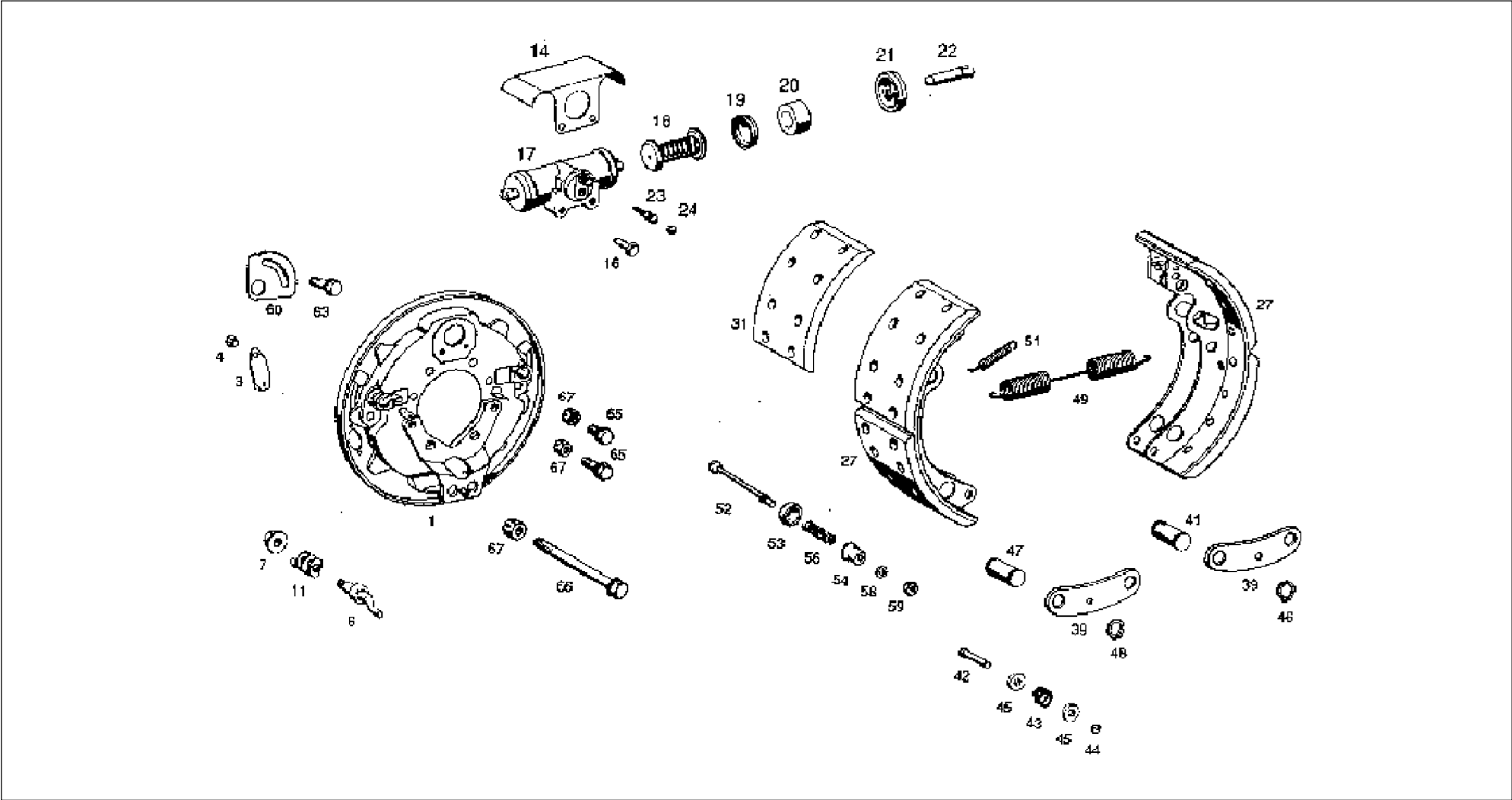


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FRONT WHEEL BRAKE					
1	2573 4211 01 13			Anchor Plate (LH)			1		} Not Serviced Loose Order Under Assy. Part No. Only
—	2573 4211 01 14			Anchor Plate (RH)			1		
3	312 421 10 68			Cover Plate			4		
4	312 990 00 96			Rivet			4		
—	2573 4211 71 01			Brake Support			2		
6	2573 4210 01 03			Assy. Adj. Eccentric			4		
7	1205 169905 8			Nut M 14x1.5 IS 13722			4		
—	2573 4210 84 01			Sleeve			4	2573 4210 84 02	
—	312 421 10 73			Lock			4		
11	312 993 49 01			Thrust Spring			4		
—	1310 060620 2			Groove Pin 5x20 IS 7383			4	1310 210520 1	
14	2575 4210 82 02			Heat Shield			2		
—	1252 069805 0			Spring Washer B10 IS 3063			4		
16	1132 399603 4			Screw M 10x22 IS 1364			4		
17	2575 4212 01 01			Assy. Wheel Cylinder (BI) (44 mm Dia. with Circlip)		B06400	2	2575 4212 01 04	
18	2573 4212 01 03			Pressure Spring with Retainer			2		for 2575 4212 01 01
19	000 423 00 86 J			Piston Cup			2		for 2575 4212 01 01
20	2573 4212 66 01			Piston			2		for 2575 4212 01 01

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

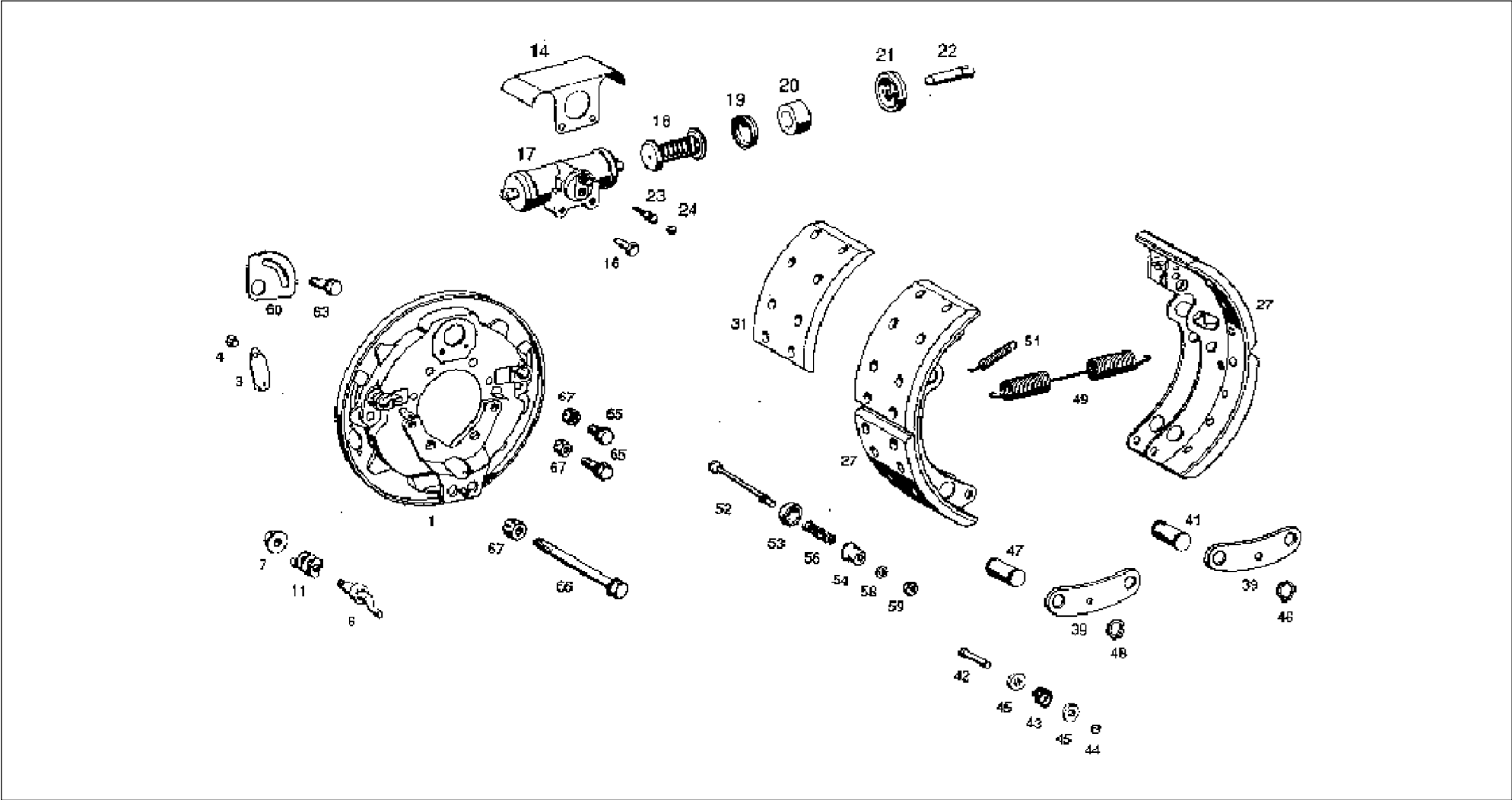


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
21	2575 4212 77 01			Boot			2		for 2575 4212 01 01
22	2573 4212 66 02			Slotted Pin			2		for 2575 4212 01 01
23	000 423 00 69 J			Bleeder Screw with Dust Cap			2		for 2575 4212 01 01
24	2573 4212 77 02			Dust Cap			2		for 2575 4212 01 01
—	2575 4212 43 01			Circlip			2		for 2575 4212 01 01
—	2575 4212 01 02			Repair Kit (for Wheel Cylinder)			1		for 2575 4212 01 01
—				Consisting of :					
—				Piston Cup 000 423 00 86 J			2		
—				Boot 2575 4212 77 01			2		
27	2573 4213 01 16			Assy. Brake Shoe with Lining (STD)			4		
—	2573 4213 01 17			Assy. Brake Shoe with Lining R/S I			4		
—	2573 4213 01 18			Assy. Brake Shoe with Lining R/S II			4		
31	2573 4213 63 54			Brake Lining STD			8		
—	2573 4213 63 53			Brake Lining R/S I			8		
—	2573 4213 63 52			Brake Lining R/S II			8		
—	1344 250812 1			Rivet C 8x12 St. TS 17503			64	012 990 00 95 J	
39	2574 4210 60 01			Link Brake Shoe			8		
41	2573 4210 67 13			Pin			4		
42	2576 4210 67 14			Spring Pin			4		
43	2573 4210 87 01			Thrust Spring			4		
44	312 421 10 73			Lock			4		

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

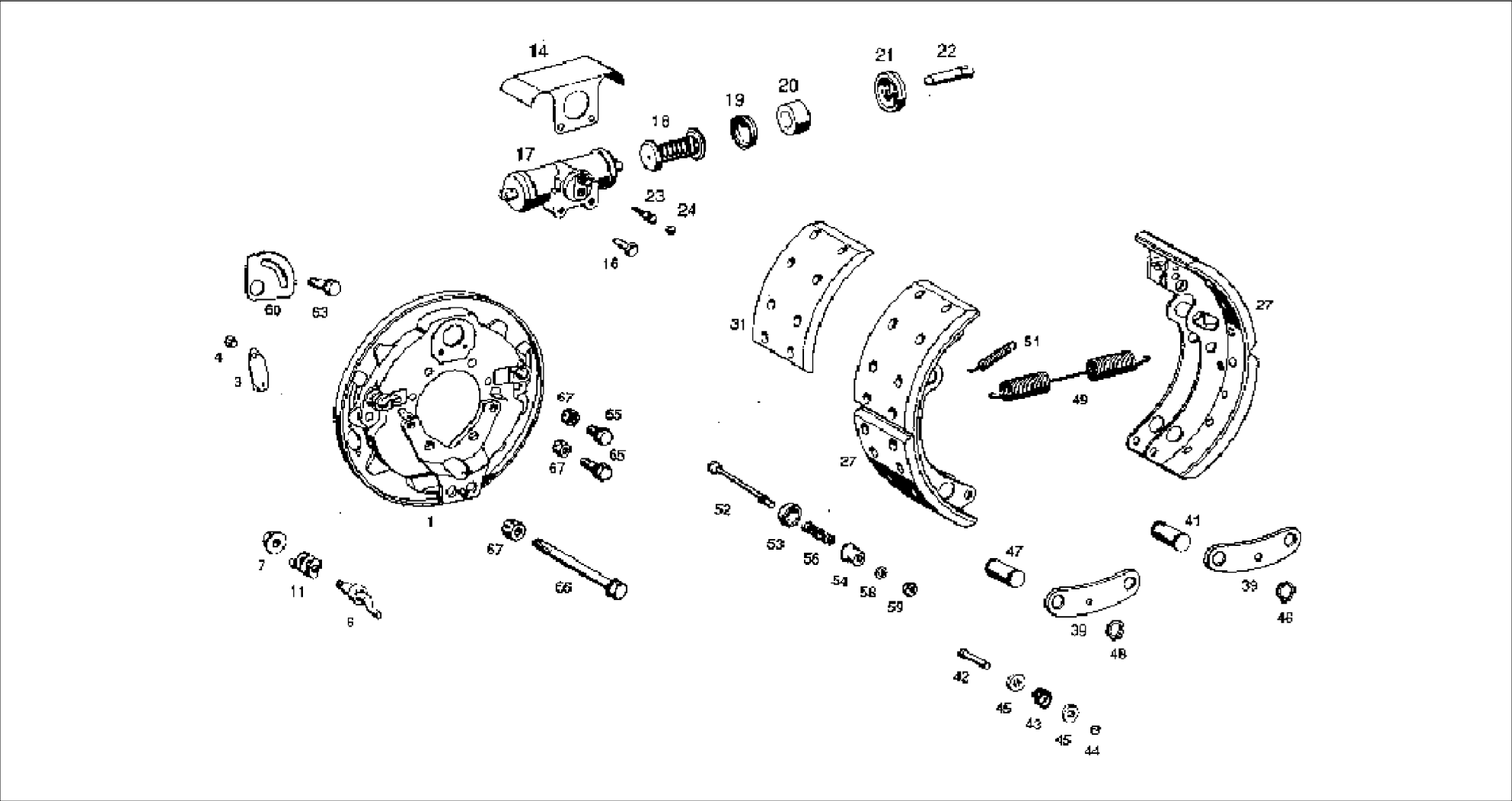


TABLE 42.1
FRONT WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
45	2574 4210 86 01			Spacer			8		
46	1455 050250 1			Circlip A 25x2 IS 3075			8		
47	2574 4210 67 01			Pin			4		
48	1455 050250 1			Circlip A 25x2 IS 3075			8		
49	2576 4210 87 03			Return Spring			2	2576 4210 87 04	
51	312 421 11 92			Return Spring (Short)			2		
52	2573 4210 67 06			Pivot Pin			4		
53	1265 060105 8			Washer A 10.5 IS 5370			AR		
54	2575 4210 01 03			Assy. Cup			4		
—	1265 060105 8			Washer A 10.5 IS 5370			4		
56	312 993 38 01			Thrust Spring			4		
—	312 423 11 89			Spring Seat			4		
58	1252 069802 5			Spring Washer B 8 IS 3063			4		
59	1205 159802 2			Nut M 8 IS 1364			4		
60	2576 4210 82 05			Locking Plate			4		
—	1246 050105 7			Bright Washer 10.5 IS 2016			4		
—	1252 069805 0			Spring Washer B 10 IS 3063			4		
63	1132 399817 7			Screw M 10x20 IS 1364			4		
—	2573 4210 82 01			Oil Baffle			4		
65	1132 409909 5			Screw M 12x1.5x30 TS 17140			4		

TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

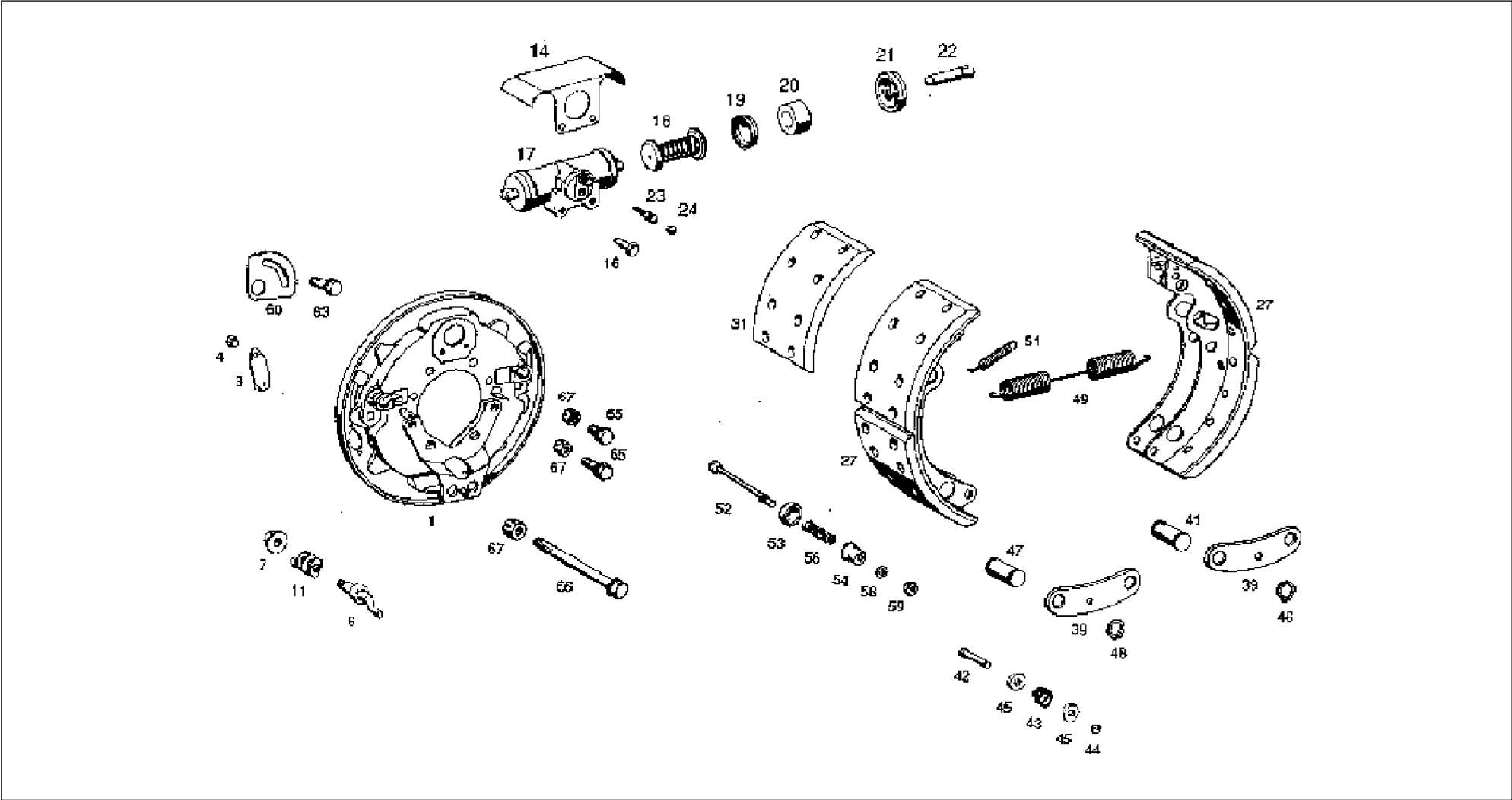


TABLE 42.1

FRONT WHEEL BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
66	2573 4210 32 01			Bolt			4		
67	1210 209602 7			Castle Nut M 12x1.5 TS 17410			8		
—	1315 060822 2			Split Pin 3.2x22 IS 549			8		
—	2573 4210 80 01			Collared Pin			4		
—	1210 209604 3			Castle Nut M 16x1.5 IS 2232			4		
—	1315 060936 9			Split Pin 4x32 IS 549			4		

Front Axle Brake
to Stub Axle

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

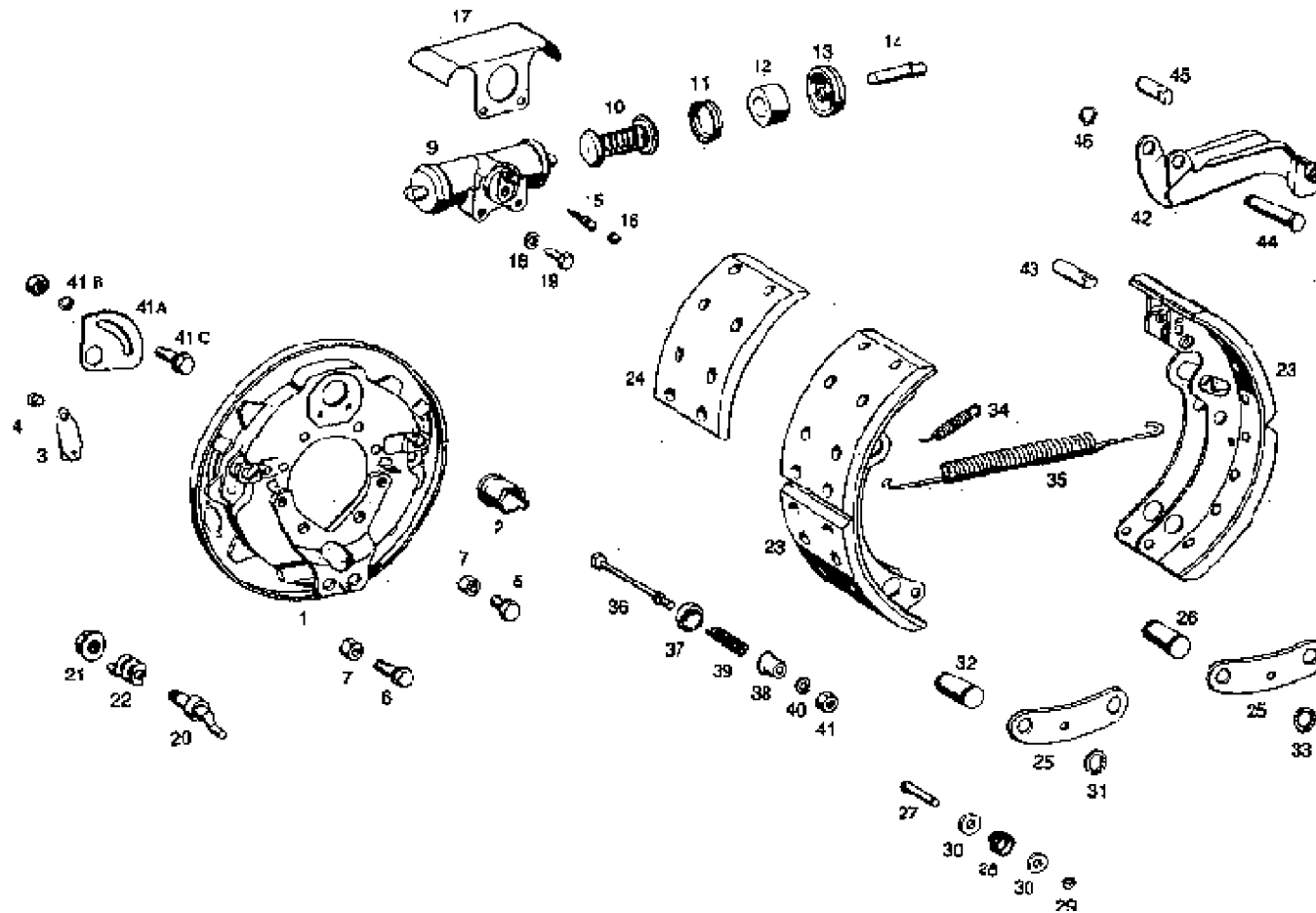


TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				REAR WHEEL BRAKE					
1	2573 4231 01 19			Assy. Anchor Plate Rear (RH)			1		
—	2573 4231 01 18			Assy. Anchor Plate Rear (LH)			1		
2	327 427 00 54			Guide Tube			2	2573 4270 82 02	
—	1205 159807 3			Nut M 10 IS 1364			4		
3	312 421 10 68			Cover			4		
4	312 990 00 96			Rivet			4		
5	2573 4230 80 11			Screw			10		
6	2573 4230 80 08			Screw			4		
7	1205 239605 9			Nut M 12x1.5 TS 13722			14		
—	1252 069601 4			Spring Washer B 12 IS 3063			14		
—	1205 239902 3			Nut M 12x1.5 IS 13722			4		
9	2575 4232 01 02			Wheel Cylinder w/Adaptor (BI) (50.8 mm)			2	2575 4232 01 03	
10	2575 4232 01 05			Pressure Spring with Retainer			2		for 2575 4232 01 02
—	2575 4232 01 05			Pressure Spring with Retainer			2		for 2575 4232 01 03
—	2575 4232 87 05			Separator Spring			2		for 2575 4232 01 02
11	2573 4232 77 01			Piston Cup			4		for 2575 4232 01 02
—	2573 4232 77 01			Piston Cup			4		for 2575 4232 01 03
12	2575 4232 66 01			Piston			2		for 2575 4232 01 02
—	2575 4232 66 01			Piston			4		for 2575 4232 01 03

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

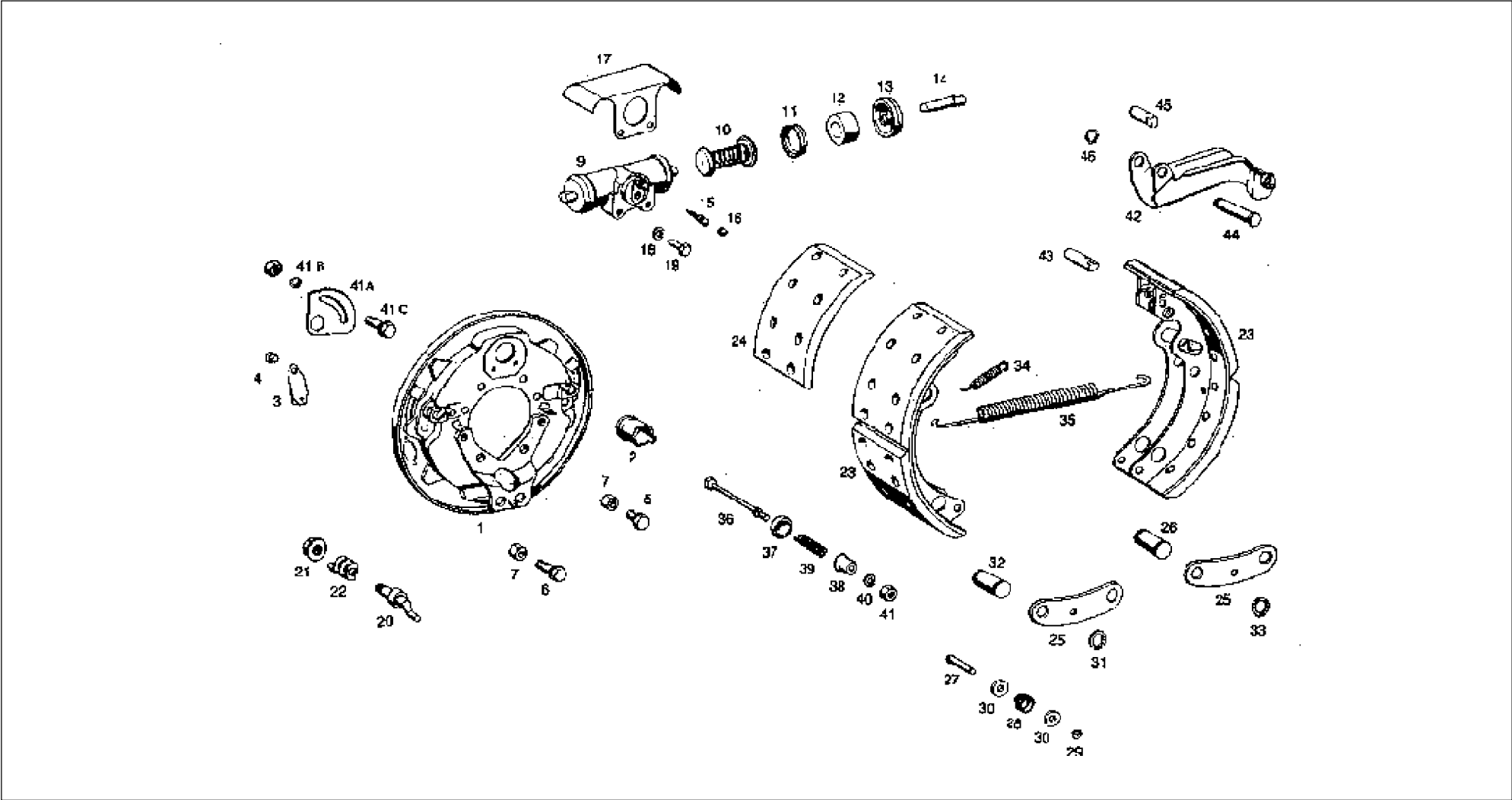


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
13	2575 4232 77 01			Boot			2		for 2575 4232 01 02
—	2575 4232 77 01			Boot			4		for 2575 4232 01 03
14	2573 4212 66 02			Slotted Pin			2		for 2575 4232 01 02
—	2573 4212 66 02			Slotted Pin			4		for 2575 4232 01 03
—	2573 4232 80 01			Bleeder Screw			4		for 2575 4232 01 03
16	2573 4212 77 02			Dust Cap			2		for 2575 4232 01 02
—	2573 4212 77 02			Dust Cap			4		for 2575 4232 01 03
—	2575 4232 01 04			Repair Kit (for Wheel Cylinder)			1		for 2575 4232 01 02
				Consisting of :					& 2575 4232 01 03
				Piston Cup 2573 4232 77 01			2		
				Boot 2575 4232 77 01			2		
17	2575 4210 82 02			Heat Shield			2		
18	1252 069805 0			Spring Washer B 10 IS 3063			4		
19	1132 399603 4			Screw M 10x22 IS 1364			4		
20	2573 4230 51 03			Assy. Adj. Eccentric, Rear			4		
21	1205 169905 8			Nut M 14x1.5 IS 13722			4		
—	2573 4210 84 01			Sleeve			4	2573 4210 84 02	
—	312 421 10 73			Lock			4		
22	312 993 49 01			Thrust Spring			4		
—	1310 210520 1			Notched Pin 5x20 IS 12952			4		
									Adj. Eccentric to Anchor Plate

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

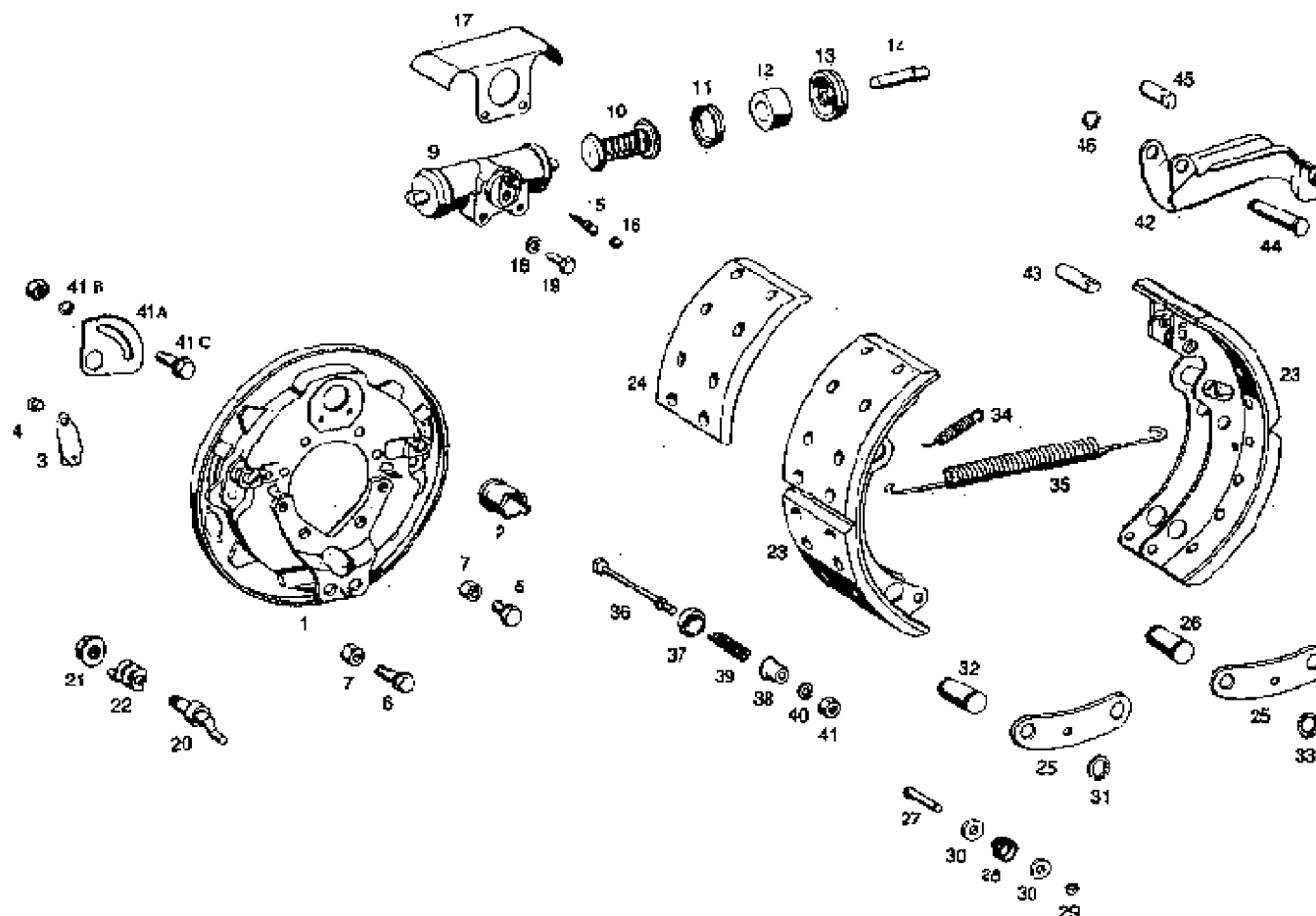


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
23	2573 4233 01 16	5320-001075		Assy. Brake Shoe with Lining (STD)			4		
—	2573 4233 01 17			Assy. Brake Shoe with Lining (R/S I)			4		
—	2573 4233 01 18			Assy. Brake Shoe with Lining (R/S II)			4		
24	2573 4233 63 28			Brake Lining STD			8		
—	2573 4233 63 29			Brake Lining R/S I			8		
—	2573 4233 63 30			Brake Lining R/S II			8		
—	1344 250812 1			Rivet C 8x28 TS 17503			64	012 990 00 95 J	
—	012 990 00 95 J			Hollow Rivet			64	1344 250812 1	
25	2573 4210 60 06			Link Brake Shoe			8		
26	2573 4210 67 13			Pin			4		
27	2576 4210 67 14			Spring Pin			4		
28	2573 4210 87 01			Thrust Spring			4		
29	312 421 10 73			Lock			4		
30	2576 4210 86 02			Spacer Washer			8		
31	1455 050250 1			Circlip A 25x2 IS 3075			8		
32	2573 4210 67 15			Pin			4		
33	1455 050250 1			Circlip A 25x2 IS 3075			8		
34	312 421 11 92			Return Spring (Short)			2		
35	2576 4230 87 01			Return Spring Long			2		
36	2573 4230 67 01			Pivot Pin			4		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

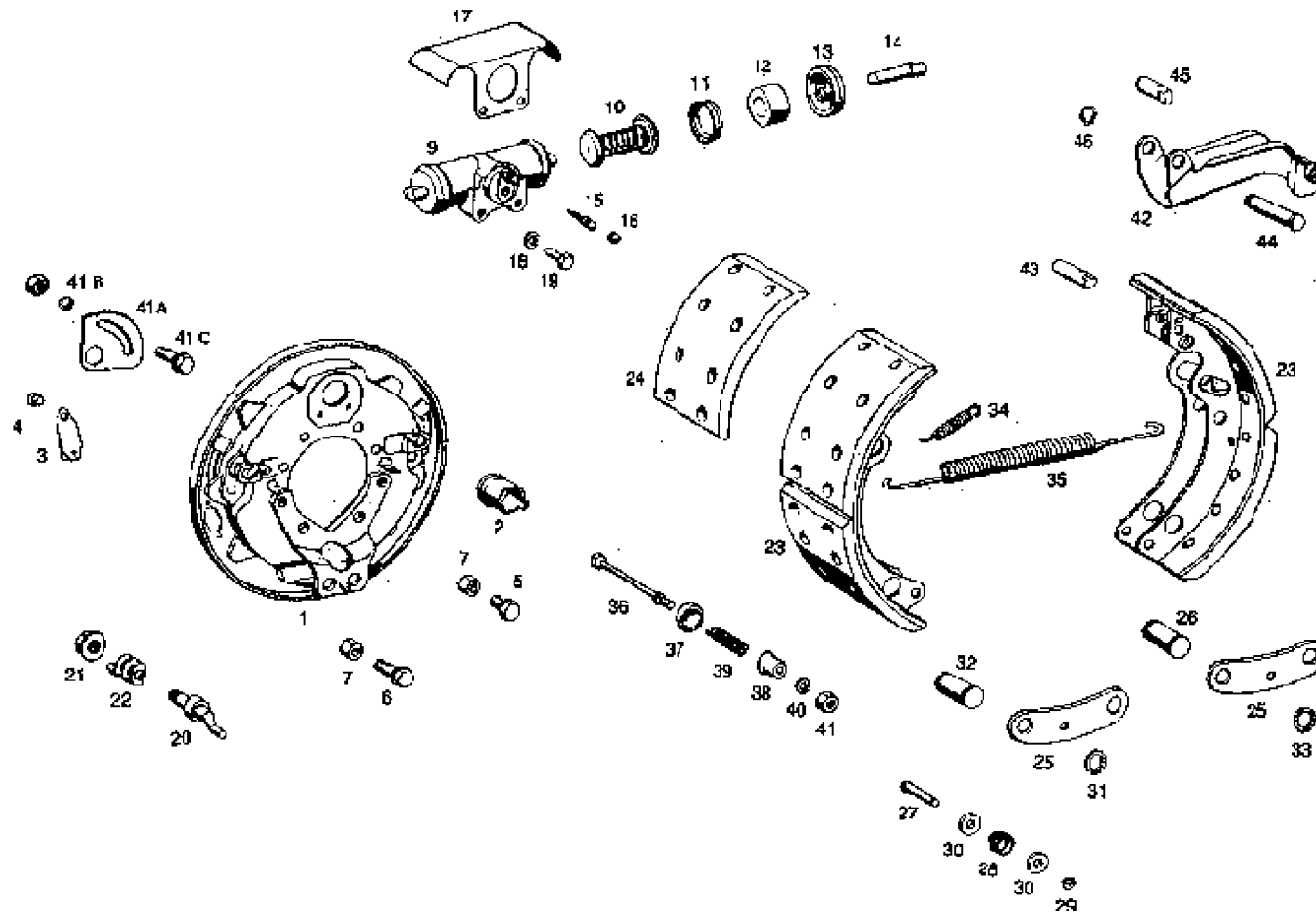


TABLE 42.2
REAR WHEEL BRAKE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
37	1265 060105 8			Washer A 10.5 IS 5370			AR		
38	2575 4210 01 03			Assy. Cup			4		
—	1265 060105 8			Washer A 10.5 IS 5370			4		
39	312 993 38 01			Thrust Spring			4		
—	312 423 11 89			Spring Seat			4		
40	1252 069802 5			Spring Washer B 8 IS 3063			4		
41	1205 159802 2			Nut M 8 IS 1364			4		
41A	2576 4210 82 05			Locking Plate			4		
—	1246 050105 7			Bright Washer 10.5 IS 2016			4		
41B	1252 069805 0			Spring Washer B 10 IS 3063			4		
41C	1132 399817 7			Screw M 10x20 IS 1364			4		
42	2575 4230 01 05			Assy. Thrust Shackle (RH)			1		
—	2575 4230 01 04			Assy. Thrust Shackle (LH)			1		
43	2573 4230 67 02			Pin			2		
—	2573 4230 71 02			Lock Plate			2		
—	1258 060084 9			Retaining Washer 8.4 TS 17730			2		
—	1132 399619 1			Screw M 8x12 IS 1364			2		
44	2573 4230 67 06			Pin			2		
—	2573 4230 71 02			Lock Plate			2		
—	1258 060084 9			Tab Washer B 8.4 TS 17730			2		
—	1132 399619 1			Screw M 8x12 IS 1364			2		

TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

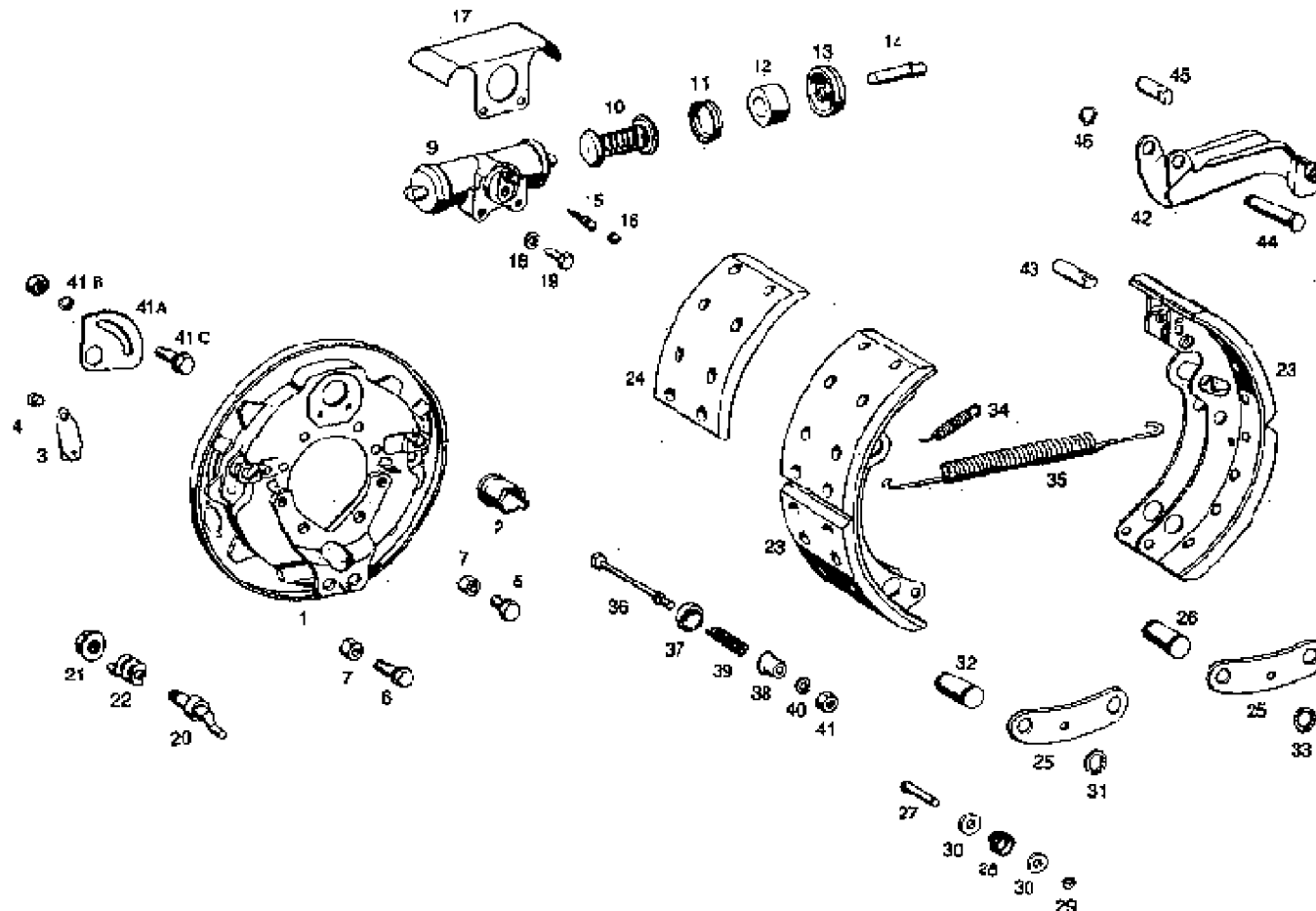


TABLE 42.2

REAR WHEEL BRAKE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
45	2575 4230 67 01			Pin			2		
46	1455 050160 1			Circlip A 16x1.5 IS 3075			2		

TABLE 42.3

BRAKE LINES

GROUP 42

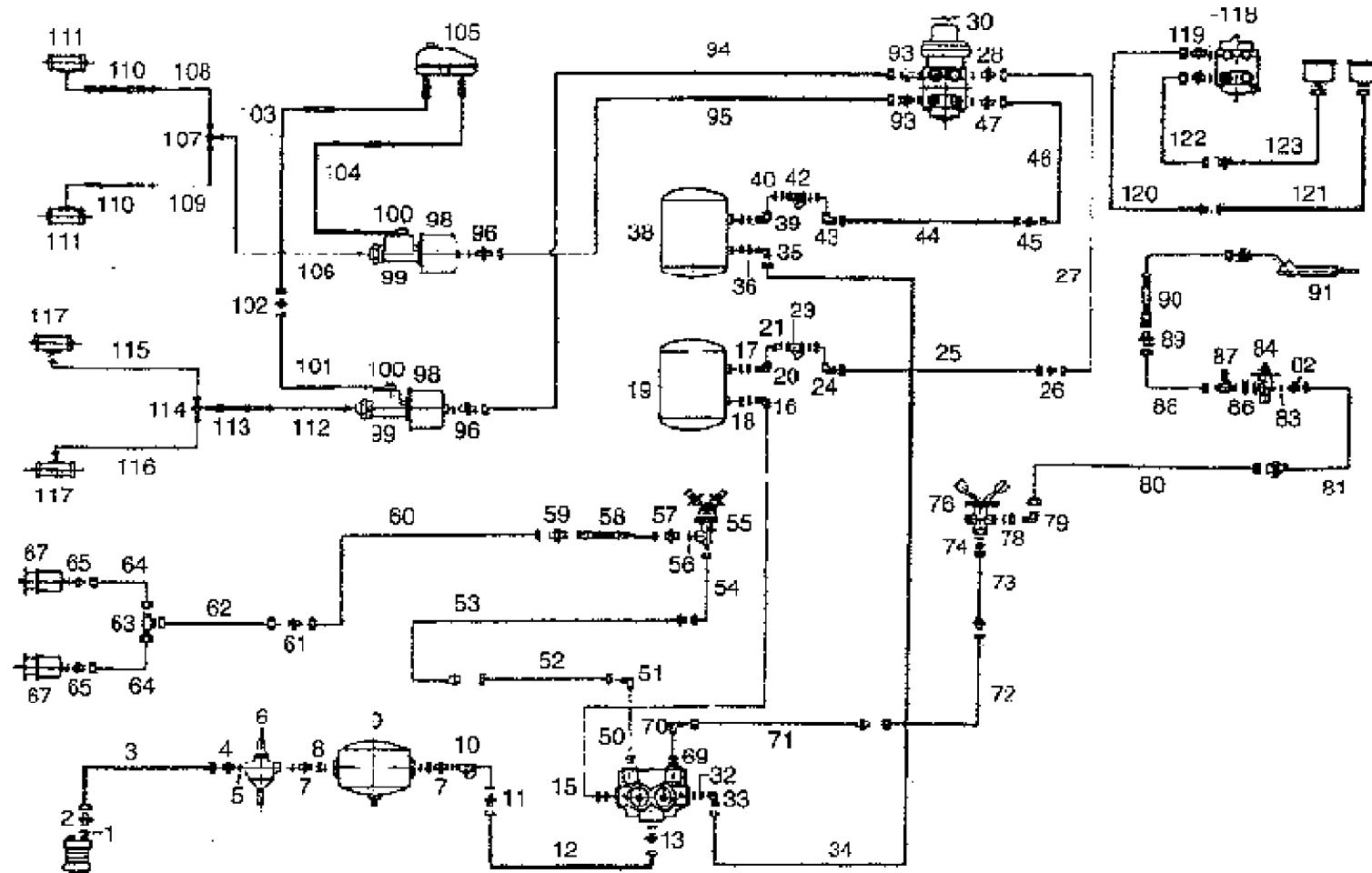


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				BRAKE LINES					
				AIR COMPRESSOR TO					
				SYSTEM PROTECTION VALVE					
1	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		
2	1644 280150 2			Coupling Body 15 TS 16519			1		
3	2060 4296 01 62			Assy. Pipe (15x1560)			1		
4	1644 280150 2			Coupling Body 15 TS 16519			1		
5	1622 071034 7			Sealing Washer 22x27 Cu IS 3175			2		
6	2576 4310 01 42			Unloader Valve		S13260	1		
7	1008 4207 68 01			Double Socket			2		
8	1205 610220 3			Hex. Lock Nut M 22x1.5 TS 17408			2		
—	2576 4350 01 44			Sealing Ring Assy.			2		
5	1622 051034 8			Sealing Washer 22x27 AI IS 3175			2		
9	2573 4320 01 48			Sensing Tank			1		
5	1622 051034 8			Sealing Washer 22x27 AI IS 3175			2		
10	2573 4370 01 50			Air Filter			1		
11	1644 280150 2			Coupling Body 15 TS 16519			1		
12	2060 4299 01 50			Assy. Pipe (15x2600)			1		
13	1644 280150 2			Coupling Body 15 TS 16519			1		
5	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		

TABLE 42.3

BRAKE LINES

GROUP 42

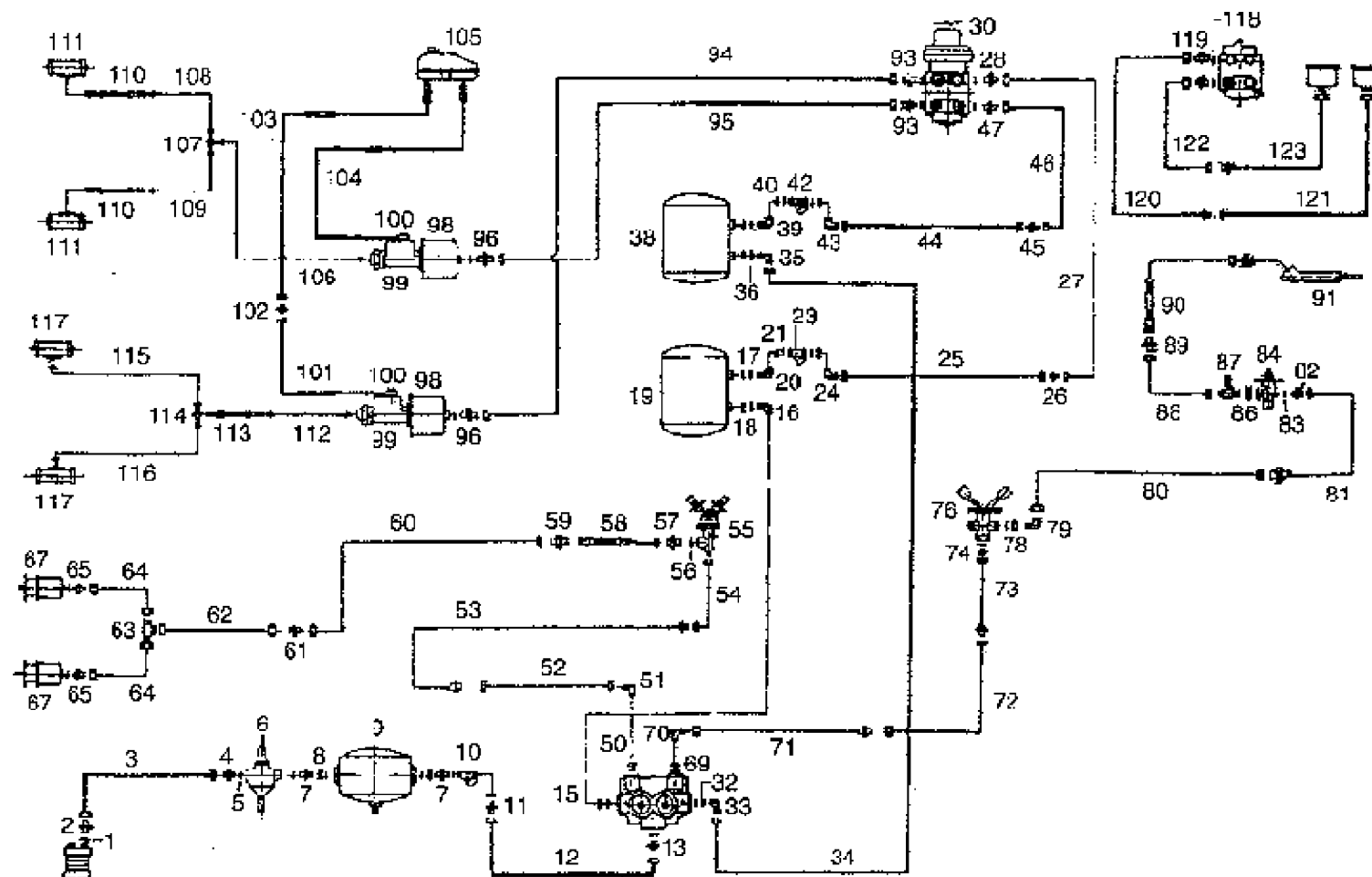


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 57			System Protection Valve SYSTEM PROTECTION VALVE PORT 21 TO DUAL TREADLE VALVE PORT 11 VIA REAR AIR TANK		S13260	1		
—	2576 4350 01 45			Sealing Ring			1		
15	1205 610160 6			Hex. Lock Nut M 16x1.5 IS 10410			1		
16	2060 4290 68 15			Elbow			1		
17	1205 610220 3			Hex. Lock Nut M 22x1.5 TS 17408			2		
18	2576 4350 01 44			Sealing Ring			2		
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
19	2573 4320 01 65			Air Tank Rear (LH)			1		
20	2060 4290 68 12			Elbow			1		
21	1205 610220 3			Hex. Lock Nut M 22x1.5 TS 17408			2		
—	2576 4350 01 44			Sealing Ring			2		
23	2573 4370 01 50			Air Filter			1		
24	2614 4320 68 01			Elbow			1		
25	2060 4324 01 20			Assy. Pipe (12x2010)			1		
26	1642 080120 7			Coupling Body L 12 IS 9390			1		
27	2060 4298 01 72			Assy. Pipe (12x1700)			1		
28	1644 050120 0			Coupling Body L 12 M TS 16520			1		

TABLE 42.3

BRAKE LINES

GROUP 42

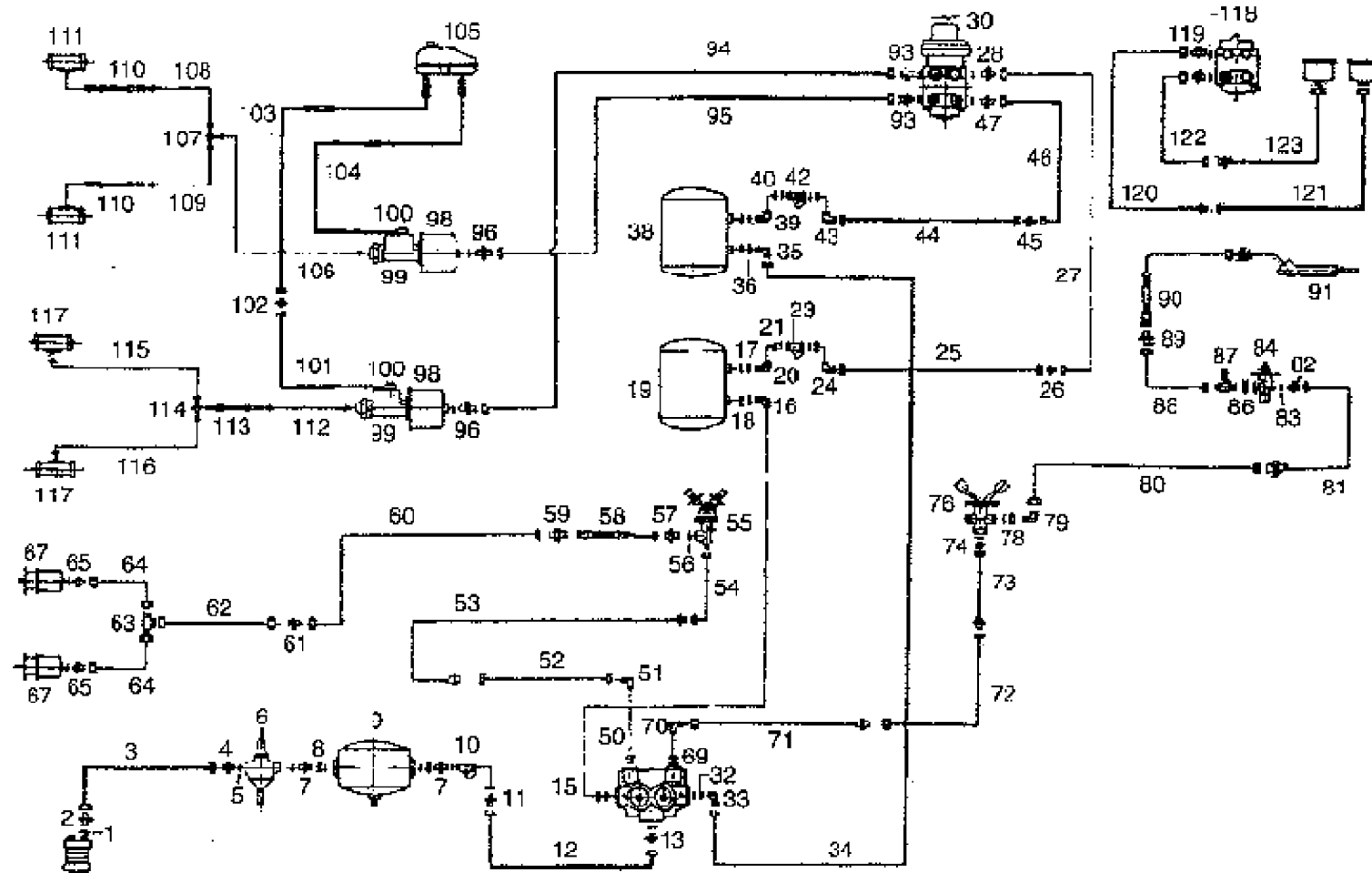


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
30	2573 4370 01 08			Dual Brake Valve		S13260	1		
				SYSTEM PROTECTION VALVE PORT 22 TO DUAL TREADLE VALVE PORT 12 VIA FRONT AIR TANK					
—	2576 4350 01 45			Sealing Ring			1		
32	1205 610160 6			Hex. Lock Nut M 16x1.5 IS 10410			1		
33	2573 4290 68 09			Elbow			1		
34	2060 4298 01 92			Assy. Pipe (12x395)			1		
35	2614 4320 68 01			Elbow			1		
36	1205 610220 3			Hex. Lock Nut M 22x1.5 TS 17408			2		
—	2576 4350 01 44			Sealing Ring			2		
38	2573 4320 01 66			Air Tank Front (RH)			1		
39	2060 4290 68 12			Elbow			1		
40	1205 610220 3			Hex. Lock Nut M 22x1.5 TS 17408			2		
—	2576 4350 01 44			Sealing Ring			2		
42	2573 4370 01 50			Air Filter			1		
43	2614 4320 68 01			Elbow			1		
44	2060 4324 01 19			Assy. Pipe (12x1790)			1		
45	1642 080120 7			Coupling Body L 12 IS 9390			1		

TABLE 42.3

BRAKE LINES

GROUP 42

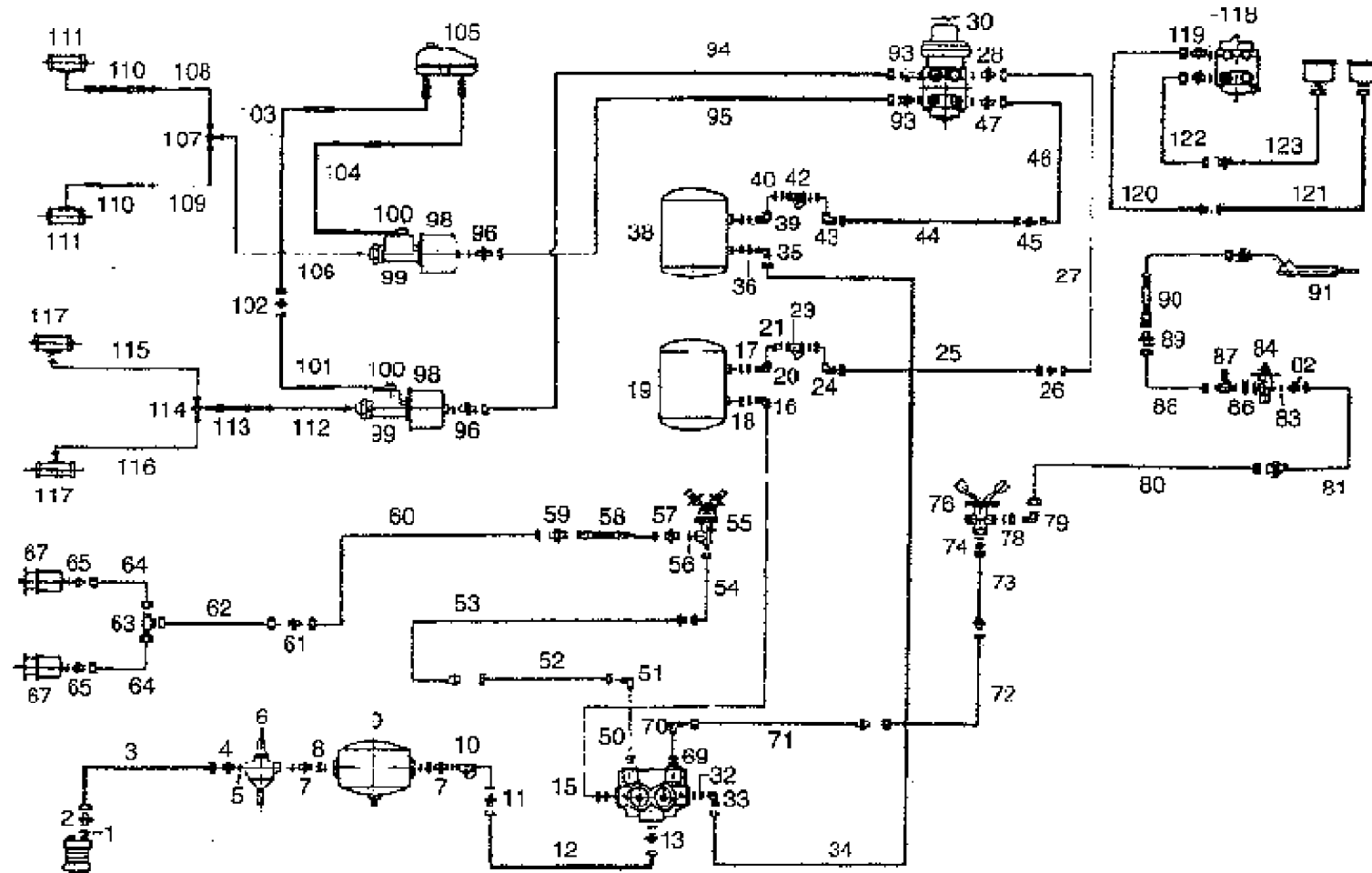


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
46	2060 4298 01 70			Assy. Pipe (12x1595)			1		
47	1644 050120 0			Coupling Body L 12 M TS 16520			1		
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			1		
				SYSTEM PROTECTION VALVE PORT 23 TO SPRING BRAKE CHAMBER VIA FLICK VALVE					
50	1205 610160 6			Hex. Lock Nut M 16x1.5 IS 10410			1		
51	2060 4290 68 16			Elbow			1		
52	2060 4323 01 14			Assy. Pipe (6x3455)			1		
53	2060 4271 01 73			Assy. Pipe (6x1620)			1		
54	2060 4271 01 74			Assy. Pipe (6x880)			1		
55	2573 4370 01 55			Flick Valve / Hand Control Valve		S13260	1	2573 4242 01 18	
56	1622 051034 8			Sealing Washer 22x27 AI IS 3175			1		
57	2576 4350 68 02			Socket			1		
58	2574 4292 01 41			Assy. Hose			1		
59	2574 4290 68 09			Socket			1		
60	2060 4271 01 93			Assy. Pipe (12x2130)			1		
61	1642 080120 7			Coupling Body L 12 IS 9390			1		
62	2637 4290 01 02			Assy. Pipe (12x1170)			1		
63	1664 140120 3			Equal Tee L 12 IS 9389			1		

TABLE 42.3

BRAKE LINES

GROUP 42

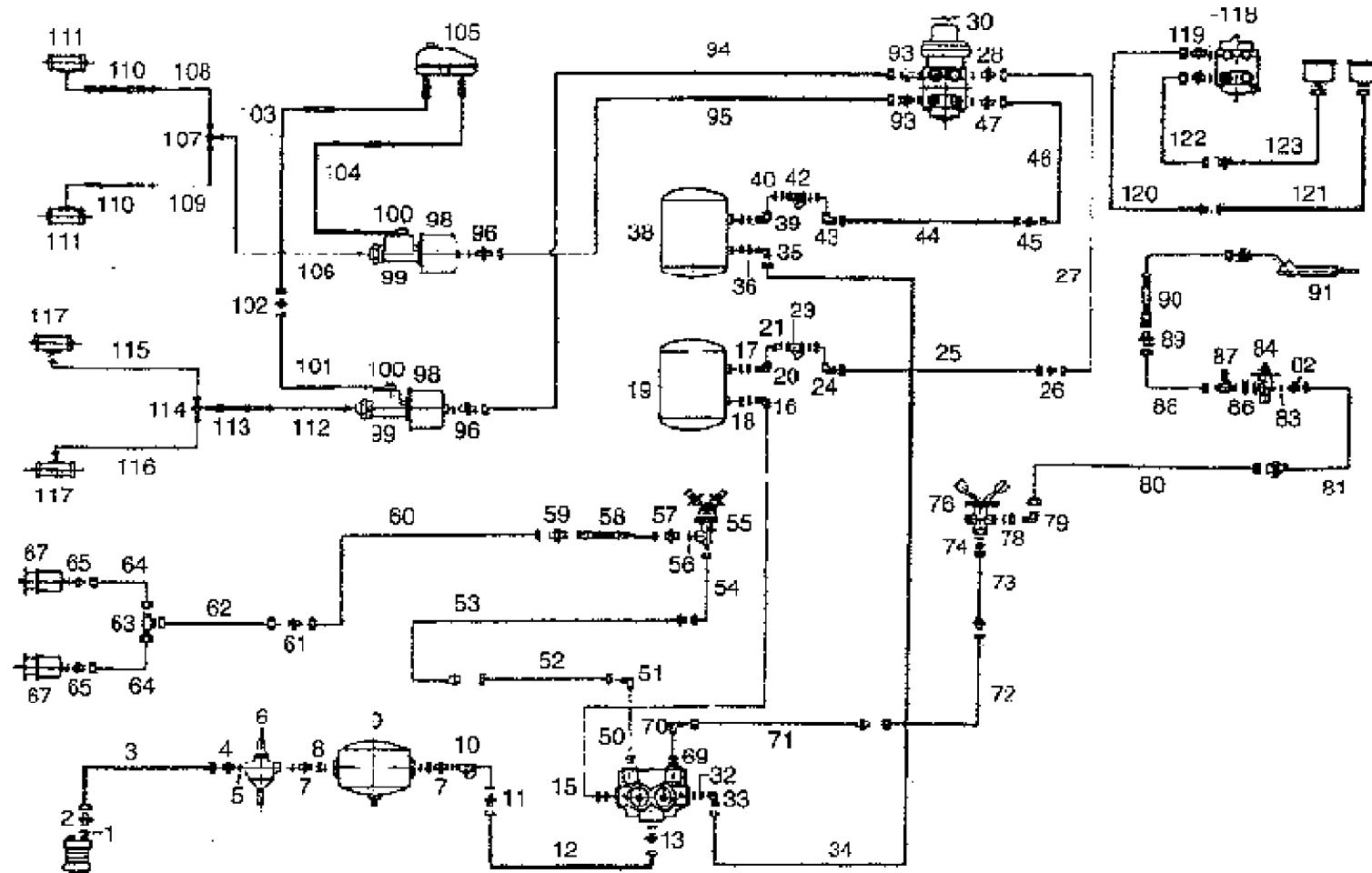


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
64	2060 4273 01 65			Assy. Pipe (12x230)			2		
65	2576 4350 68 02			Socket			2		
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			2		
67	2573 4242 01 13			Spring Brake Chamber		S13260	2		
				SYSTEM PROTECTION VALVE PORT 24 TO EXHAUST BRAKE AIR CYLINDER					
69	1205 610160 6			Hex. Lock Nut M 16x1.5 IS 10410			1		
70	2573 4290 68 09			Elbow			1		
71	2060 4273 01 40			Assy. Pipe (6x3525)			1		
72	2060 4321 01 90			Assy. Pipe (6x1680)			1		
73	2060 4321 01 91			Assy. Pipe (6x510)			1		
74	1644 280060 3			Coupling Body 6 TS 16519			1		
—	1622 051017 8			Sealing Washer 12x15.5 AI IS 3175			1		
76	2574 4370 01 01			Lever Type Control Valve / Exh. Brake Isolator Valve		S13260	1		
—	2614 4350 01 36			Sealing Ring			1		
78	1205 610120 7			Hex. Lock Nut M 12x1.5 IS 10410			1		
79	2064 4350 68 01			Elbow			1		
80	2060 4321 01 92			Assy. Pipe (6x520)			1		
81	2060 4321 01 93			Assy. Pipe (6x1450)			1		

TABLE 42.3

BRAKE LINES

GROUP 42

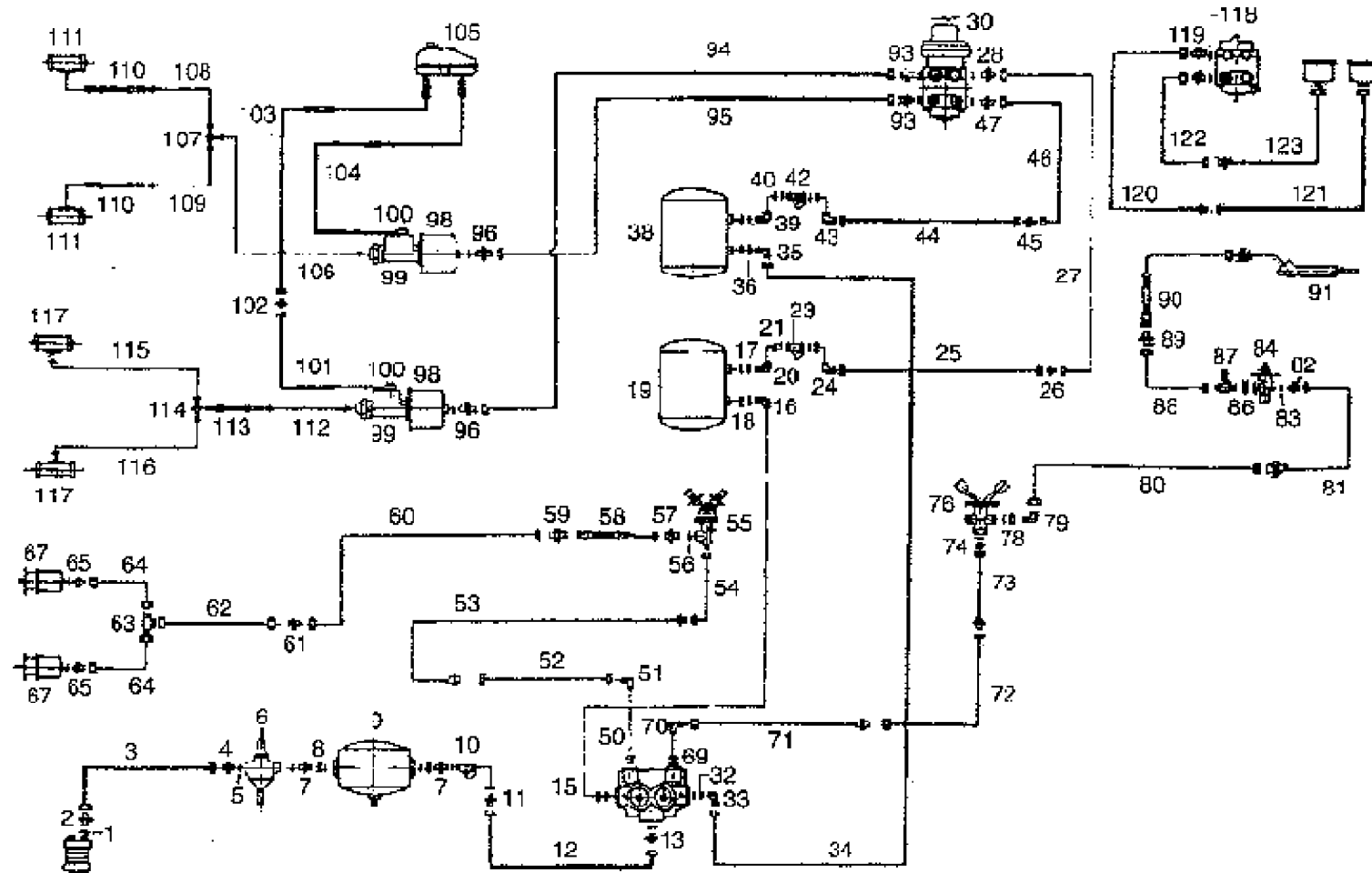


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
82	1644 280060 3			Coupling Body 6 TS 16519			1		
83	1622 051017 8			Sealing Washer 12x15.5 AI IS 3175			1		
84	2573 4370 01 15			Exhaust Brake Valve		S13260	1	2573 4370 01 17	
—	2614 4350 01 36			Sealing Ring			1		
86	1205 610120 7			Hex. Lock Nut M 12x1.5 IS 10410			1		
87	2060 4290 68 10			T - Connector			1		
88	2060 4321 01 52			Assy. Pipe (6x1005)			1		
89	1642 080060 0			Coupling Body L 6 IS 9390			1		
90	2576 4350 01 12			Assy. Hose			1		
91	2523 4015 01 14			Exhaust Brake Air Cylinder		S13260	1	2523 4015 01 18	
				DUAL TREADLE VALVE PORTS 21 AND 22 TO BRAKE FLUID CONTAINER VIA AIR CYLINDER AND MASTER CYLINDER					
—	1622 051024 1			Sealing Washer 16x20 AI IS 3175			2		
93	1644 050120 0			Coupling Body L 12 M TS 16520			2		
94	2060 4298 01 73			Assy. Pipe (12x1410)			1		
95	2060 4298 01 74			Assy. Pipe (12x1075)			1		
96	2576 4350 68 02			Socket			2		
—	1622 051034 8			Sealing Washer 22x27 AI IS 3175			2		
98	2573 4370 01 83			Air Cylinder		S13260	2		

TABLE 42.3

BRAKE LINES

GROUP 42

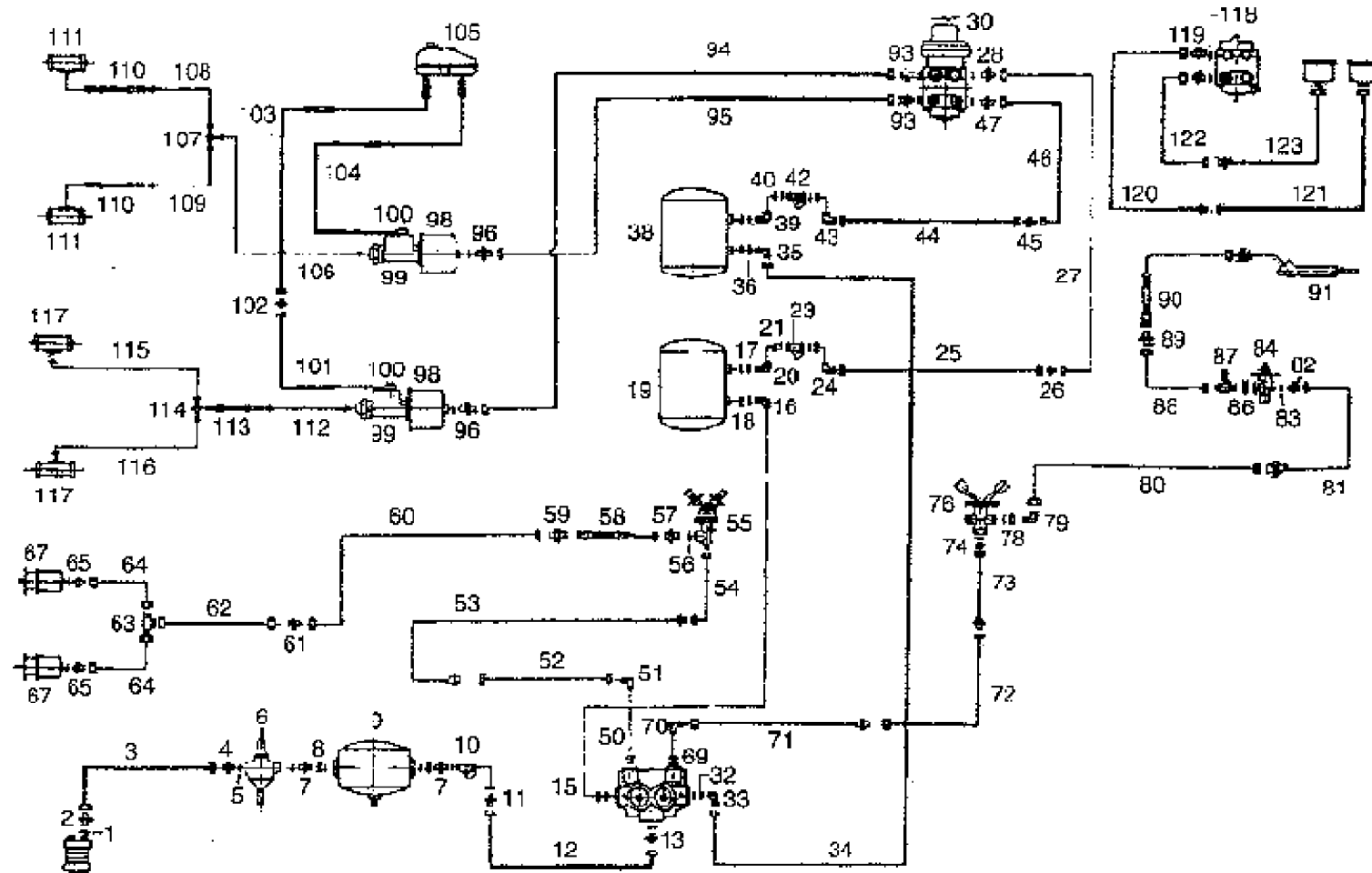


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
99	2573 4311 01 25			Master Cylinder		B06400	2		
—	1622 051021 6			Sealing Washer 14x18 AI IS 3175			2		
100	1653 199904 9			Pipe Union Bolt 10 M14x1.5 TS 16405			2		
101	2060 4282 01 80			Assy. Pipe (10x1210)			1		
102	1653 199904 9			Coupling Body L 10 TS 16405			1		
103	2573 4282 01 04			Assy. Connecting Line			1		
104	2060 4282 01 79			Assy. Connecting Line Front			1		
105	2574 4280 01 46			Assy. Reservoir			1		
				MASTER CYLINDER FRONT TO					
				WHEEL CYLINDER FRONT					
106	2060 4282 01 81			Assy. Pipe (6x805)			1		
107	2573 4290 51 02			Three Way Connector			1	000 429 00 37	
108	2060 4282 01 83			Assy. Pipe (6x1855)			1		
109	2060 4282 01 82			Assy. Pipe (6x2540)			1		
110	2574 4291 01 61			Brake Hose			1	000 428 05 35 J	
111	2575 4212 01 01			Wheel Cylinder Front		B06400	2		
				MASTER CYLINDER REAR TO					
				WHEEL CYLINDER REAR					
112	2060 4282 01 84			Assy. Pipe (6x895)			1		
113	2574 4291 01 61			Brake Hose			1	000 428 05 35 J	

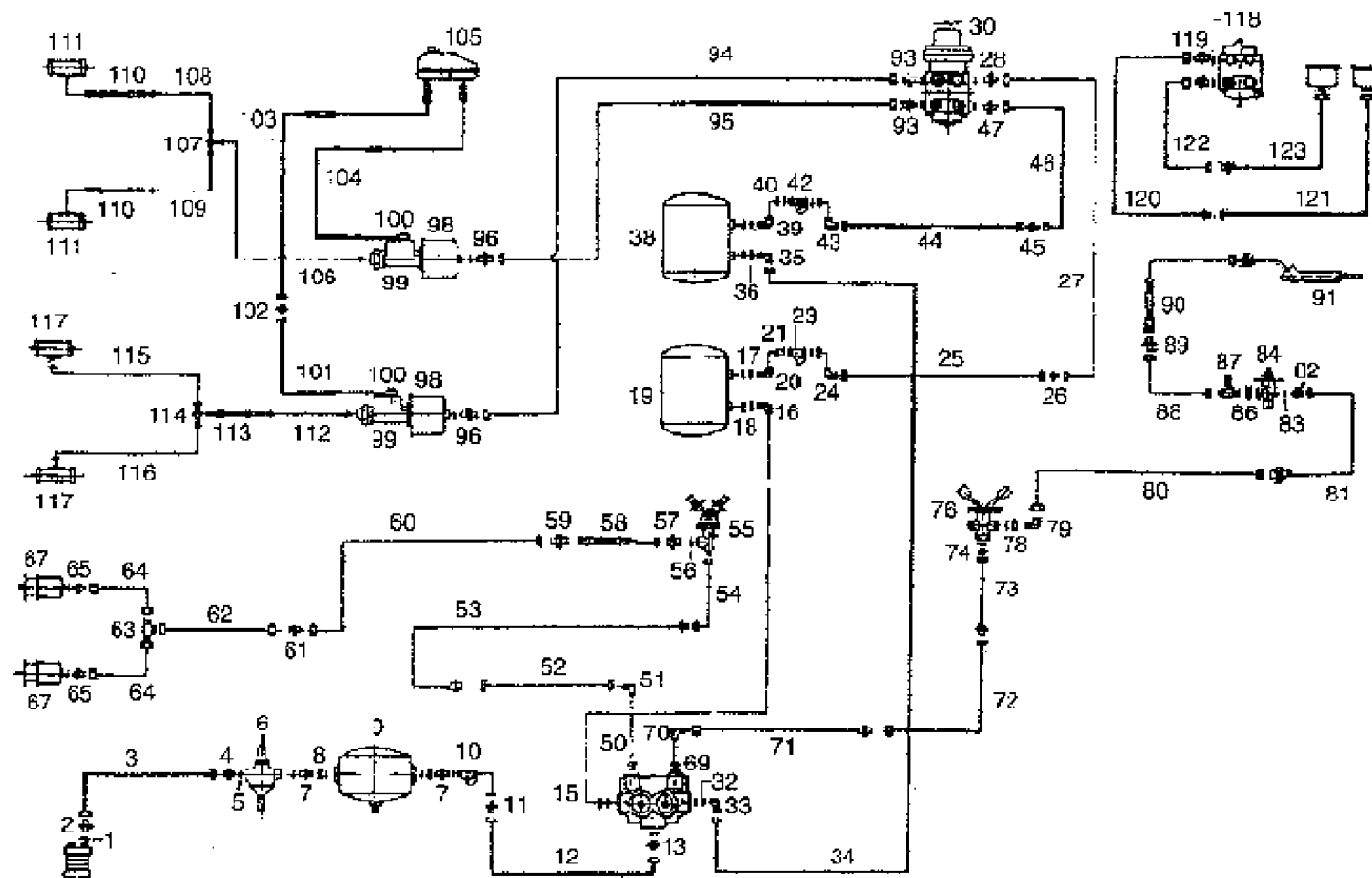


TABLE 42.3
BRAKE LINES
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
114	2573 4290 51 02			Three Way Connector			1	000 429 00 37 J	
115	2060 4282 01 98			Assy. Pipe RH			1		
116	2060 4282 01 97			Assy. Pipe LH			1		
26	2575 4232 01 02			Wheel Cylinder Rear			2		
				GAUGE PORT ON DUAL TREADEL VALVE TO AIR GAUGE					
27	1622 051017 8			Sealing Washer 12x15.5 AI IS 3175			2		
28	1644 280060 3			Coupling Body 6 TS 16519			2		
120	2060 4271 01 75			Assy. Pipe (6x1510)			1		
121	2060 4271 01 76			Assy. Pipe (6x430)			1		
122	2060 4271 01 77			Assy. Pipe (6x1570)			1		
123	2060 4271 01 78			Assy. Pipe (6x415)			1		
				TO OIL PRESSURE GAUGE					
—	2060 5411 01 26			Assy. Oil Pressure Pipe (6x1250)			1		
—	2574 5420 01 08			Assy. Pipe (6x1495)			1		
—	000 990 00 66 J			Socket			1		
—	1208 099601 1			Hex. Thin Nut M 12x1.5 IS 13724			1		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	2574 4291 01 65			Hose Assy.			1		

TABLE 42.3

BRAKE LINES

GROUP 42

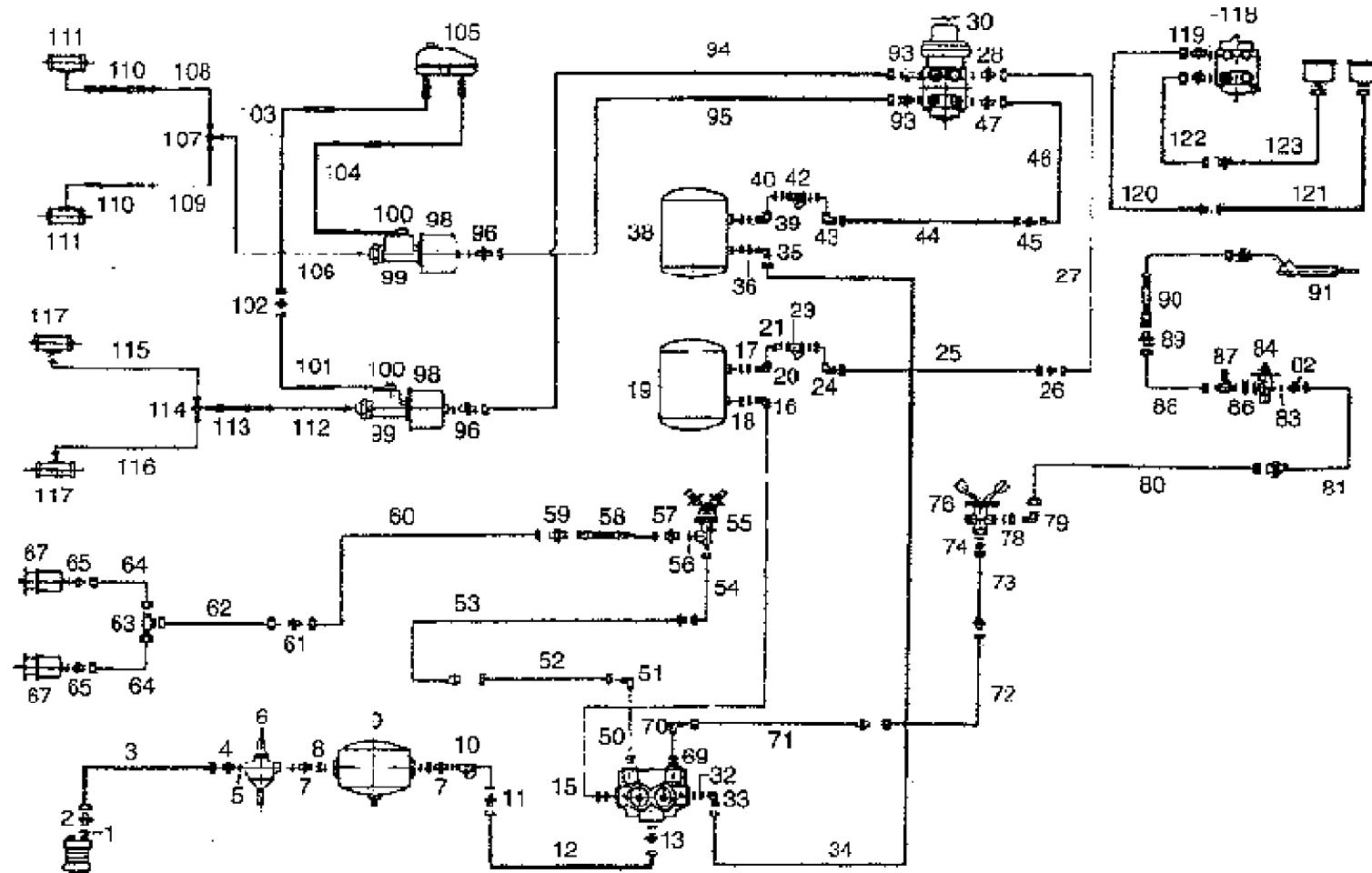


TABLE 42.3

BRAKE LINES

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	042 544 00 26 J			Rubber Pad			1		
—	186 995 02 20			Clamp			1		
—	1140 569820 1			Screw M 5x18 IS 7483			1		
—	1252 069804 1			Spring Washer B 5 IS 3063			1		
				MISC. FITMENT					
—	2573 4320 01 58			Assy. Bracket (for Air Tank)			1		
—	1132 399804 5			Hex. Screw M 10x25 IS 1364			6		
—	1205 159807 3			Hex. Nut M 10 IS 1364			6		
—	1246 050130 8			Bright Washer 13 IS 2016			6		
—	1132 399807 0			Hex. Screw M 8x20 IS 1364			4		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1205 159802 2			Hex. Nut M 8 IS 1364			4		
—	2576 4320 01 18			Assy. Strap			2		
—	2576 4320 86 02			Spacer Block			2		
—	2576 4320 67 02			Pin			2		
—	1315 060816 8			Split Pin 3.2x16 IS 549			4		
—	1205 159807 3			Hex. Nut M 10 IS 1364			4		

TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

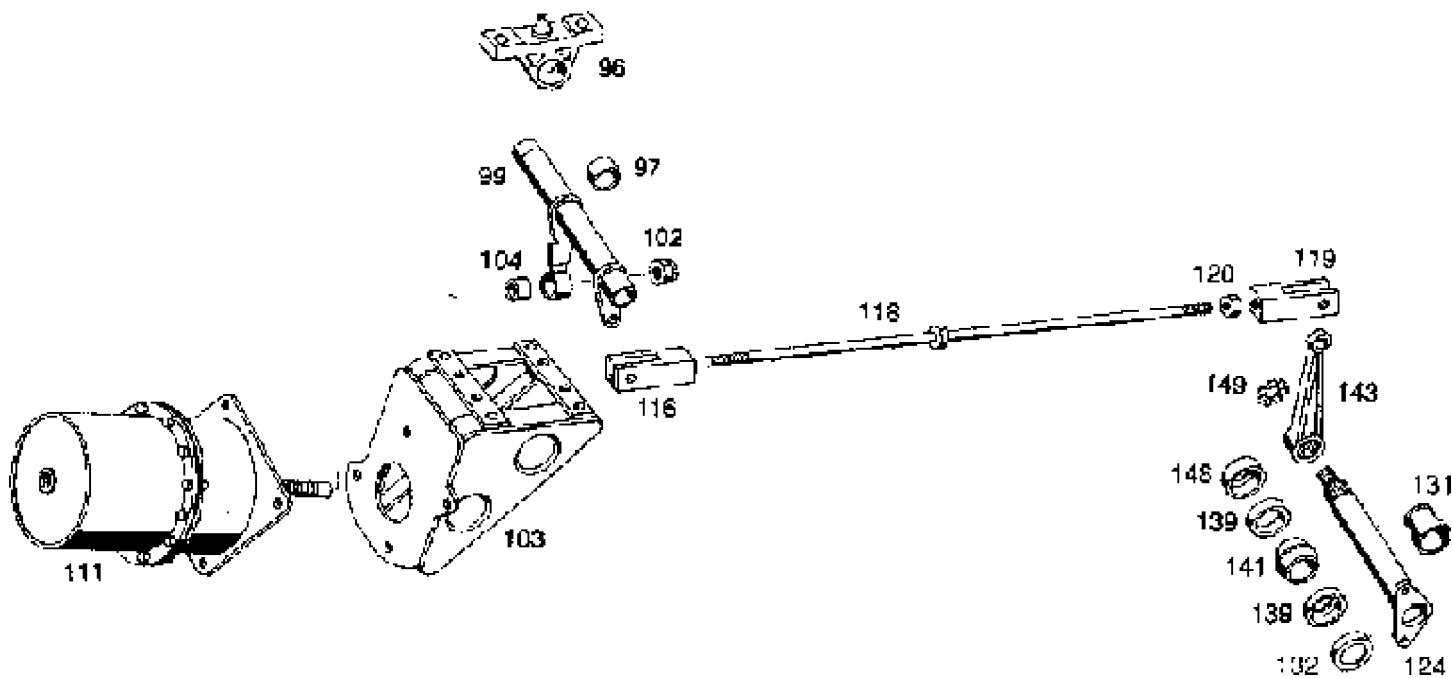


TABLE 42.4
FAIL SAFE PARKING BRAKE (DAOH)
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FAIL SAFE PARKING BRAKE (DAOH)					
				SUPPORTS OF LINKAGE OF					
				FAIL SAFE PARKING BRAKE					
96	2614 4270 01 14			Support Assy.			2		
97	2576 4270 34 01			Bush			2		
—	1717 200100 9			Gease Nipple AM 10x1 IS 4009			2		
99	2614 4270 01 13			Assy. Intermediate Shaft RH			1		
—	2614 4270 01 12			Assy. Intermediate Shaft LH			1		
102	1210 200160 3			Castle Nut M 16x1.5 IS 2232			1		
103	2576 4270 01 01			Bracket Assy. LH			1		
—	2636 4270 01 01			Bracket Assy. RH			1		
104	2588 4210 71 17			Spacer			2		
				SUPPORT WITH ASSY. INTERMEDIATE					
				SHAFT TO CM REAR SPRING BRACKET					
—	042 312 00 76 J			Washer			2		
—	1132 399606 9			Screw M 10x35 IS 1364			4		
—	1252 069805 0			Spring Washer B 10 IS 3063			4		
—	1205 159807 3			Nut M 10 IS 1364			4		
111	2573 4242 01 13			Assy. Spring Brake Chamber		S13260	2		

TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

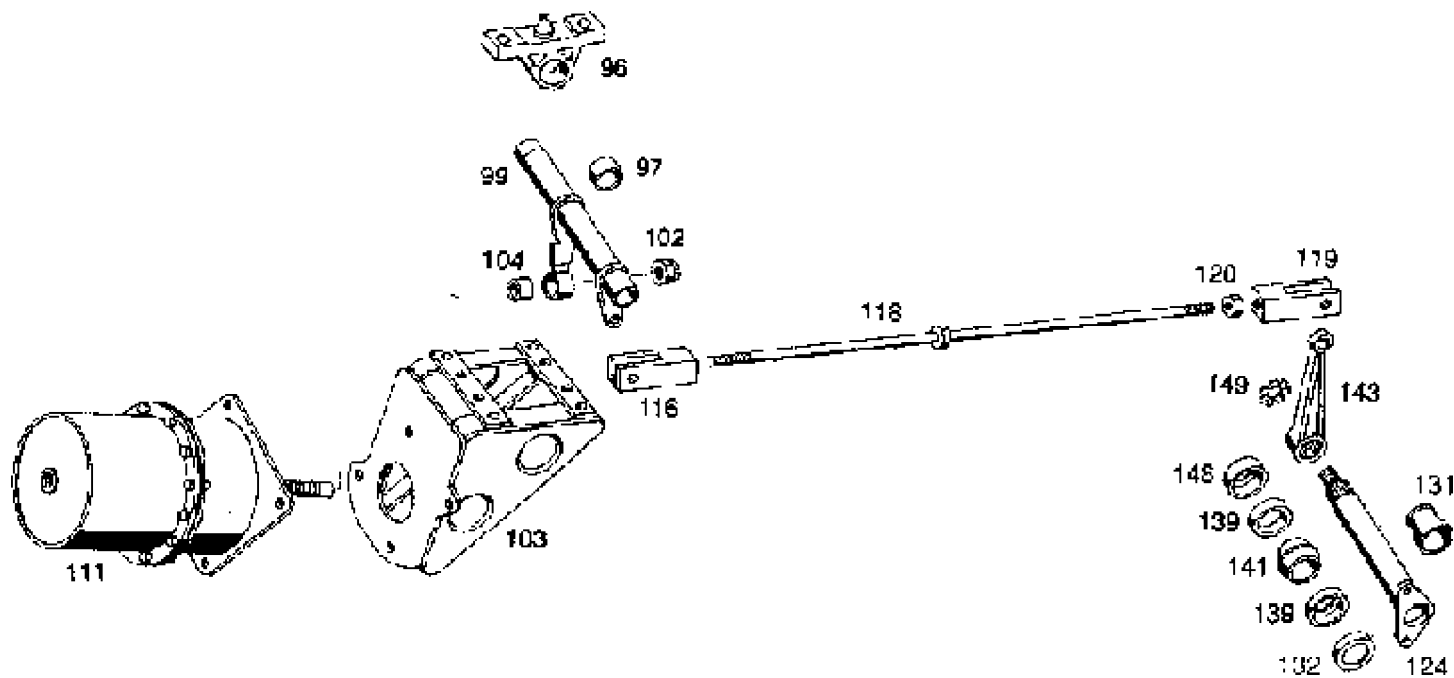


TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				SPRING BRAKE CHAMBER TO MOUNTING BRACKET					
—	1132 399804 5			Screw M 10x25 IS 1364			4		
—	1252 069805 0			Spring Washer B 10 IS 3063			4		
—	1205 159807 3			Nut M 10 IS 1364			4		
				INTERMEDIATE LEVER TO ASSY. LINKAGES					
25	2573 4270 01 57			Assy. Fork			2		
118	2573 4270 01 61			Assy. Pull Rod			2		
119	2573 4270 01 58			Assy. Fork			2		
—	1205 159601 1			Nut M 12 IS 1364			2		
120	1205 159611 9			Nut M 12 LH IS 1364			2		
—	2588 4210 99 02			Pin			2		
—	1265 060105 8			Plain Washer A 10.5 IS 5370			4		
—	1315 060825 7			Split Pin 3.2x25 IS 549			2		
124	2573 4230 79 26			Hand Brake Shaft			2		
				HAND BRAKE SHAFT TO BRAKE SHOE					
—	2573 4230 67 06			Pin			2		
—	2573 4230 71 02			Lock Plate			2		
—	1258 060084 9			Tab Washer B 8.4 TS 17730			2		

TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

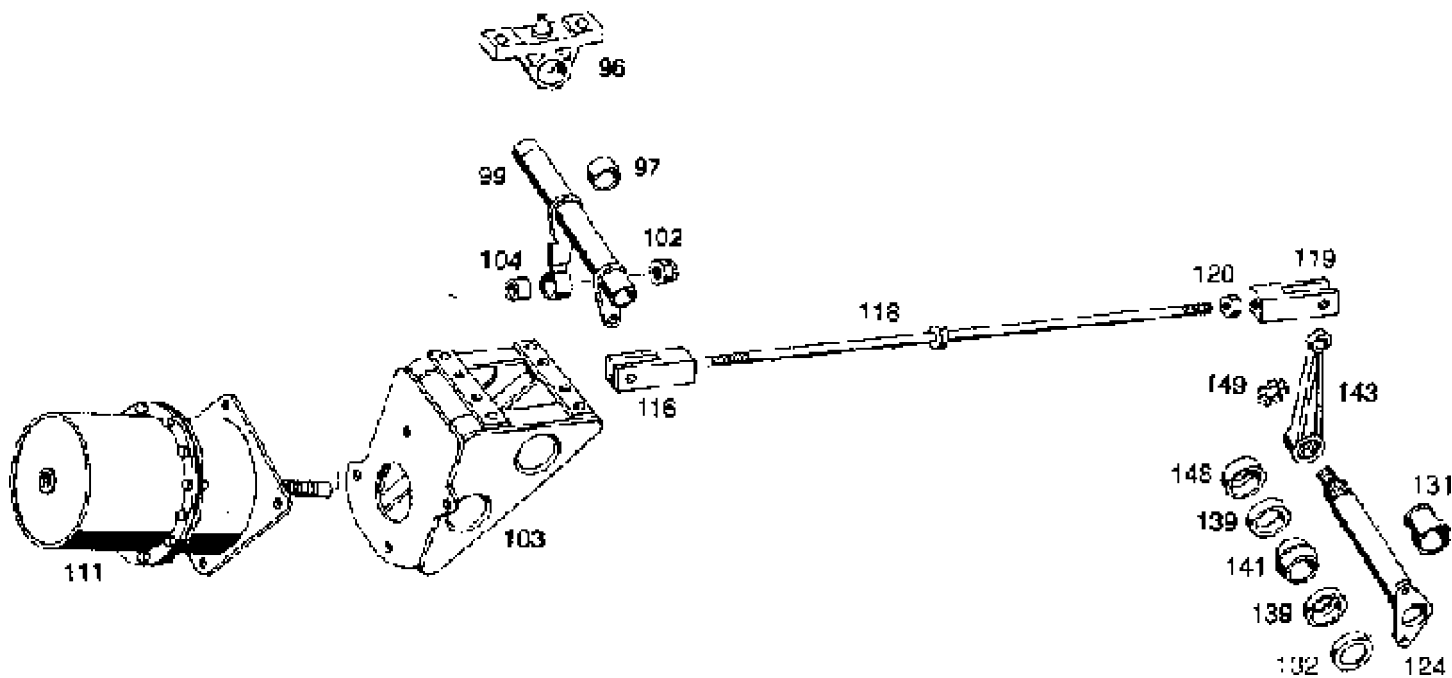


TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 399619 1			Screw M 8x12 IS 1364			2		
—	2575 4230 67 01			Pin			1		
—	1455 050160 1			Circlip 16x1.5 IS 3075			1		
131	042 420 00 83 J			Assy. Rubber Sealing Cover			2		
—	2573 4230 51 13			Brg. Block			2		
132	2573 4230 78 01			Oil Seal		F00651	4		
—	1717 200100 9			Grease Nipple M 10x1 IS 4009			2		
				BEARING BLOCK TO REAR AXLE					
—	1132 399610 7			Screw M 12x35 IS 1364			4		
—	1252 069601 4			Spring Washer B 12 IS 3063			4		
—	2573 4230 86 08			Spacer			2		
139	312 423 11 87			Guard Ring / Bearing Ring			2		
—	312 426 15 50			Bush			2		
141	322 426 01 83			Bearing Half Ring			4		
143	2573 4230 60 09			Brake Lever (Left)			1		
—	2573 4230 60 08			Brake Lever (Right)			1		
				BETWEEN BRAKE LEVER TO BRACKET WASHER					
—	2573 4230 83 01			Shim			AR		
—	2573 4230 92 04			Washer			2		

TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

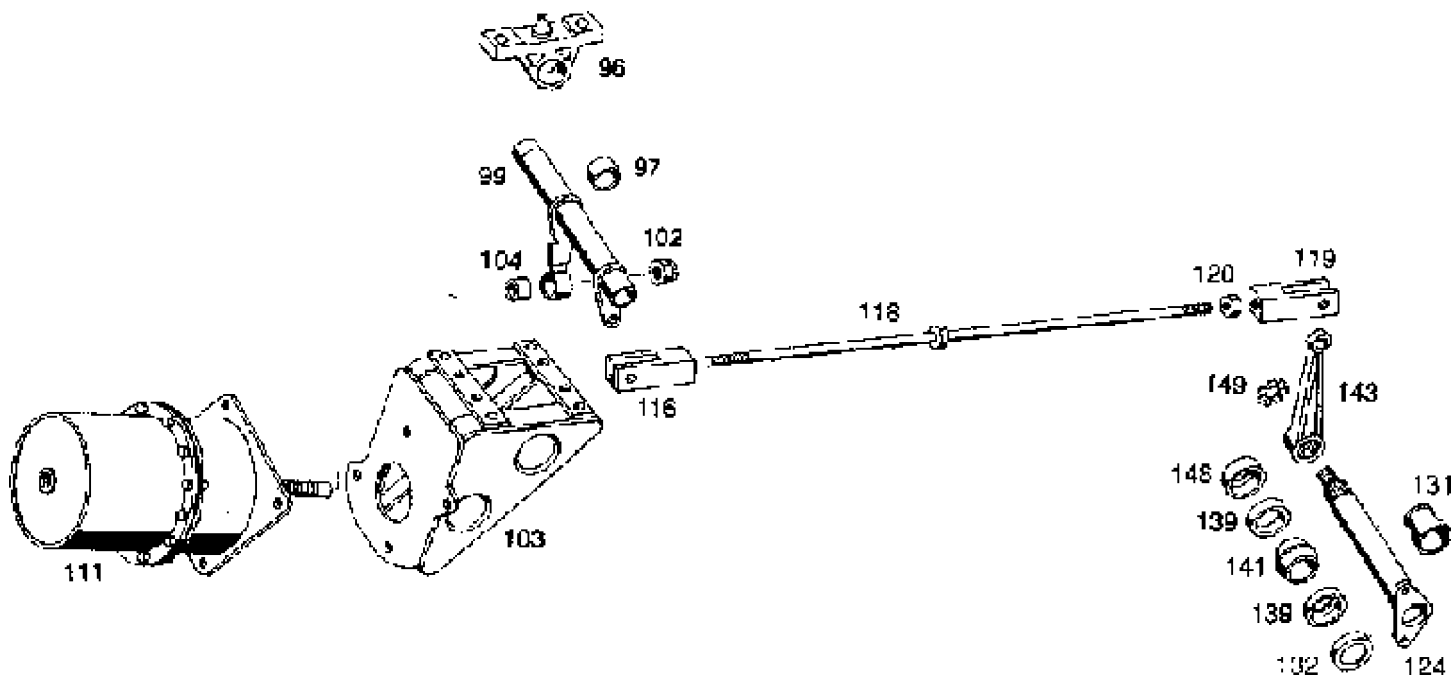


TABLE 42.4

FAIL SAFE PARKING BRAKE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4230 92 05			Tab Washer			2		
—	1132 409602 9			Screw M 12x1.5x30 IS 13725			2		
148	1258 150350 2			Lock Washer A 35 IS 5371			2		
149	1220 050350 1			Slotted Ring Nut A 35x1.5 DIN 70852			2		

TABLE 42.5

MASTER CYLINDER (COMPONENTS)

GROUP 42

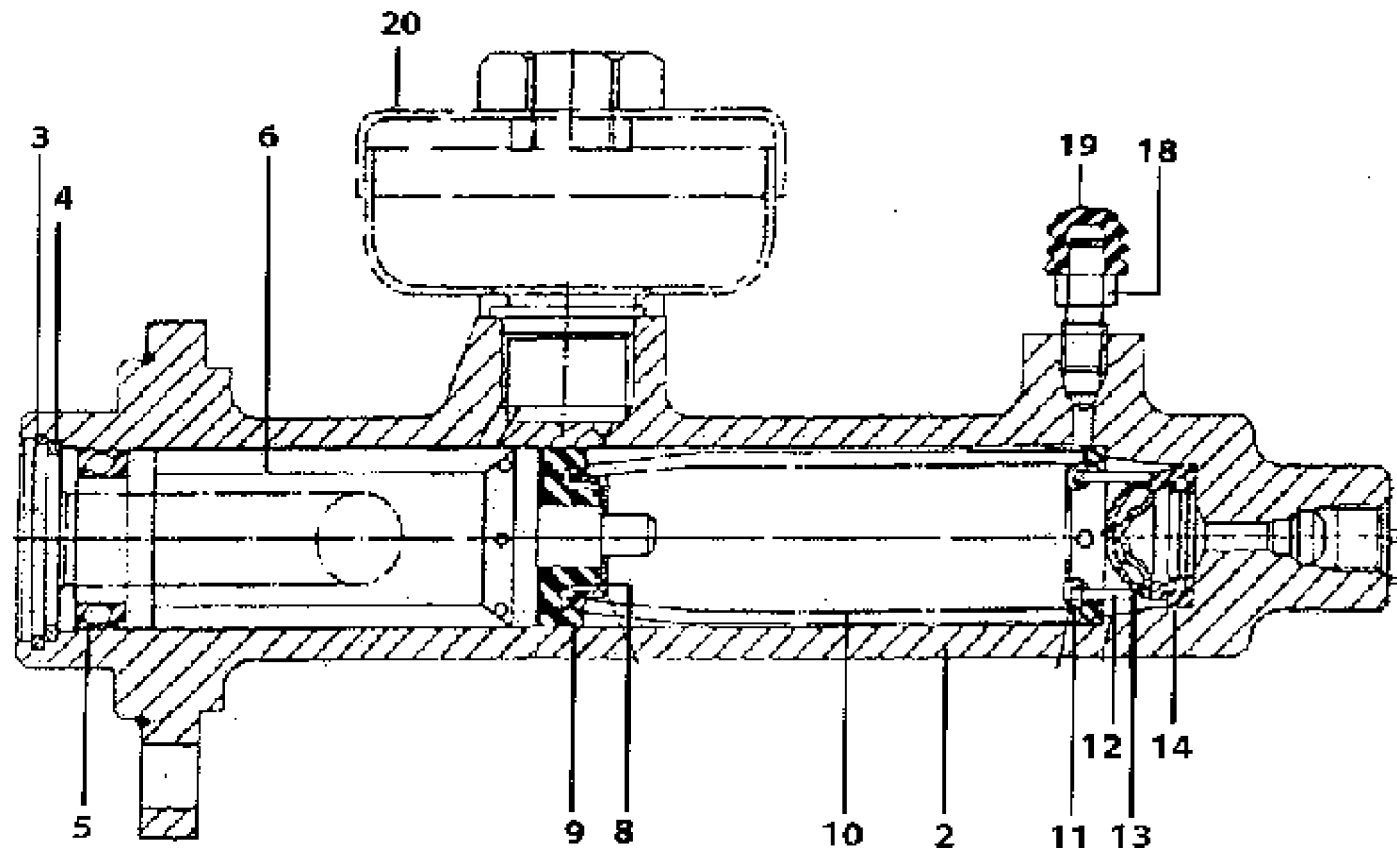


TABLE 42.5
MASTER CYLINDER (COMPONENTS)
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4311 01 25			MASTER CYLINDER (COMPONENTS)					
				Assy. Master Cylinder		B06400	2		
				(38.1x75 Strokes)					
2				Housing Master Cylinder			1		
3	000 984 00 35 J			Circlip			1		
4	2573 4311 77 03			Seal			1		
5	2573 4311 77 01			Back Seal			1		
6	2573 4311 99 01			Plunger			1		
8	2573 4311 77 02			Grand Seal			1		
9	2573 4311 82 02			Spring Retainer			1		
10	2573 4311 87 01			Spring			1		
11	2573 4311 82 01			Spring Retainer			1		
12	000 993 00 35 J			Spring TLPV			1		
13	2576 4310 03 01			Assy. TLPV			1		
14	2576 4310 77 06			Assy. Valve Seat			1		
—	2573 4311 77 04			Sealing Ring			1		
18	2573 4232 80 02			Bleeding Screw			2		
19	2651 4230 77 05			Dust Cap			2		
20	2574 4280 01 46			Reservoir (Metallic)			1		
—	2573 4311 01 18			Repair Kit (Minor) Master Cylinder			1		

TABLE 42.5

MASTER CYLINDER (COMPONENTS)

GROUP 42

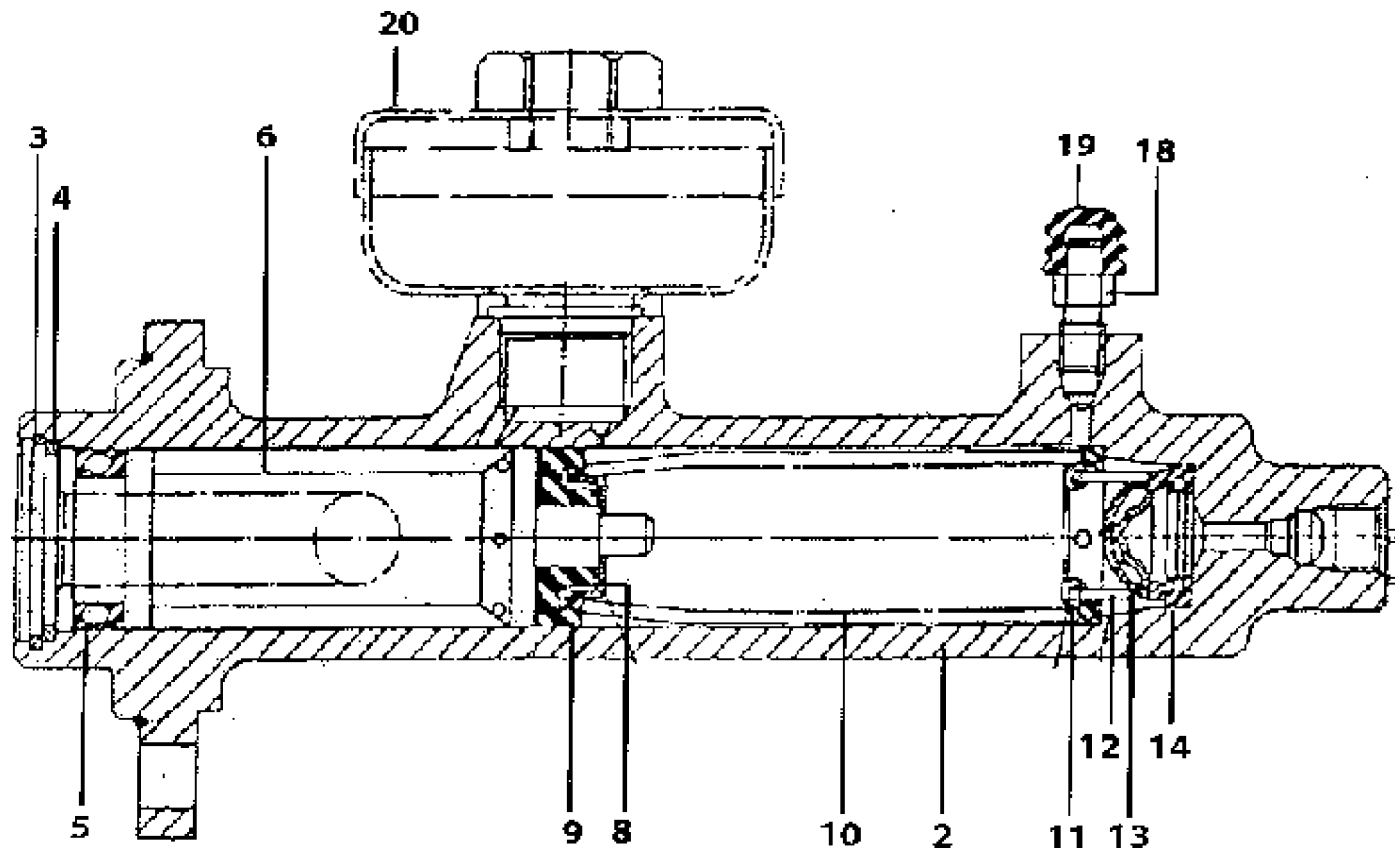


TABLE 42.5

MASTER CYLINDER (COMPONENTS)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
5	2573 4311 01 19			Consisting of :			1		
8				2573 4311 77 01 Back Seal			1		
4				2573 4311 77 02 Gland Seal			1		
12				2573 4311 77 03 Seal Shim			1		
14				000 994 00 35 J Circlip			1		
13				2576 4310 77 06 Assy. Valve Seat			1		
—				2576 4310 03 01 Assy. TLPV			1		
19				2573 4311 77 04 Sealing Ring			1		
—				2651 4230 77 05 Dust Cap			1		
—				2651 4230 99 04 Grease Tube			1		
—				Repair Kit (Major) Master Cylinder			1		
5				Consisting of :			1		
8				2573 4311 77 01 Back Seal			1		
4				2573 4311 77 02 Gland Seal			1		
12				2573 4311 77 03 Seal Shim			1		
14				000 994 00 35 J Circlip			1		
13				2576 4310 77 06 Assy. Valve Seat			1		
—				2576 4310 03 01 Assy. TLPV			1		
19				2573 4311 77 04 Sealing Ring			1		
—				2651 4230 77 05 Dust Cap			1		

TABLE 42.5

MASTER CYLINDER (COMPONENTS)

GROUP 42

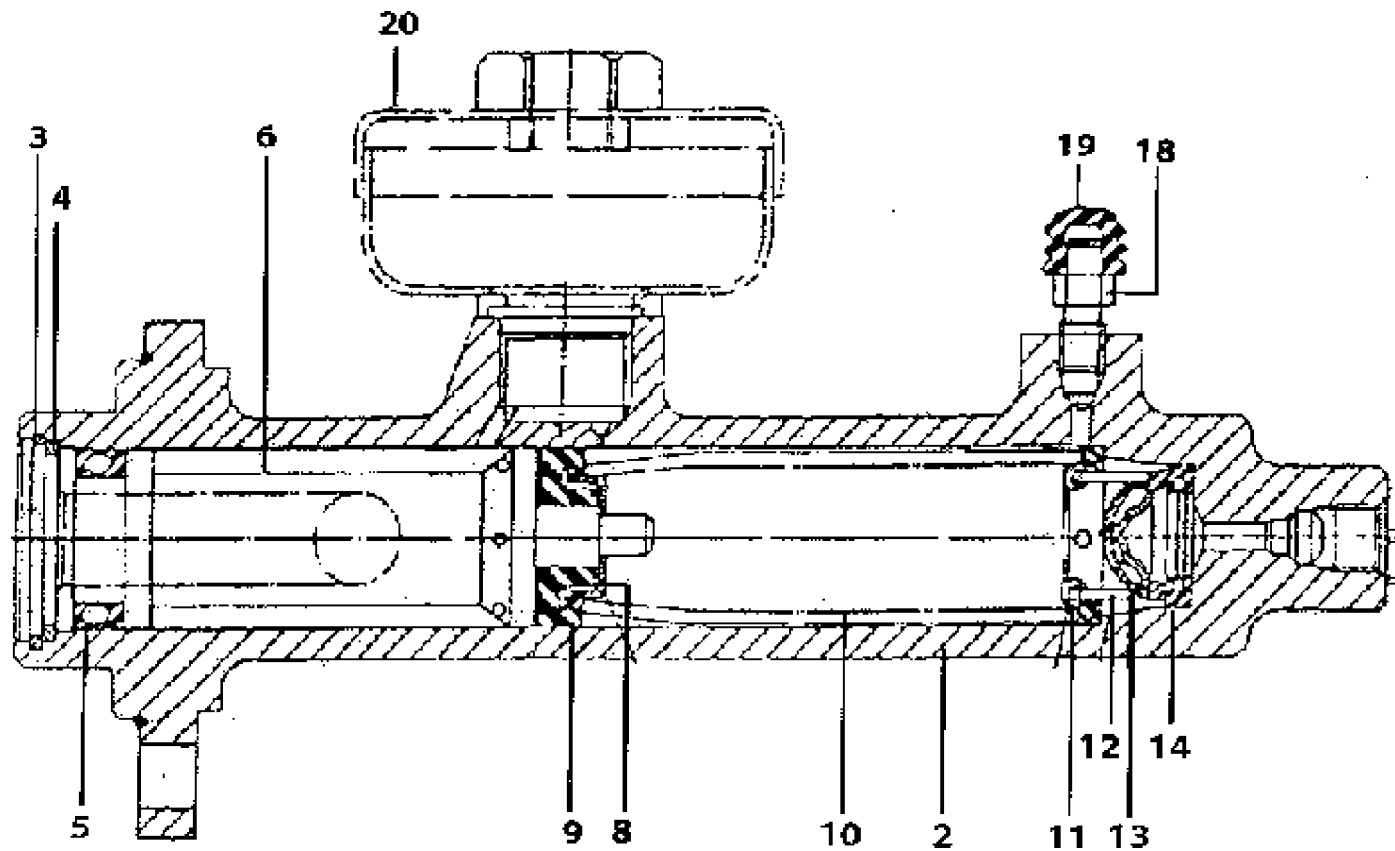


TABLE 42.5

MASTER CYLINDER (COMPONENTS)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—				2651 4230 99 04 Grease Tube			1		
6				2573 4311 99 01Plunger			1		
10				2573 4311 87 01 Spring			1		
12				000 993 00 35 J TLPV Spring			1		
11				2573 4311 82 01 Spring Retainer			1		
9				2573 4311 82 02 Spring Retainer			1		

TABLE 42.6

AIR CYLINDER

GROUP 42

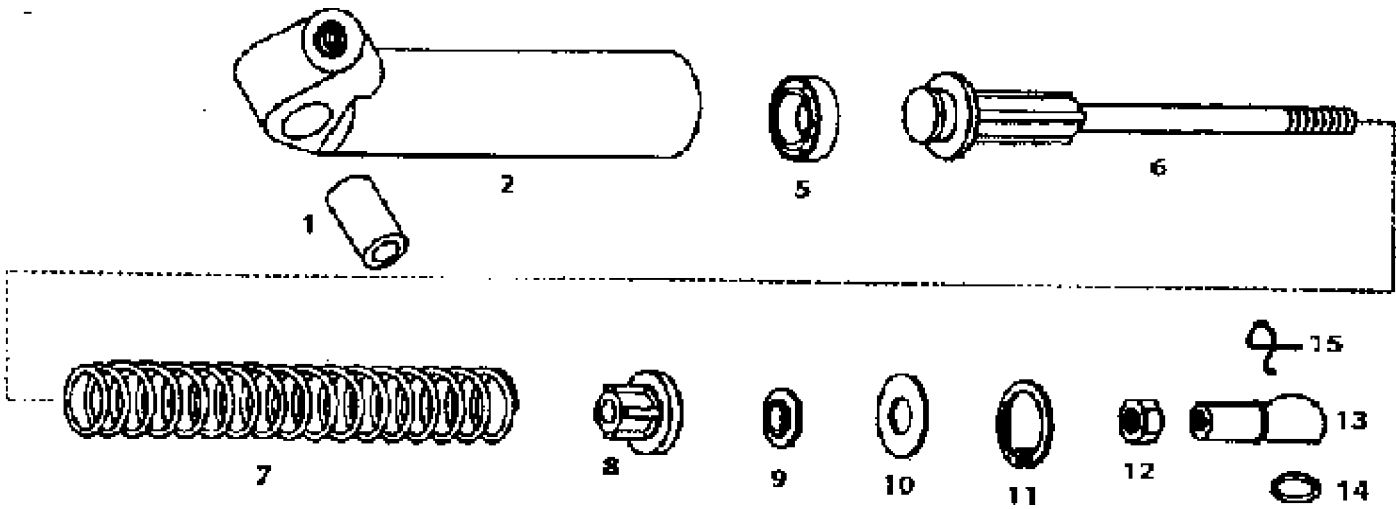


TABLE 42.6
AIR CYLINDER
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2523 4015 01 14			AIR CYLINDER					
1	2523 4015 77 06			Assy. Air Cylinder		S13260	1	2523 4015 01 18	
2	2523 4015 38 03			Bonded Bush			1		
—	2573 4310 82 19			Cylinder (Housing)			1		
5	2523 4015 77 07			Valve Plate			1		
6	2523 4015 66 01			Piston Seal			1		
7	2523 4015 87 05			Piston			1		
8	2523 4015 63 04			Spring			1		
9	2523 4015 77 08			Spring Seat			1		
10	2523 4015 99 02			Wiper Seal			1		
11	2523 4015 43 06			Washer			1		
12	2640 4350 65 01			Circlip			1		
—	2523 4015 01 24			Lock Nut			1		
13	2523 4015 60 01			Ball Socket Assy.			1		
14	2523 4015 43 04			Ball Socket			1		
15	2523 4015 43 05			Spring Ring			1		
—	2523 4015 01 23			Locking Ring			1		
1				Repair Kit for Air Cylinder Consisting of :			1		
5				2523 4015 77 06 Bonded Bush			1		
				2523 4015 77 07 Piston Seal			1		

TABLE 42.6

AIR CYLINDER

GROUP 42

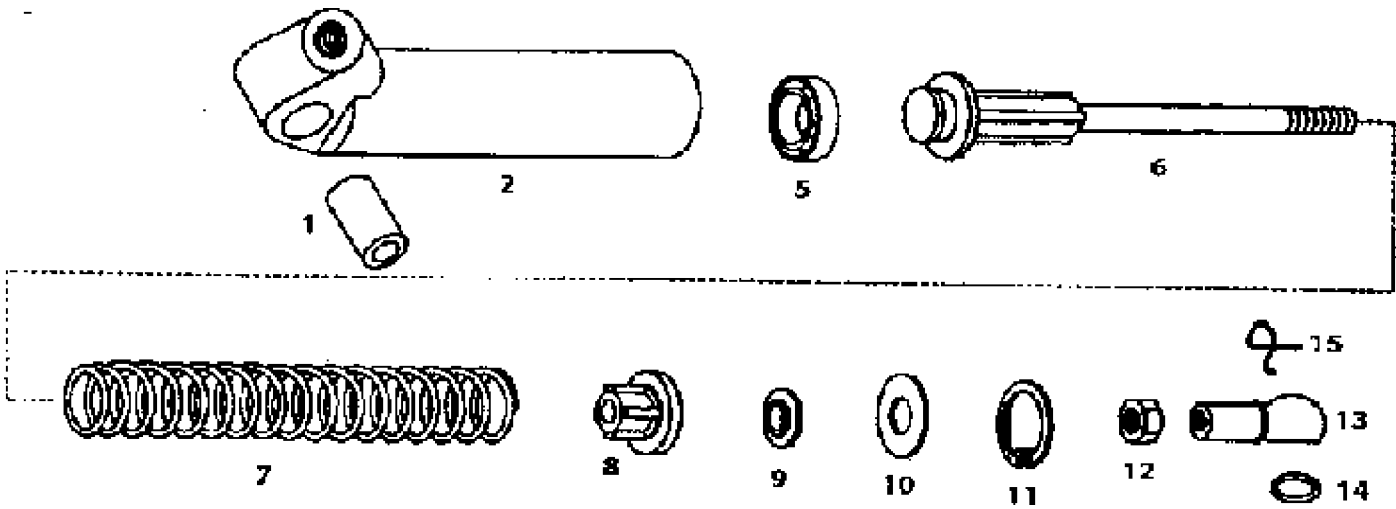


TABLE 42.6

AIR CYLINDER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
9				2523 4015 77 08 Wiper Seal			1		
14				2523 4015 43 04 Spring Ring			1		
15				2523 4015 43 05 Locking Ring			1		
—				2651 4350 99 09 Grease Tube			1		

TABLE 42.7

EXHAUST BRAKE VALVE

GROUP 42

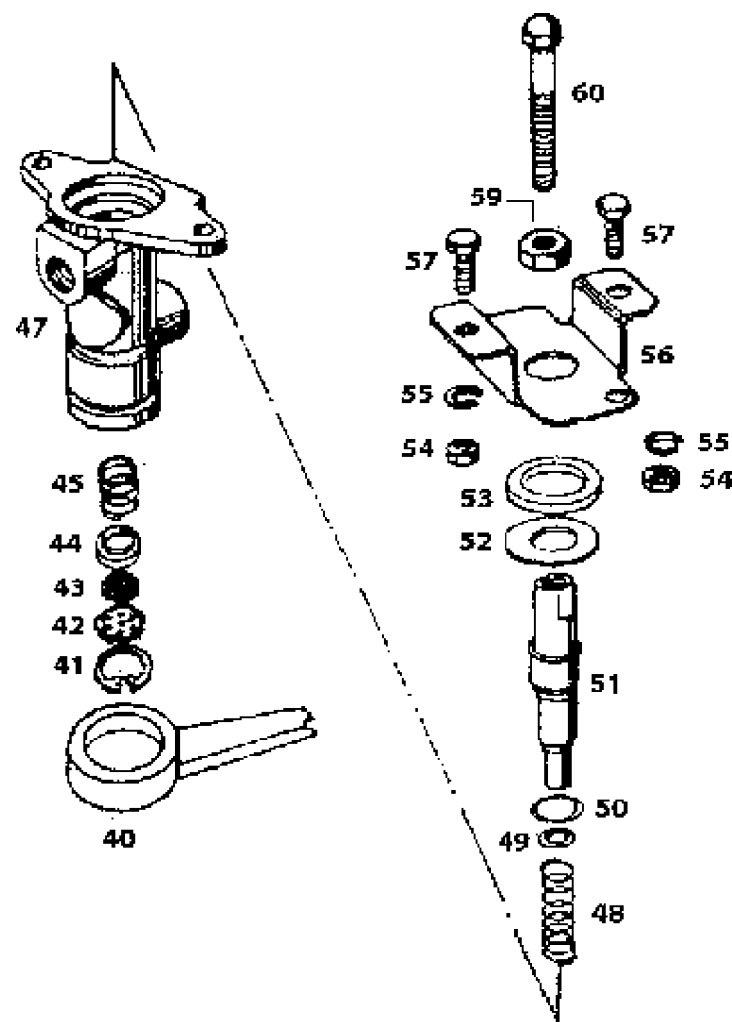


TABLE 42.7
EXHAUST BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 15			EXHAUST BRAKE VALVE		S13260			
40	2640 4370 77 01			Exhaust Brake Valve			1	2573 4370 01 17	
41	2640 4370 43 01			Boot			1		
42	2640 4370 82 04			Circlip			1		
43	2640 4370 99 01			Strainer Plate			1		
44	2640 4370 82 01			Filter			1		
45	2640 4370 82 01			Spring Seat			1		
—	000 434 02 84 J			Valve Spring			1		
47	000 431 01 23 J			Valve			1		
48	2640 4370 38 01			Body / Housing for Exhaust Valve			1		
49	2640 4370 87 01			Spring (for Plunger Return)			1		
50	000 997 34 45 J			Sealing Ring			1		
51	2640 4370 77 02			Sealing Ring			1		
52	2640 4350 38 02			Plunger			1		
53	2640 4350 82 02			Stopper Plate			1		
54	2640 4370 63 01			Wiper Seal			1		
55	2640 4310 65 01			Nut			2		
56	000 431 16 76 J			Spring Washer			2		
57	2640 4370 82 03			Mounting Bracket			1		
	2576 4310 80 04			Screw			2		

TABLE 42.7

EXHAUST BRAKE VALVE

GROUP 42

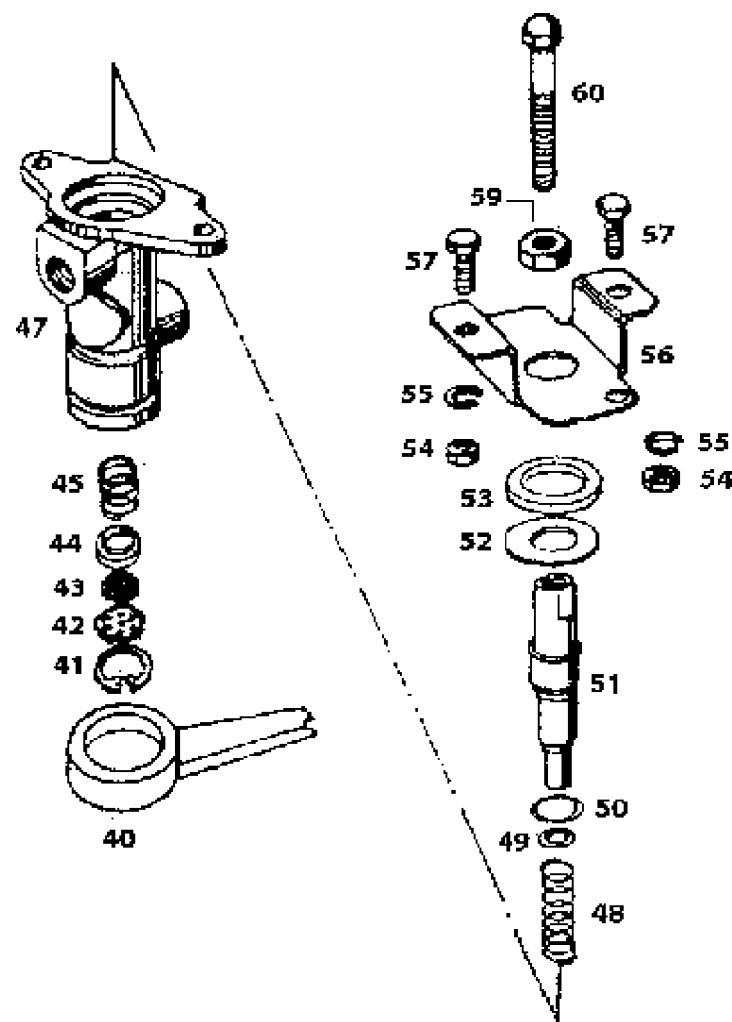


TABLE 42.7

EXHAUST BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
59	2523 4015 65 01			Nut			1		
60	2640 4370 80 01			Special Screw			1		
—	2640 4370 01 03			Repair Kit Exh. Brake Valve		S13260	1		
				Consisting of :					
40	2640 4370 77 01			Boot			1		
41	2640 4370 43 01			Circlip			1		
43	2640 4370 99 01			Filter			1		
45	000 434 02 84 J			Valve Spring			1		
—	000 431 01 23 J			Valve			1		
49	000 997 34 45 J			Sealing Ring			1		
50	2640 4370 77 02			Sealing Ring			1		
53	2640 4370 63 01			Wiper Seal			1		

TABLE 42.8

COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)

GROUP 42

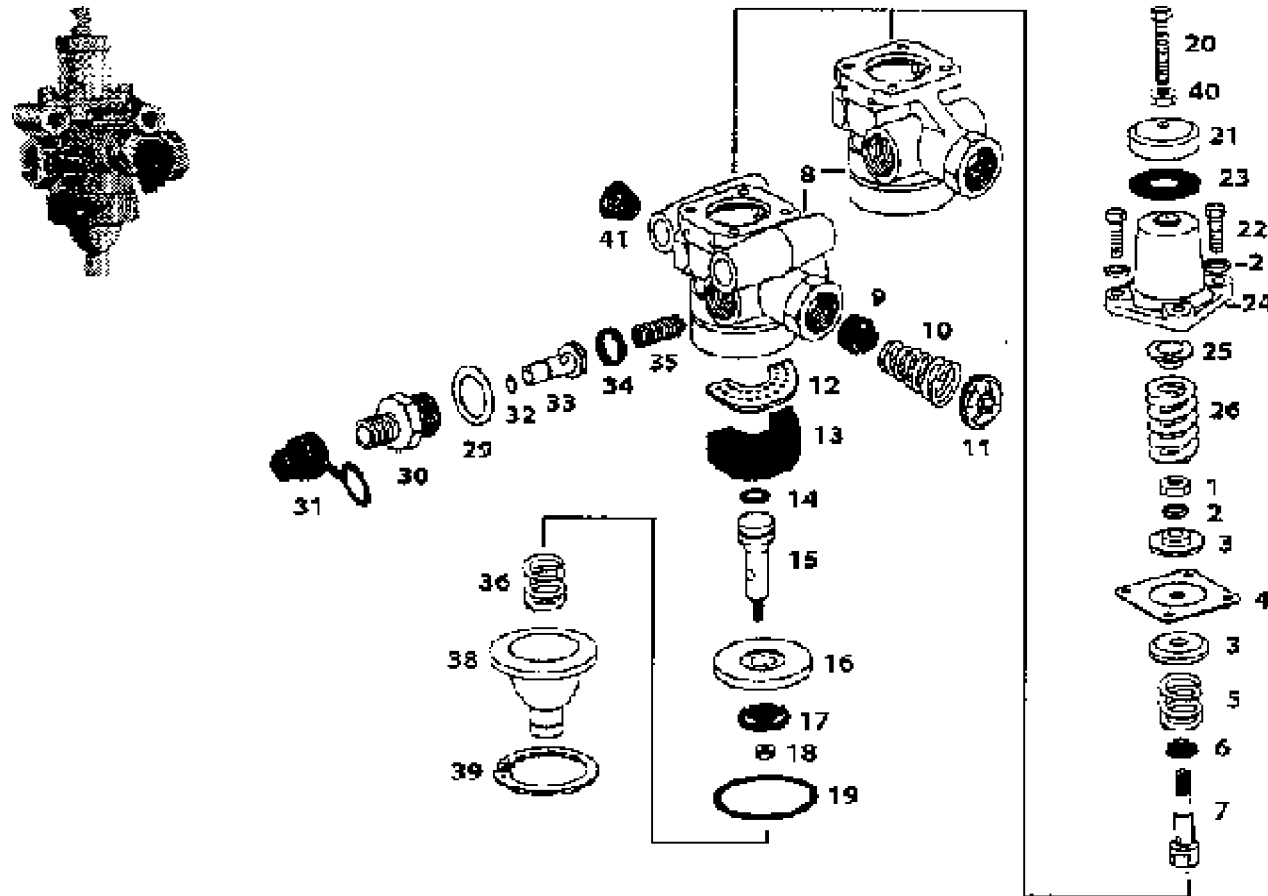


TABLE 42.8

COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)					
—	2576 4310 01 42			Unloader Valve Assy.		S13260	1	2576 4310 01 35	
—	2573 4310 01 93			Diaphragm			1		
1	2587 4310 65 01			Nut			1		
2	000 431 16 76 J			Spring Washer			5		
3	2573 4310 82 15			Follower			2		
4	2573 4310 77 20			Diaphragm			1		
5	2574 4242 87 01			Spring			1		
6	2573 4310 77 21			Valve			1		
7	2573 4310 67 04			Governor Plunger			1		
8	2573 4310 38 03			Valve Body			1		
9	000 431 03 23 J			Non Return Valve			1		
10	2576 4310 87 01			Conical Spring			1		
11	2576 4310 99 01			Valve Stop and Spring Retainer			1		
12	2573 4310 82 16			Filter Retainer			1		
13	2573 4310 99 39			Filter			1		
14	2573 4310 77 26			'O' Ring			1		
—	2573 4310 01 94			Unloader Plunger Assy.			1		
15	2573 4310 66 06			Unloader Plunger			1		

TABLE 42.8

COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)

GROUP 42

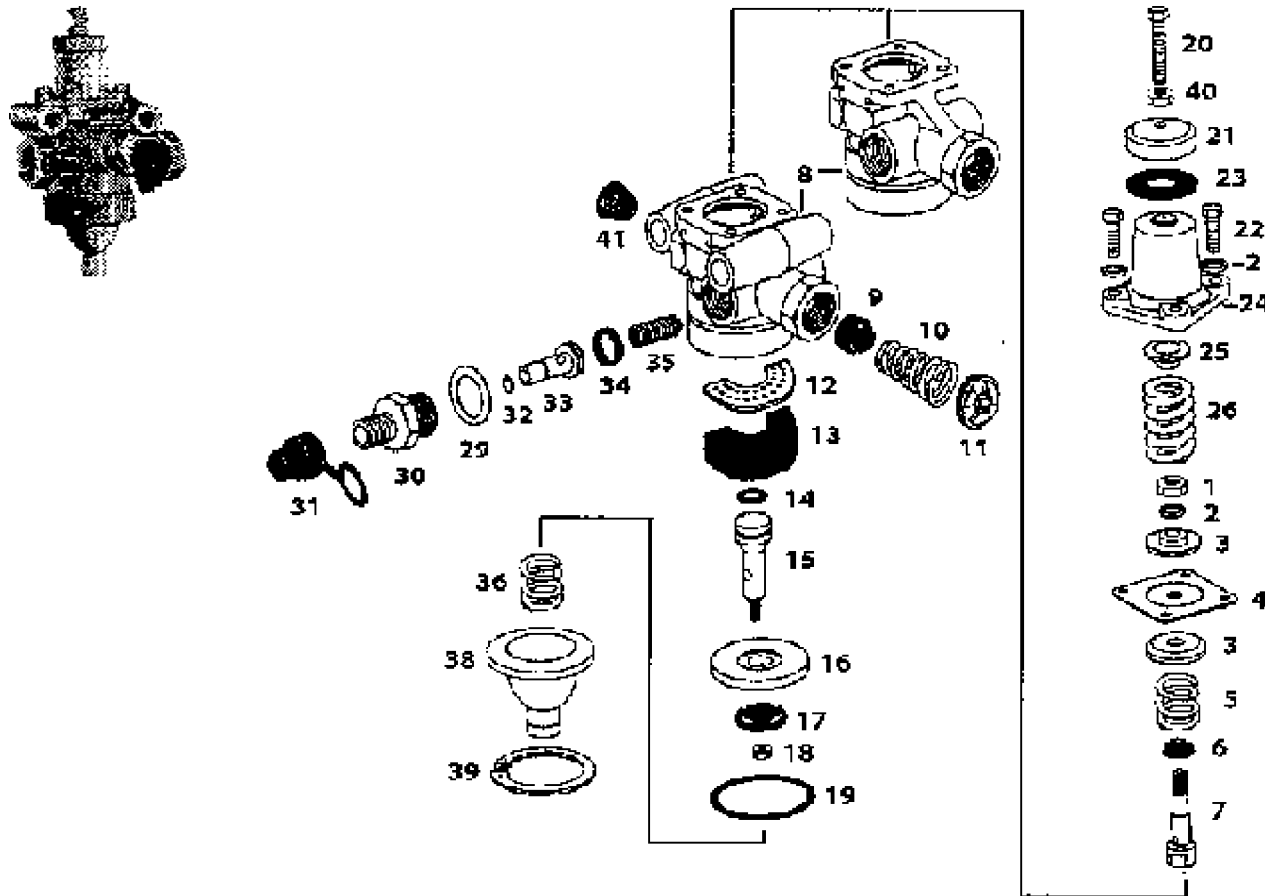


TABLE 42.8
COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
16	2573 4310 92 11			Valve Seat			1		
17	2573 4310 77 22			Valve			1		
18	000 431 02 72 J			Nyloc Nut			1		
19	2573 4310 77 23			Spring			1		
20	2573 4310 80 02			Adj. Screw			1		
21	2573 4310 82 12			Cup			1		
22	2608 4373 80 02			Screw			4		
23	2573 4310 77 24			Exhaust Flap			1		
24	2573 4310 38 05			Top Cover			1		
25	2573 4310 82 18			Spring Guide			1		
26	2573 4310 87 07			Spring			1		
—	2573 4310 80 01			Hammer Drive Screw			2		
—	2573 4310 82 19			Name Plate			1		
29	000 431 01 76 J			Washer			1		
30	2573 4310 68 11			Adaptor			1		
31	2576 4310 63 02			Dust Cap			1		
32	000 997 12 45 J			'O' Ring			2		
33	2573 4310 66 07			Plunger			1		
34	2573 4310 77 25			Valve			1		
35	2576 4310 87 02			Spring			1		

TABLE 42.8

COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)

GROUP 42

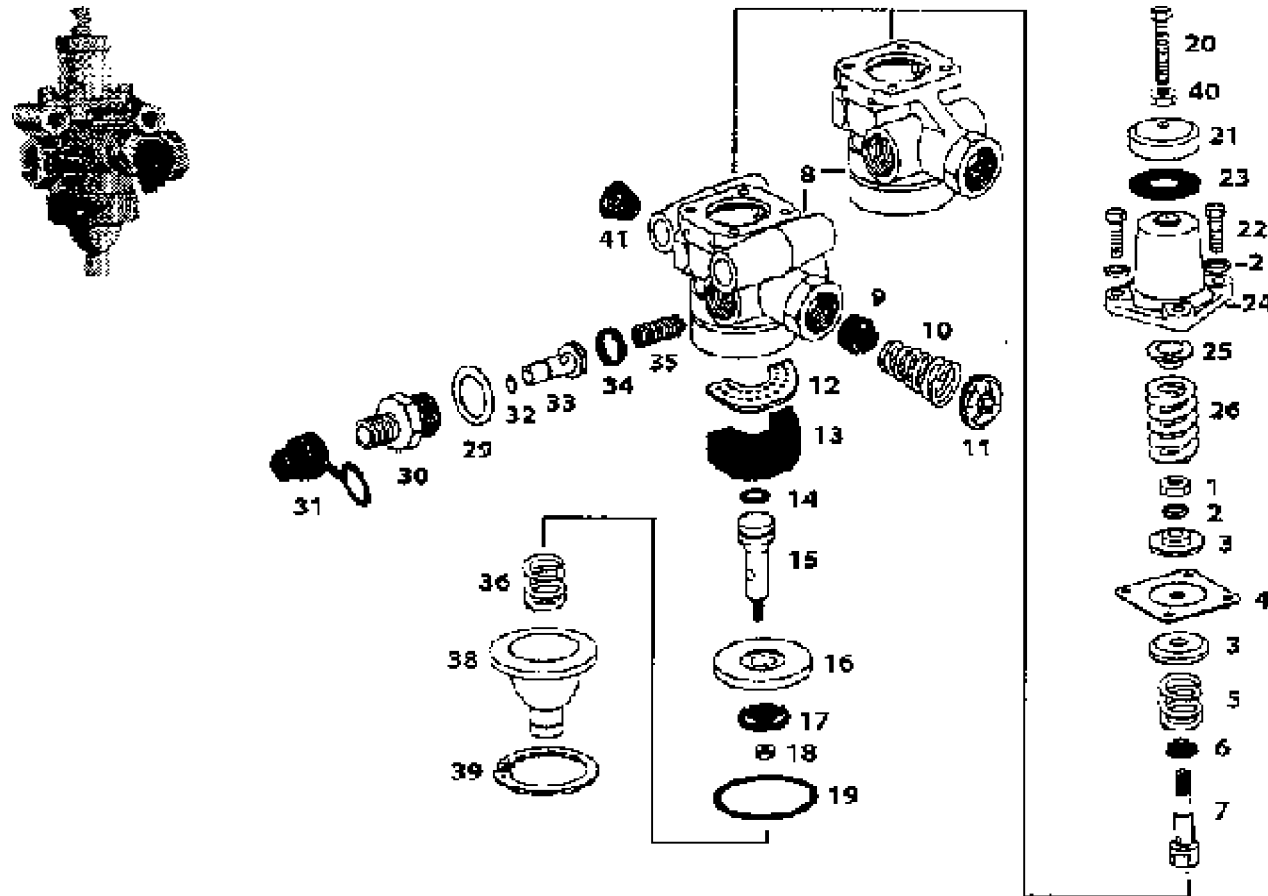


TABLE 42.8
COMB. UN-LOADER VALVE WITH TYRE INFLATOR (DAOH)
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
36	2573 4310 87 09			Spring			1		
—	2573 4310 82 20			Shim			1		
38	2573 4310 38 06			Base Cover			1		
39	2573 4310 43 08			Int. Circlip			1		
40	2573 4310 65 05			Lock Nut			1		
41	2573 4310 99 40			Strainer			1		
—	2573 4310 01 90			Repair Kit Unloader Valve		S13260	1		
				Consisting off :					
4				Diaphragm 2573 4310 77 20			1		
6				Valve 2573 4310 77 21			1		
9				Non Return Valve 000 431 03 23 J			1		
10				Conical Spring 2576 4310 87 01			1		
13				Filter 2573 4310 99 39			1		
19				O-Ring 2573 4310 77 23			1		
17				Valve 2573 4310 77 22			1		
23				Exhaust Flap 2573 4310 77 24			1		
29				Washer 000 431 01 76 J			1		
31				Dust Cap 2576 4310 63 02			1		
32				O-Ring 000 997 12 45 J			1		
34				Valve 2573 4310 77 25			1		
14				O -Ring 2573 4310 77 26			1		

TABLE 42.9

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

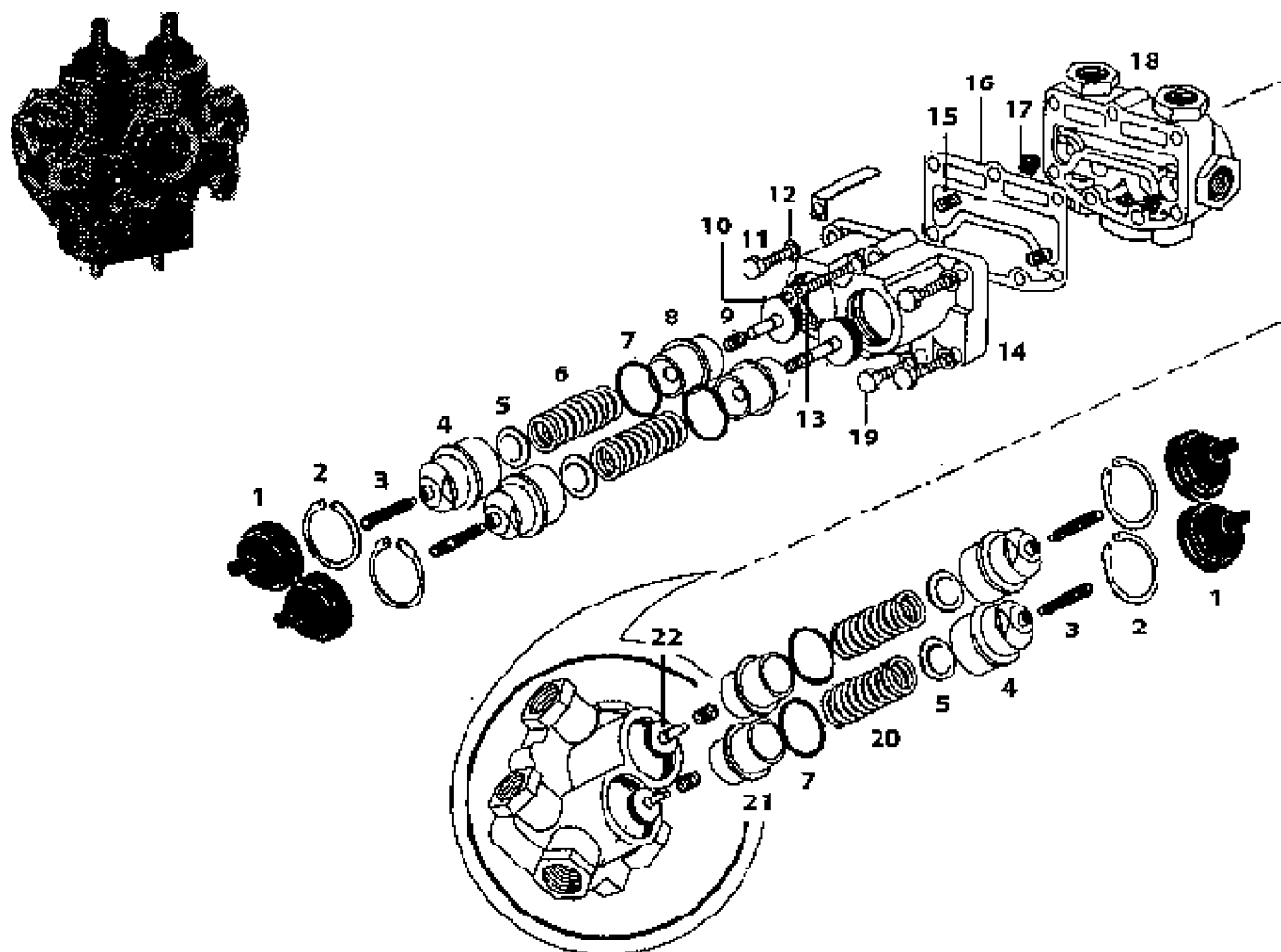


TABLE 42.9

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 57			SYSTEM PROTECTION VALVE					
1	2576 4374 77 10			System Protection Valve		S13260	1	2576 4374 01 08	
2	2576 4374 43 03			Gaiter			4		
3	2576 4374 80 02			Circlip Internal			4		
4	2576 4374 47 08			Socket Head Screw			4		
5	2576 4374 92 01			Top Cover			4		
6	2576 4374 87 07			Spring Retainer			4		
7	2576 4374 77 11			Spring Graduating			2		
8	2576 4374 66 02			'O' Ring			4		
9	2576 4374 87 05			Ram			2		
10	2576 4374 99 01			Spring			4		
11	000 990 81 20 J			Valve			2		
12	000 431 16 76 J			Screw			4		
13	2576 4374 80 03			Spring Washer			7		
14	2576 4374 38 06			Socket Head Screw			1		
15	2576 4374 87 06			Valve Body Bottom Cover			1		
16	2576 4374 53 01			Check Valve Spring			2		
17	2576 4374 77 12			Joint			1		
18	2576 4374 38 07			Check Valve			2		
				Valve Body			1		

TABLE 42.9

SYSTEM PROTECTION VALVE (DAOH)

GROUP 42

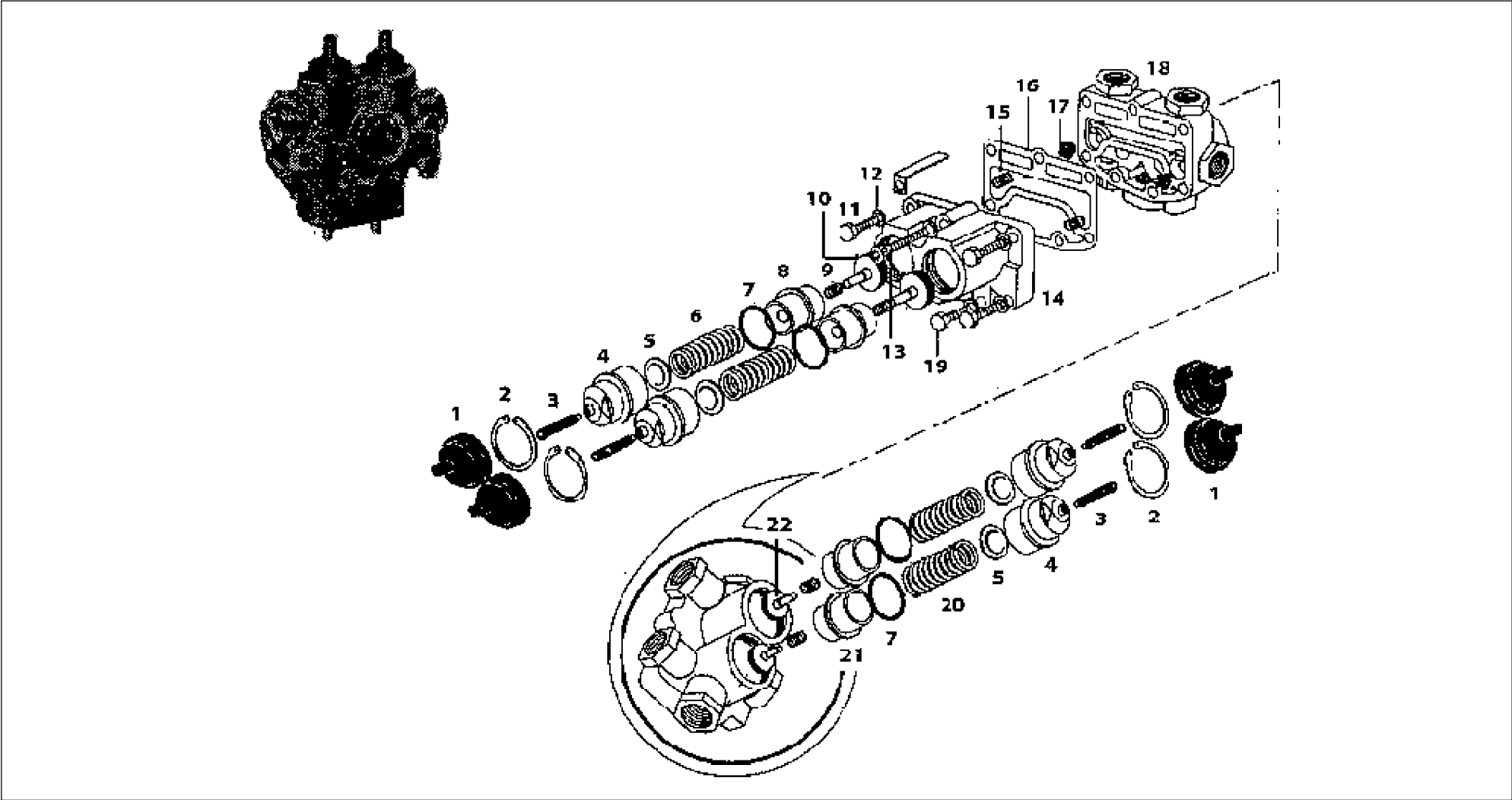


TABLE 42.9
SYSTEM PROTECTION VALVE (DAOH)
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
19	2576 4374 80 04			Screw			1		
20	2576 4374 87 08			Spring Graduating			2		
21	2576 4374 66 03			Ram			2		
22	2576 4374 99 02			Valve			2		
—	2576 4374 01 16			Repair Kit Sys. Prot. Valve Consisting of :	MSP3 /40	S13260	1		
1				2576 4374 77 10 Gaiter			1		
7				2576 4374 77 11 'O' Ring			4		
9				2576 4374 87 05 Spring			4		
10				2576 4374 99 01 Valve			2		
15				2576 4374 87 06 Spring Check Valve			2		
16				2576 4374 53 01 Joint			1		
17				2576 4374 77 12 Check Valve			2		
22				2576 4374 99 02 Valve			2		

TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

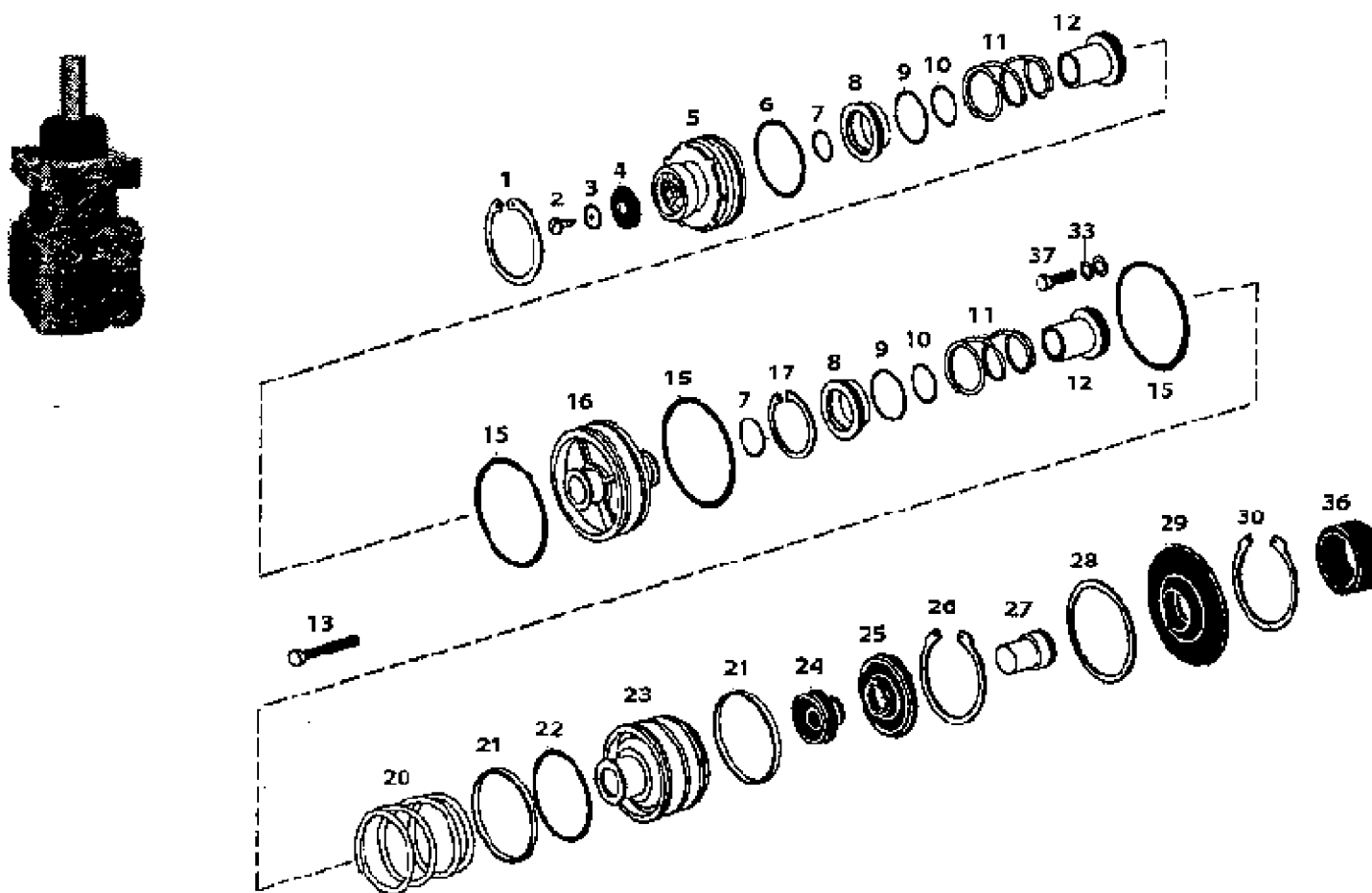


TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 08			DUAL BRAKE VALVE					
1	2576 4373 43 03			Dual Brake Valve		S13260	1		
2	2576 4373 80 02			Circlip Internal			1		
3	2576 4373 77 27			Screw Self Tapping			1		
4	2576 4373 72 08			Cap			1		
5	2576 4373 99 12			Washer			1		
6	2576 4373 77 17			Guard Venting			1		
7	2576 4373 77 18			'O' Ring			1		
8	2576 4373 86 05			'O' Ring			1		
9	2576 4373 77 19			Sealing Ring Spacer			2		
10	2576 4373 77 20			'O' Ring			2		
11	2576 4373 87 09			'O' Ring			2		
12	2576 4373 90 01			Conical Spring			2		
13	2576 4373 80 03			Valve			2		
15	2576 4373 77 21			Screw			4		
16	2576 4373 66 05			'O' Ring			2		
17	2576 4373 43 04			Piston			1		
—	2576 4373 77 22			Internal Circlip			1		
20	2576 4373 87 10			'O' Ring			1		
				Spring			1		

TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

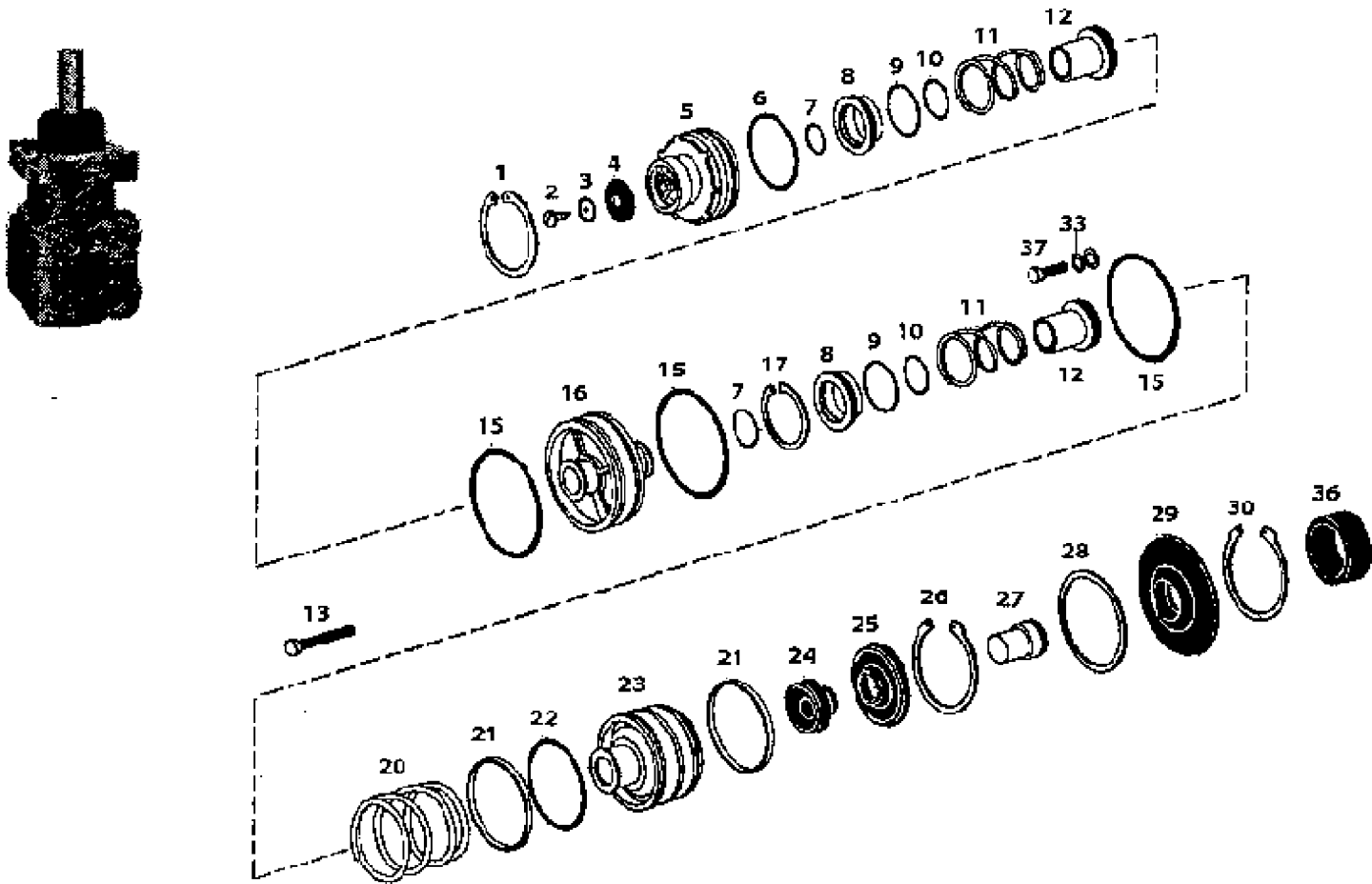


TABLE 42.10
DUAL BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
21	2576 4373 63 06			Guide Ring			2		
22	2576 4373 77 23			'O' Ring			1		
23	2576 4373 66 06			Piston			1		
24	2576 4373 77 24			Rubber Ring			1		
25	2576 4373 82 05			Spring Seat			1		
26	2576 4373 43 05			Circlip Internal			1		
27	2576 4373 67 18			Stem			1		
28	2576 4373 86 06			Spacer			1		
29	2576 4373 77 25			Boot			1		
30	2576 4373 86 06			Circlip Internal			1		
36	2576 4373 77 26			Boot (M833170)			1		
—	2576 4373 01 34			Repair Kit Dual Brake Valve Consisting of :	MSP /6/7	S13260	1		
1				2576 4373 43 03 Circlip			1		
4				2576 4373 72 08 Washer			1		
6				2576 4373 77 17 'O' Ring			1		
7				2576 4373 77 18 'O' Ring			2		
9				2576 4373 77 19 'O' Ring			2		
10				2576 4373 77 20 'O' Ring			2		
11				2576 4373 87 09 Conical Spring			2		
12				2576 4373 90 01 Valve			2		

TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

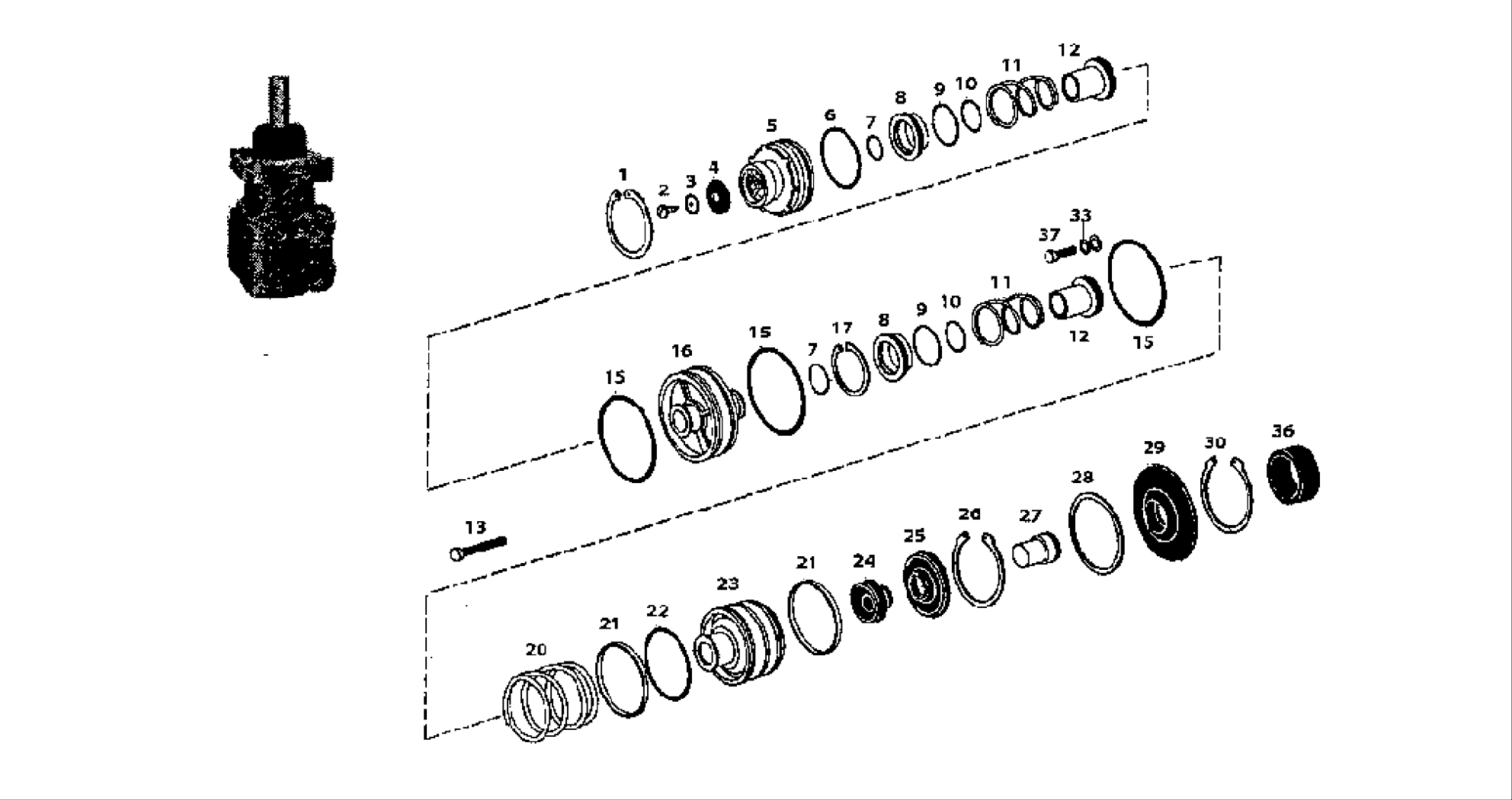


TABLE 42.10

DUAL BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
15				2576 4373 77 21 'O' Ring			2		
17				2576 4373 43 04 Circlip Internal			1		
—				2576 4373 77 22 'O' Ring			1		
21				2576 4373 63 06 Guiding Ring			2		
22				2576 4373 77 23 'O' Ring			1		
24				2576 4373 77 24 Rubber Ring			1		
25				2576 4373 82 05 Spring Seat			1		
26				2576 4373 43 05 Circlip Internal			1		
29				2576 4373 77 25 Boot			1		
30				2576 4373 86 06 Circlip Internal			1		

TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

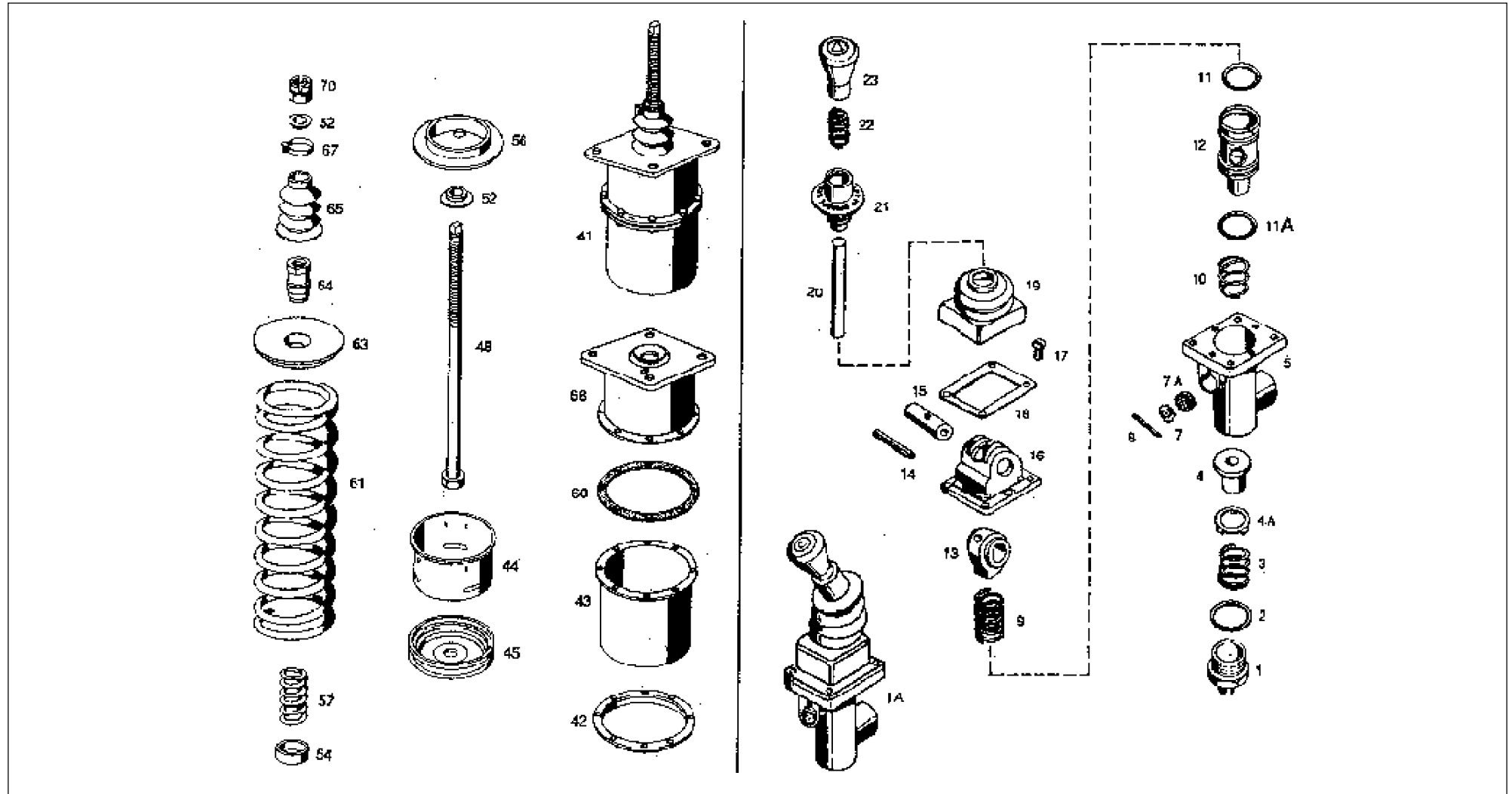


TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				SPRING BRAKE CHAMBER					
41	2573 4242 01 13			Assy. Spring Brake Chamber		S13260	1		
42	2574 4241 82 01			Reinforcement Ring			1		
43	2575 4241 01 02			Cylinder			1		
44	2575 4241 01 05			Crown and Skirt Assy.			1		
45	2575 4241 01 04			Crown with Seal and Spring			1		
—	2575 4241 82 07			Skirt			1		
—	2575 4241 77 02			Wear Pad			3		
48	2574 4241 66 01			Push Rod			1		
52	2575 4241 92 01			Spherical Washer			2		
54	2574 4241 01 02			Assy. Cover Front			1		
56	2574 4241 82 02			Spring Seat Cup			2		
57	312 993 14 01			Spring			1		
—	1315 060928 8			Split Pin 4x28 IS 549 St.			1		
60	2574 4241 53 01			Gasket			1		
61	2574 4242 87 03			Spring			1		
63	2574 4241 01 03			Assy. Cover			1		
64	2574 4241 65 01			Stopper			1		
65	2574 4241 77 01			Rubber Seal			1		
67	1427 020320 6			Clip 32 TS 17669			1		

TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

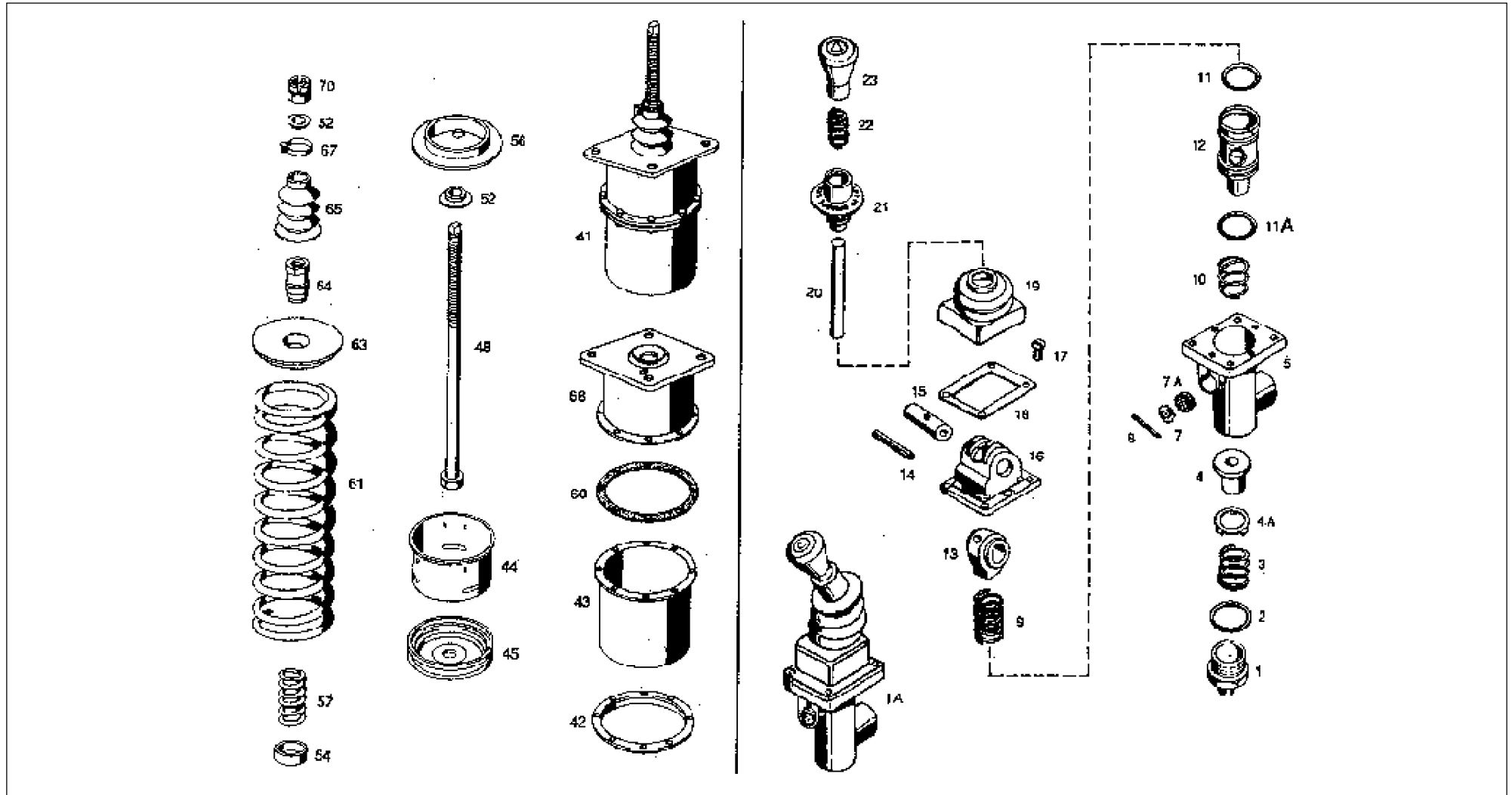


TABLE 42.11
COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
68	2575 4241 01 03			Cover with Mounting Plate			1		
70	1210 209604 3			Castle Nut M 16x1.5 IS 2232			1		
—	1205 159802 2			Nut M 8 IS 1364			8		
—	1132 399911 4			Screw M 8x18 IS 1364			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	2574 4241 01 05			Spring Brake Chamber Repair Kit		S13260	1		
—				Consisting of :					
—				2651 4350 99 09 Grease Tube			2		
—				1315 060928 8 Split Pin 4x28			2		
52				2575 4241 92 01 Spherical Washer			2		
65				2575 4241 77 01 Rubber Seal			1		
67				1427 020320 6 Clip 32			1		
60				2574 4241 53 01 Gasket			1		
45				2575 4241 01 04 Crown with Seal			1		
				Spring Assy.					
				HAND BRAKE VALVE					
1A	2573 4370 01 55			Hand Brake Valve Graduated		S13260	1	2573 4242 01 18	
1	2574 4242 68 04			Inlet Adaptor			1		
2	2573 4242 77 01			Sealing Ring			1		
3	000 434 02 84 J			Valve Spring			1		

TABLE 42.11

COMPONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

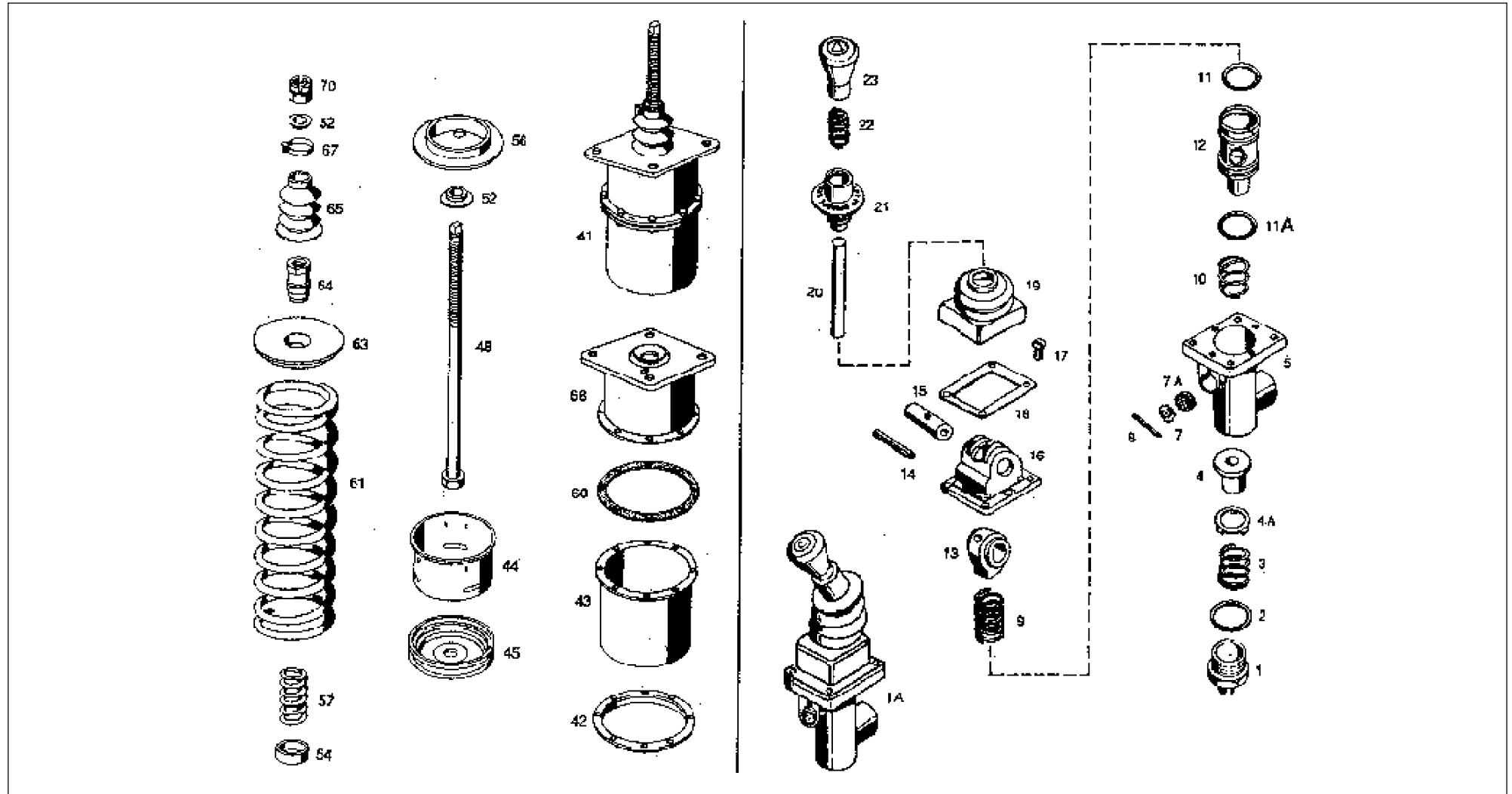


TABLE 42.11
COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
4	2573 4242 99 01			Valve			1		
4A	2574 4242 38 09			Valve Guide			1		
5	2574 4242 38 07			Valve Body			1		
7A	2573 4242 99 14			Filter			1		
7	2640 4370 82 04			Strainer Plate			1		
8	2574 4242 67 03			Split Pin			1		
9	2640 4370 87 01			Plunger Return Spring			1		
10	2574 4242 87 10			Spring			1		
11	000 997 31 45 J			'O' Ring			1		
11A	2573 4242 77 02			'O' Ring			1		
12	2574 4242 66 04			Plunger			1		
—	2640 4370 77 02			'O' Ring			1		
—	2573 4242 99 05			Cam Follower			1		
—	2573 4242 99 06			Sealing Ring			1		
13	2574 4242 99 16			Cam			1		
—	2573 4242 83 01			Shim			1		
—	2573 4242 83 02			Shim			2		
—	2573 4242 83 03			Shim			1		
14	2573 4242 67 02			Tension Pin			1		
15	2574 4242 67 01			Pivot			1		

TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

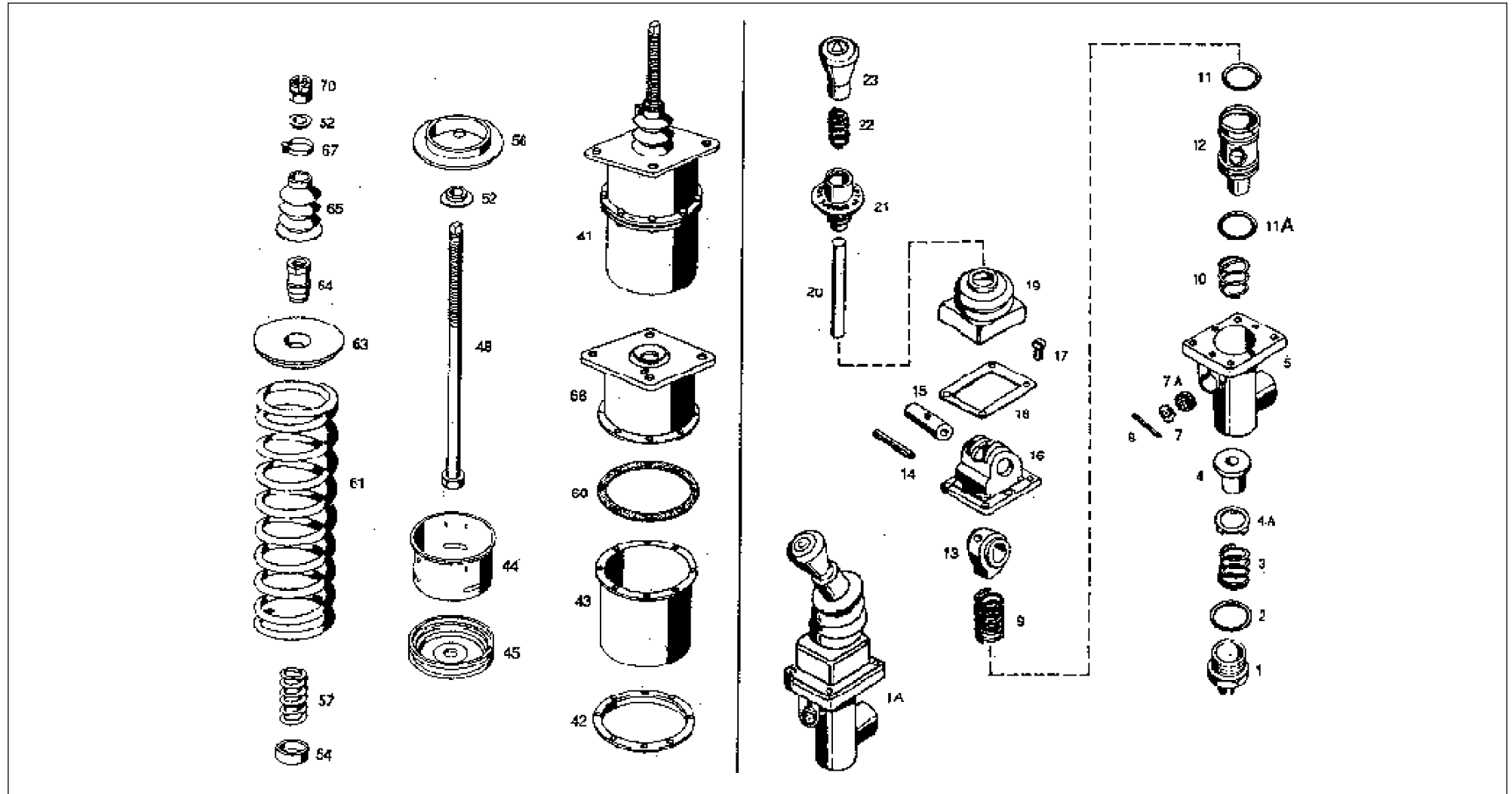


TABLE 42.11
COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE
GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4242 99 07			Bush			1		
16	2574 4242 38 02			Top Cover			1		
17	2574 4243 80 01			Counter Sunk Screw			2		
18	2574 4242 99 04			Dial			1		
19	2573 4242 99 08			Gaiter			1		
20	2574 4242 84 01			Lever			1		
21	2574 4242 60 01			Sleeve			1		
22	2574 4242 87 11			Spring			1		
23	2574 4242 63 02			Knob			1		
—	2573 4242 01 06			Repair Kit Hand Brake Valve Consisting of :	MSP 3/62	S13260	1		
2				2573 4242 77 01 Sealing Ring			1		
11A				2573 4242 77 02 'O' Ring			1		
4				2573 4242 99 01 Valve			1		
11				000 997 31 45 J 'O' Ring			1		
—				2640 4370 77 02 'O' Ring			1		
—				2573 4242 83 01 Shim			1		
—				2573 4242 83 02 Shim			1		
—				2573 4242 83 03 Shim			1		
—				2573 4242 99 05 Cam Follower			1		
—				2573 4242 99 06 Sealing Ring			1		

TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

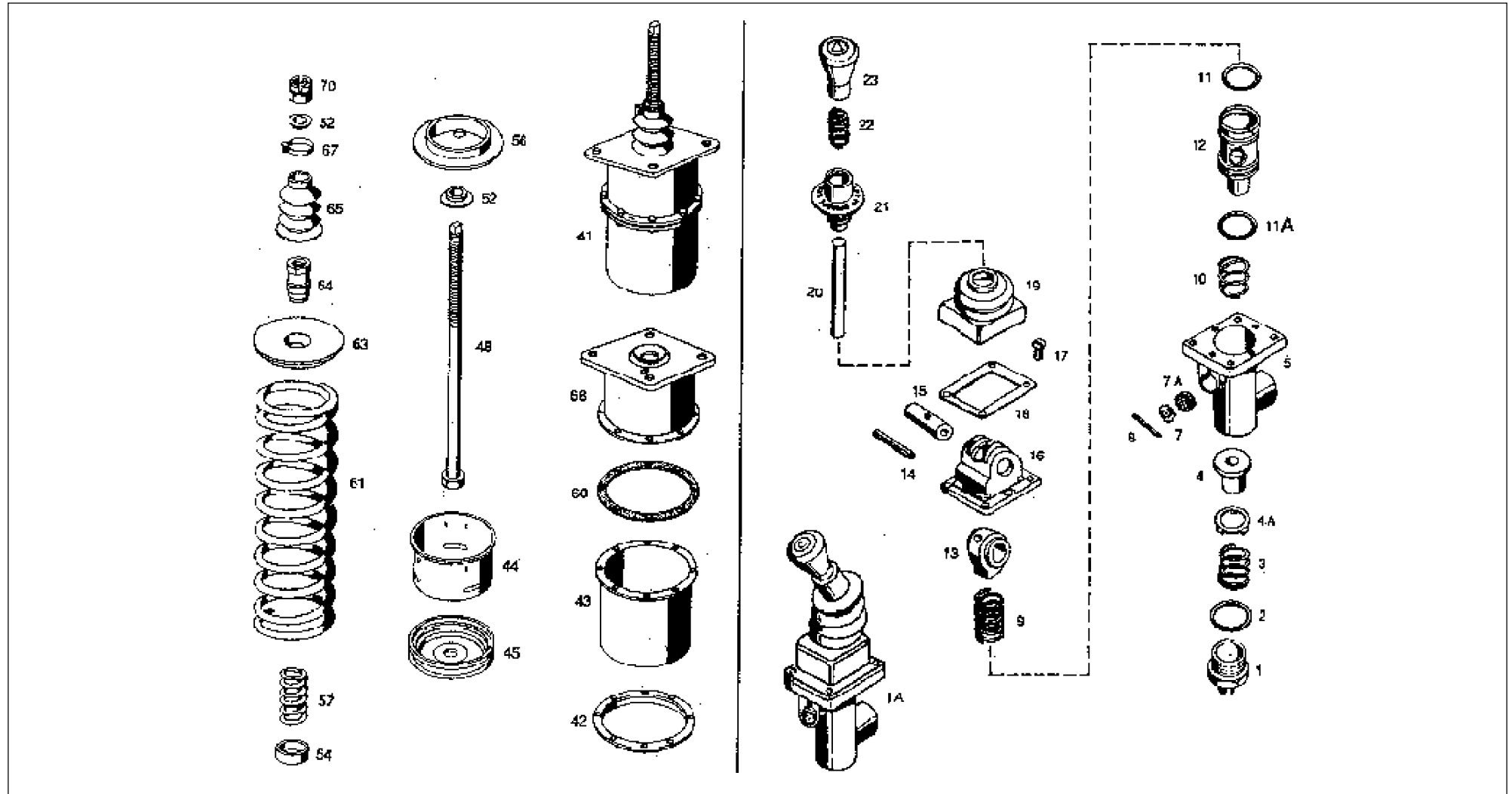


TABLE 42.11

COM PONENTS OF SPRING BRAKE CHAMBER AND HAND BRAKE VALVE

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—				2573 4242 99 07 Bush			2		
14				2573 4242 67 02 Tension Pin			1		
19				2573 4242 99 08 Gaiter			1		
7A				2573 4242 99 14 Filter			1		
8				2574 4242 67 03 Split Pin			1		
—				2651 4350 99 09 Grease Tube			1		
—				2575 4241 77 0 Wear Pad			3		

TABLE 42.12

AIR CYLINDER

GROUP 42

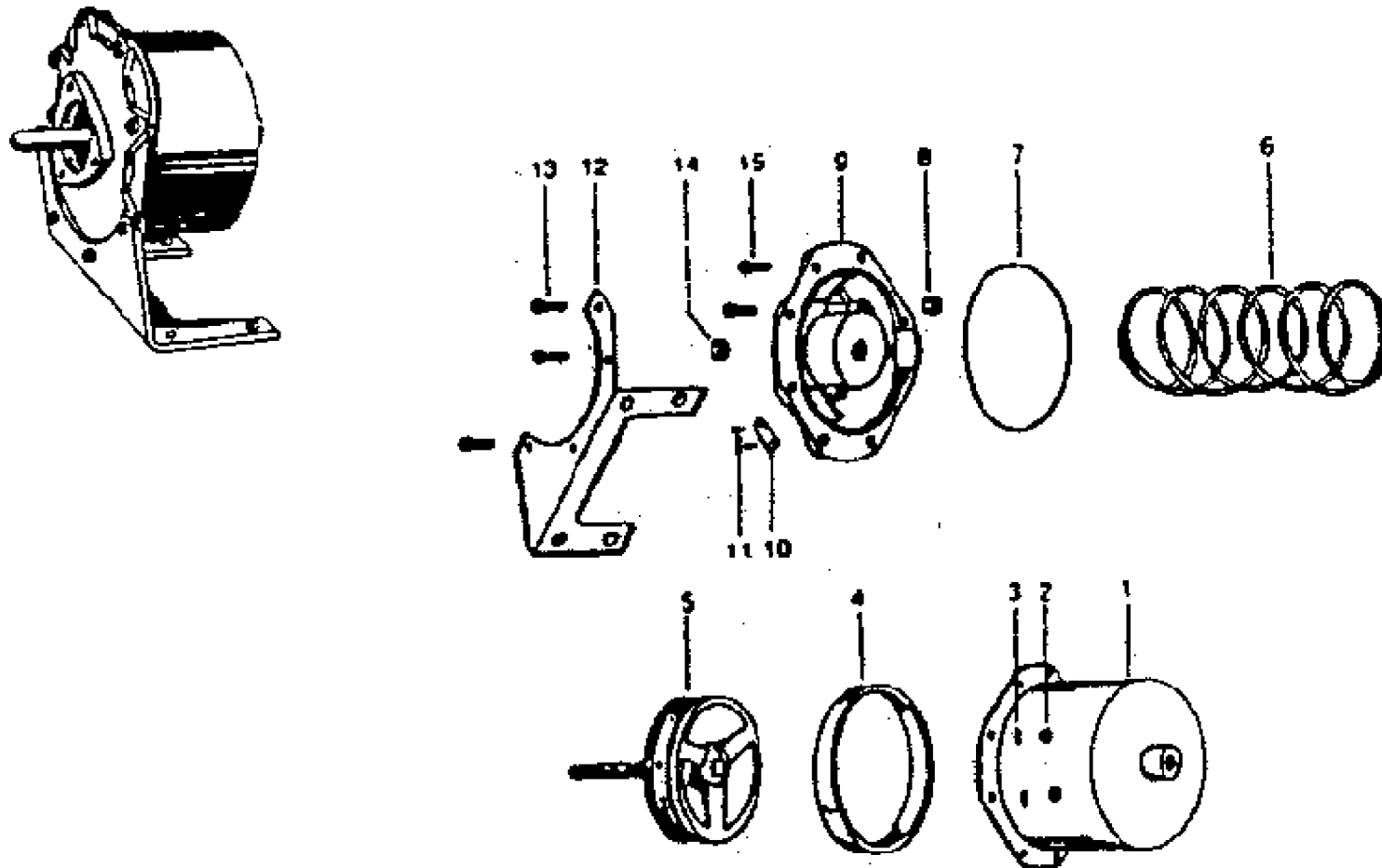


TABLE 42.12

AIR CYLINDER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 83			AIR CYLINDER					
1	2610 4372 01 05			Assy. Air Cylinder		S13260	2		
2	2573 4014 65 01			Chamber Body			2		
3	000 431 05 89 J			Nut			16		
4	2608 4372 77 01			Spring Washer			16		
5	2608 4372 01 13			Piston Seal			2		
—	2610 4372 01 06			Washer			2		
6	2608 4372 87 01			Piston Assy.			2		
7	2608 4372 77 02			Spring			2		
8	2608 4372 99 01			Sealing Ring			2		
9	2608 4372 38 01			Filter			2		
—	2608 4372 38 02			Wiper Seal			2		
10	2573 4310 82 19			End Cover			2		
11	2573 4310 80 01			Name Plate			2		
12	2574 4310 71 01			Hammer Head Screw			4		
13	2610 4372 80 01			Bracket			2		
14	2608 4372 86 01			Set Screw			2		
15	2588 4310 80 01			Spacer			2		
				Set Screw			2		

TABLE 42.12

AIR CYLINDER

GROUP 42

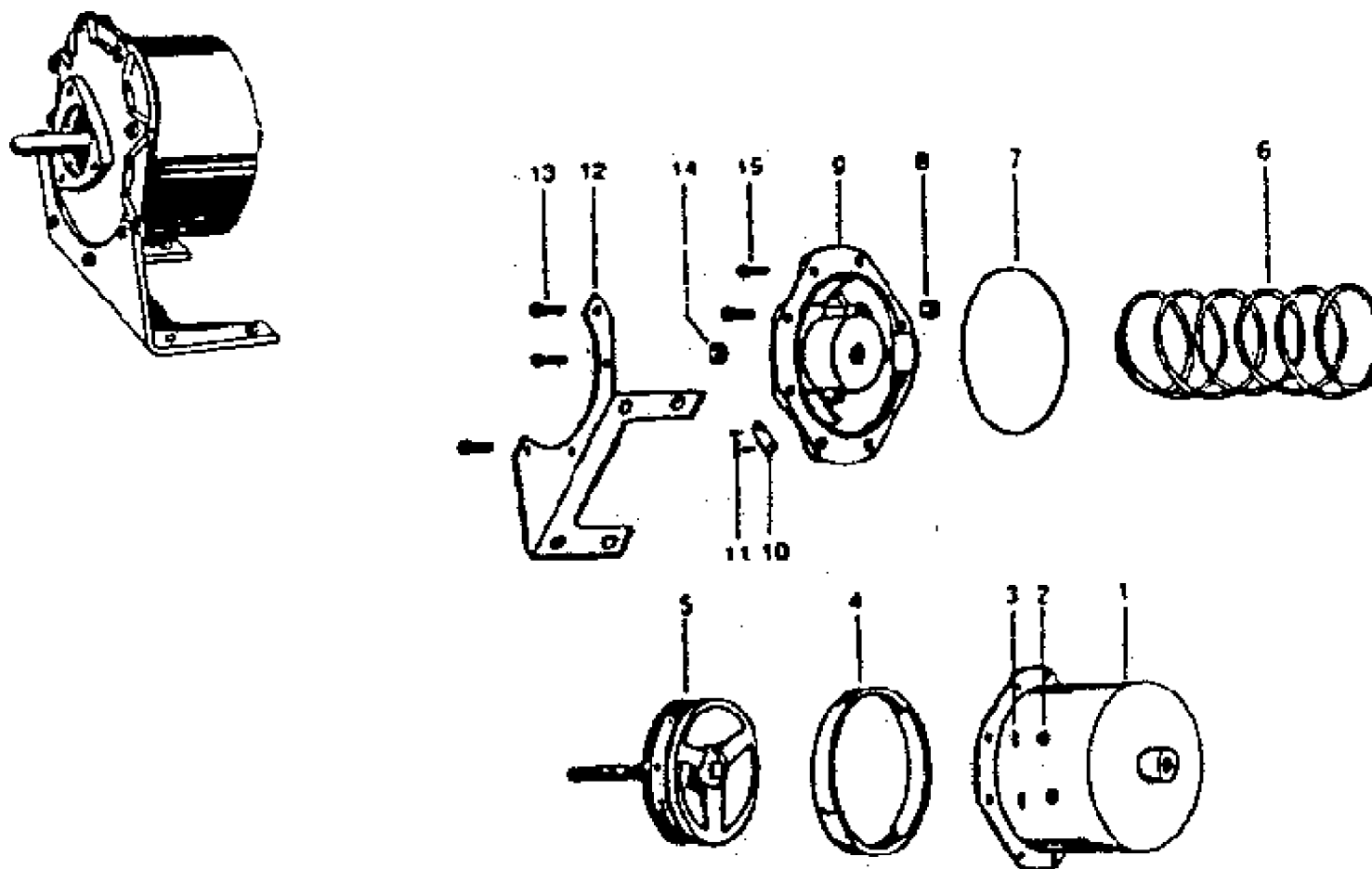


TABLE 42.12

AIR CYLINDER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
— 4 7 14	8854 4207 12 10			Repair Kit Air Cylinder Consisting of : 2608 4372 77 01 Piston Seal 2608 4372 77 02 Sealing Ring 2608 4372 86 01 Spacer		S13260	1 1 1 1		

TABLE 42.13

AIR FILTER

GROUP 42

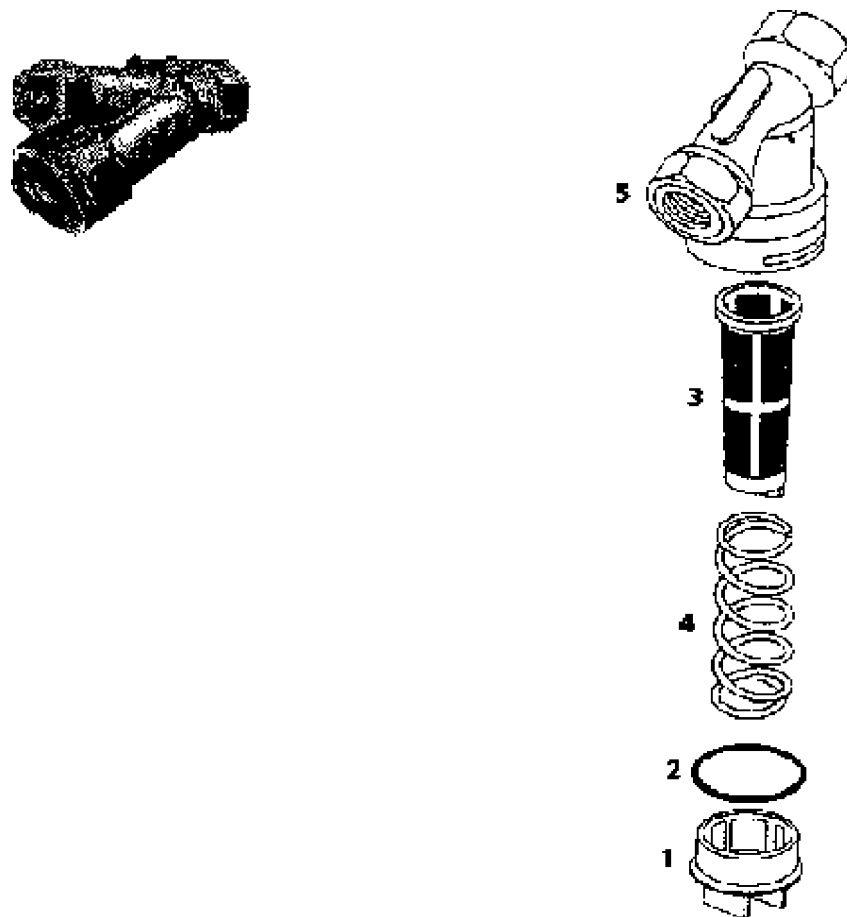


TABLE 42.13

AIR FILTER

GROUP 42

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2573 4370 01 50			AIR FILTER					
1				Assy. Air Filter		S13260	1		
2	000 431 03 60 J			Inlet			1		
3	2573 4379 99 01			Washer			1		
4				Filter			1		
5				Spring			1		
—	2573 4370 00 04			Filter Body			1		
				Repair Kit for Air Filter	MSP 25/8	S13260	1		Not Serviced
				Consisting of :					
				2573 4379 99 01 Filter			1		
				000 431 03 60 J Sealing Ring			1		
				2651 4350 99 09 Grease Tube			1		
				2573 4370 67 02 Split Pin			1		

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

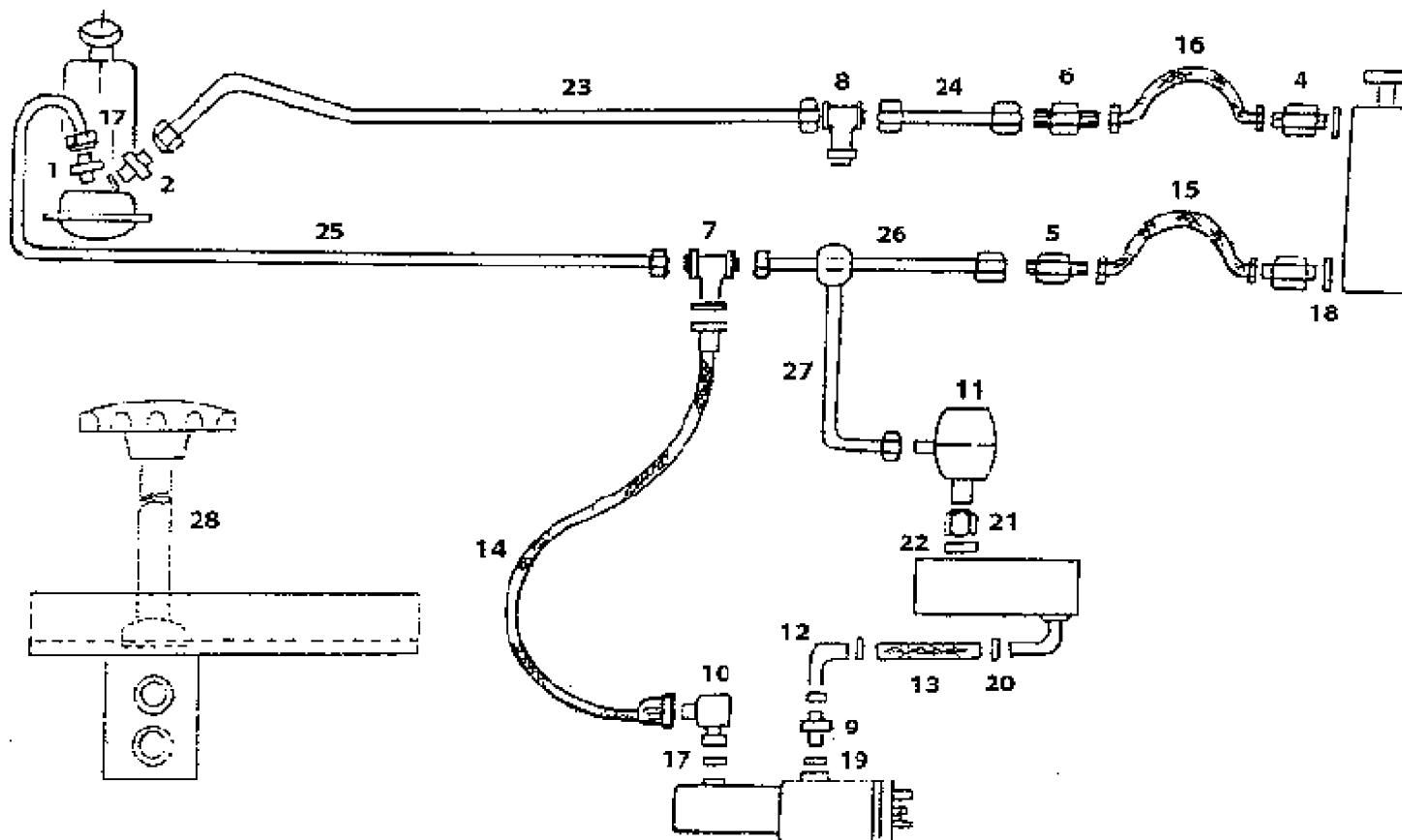


TABLE 44.1
HYDRAULIC TIPPING PARTS AND LINES
GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 58			HYDRAULIC TIPPING PARTS AND LINES		W01190			
—	2062 4411 99 11			Hydraulic Kit Telehoist Consisting off		W01190	1		} Refer Gr. 98 For Details
—	2062 4410 99 63			Hyd. Cylinder with Fixing Plate			1		
28	2062 4410 99 64			PTO Pump Assy.			1		
1	2062 4410 99 70			Manual Valve Rotary			1		
2	2062 4410 99 71			Parallel Male Stud Coupling			1		
—	2062 4410 99 72			Parallel Male Stud Coupling			1		
4	2062 4410 99 73			Parallel Male Stud Coupling			1		
5	2062 4410 99 74			Parallel Male Stud Coupling			1		
6	2062 4410 99 75			Straight Coupling			1		
7	2062 4410 99 76			Straight Coupling			1		
8	2062 4410 99 77			Equal Tee Assembly			1		
9	2062 4410 99 95			Equal Tee Assembly			1		
10	2062 4410 99 83			Straight Adaptor			1		
11				Pump Elbow with Swivel Nut			1		
12				Elbow (Hydraulic Tank)	CWX005210011		1		
13	2062 4410 99 69			Elbow (Pump)	CWX007160002		1		
14	2062 4410 99 66			Suction Hose			1		
15	2062 4410 99 67			Pressure Hose			1		
				Pressure Hose			1		

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

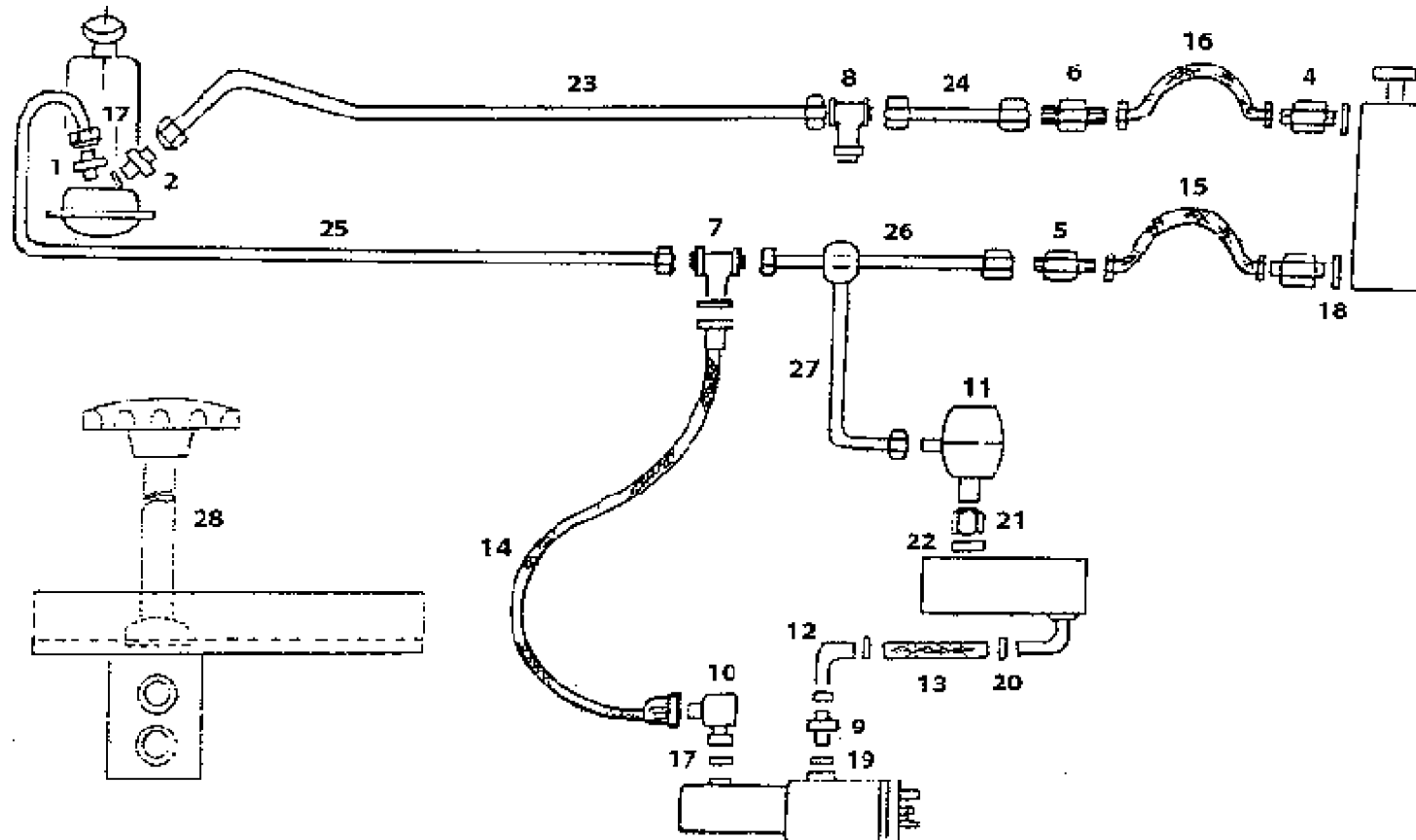


TABLE 44.1
HYDRAULIC TIPPING PARTS AND LINES
GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
16	2062 4410 99 68			Pressure Hose			1		
17	2062 4410 99 78			Copper Washer (1/2")			3		
18	2062 4410 99 79			Copper Washer (3/4")			2		
19				Bonded Seal	BSB33842930		1		
20	2062 4410 99 81			Hose Clamp			4		
21				Lock Nut	CWX005210012		1		
22				Bonded Seal	BSBS26935025		1		
23	2062 4411 99 16			Hydraulic Pipe (18x1.5)			1		
24	2062 4411 99 15			Hydraulic Pipe (22x2)			1		
25	2062 4411 99 12			Hydraulic Pipe (16x2)			1		
26	2062 4411 99 13			Hydraulic Pipe (16x2)			1		
27	2062 4411 99 14			Hydraulic Pipe (22x2)			1		
—	2062 4410 01 59			Assy. Hydraulic Tank			1		
—	2062 4410 99 90			Tank Mounting Strip			1		
—	2637 2640 01 01			PTO Operating Mechanism			1		
—	2062 4410 01 60			Assy. Tube			1		
—	000 430 00 03 J			Assy. Drain Valve			1		
—	1622 051034 8			Sealing Washer 22x27 IS 3175 AI			1		
—	2062 4410 99 91			Rubber Strip (Tank Mounting)			1		
—	2062 4410 99 92			Gasket PTO			1		

TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

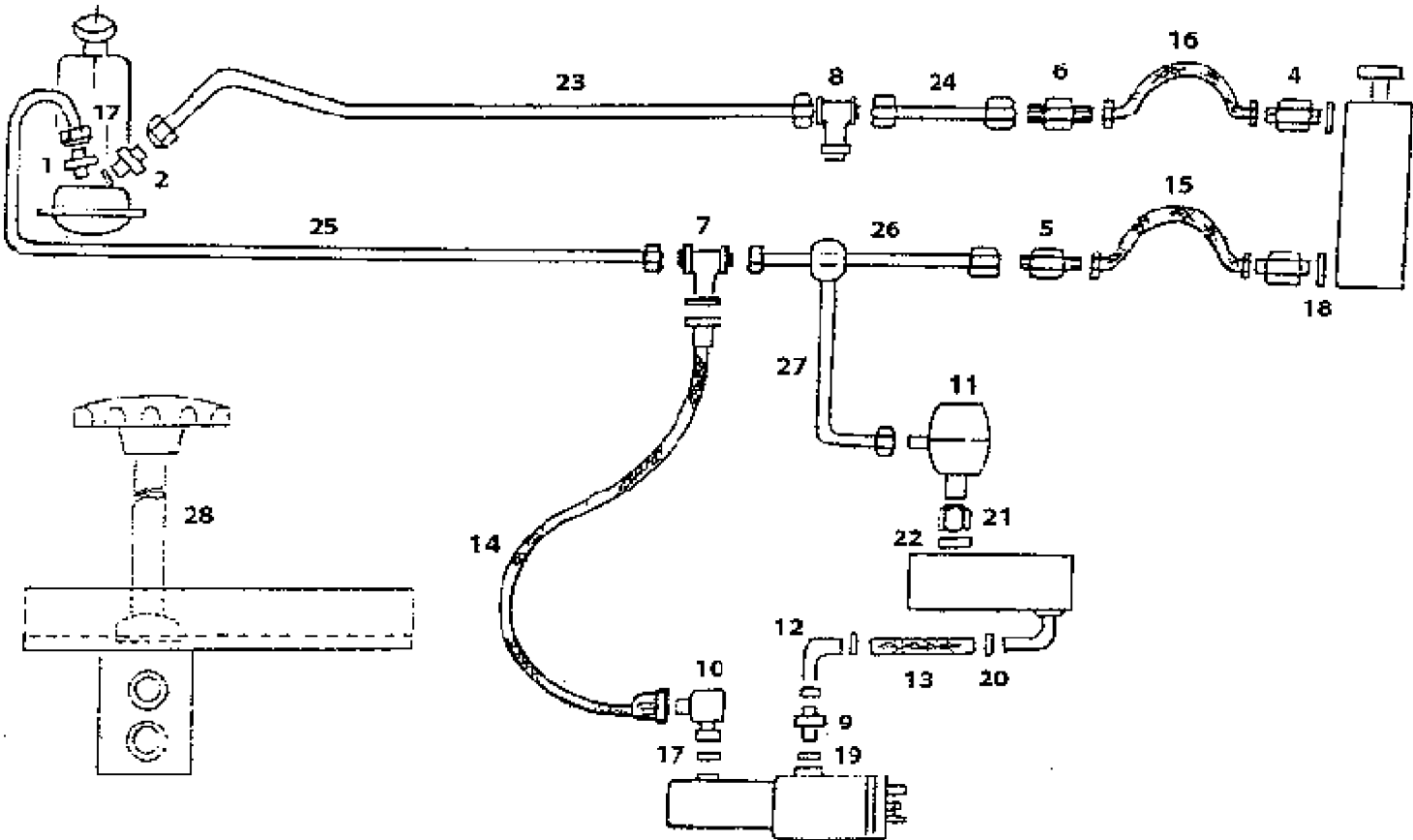


TABLE 44.1

HYDRAULIC TIPPING PARTS AND LINES

GROUP 44

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 94			Valve Mounting Bracket			1		
—	2062 4410 99 80			Dowty Washer 5/4" BSP			1		
—	2062 4410 99 97			L Bracket (16/18 O.D. Piipe)			1		
—	2062 4410 99 98			L Bracket			1		
—	2062 4410 99 99			L Bracket			1		
—	2062 4411 99 06			Clamping Plate			1		
—	2062 4411 99 02			Pipe Clamp (16 O.D.)			2		
—	2062 4411 99 03			Pipe Clamp (18 O.D.)			1		
—	2062 4411 99 04			Pipe Clamp (22 O.D.)			1		
—	2062 4411 99 05			Double Clamp (16 & 18 O.D.)			1		
—	2062 6110 01 23			Stability Booster (Floor)			1		
—	2062 6110 01 21			Stability Booster (Rear)			1		
—	2637 4410 01 01			Assy. Bracket (for PTO Dial)			1		
—	2637 4410 99 01			Dial (for PTO Indicator)			1		

TABLE 46.1

STEERING

GROUP 46

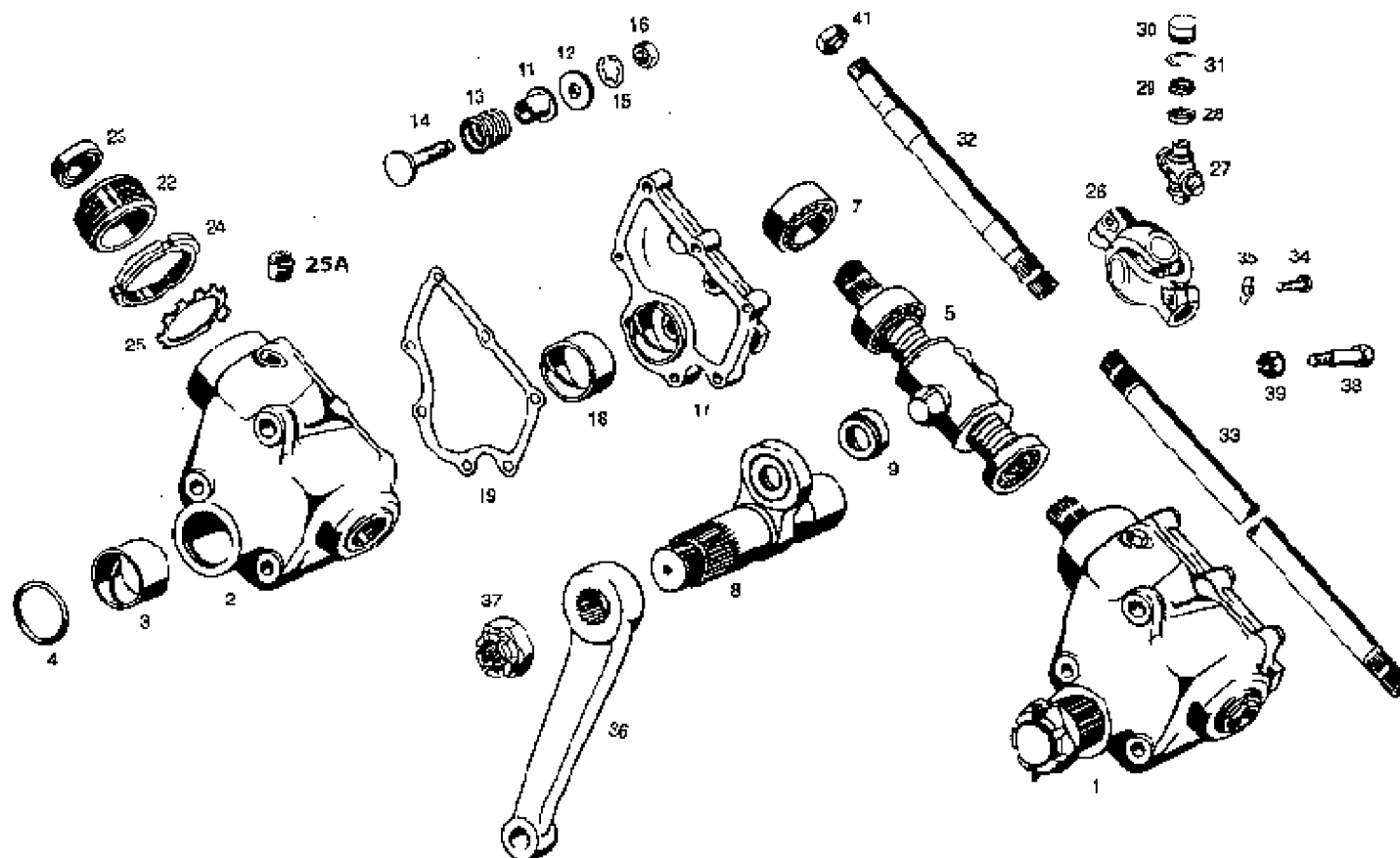


TABLE 46.1
STEERING
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				STEERING					
1	2574 4620 01 15			Assy. Steering			1		
2	2574 4620 01 02			Assy. Housing (Steering)			1		
3	321 461 03 50			Bush			1		
4	000 997 00 45 J			'O' Ring			1		
5	2574 4620 01 03			Steering Nut with Worm			1		
7	2060 4601 30 01			Bearing (Spherical Roller)		F60370	2	2573 4620 31 01	
8	2574 4620 01 05			Assy. Shaft Steering			1		
9	2574 4620 99 02			Ball Socket			1		
—	1462 050380 1			Spring Ring 38 TS 17641			1		
11	321 462 01 85			Sleeve Pressure			1		
12	321 461 01 62			Thrust Washer			1		
13	321 993 22 01			Spring Pressure			1		
14	321 462 01 71			Screw Adjusting			1		
15	2060 4621 43 01			Retaining Ring			1		
16	2060 4610 65 01			Nut Adjusting			1		
—	001 997 61 40			Gasket Ring			1		
17	2574 4620 01 06			Assy. Cover (for Gear Box Housing)			1		
18	321 462 02 50			Bush Bearing for Steering			1		
19	321 461 08 80			Gasket (for St. G.B.)		T00273	1		

TABLE 46.1

STEERING

GROUP 46

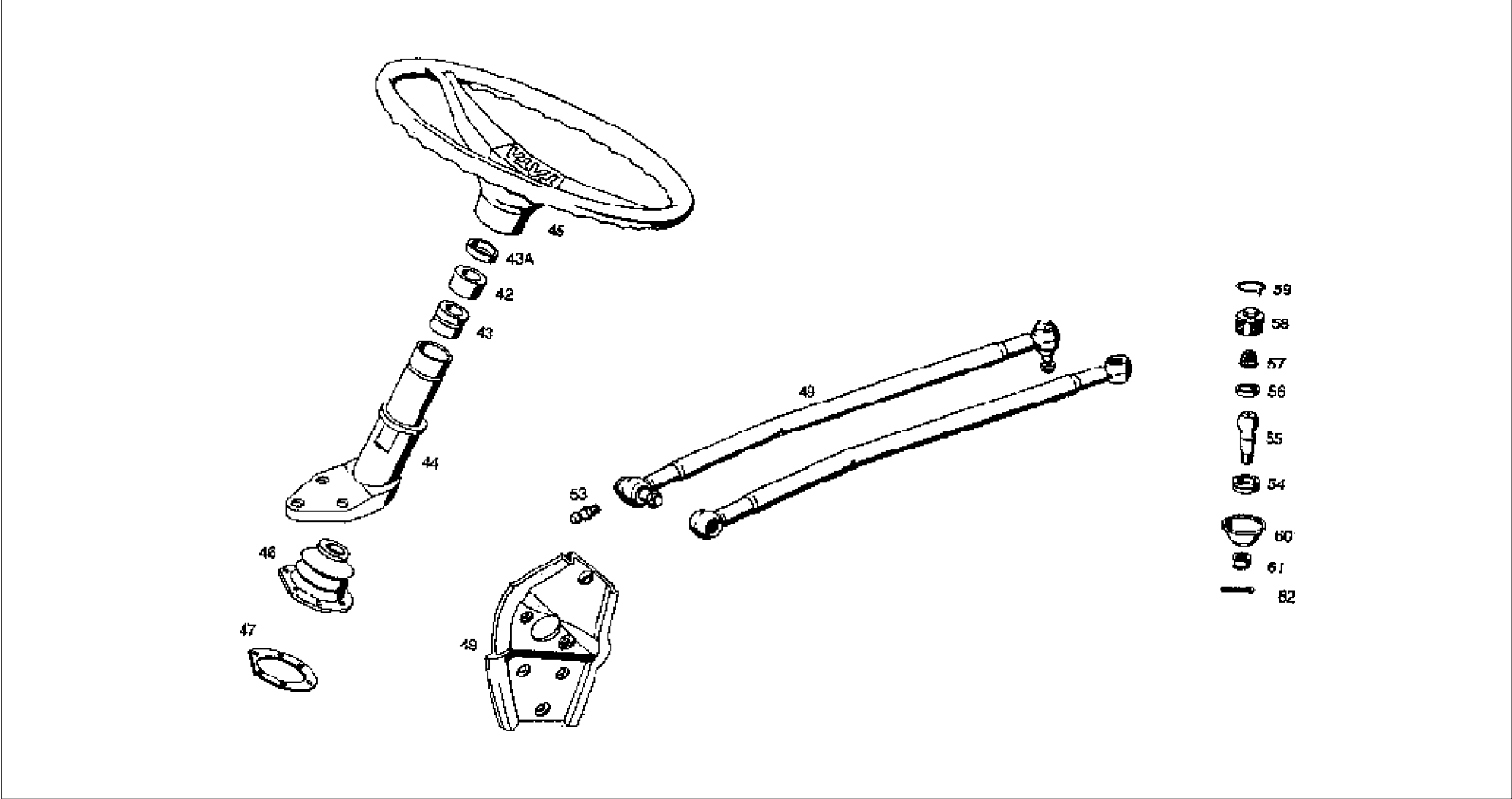


TABLE 46.1
STEERING
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1252 069802 5			Spring Washer B 8 IS 3063			7		
—	001 990 91 01			Bolt with Nyloc Insert			7		
22	2573 4620 72 01			Ring Adjusting			1		
23	2573 4620 78 01			Oil Seal		F00651	1		
—	002 997 98 45			Ring Oil			1		
24	312 357 10 26			Nut Grooved			1		
25	322 994 01 15			Plate Locking			1		
25A	1608 061615 9			Plug Sealing M 16x1.5 TS 16464			1		
—	1622 051048 8			Sealing Washer 30x36 IS 3175			1		
—	1608 180300 9			Plug Sealing M 13x1.5 IS 9645			1		
—	1210 229603 4			Thin Castle Nut M 36x1.5 TS 17412			1		
—	1315 061161 4			Split Pin 6.3x63 IS 549			1		
26	2573 4620 01 06			Assy. Universal Joint			2		
27	2573 4620 51 02			Assy. Cross			2		
28	188 411 02 58			Retainer (Packing Ring)			2		
29	188 411 04 60			Ring Packing			8		
30	110 411 01 42			Bearing Cup			8		
30	110 411 02 42			Bearing Cup			8		} For Selection
30	110 411 03 42			Bearing Cup			8		

TABLE 46.1

STEERING

GROUP 46

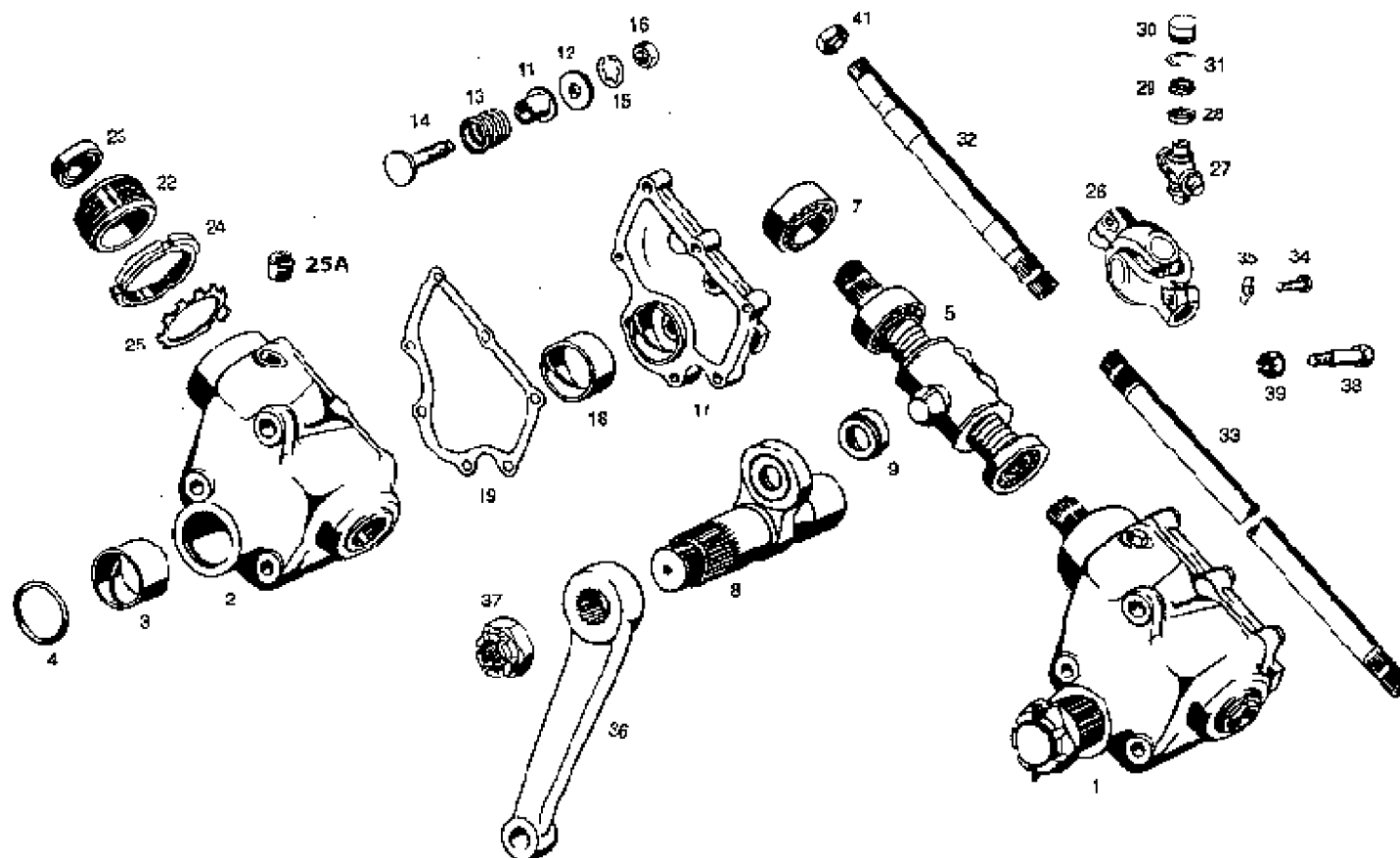


TABLE 46.1
STEERING
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
31	2060 4620 92 02			Ring			8		} For Selection
—	2060 4620 92 03			Ring			8		
—	2060 4620 92 04			Ring			8		
—	2060 4620 92 05			Ring			8		
—	2060 4620 92 06			Ring			8		
—	2060 4620 92 07			Ring			8		
32	2574 4620 79 14			Spindle (Top)			1		} For Steering
—	2574 4620 63 01			Cam			1		
—	1312 050930 1			Dowel Sleeve Heavy 5x30 TS 17616			1		
33	2574 4610 79 02			Spindle (Bottom)			1		
34	321 990 04 01			Screw			4		} Universal Joint to Steering Spindle
35	1258 060105 5			Tab Washer 10.5 TS 17730			4		
36	2574 4635 60 06			Pitman Arm			1		
37	1210 229909 2			Castle Nut (for Pitman Arm) M 36x1.5 TS 17412			1		
—	1315 061161 4			Split Pin 6.3x63 IS 549			1		
—	2574 4610 80 01			Pin Mounting			2		
38	327 990 01 14			Set Screw			1		
39	042 990 00 50 J			Castle Nut			3		
—	1315 060828 1			Split Pin 3.2x28 IS 549			1		
—	1365 059601 8			Woodruff Key 5x7.5 IS 2294			1		

TABLE 46.1

STEERING

GROUP 46

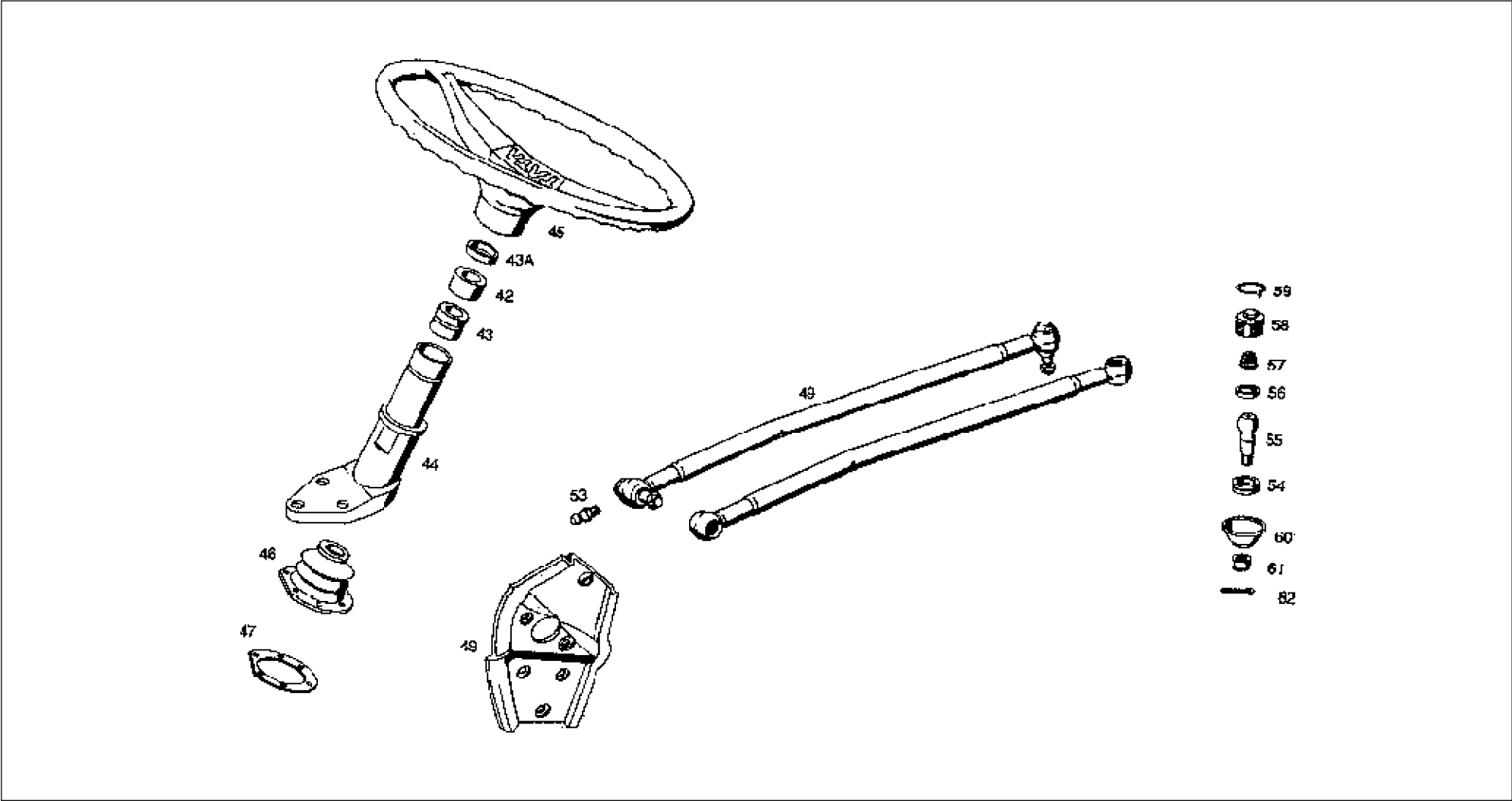


TABLE 46.1
STEERING
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
41	1208 099603 7			Lock Nut M 22x1.5 IS 13724			1		
—	2574 4610 01 14			Assy. Steering Support Complete			1		
42	312 462 11 50			Bush			2		
43	321 462 01 65			Retaining Ring			2		
—	322 462 00 23			Cover			2		
43A	342 462 00 75			Washer			2		
44	2574 4610 01 13			Support St. Column			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			3		
—	1132 399607 7			Screw M 10x45 IS 1364			3		
—	1205 159807 3			Nut M 10 IS 1364			3		
—	1246 050105 7			Bright Washer 10.5 IS 2016			3		
45	2573 4640 01 20			Steering Wheel			1		
—	2573 4640 01 05			Assy. Cover (with TATA Marking)			1		
—	1246 050043 3			Bright Washer 4.3 IS 2016			2		
—	1140 560410 0			Cr. Pan Head Screw M 4x10 IS 7483			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		
46	3505 4601 78 03			Rubber Bellow (for Steering Column)			1		
47	3505 3001 78 02			Cover Plate (for Accelerator)			1		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	1139 080516 2			Screw AM 5x16 IS 1366			3		

TABLE 46.1

STEERING

GROUP 46

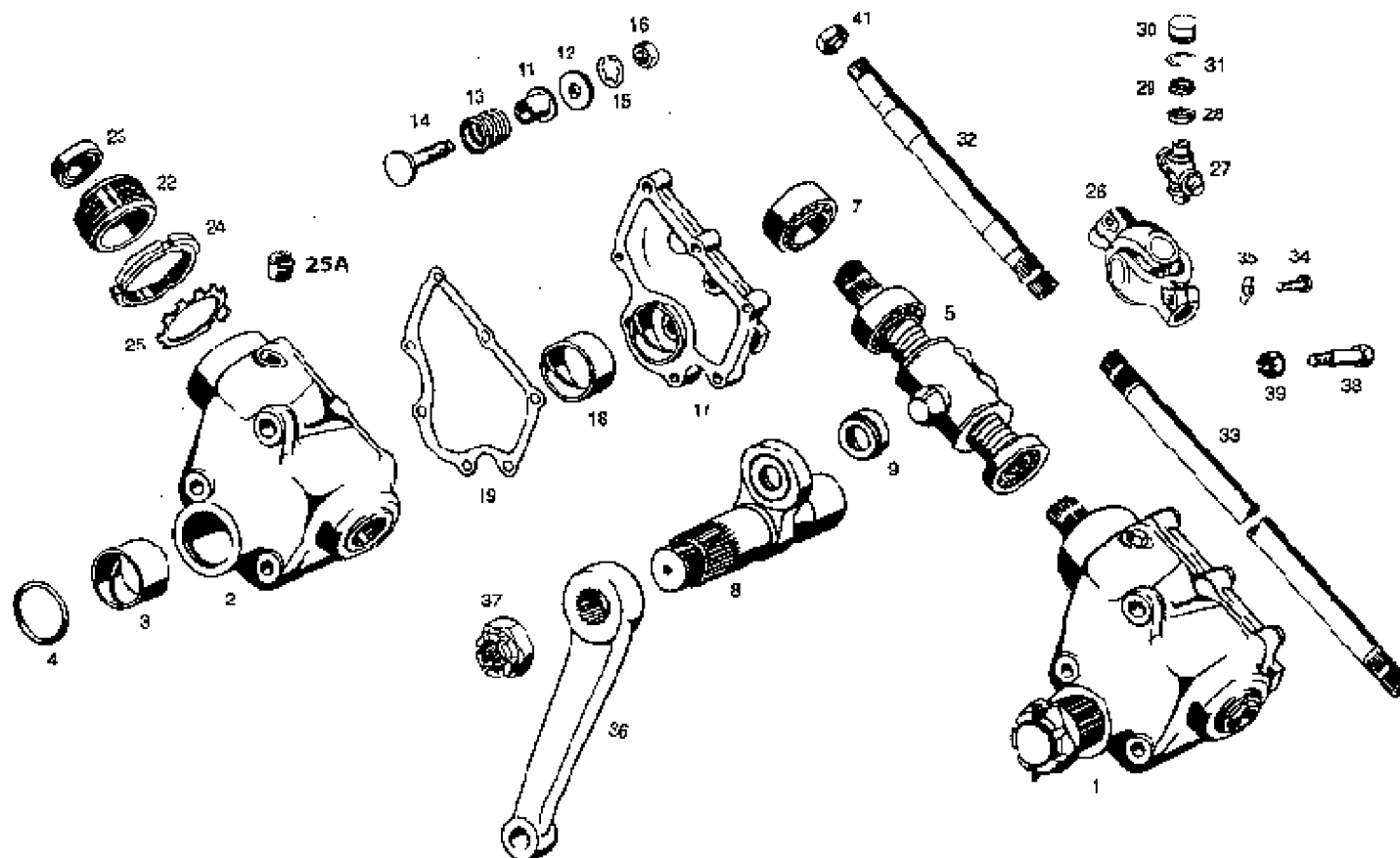


TABLE 46.1

STEERING

GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1139 080512 0			Screw AM 5x12 IS 1366			4		
—	1265 060053 1			Plain Washer A 5.3 IS 5370			4		
48	2574 4600 01 04			Assy. Bracket (for Steering)			1		
				DRAG LINK					
49	2574 4605 01 07			Assy. Drag Link			1		
53	1717 060080 1			Grease Nipple AM 8x1 IS 4009			2		
54	2574 3380 99 03			Race Big 30 f x 200			2		
—	2574 4600 99 04			Race Big 35 f x 400			2		
55	2574 3380 67 01			Ball Pin 30 f x 200			2		
—	2574 4600 67 02			Ball Pin 35 f x 400			2		
56	2574 3380 99 04			Race Small 30 f x 200			2		
—	2574 4600 99 05			Race Small 35 f x 400			2		
57	2574 3380 87 02			Spring Comp. 30 f x 200			2		
—	2574 4600 87 02			Spring Comp. 35 f x 400			2		
58	2574 3380 65 01			Cap Nut 30 f x 200			2		
—	2574 4600 65 01			Cap Nut 35 f x 400			2		
59	2574 3380 43 01			Ring Locking 30 f x 200			2		
—	2574 4600 43 01			Ring Locking 35 f x 400			2		
60	2574 3380 77 02			Cap Sealing 30 f x 200			2		
—	2574 4600 77 02			Cap Sealing 35 f x 400			2		

TABLE 46.1

STEERING

GROUP 46

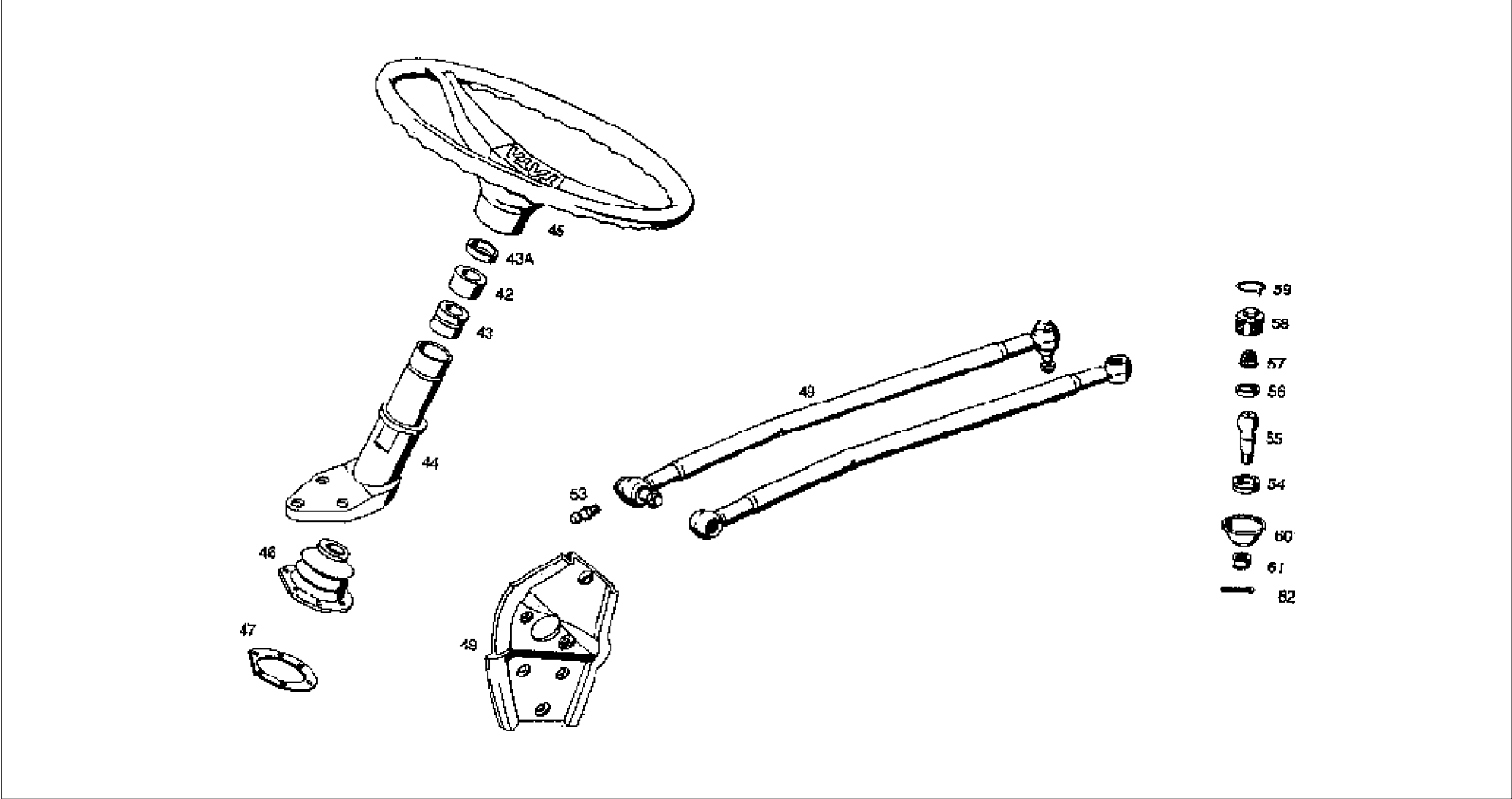


TABLE 46.1
STEERING
GROUP 46

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
61	2574 3380 65 02			Castle Nut			2		
62	1315 060936 9			Split Pin 4x32 IS 549			2		
—	2574 4620 01 14			Repair Kit for Steering (Minor)			1		
				Consisting of :					
				321 462 01 71 Adjusting Screw			1		
				321 462 01 85 Pressure Sleeve			1		
				321 461 01 62 Thrust Washer			1		
				2060 4610 65 01 Adj. Nut			1		
				321 993 22 01 Pressure Spring			1		
				001 997 61 40 Gasket Ring			1		
				2060 4621 43 01 Circlip			1		

TABLE 47.1

FUEL TANK

GROUP 47

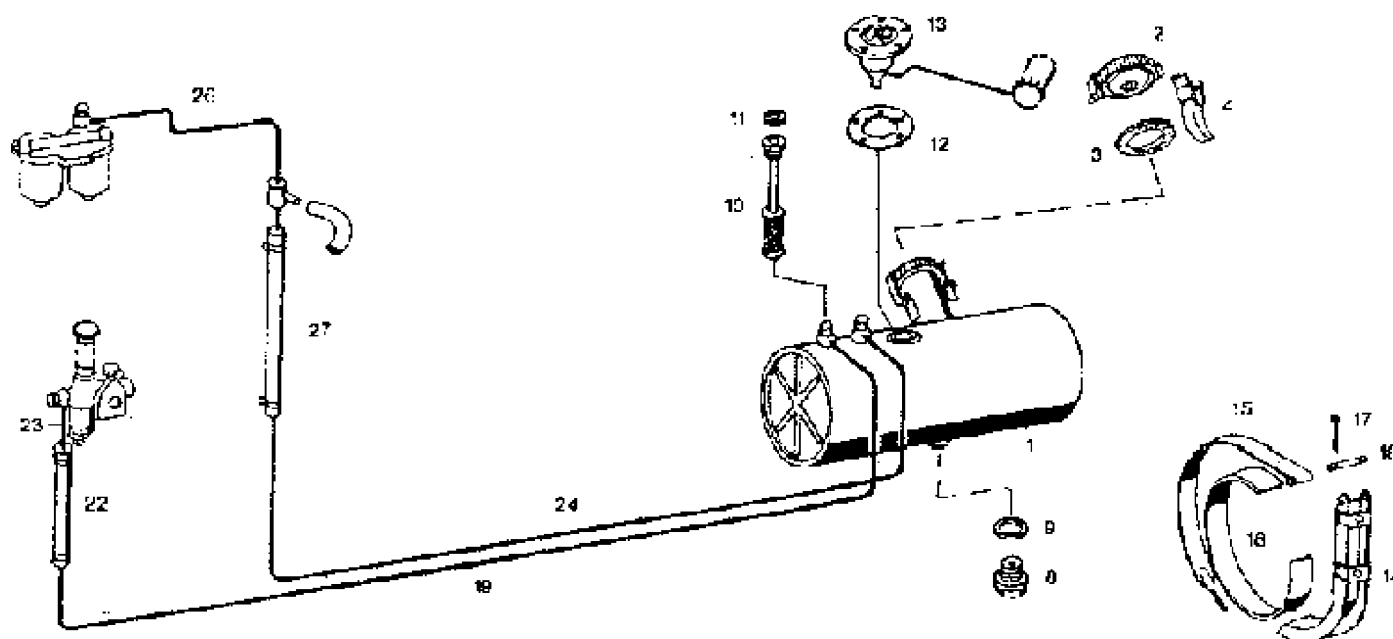


TABLE 47.1
FUEL TANK
GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				FUEL TANK					
1	2574 4715 01 40			Assy. Fuel Tank (160 Ltr.)			1		
2	042 470 06 05 J			Assy. Cap (for Fuel Tank)			1		
3	000 471 02 80 J			Rubber Ring / Gasket			1		
4	042 470 02 37 J			Assy. Handle			1		
—	042 471 02 74 J			Pin			1		
—	1455 060100 2			Circlip Light A 10 IS 3075			1		
—	2574 3315 01 02			Breather			1		
—	042 471 03 74 J			Pin (Assy. Fuel Tank Cap to Assy. Filler Neck)			1		
8	1608 120380 0			Plug Sealing CM 38x1.5 TS 16460			1		
9	1622 051013 5			Sealing Washer C 10x13.5 IS 3175			1		
10	2573 4710 01 08			Assy. Tube Suction			1		
—	2573 4710 01 09			Assy. Screen Filter			1		
11	1622 051057 7			Sealing Washer C 38x44 AI IS 3175			1		
12	2574 5420 75 02			Seal Ring			1		
13	2101 5420 29 15			Tank Unit			1	000 542 02 04 J	} Optional
13	000 542 02 04 J			Tank Unit			1	2101 5420 29 15	
—	2574 5420 80 02			Screw			6		
—	2573 4750 01 04			Assy. Support with Strap Complete			2		

TABLE 47.1

FUEL TANK

GROUP 47

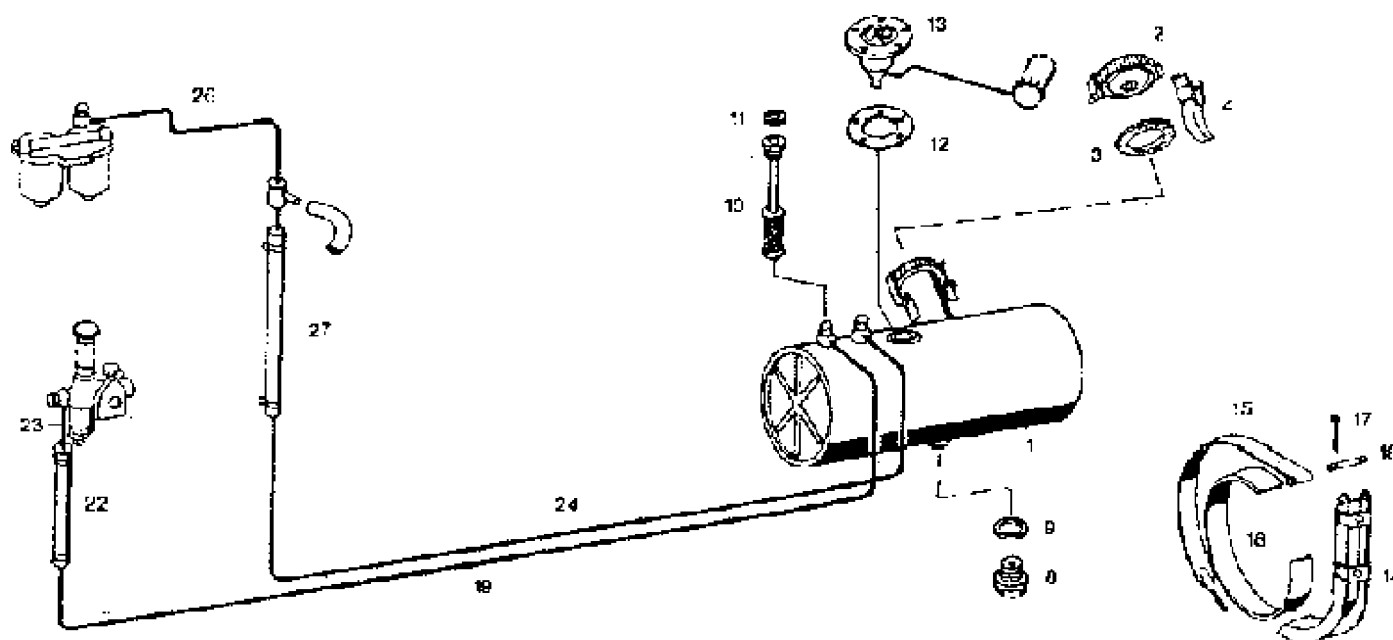


TABLE 47.1
FUEL TANK
GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
14	2573 4750 01 05			Assy. Support Complete			2		
15	012 470 04 40 J			Assy. Strap			2		
—	327 475 00 24			Pin			2		
16	2618 4750 67 01			Pin			2		
—	2573 4750 01 06			Assy. Reinforcement			2		
17	1315 060922 9			Split Pin 4x22 St. IS 549			4		
18	2574 4750 77 02			Rubber Packing			2		
18	2574 4750 77 04			Rubber Packing with Button			2		
—	1205 169601 6			Nut M 12 IS 13722			4		
—	1132 409602 9			Screw M 12x30 IS 13725			4		
—	1252 069601 4			Spring Washer B 12 IS 3063			4		
—	2540 0710 01 10			Water Separator			1		
—	2628 4760 01 08			Assy. Bracket, Water Separator			1		
—	1132 399839 8			Screw M 12x40 IS 1364			2		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			2		
—	1622 051021 6			Sealing Washer A 14x18 AI IS 3175			2		
—	1653 199904 9			Banjo Bolt M 14x1.5 IS 16405			1		
19	2628 4760 01 07			Assy. Fuel Feed Line			1		
—	1656 100080 1			Pipe Union B 10 TS 16418			1		
22	312 476 00 26			Rubber Hose			1		

TABLE 47.1

FUEL TANK

GROUP 47

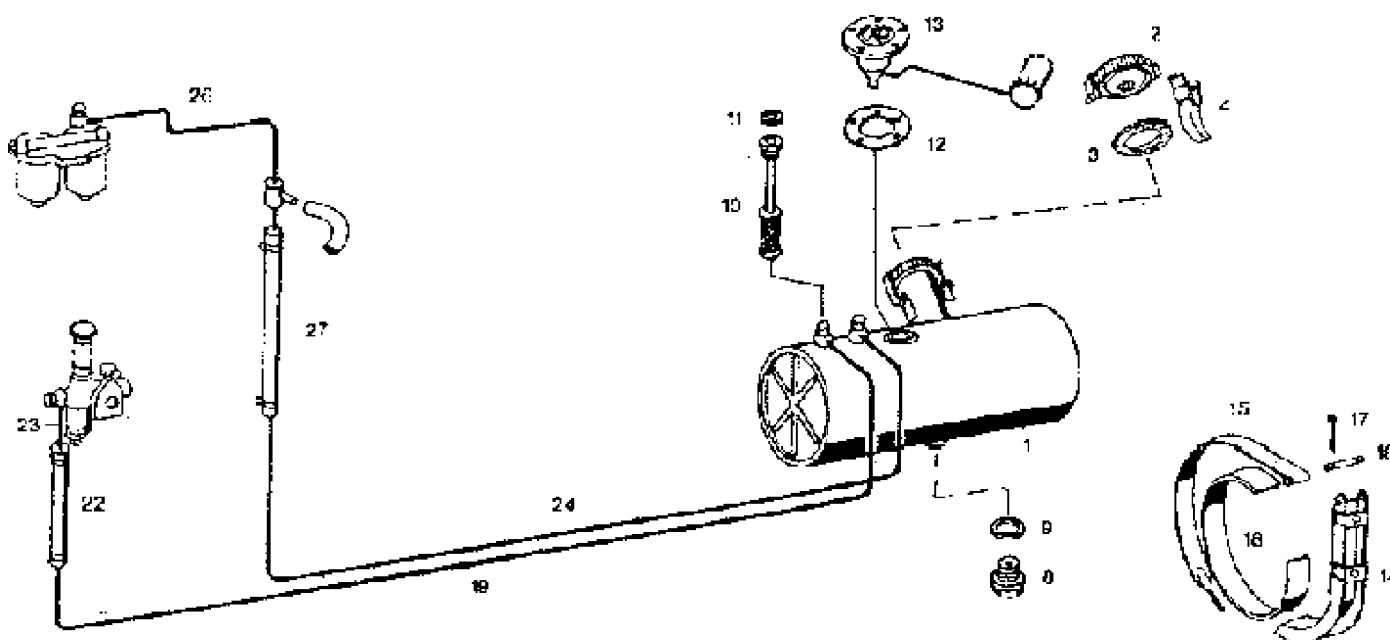


TABLE 47.1

FUEL TANK

GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1428 050016 1			Hose Clip 16 IS 4762			2		
23	312 470 12 71			Assy. Fuel Line (Rubber Hose to Fuel Pump)			1		
—	1656 100080 1			Pipe Union B10 TS 16418			1		
—	1653 199904 9			Pipe Union Bolt M 14x1.5 TS 16405			1		
—	1622 051021 6			Sealing Washer A 14x18 AI IS 3175			2		
24	2574 4760 01 24			Assy. Overflow Return Line			1		
—	1656 100080 1			Pipe Union B 10 TS 16418			1		
—	1653 199904 9			Pipe Union Bolt M 14x1.5 TS 16405			1		
—	1622 051021 6			Sealing Washer A 14x18 AI IS 3175			2		
26	2525 0912 01 41			Overflow Line			1		
27	312 476 00 26			Rubber Hose			1		
—	1428 050016 1			Hose Clip 16 IS 4762			2		
—	2574 4760 33 04			Bracket			1		
—	2574 4760 82 02			Clip			1		
—	1139 080620 7			Screw AM 6x20 IS 1366			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364			1		

TABLE 47.1

FUEL TANK

GROUP 47

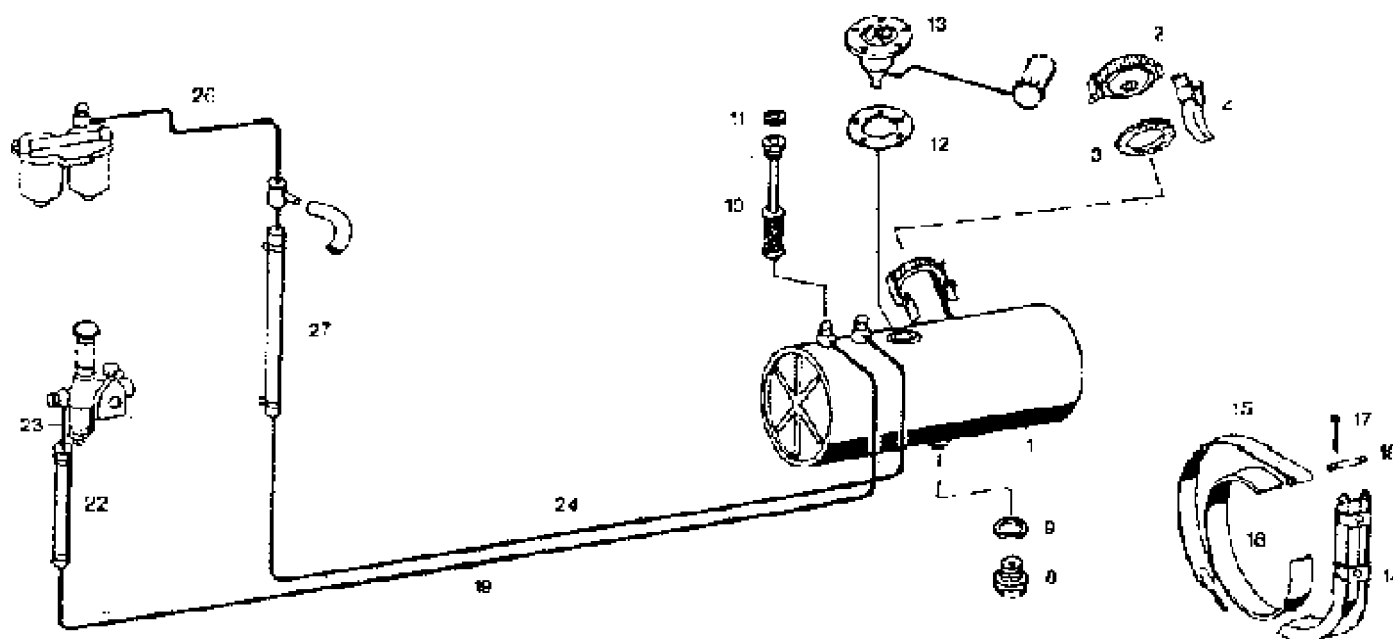


TABLE 47.1

FUEL TANK

GROUP 47

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 4760 33 02			Bracket			1		
—	012 995 01 32 J			Clip			1		
—	1132 399602 6			Screw M 8x22 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
—	1205 159802 2			Nut M 8 IS 1364			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364			1		
—	012 995 01 32 J			Clip			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364			1		
—	012 995 01 32 J			Clip			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
—	1205 159808 1			Nut M 6 IS 1364			1		

TABLE 49.1

MUFFLER AND LINES

GROUP 49

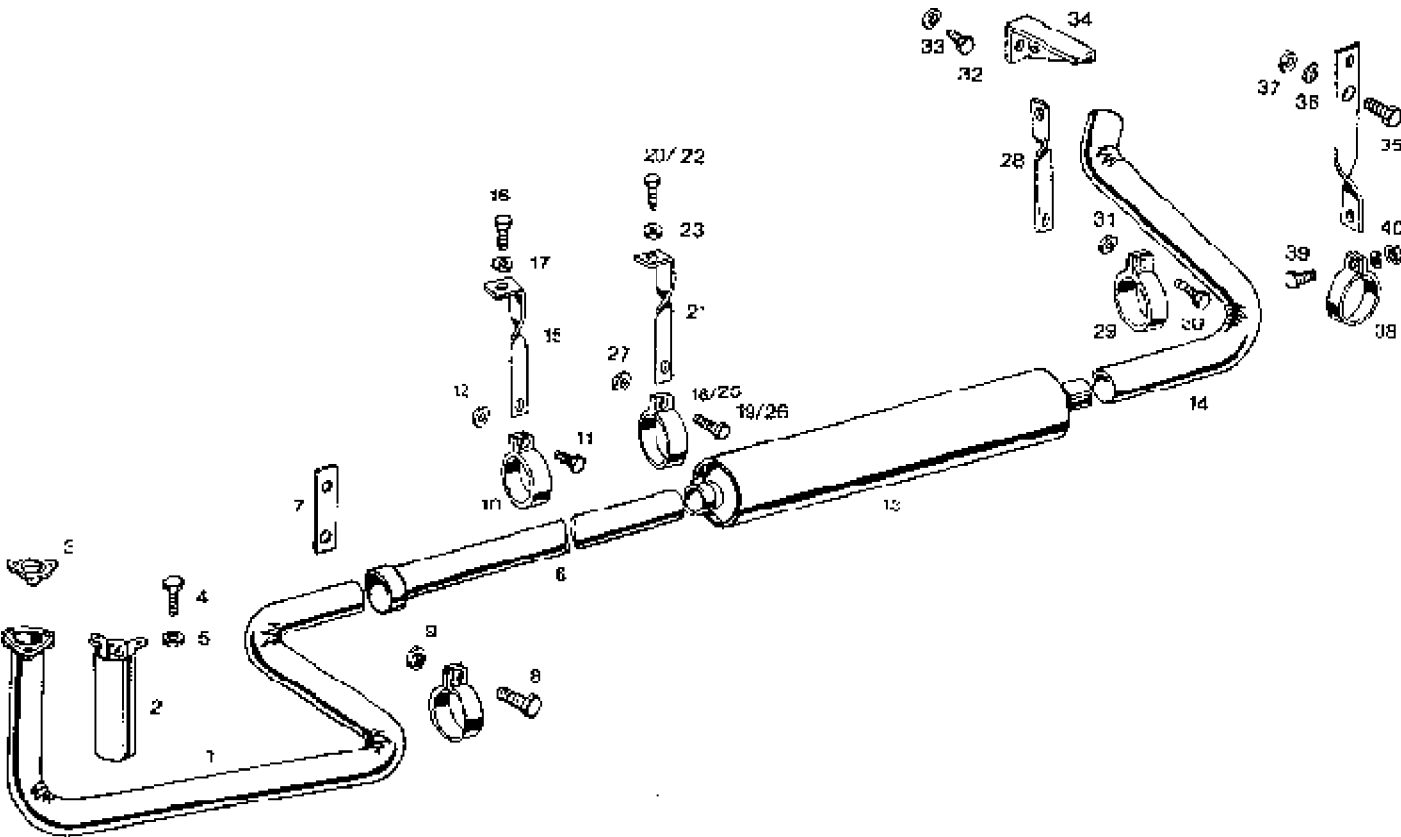


TABLE 49.1
MUFFLER AND LINES
GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				MUFFLER AND LINES					
1	2574 4921 01 08			Exhaust Pipe (Front)			1		
2	2575 4910 01 02			Assy. Protection Shield			1		
3	312 492 10 80			Flange Gasket		B01530	1		
—	1132 399613 1			Screw M 10x40 IS 1364			2		
4	1106 389605 7			Bolt M 10x60 IS 1364			1		
5	1205 159807 3			Nut M 10 IS 1364			3		
6	2574 4920 01 36			Exhaust Pipe Intermediate			1		
7	2637 4910 82 02			Support Clamping Exh. Pipe Front			1		
—	1132 399807 0			Screw M 8x20 IS 1364 (Support to Long Member)			2		
8	1132 399803 7			Screw M 8x25 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
9	1205 159802 2			Nut M 8 IS 1364			1		
—	1246 050084 1			Bright Washer 8.4 IS 2016			1		
—	1252 069802 5			Spring Washer B 8 IS 3063(Clamp to Bracket)			1		
10	012 492 01 40 J			Pipe Clamp (65.5 mm)			1		
11	1132 399803 7			Screw M 8x25 IS 1364			1		
12	1205 159802 2			Nut M 8 IS 1364			1		
13	2574 4910 01 10			Assy. Silencer / Muffler			1		
14	2574 4920 69 45			Exhaust Pipe Rear			1		

TABLE 49.1

MUFFLER AND LINES

GROUP 49

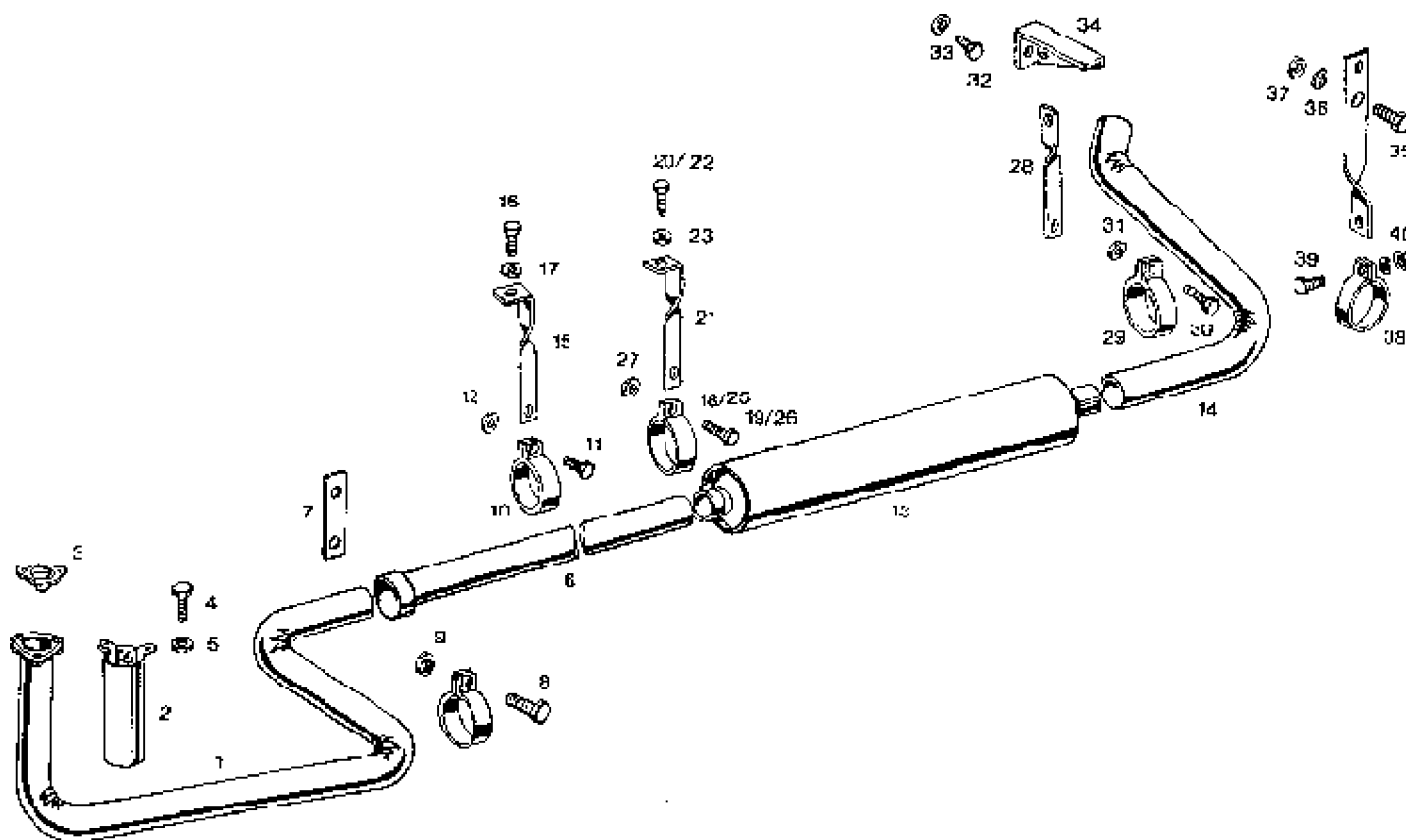


TABLE 49.1
MUFFLER AND LINES
GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
15	2637 4910 82 01			Assy. Bracket (Exhaust Pipe to 3rd C.M.)			1		
16	1132 399804 5			Screw M 10x25 IS 1364			1		
17	1205 159807 3			Nut M 10 IS 1364			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			1		
18	012 492 01 40 J			Pipe Clamp (65.5 mm)			1		
19	1132 399808 8			Screw M 8x30 IS 1364			1		
20	1205 159802 2			Nut M 8 IS 1364			1		
21	2574 4900 01 08			Assy. Bracket			1		
22	1132 399804 5			Screw M 10x25 IS 1364			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			1		
23	1205 159807 3			Nut M 10 IS 1364			1		
25	2574 4910 42 01			Pipe Clamp			1		
26	1132 399803 7			Screw M 8x25 IS 1364			1		
27	1205 159802 2			Nut M 8 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
—	2574 4910 82 14			Support			1		
28	2574 4910 01 21			Bracket			1		
29	2574 4910 42 02			Pipe Clamp 65.5 Dia			1		
30	1132 399808 8			Screw M 8x30 IS 1364			1		
31	1205 159802 2			Nut M 8 IS 1364			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		

TABLE 49.1

MUFFLER AND LINES

GROUP 49

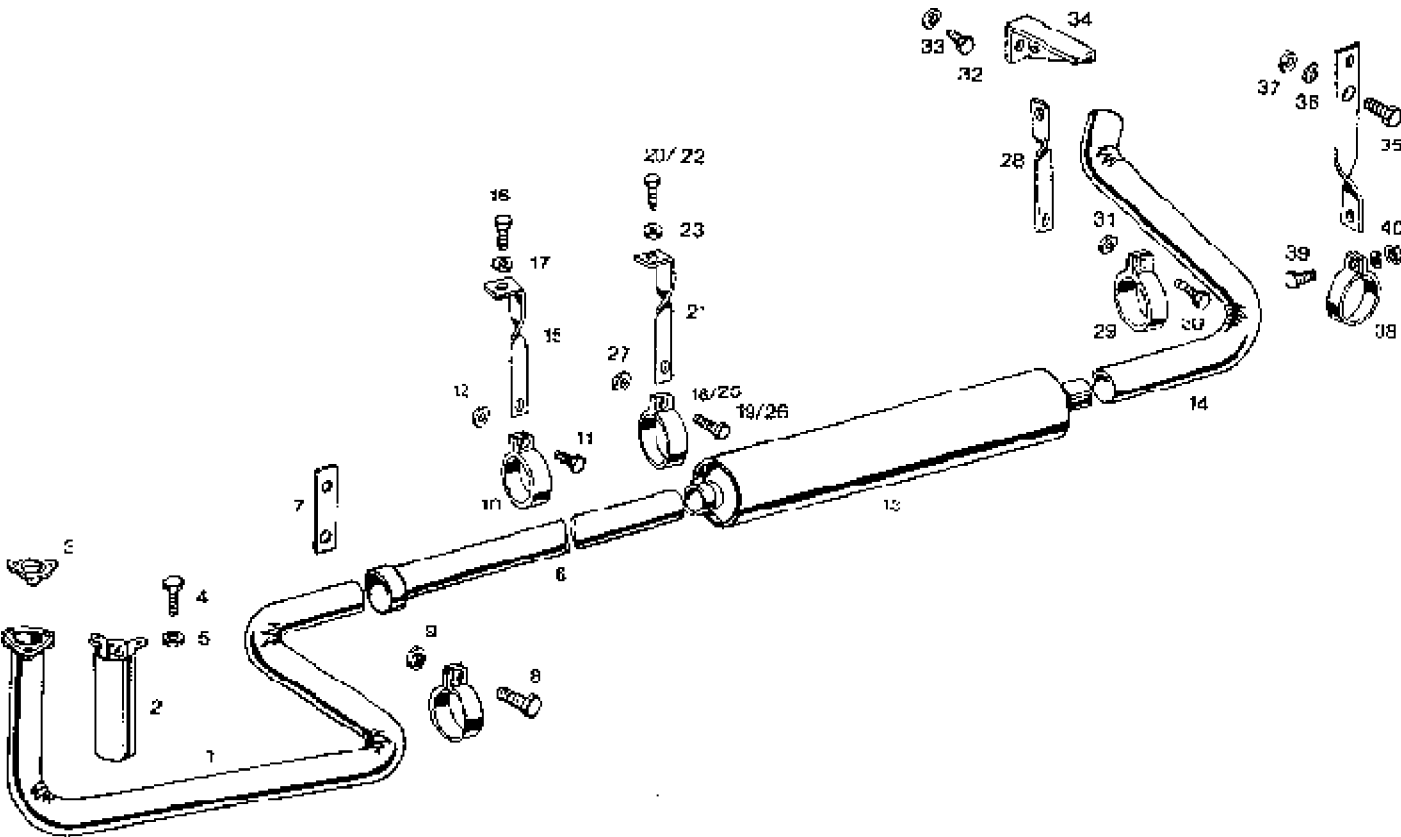


TABLE 49.1

MUFFLER AND LINES

GROUP 49

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 4900 71 01			Plate			1		
32	1132 399807 0			Screw M 8x20 IS 1364			2		
33	1252 069802 5			Spring Washer B 8 IS 3063			2		
34	2573 4910 82 01			Support			1		
—	1132 399808 8			Screw M 8x30 IS 1364			1		
35	1132 399803 7			Screw M 8x25 IS 1364			1		
36	1252 069802 5			Spring Washer B 8 IS 3063			1		
37	1205 159802 2			Nut M 8 IS 1364			1		
38	012 492 01 40 J			Pipe Clamp (65.5 mm)			1		
39	1132 399808 8			Screw M 8x30 IS 1364			1		
40	1205 159802 2			Nut M 8 IS 1364			1		
41	2573 4900 01 01			Bracket			1		

TABLE 50.1

RADIATOR

GROUP 50

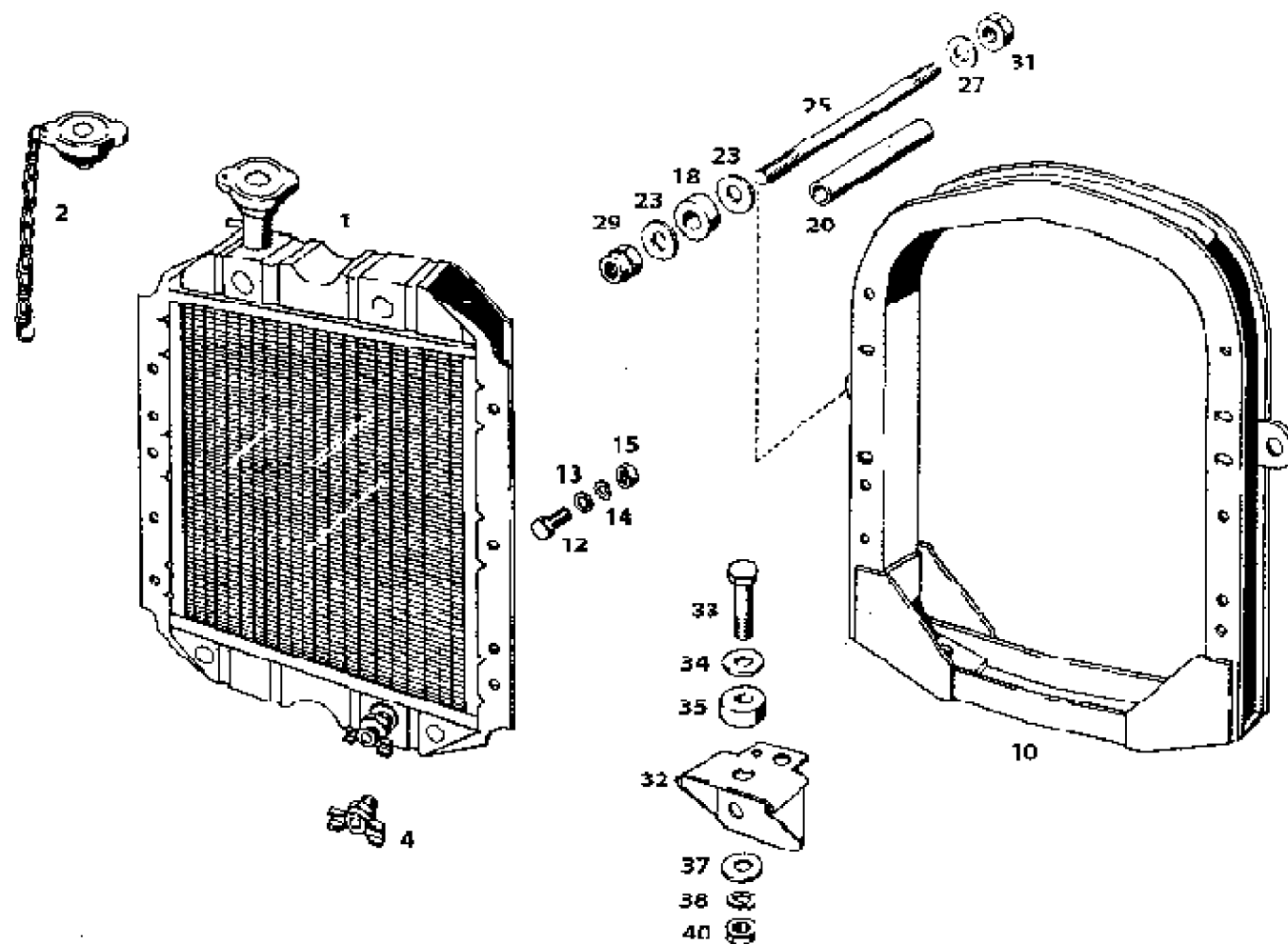


TABLE 50.1
RADIATOR
GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2575 5010 01 08			RADIATOR			1	2525 5010 02 24	
2	000 500 01 06 J			Assy. Radiator			1		
4	2523 5010 01 37			Radiator Cap			1		
10	2525 5000 01 49			Drain Plug			1		
12	1132 399807 0			Radiator Frame with Bracket			1		
13	1265 060084 1			Screw M 8x20 IS 1364			6		
14	1252 069802 5			Washer A 8.4 IS 5370			6		
15	1205 159802 2			Spring Washer B 8 IS 3063			6		
18	2574 5000 63 01			Nut M 8 IS 1364			6		
20	2574 5000 69 04			Rubber Buffer			8		
23	1265 060170 8			Tube Spacer (35 mm)			2		
25	2574 5000 99 04			Washer A 17 IS 5370			2		
27	1205 159807 3			Tie Rod			2		
29	1214 050100 8			Nut M 10 IS 1364			8		
31	1208 080100 7			Nyloc Nut M 10 IS 7002			2		
—	1265 060105 8			Lock Nut M 10 IS 13724			2		
—	2574 5000 69 06			Washer 10.5 IS 5370			8		
—	2573 5000 69 01			Spacer Tube (25.5 Long)			4		
—	327 504 50 82			Spacer Tube (90 Long)			2		
—	2786 5000 92 03			Rubber Buffer			8		
				Washer (40x20x2)			4		

TABLE 50.1

RADIATOR

GROUP 50

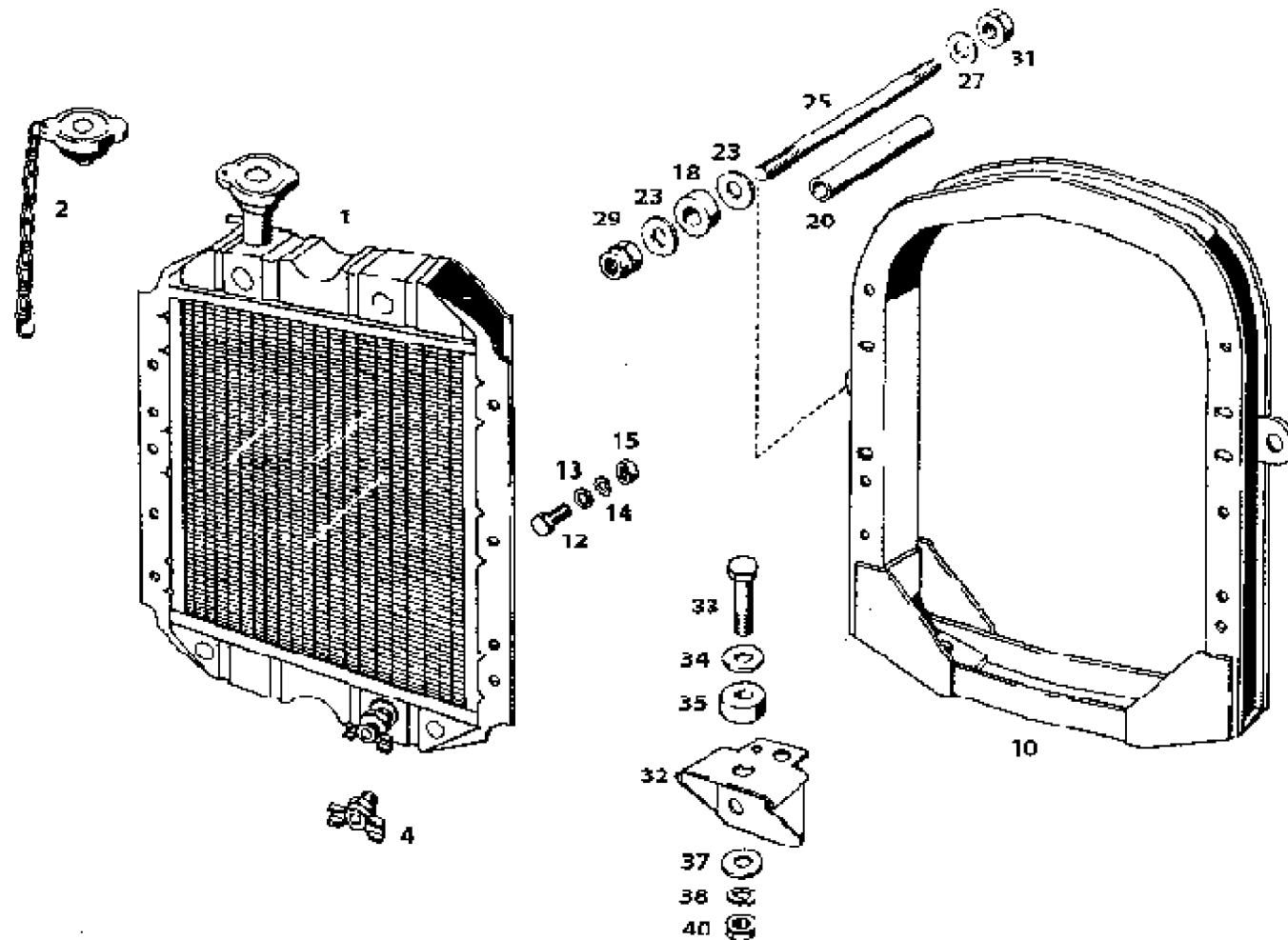


TABLE 50.1

RADIATOR

GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
32	2573 5000 01 08			Bracket RH } Radiator Mounting			1		
—	2573 5000 01 09			Bracket LH }			1		
33	2574 5000 01 19			Assy. Washer & Bolt			2		
34	2574 5000 92 03			Washer			2		
35	2574 5000 69 04			Tube Spacer			2		
—	2574 5000 92 02			Washer (47 Dia.)			2		
37	1265 060170 8			Washer Black 17 IS 5370			2		
38	1252 069603 1			Spring Washer B 16 IS 3063			2		
40	1205 159602 0			Nut B 16 IS 1364			2		
—	1132 391030 0			Screw M 10x30 IS 1364			6		
—	1252 060100 5			Spring Washer B 10 IS 3063			6		
—	1205 150100 2			Nut M 10 IS 1364			6		
—	2525 5050 01 05			Fan Shroud			1		
—	1132 399807 0			Hex. Screw M 8x20 IS 1364			6		
—	1246 050084 1			Bright Washer 8.4 IS 2016			6		
—	1252 069802 5			Spring Washer B 8 IS 3063			6		
—	1205 159802 2			Hex. Nut M 8 IS 1364			6		
—	2574 5010 58 01			Radiator Hose			1		
—	1428 050050 1			Hose Clamp 50 IS 4762			1		
—	1428 050060 8			Hose Clamp 60 IS 4762			1		

TABLE 50.1

RADIATOR

GROUP 50

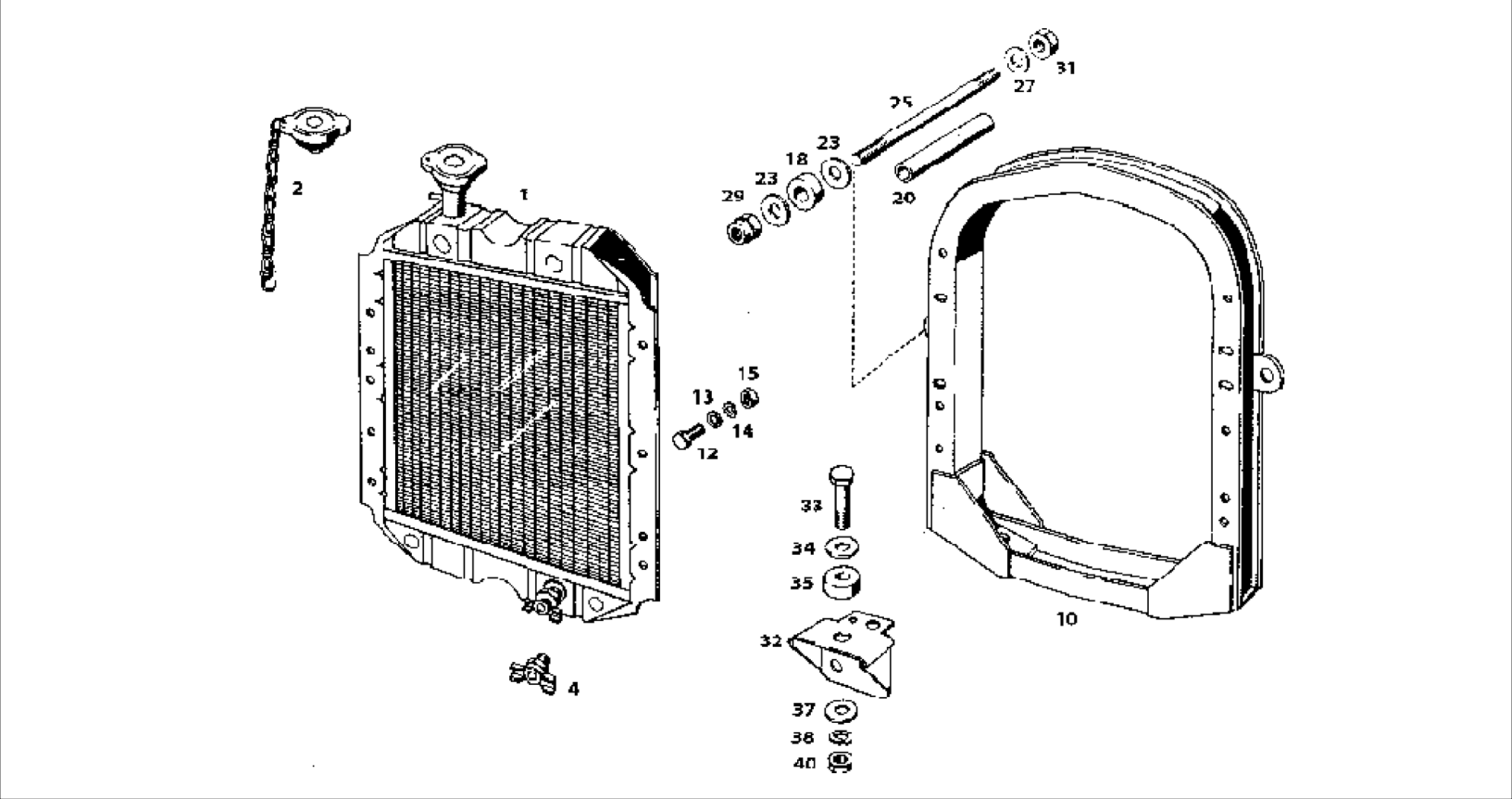


TABLE 50.1

RADIATOR

GROUP 50

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1428 050050 1			Hose Clamp 50 IS 4762			2		
—	2523 5000 58 05			Rubber Hose			1		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

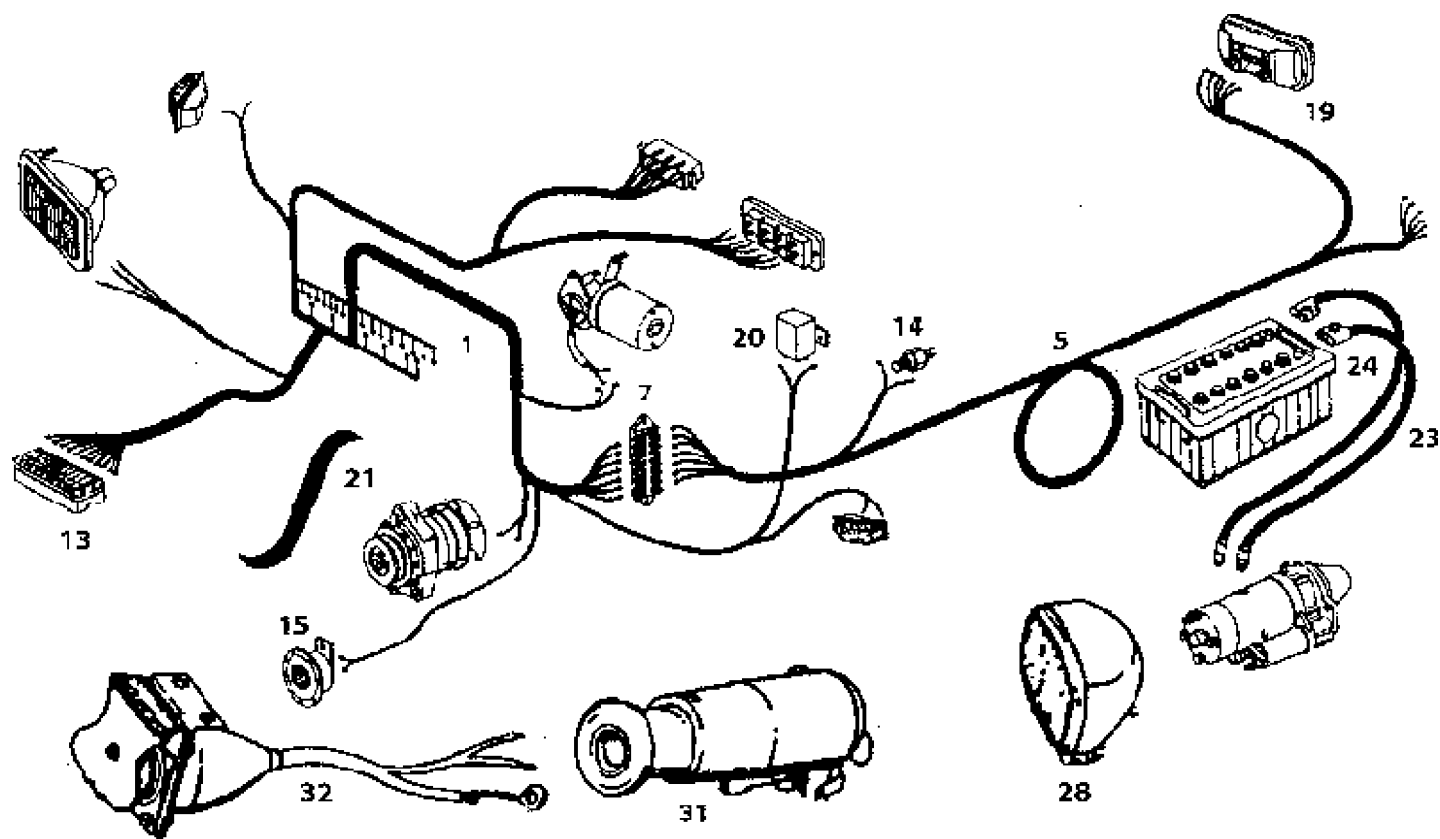


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2637 5482 01 03			LIGHT AND SIGNAL SYSTEM			1		
—	2640 5410 75 01			Assy. Main Cable Set			1		
—	012 995 01 20 J			Rubber Grommet			1		
—	042 995 00 20 J			Clamp			9		
—	186 995 02 20			Clamp Double			1		
—	312 995 32 20			Clamp			2		
—	186 995 02 20			Clamp			3		
—	1140 560510 6			Clamp			2		
—	1140 560516 5			Screw M 5x10 IS 7483			2		
—	1252 069804 1			Screw M 5x16 IS 7483			5		
—	1205 329802 6			Spring Washer B 5 IS 3063			7		
—	1139 080616 9			Nut M 5 IS 1364			1		
—	1252 069801 7			Screw M 6x16 IS 1366			8		
—	2573 5464 01 81			Spring Washer B 6 IS 3063			6		
5	2637 5482 01 02			Assy. Cable Set (for Inst. Panel Lamps)			1		
—	2574 5464 01 80			Assy. Cable Set (from Front to Tail Lamp)			1		
—	2574 5464 01 90			Assy. Cable Set (for Electrical Washing Equipment)			1		
—	2060 5403 01 33			Assy. Cable Set (Low Pressure Switch)			1		
—	042 995 01 40 J			Assy. Cable Set (for Cab Lamp)			1		
				Spring Clip (Fitment of Cable Connector)			6		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

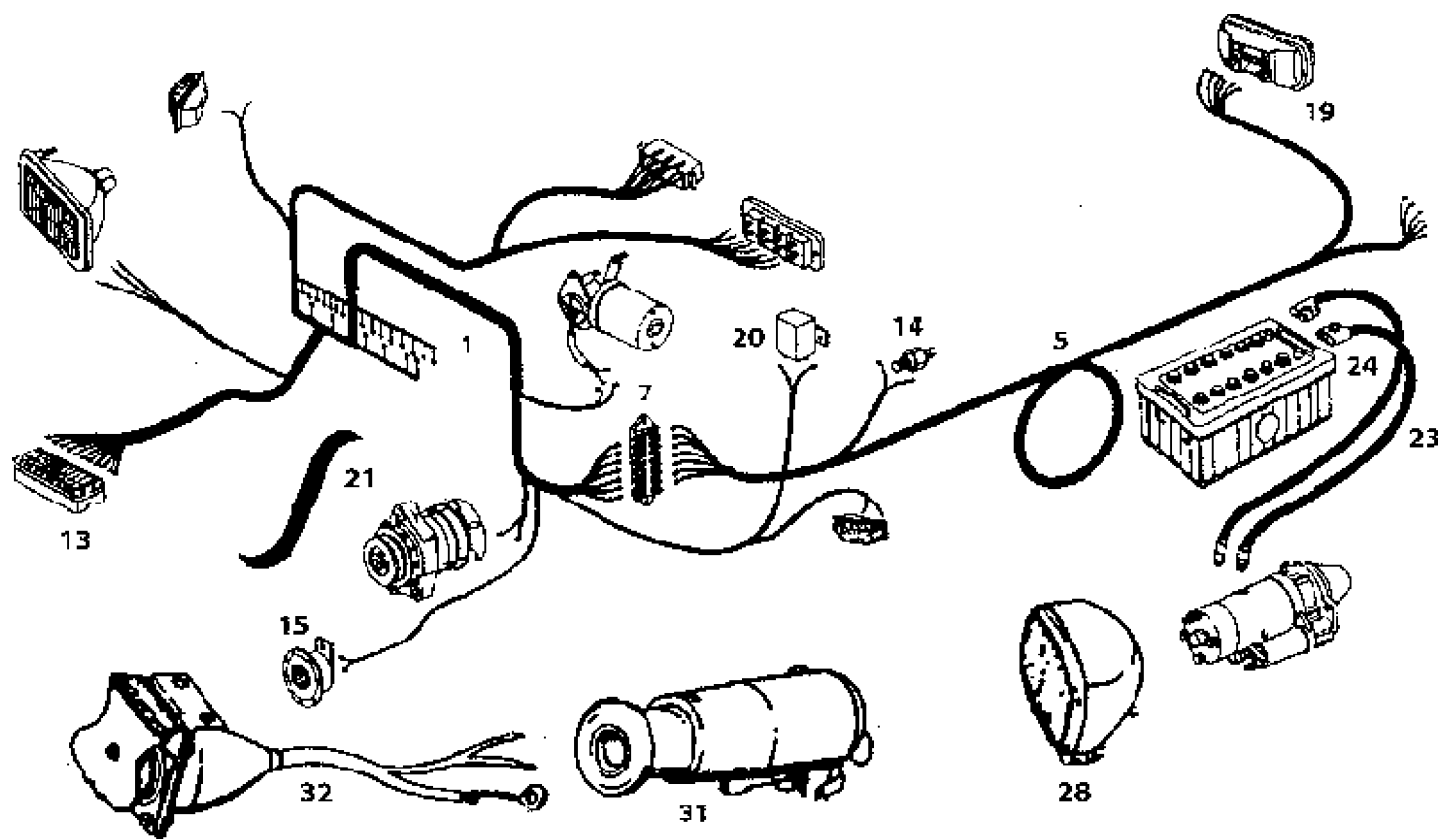


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	312 995 10 40			Front to Tail Lamp on L.M. RH)			3		
—	1139 080620 7			Clip (Fitment of Cable Harness Front to			1		
—	1252 069801 7			Tail Lamp on C.M.)			1		
—	312 995 10 40			Screw AM 6x20 IS 1366 } Fitment of F.T.			4		
				Spring Washer B 6 IS 3063 } Earth Wire to C.M.					
7	000 546 00 88 J			Clip (Fitment of Cable on End C.M. for			1		
—	312 997 04 81			Tail & Stop Light)			2		
—	312 997 04 81			Cable Connector Front (9 Pole)			2		
				Rubber Grommet (for Cable Passing			1	2573 5450 01 10	
				through C.M. for Tail Light)			2		
13	2632 5450 01 11			Rubber Grommet (for Cable Passing			2		
—	1139 080616 9			through C.M. for Fuel Tank)			4		
—	1139 080620 7			Assy. Fuse Box (Transparent)			1		
—	1252 069801 7			Screw AM 6x16 IS 1366 } For Fitment of			2		
—	1265 060064 7			Screw M 6x20 IS 1366 } Fuse Box on			2		
—	000 997 22 81 J			Spring Washer M 6 IS 3063 } Cowl/Cab			1		
—	2573 5464 01 82			Washer A 6.4 IS 5370			4		
—	000 545 22 26			Rubber Grommet			1		
				Assy. Cable Set (Gauges Earthing)			1		
				12 Pole Socket			1		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

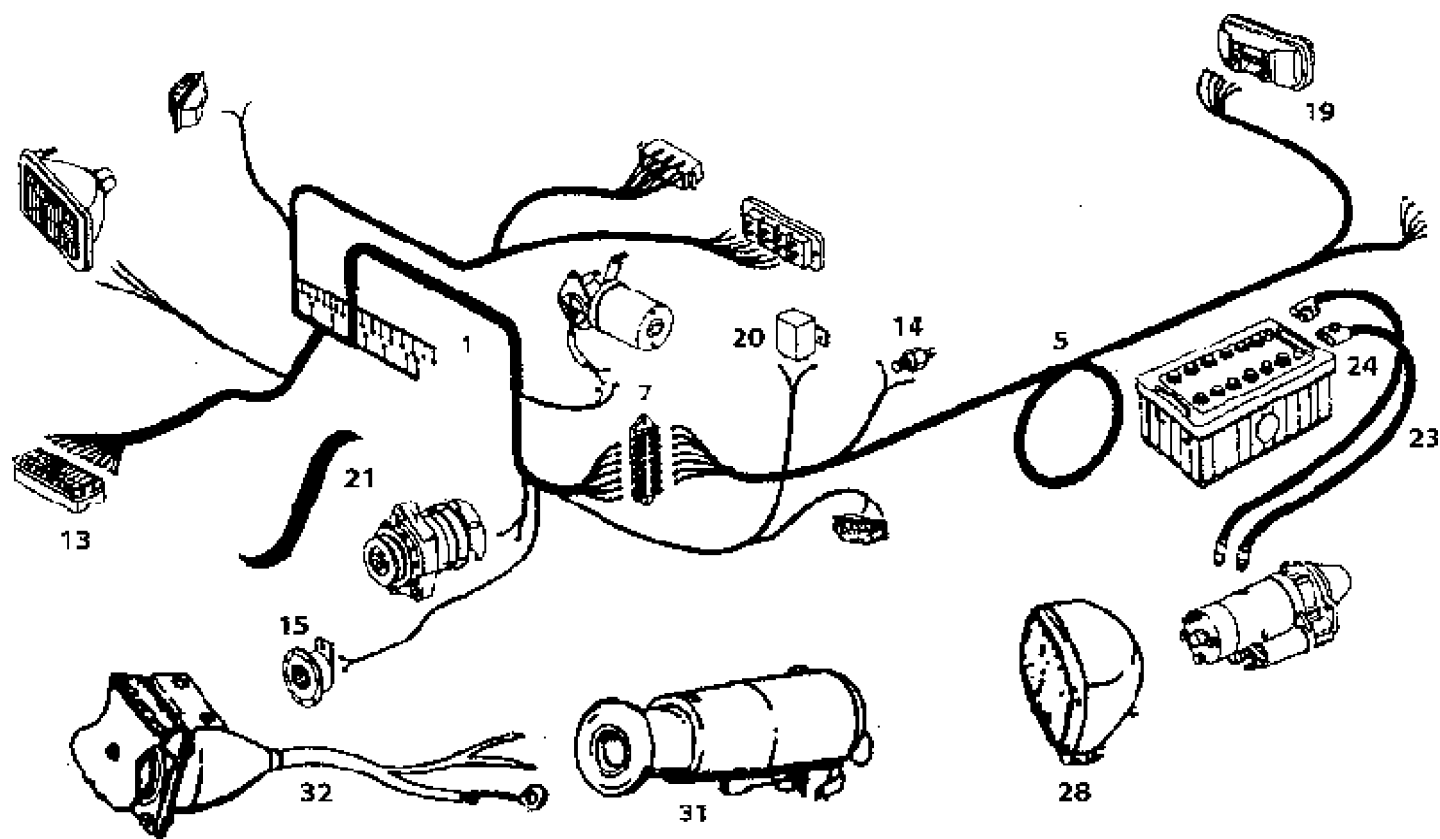


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
14	2654 5450 01 34			Reverse Light Switch		P02480	1	2574 5450 01 83	
15	2574 5420 99 87			Assy. Horn		M60660	1	2574 5420 99 69	
—	1132 399804 5			Screw M 10x25 IS 1364			1		
—	1252 069805 0			Spring Washer B 10 IS 3063			1		
—	1205 159807 3			Nut M 10 IS 1364			1		
—	2574 5441 01 39			Tail Light LH Side 4 Chamber Rectangular		J00430	1	2574 5442 01 12	
-19	2574 5441 01 38			Tail Light RH Side 4 Chamber Rectangular		J00430	1	2574 5442 01 11	
—	6212 040012 1			Bulb 12 V / 21 W TS 29201			2		
—	6212 030009 7			Bulb 12 V 10 W TS 29201			2		
—	2574 5442 01 16			Assy. Bracket (Tail Lamp) RH			1		
—	2574 5442 01 24			Assy. Bracket (Tail Lamp) LH			1		
—	2050 5440 01 03			Assy. Gaurd			2		
—	2050 5440 82 09			Bracket (Tail Lamp Gaurd)			2		
20	2632 5450 46 01			Electronic Flasher Kit		P02480	1		
—	1140 560612 9			Screw M 6x12 IS 7483			1		
—	1252 069801 7			Spring Washer B 6 IS 3063			1		
21	312 546 10 20			Earth Strap			1		
—	1246 050105 7			Bright Washer 10.5 IS 2016			2		
—	2637 5410 82 01			Bracket (for Rev. Horn)			1		
23	2574 5410 01 76			Battery Cable (+ve)		P09470	1		

TABLE 54.1

LIGHT AND SIGNAL SYSTEM

GROUP 54

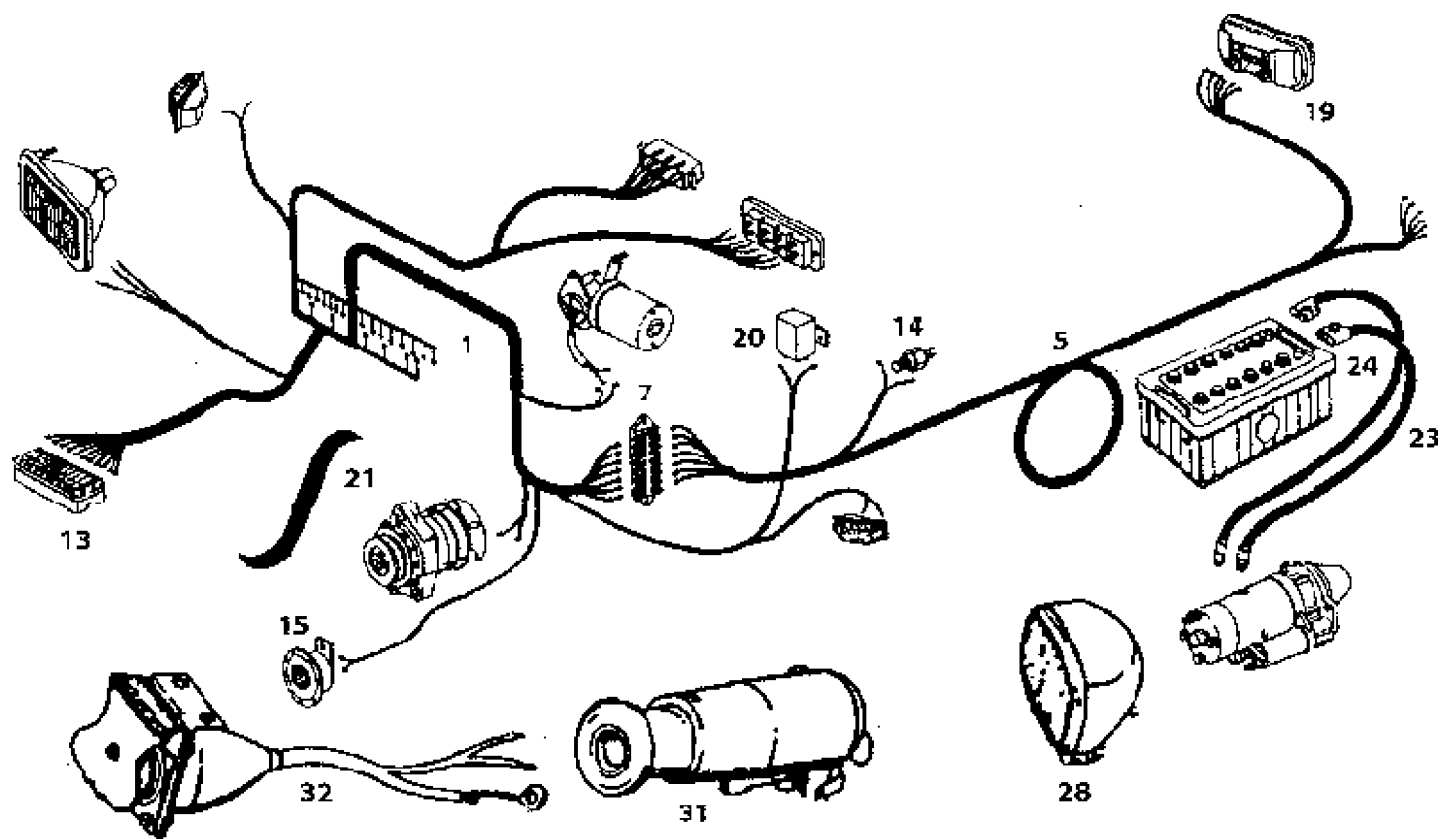


TABLE 54.1
LIGHT AND SIGNAL SYSTEM
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
24	2573 5411 01 13			Battery Cable (-ve)		P09470	1		
—	2651 5410 01 03			Clamp (Battery)			1		
—	2574 5420 49 03			Horn Timer			1		
28	2573 5441 01 31			Rear Illumination Lamp / Rd. Head Lamp		J00430	1		
—	2637 5410 82 02			Rear Illumination Lamp Bracket			1		
—	2154 5450 99 03			Inspection Lamp with 10 M Long Cable		P09560	1	2614 5450 99 04	
31	2637 5482 01 01			Cable Complete 12 Pole Socket			1		
32	000 545 01 28 J			12 Pin Plug with Socket			1		

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENTS

GROUP 54

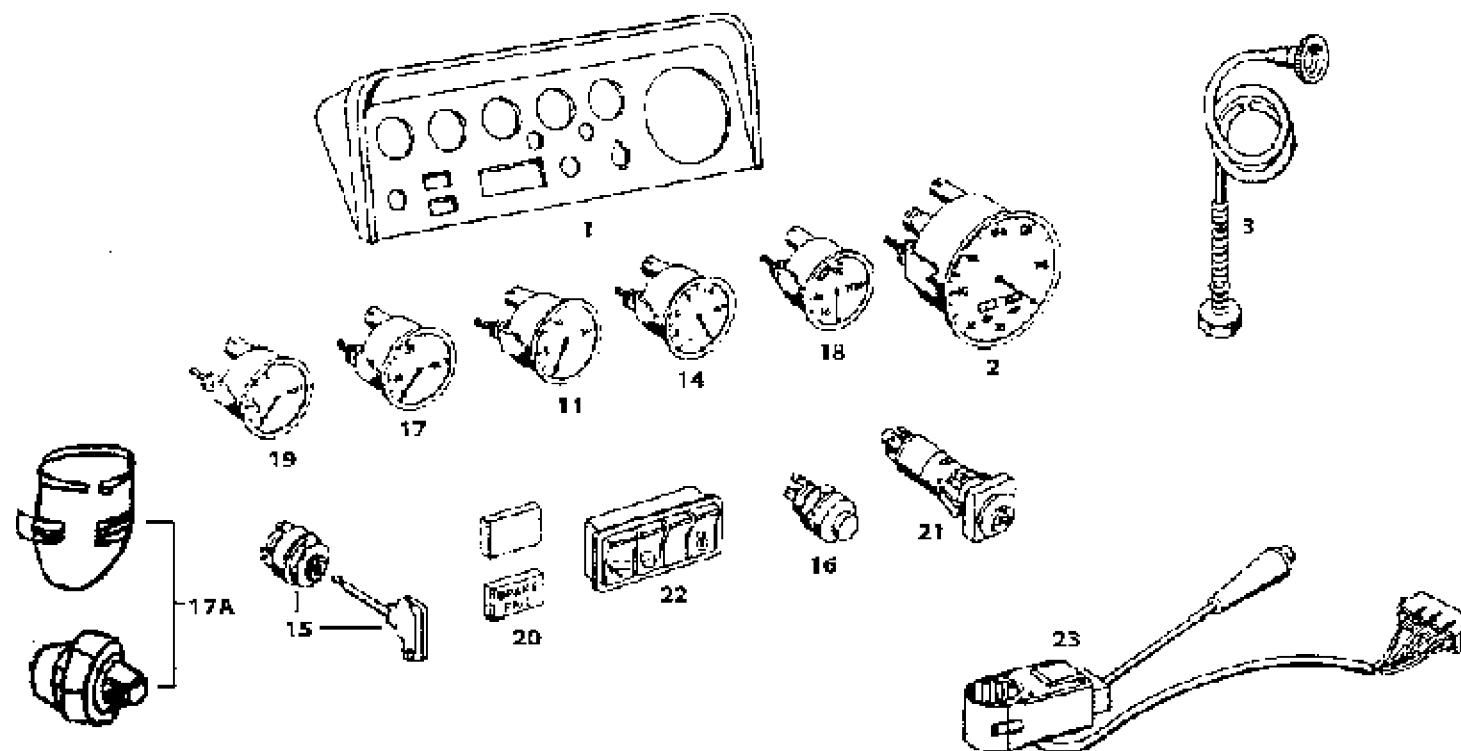


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENTS
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	3505 6809 01 46			INSTRUMENT PANEL			1		
—	3501 9900 01 01			Assy. Instrument Panel			2		
—	1139 080620 7			Nyloc Cage Nut			2		
—	1265 060043 4			Screw AM 6x20 IS 1366			4		
—	1252 069803 3			Plain Washer A 4.3 IS 5370			4		
—	1139 080416 6			Spring Washer B 4 IS 3063			4		
—	3505 6809 25 05			Screw AM 4x16 IS 1366			4		
—	1149 140406 1			Beeding			1		
				Tap Screw AB 4x6.5 IS 7173			3		
				INSTRUMENTS					
2	2574 5421 99 02			Speedo Meter (1:1.08) (6+1)		I24442	1	2574 5421 99 37	
3	2618 5420 01 01			Speedo Cable (3.2x3000)		P06700	1	2574 5420 99 39	
—	000 997 22 81 J			Rubber Grommet			1		
				(for Passing the Speedo Cable)					
—	2573 5420 42 03			Clamp			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1205 320060 3			Nut M 6 IS 1364			1		
11	2632 5420 99 09			Oil Pressure Gauge		P06700	1	2574 5420 99 64	
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			6		
—	000 545 07 19			Lamp Socket			6		

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENTS

GROUP 54

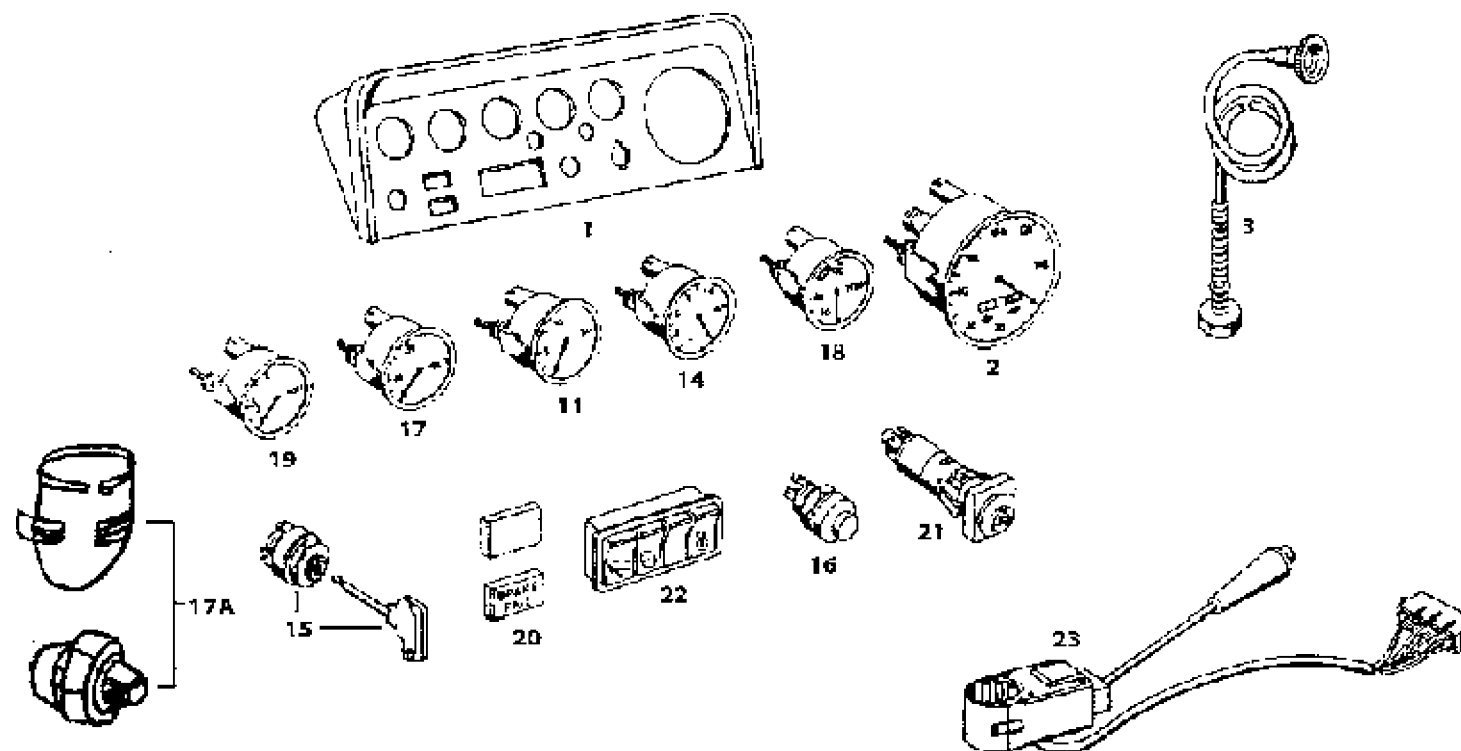


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENTS
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	320 988 50 71			Wire Lead			2		
—	000 988 02 70			Lead Seal			2		
14	2632 5420 99 15			Air Pressure Gauge		P06700	2	2574 5420 99 66	
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	000 545 07 19			Lamp Socket			1		
—	000 542 00 35 J			Assy. Hose (Air and Oil Pressure Gauge)			2		
—	000 990 00 66 J			Socket			1		
—	1246 050130 8			Bright Washer 13 IS 2016			1		
—	1208 099601 1			Lock Nut M 12x1.5 IS 13724			1		
15	2073 5450 01 01			Main Line Switch		E01110	1	2574 5450 99 62	
16	2614 5450 99 01			Starter Push Button		P06700	1	2573 5450 99 27	
17	2573 5420 99 17			Ammeter		I60420	1	2574 5420 99 17	
—	000 545 07 19			Bulb Socket (for Ammeter Light)			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	000 545 02 19			Bulb Socket (for Warning Light)			1		
—	6212 030019 4			Lamp J 12 V 2 W TS 29201			1		
18	2632 5420 99 10			Water Tem. Gauge (Electrical)		P06700	1	2574 5420 99 14	
—	000 545 07 19			Bulb Socket			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
19	2632 5420 99 08			Fuel Gauge		P06700	1	2574 5420 99 18	

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENTS

GROUP 54

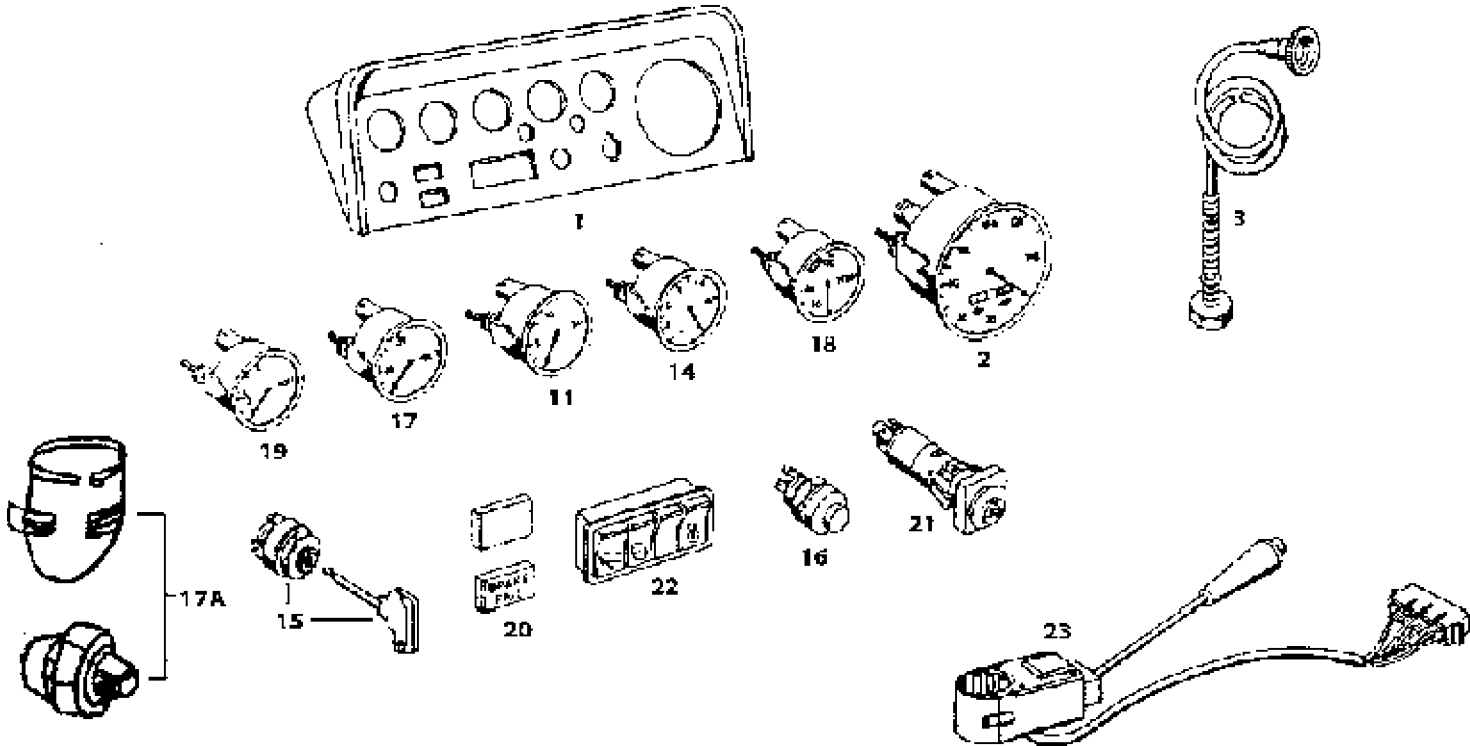


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENTS
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	000 545 07 19			Lamp Socket			1		
—	6212 030012 7			Lamp H 12 V 2 W TS 29201			1		
—	2574 5410 75 04			Rubber Grommet (for Closing Glow Plug Ind. Hole)			1		
—	328 997 00 81			Grommet (for Closing Hole on Inst. Panel)			1		
—	2573 5420 99 33			Beeper Alarm Unit		E01710	1	2573 5420 99 60	
—	2573 5440 82 01			Mounting Bracket (for Beeper Alarm Unit)			1		
—	1139 080616 9			Screw AM 6x16 IS 1366			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	1205 159808 1			Nut M 6 IS 1364			2		
—	2060 5440 01 13			Assy. Indicator Lamp (Reverse)		P09560	1		
—	2576 5440 01 14			Assy. Indicator Lamp (Hand Brake)		P09560	1		
20	2575 5440 01 11			Assy. Indicator Lamp (Brake Fail)		E03700	1		
—	2629 5440 01 02			Assy. Indicator Lamp (Low Air Pressure)		E03700	1		
—	2574 5442 01 15			Assy. Indicator Lamp (Exhaust Brake on)		E03700	1		
—	6212 030012 7			Lamp H 12 V 2W TS 29201			1		
—	2576 5440 99 09			Lamp Holder			1		
21	2632 5450 01 08			Hazard Warning Switch		P09560	1	2614 5451 01 02	
—	000 997 28 81			Rubber Grommet			2		
—	2574 5450 99 53			Mech. Stop Light Switch		P02480	1		

TABLE 54.2

INSTRUMENT PANEL AND INSTRUMENTS

GROUP 54

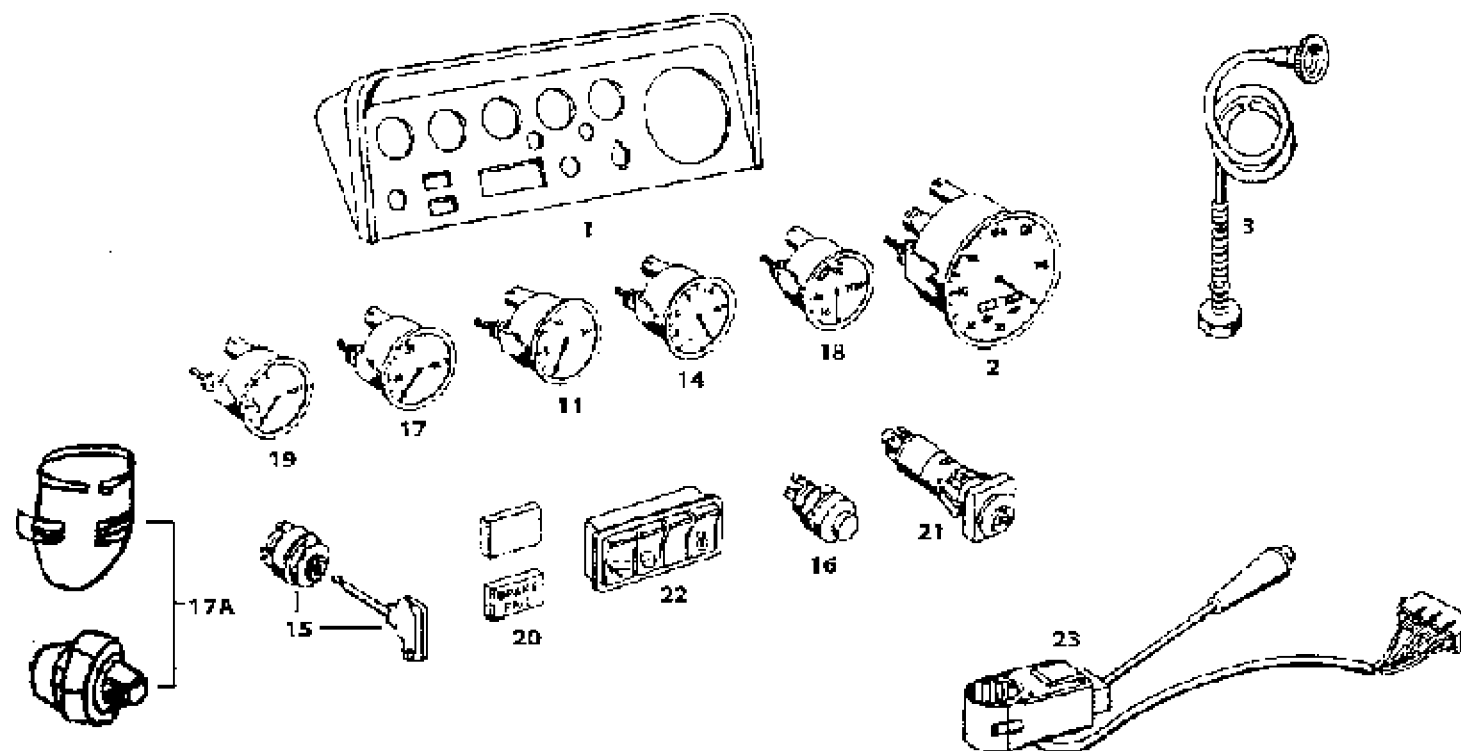


TABLE 54.2
INSTRUMENT PANEL AND INSTRUMENTS
GROUP 54

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
22	2632 5450 69 03			Piano Key Switch		E01110	1		
23	2574 5450 01 77			Combi Switch Complete		P02480	1	2574 5450 01 89	
—	2574 5450 99 57			Low Air Pressure Switch		S13260	1		
—	2651 5450 01 14			Assy. Push Pull Switch		P09560	1		
—	2628 5420 99 01			Hour Meter		I60420	1		
17A	2523 0715 01 04			Cold Start Pilot Kit Consists of :			1		
				2912 8711 70 34 Reservoir			1		
				2912 8711 70 35 Spray Fluid Refill Can			1		
				2912 8811 70 09 Spray Nozzle Straight			1		
				2912 8811 70 10 Nozzle Tube			1		
				2912 8711 70 33 Visco Hand Pump			1		

TABLE 58.1

TOOLS

GROUP 58

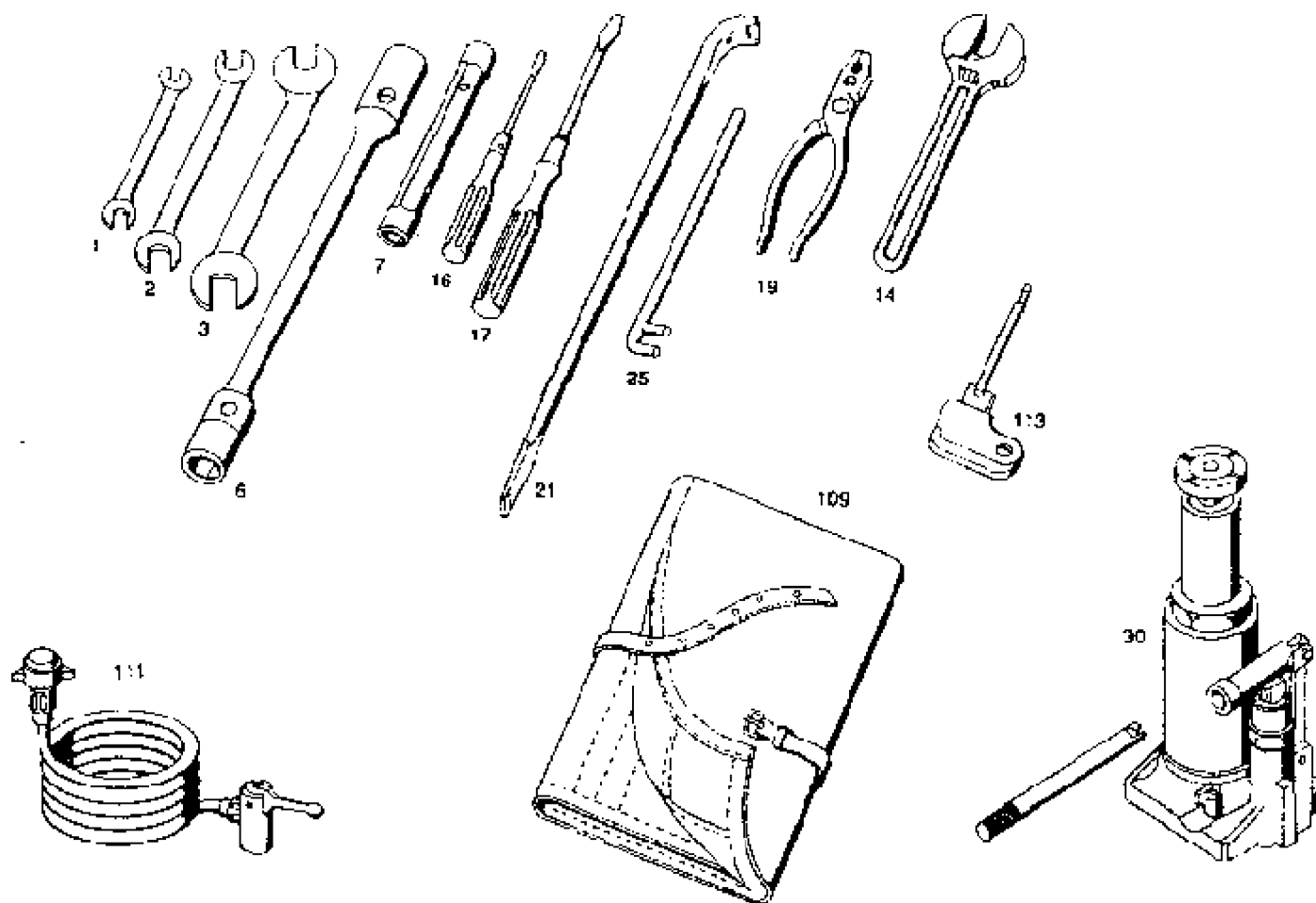


TABLE 58.1

TOOLS

GROUP 58

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				TOOLS					
(1)	3501 210810 7			Double End Spanner 8x10			1		
—	3501 031316 1			Spanner 13x16			1		
(2)	3501 211317 8			Double End Spanner 13x17			1		
—	3501 031821 0			Spanner 18x21			1		
3	3501 211922 2			Double End Spanner 19x22			1		
6	3501 142427 7			Tubular Spanner DE 24x27			1	3501 190027 3	
—	3501 180027 9			Solid Spanner SE 27			1		
7	3501 141719 0			Tubular Spanner DE 17x19			1		
—	2060 5810 95 01			Double Ended Box Spanner SW 17/ SW 19			1		
14	3502 330300 9			Spanner Adjustable A 300			1		
16	3503 401050 0			Screw Driver 0.4x2.5x50			1	3503 402050 5	
17	3503 392210 6			Screw Driver 1.2x8x50			1		
19	3507 050180 3			Combination Pliers 180 mm Long			1	3507 059901 3	
21	000 581 00 58 J			Tyre Lever			2		
25	312 580 00 85			Adjusting Fork			1		
—	2574 5890 01 04			Wheel Spanner			1		
				ACCESSORIES					
—	2574 5450 99 50			Fuse Link (Poly Plastic)		P61680	14		
—	2573 5450 99 16			Fuse Link (PEC)		P02480	14		

TABLE 58.1

TOOLS

GROUP 58

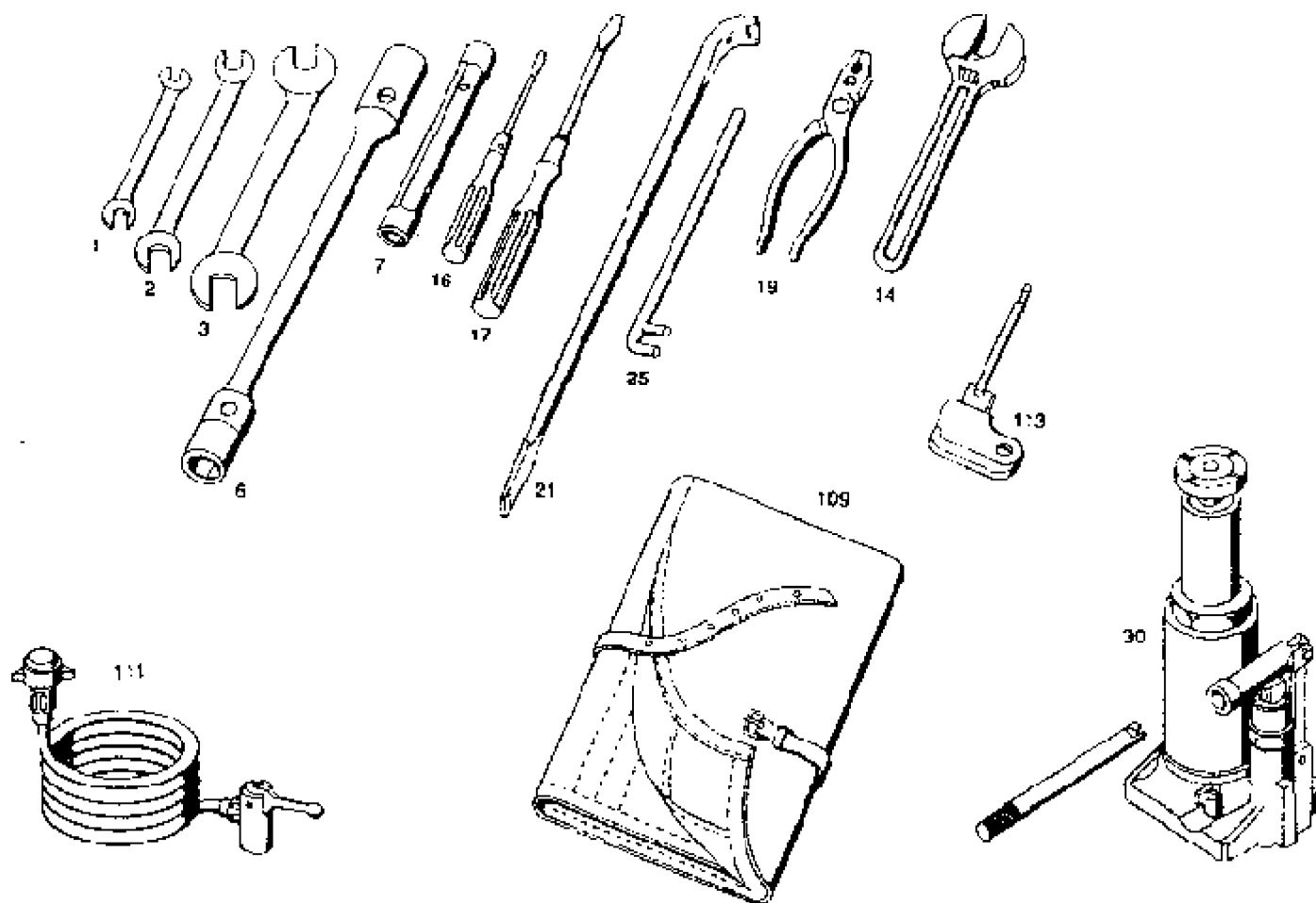


TABLE 58.1

TOOLS

GROUP 58

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
(30)	2060 5830 01 04			Hydraulic Jack (8 - Ton)			1		
109	2632 5890 50 01			Tool Bag			1		
111	2573 4290 01 34			Tyre Inflating Hose with Nipple (5.70 Metre Long)			1	2573 4290 01 28	
113	2574 5450 35 01			Key Main Line Switch			4		
—	2651 5890 54 01			Key Ring			1		
—	2574 4010 01 22			Assy. Wheel Nut			2		
—	2614 5450 99 04			Inspection Lamp with 10 Meter Long Cable and Plug			1		

TABLE 60.1

CAB

GROUP 60

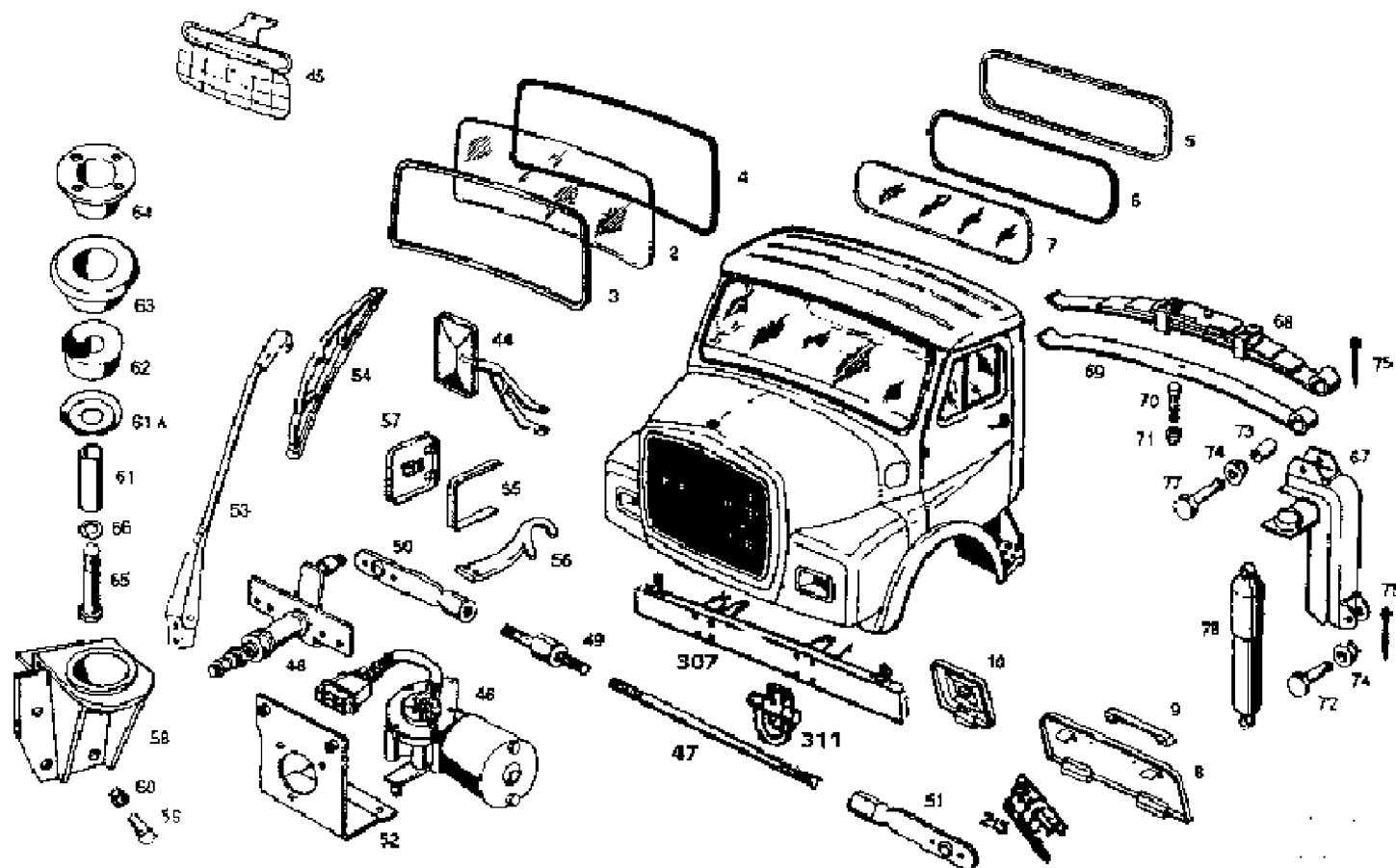


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	3505 6016 01 33			CAB Assy. Cab Complete			1		
—	3505 6016 01 34			Assy. Bare Cab			1		
				BONNET					
—	3505 5207 01 85			Assy. Bonnet Centre			1		
—	3505 5207 01 11			Assy. Shell Radiator			1		
—	3505 5207 82 07			Grill Radiator			1		
—	312 527 11 18			Bracket (for Hood Fastner)			1		
—	2060 5207 01 01			Assy. Bracket (for Bonnet Stay)			1		
—	3505 8807 01 38			Assy. Hinge LH			2		
—	3505 8807 01 39			Assy. Hinge RH			2		
—	3505 8807 01 18			Assy. Hinge LH			1		
—	3505 8807 01 19			Assy. Hinge RH			1		
—	1265 060084 1			Washer Plain A 8.4 IS 5370			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1205 159802 2			Nut B 8 IS 1364			8		
—	1246 050084 1			Bright Washer 8.4 IS 2016			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1205 159802 2			Nut M 8 IS 1364			8		
—	3505 5207 42 01			Rubber Fastener (for Bonnet)			2		

TABLE 60.1

CAB

GROUP 60

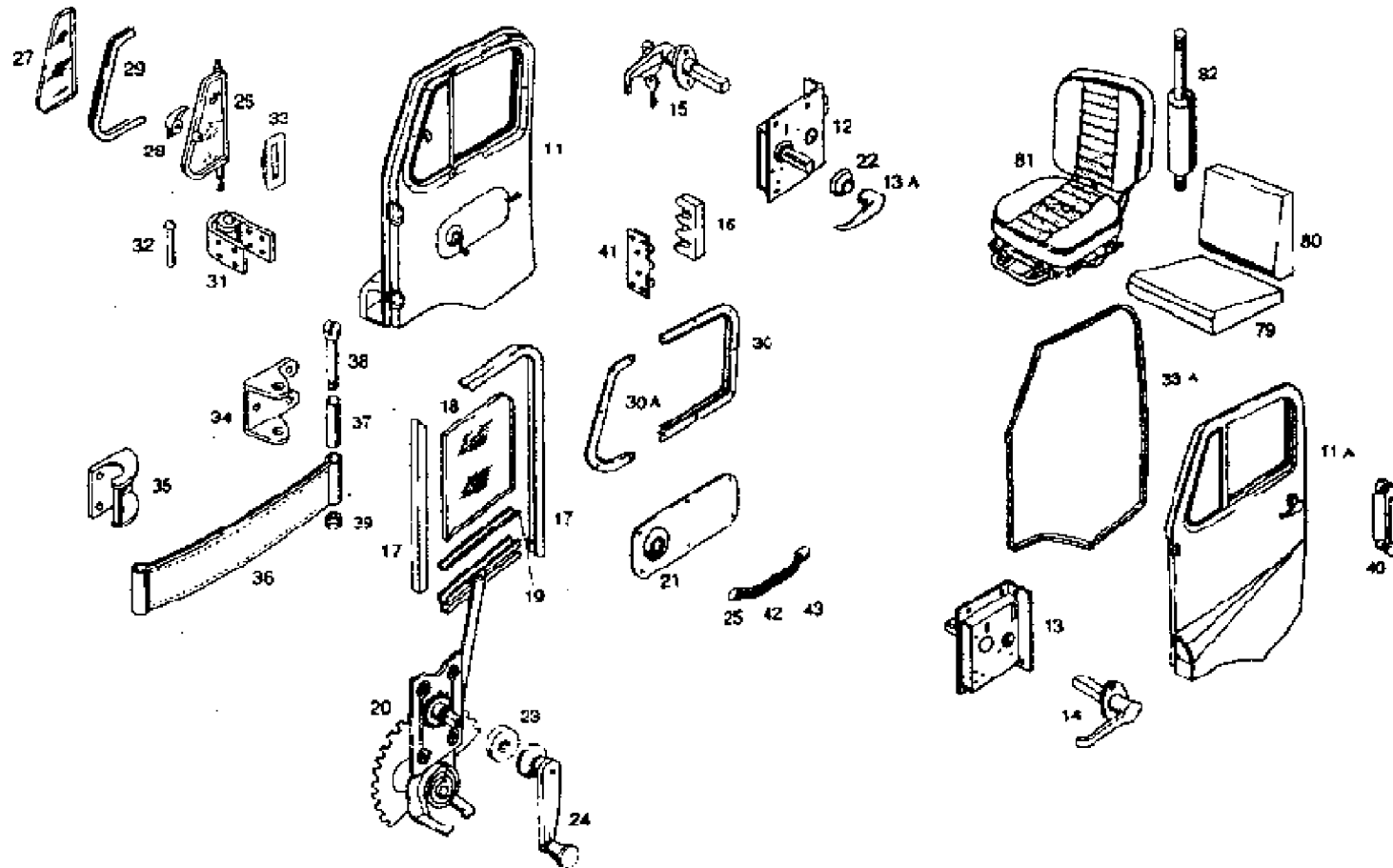


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1315 061045 6			Split Pin 5x45 (Rubber Fastener Bonnet to Centre Bonnet)			2		
—	3505 5207 01 29			Assy. Rubber Buffer			2		
—	3505 5207 83 01			Shim			AR		
—	1265 060084 1			Washer Plain A 8.4 IS 5370			2		
—	1205 159802 2			Nut M 8			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	3505 8807 01 13			Assy. Rubber Buffer Front (for Eng. Hood)			6		
—	3505 8100 01 11			Assy. Tata Badge			1		
—	1252 069803 3			Spring Washer B 4 IS 3063 (Assy. T. Badge to Bonnet Centre)			1		
—	3505 8100 01 08			Assy. 'T' Emblem			1	3505 8100 01 07	
—	1265 060043 4			Washer Plain A 4.3 IS 5370			6		
—	1205 329801 8			Nut M 4 IS 1364			6		
—	1252 069803 3			Spring Washer B 4 IS 3063			6		
—	1265 060043 4			Washer Plain A 4.3 IS 5370			6		
—	1252 069803 3			Spring Washer B 4 IS 3063			6		
—	1205 329803 4			Nut M 4 IS 1364			6		
—	2698 8180 01 10			Assy. 'TATA' Mascot			1		
—	2704 8180 01 03			Assy. 4x4 Mascot			1		

TABLE 60.1

CAB

GROUP 60

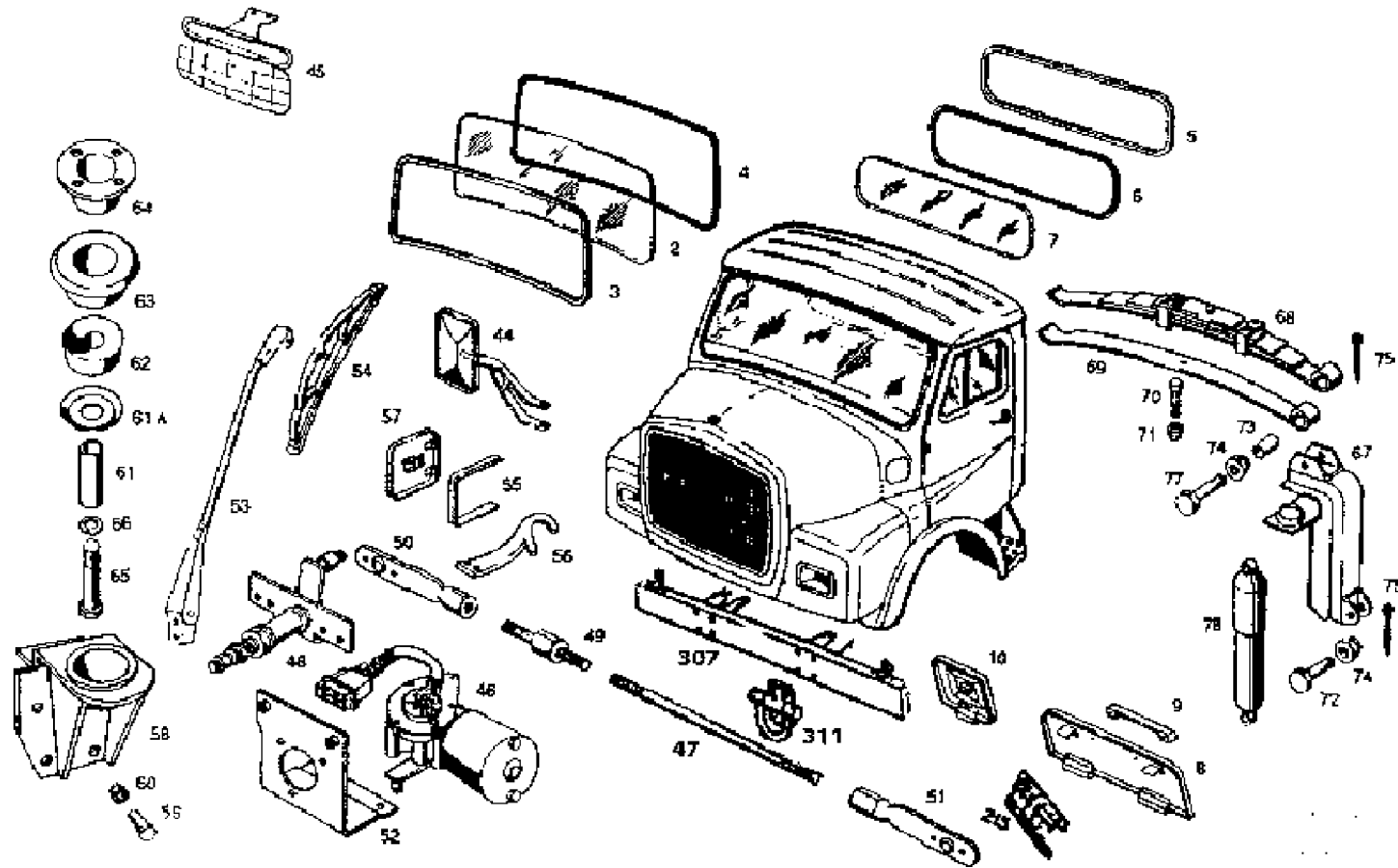


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 9880 01 04			Assy. Mascot '1210'			1		
				FITMENT OF MARKER POLE					
—	3505 5905 01 05			Assy. Marker Pole (with White Ball)			2		
—	3505 5905 01 07			Assy. Bracket (for Marker Pole)			2		
—	3505 5905 77 02			Rubber Pad			4		
—	1265 060084 1			Washer A 8.4 IS 5370			2		
—	1214 050080 0			Nyloc Nut M 8 IS 7002			2		
				Assy. Marker Pole to Cab					
				TIE MEMBER					
—	3505 6001 01 24			Tie Member (Bottom)			1		
—	3505 6001 01 28			Tie Member (Top)			1		
—	2576 7520 42 01			Spring Clamp			1	2060 9840 87 01	
—	3505 6001 01 18			Assy. Bonnet Stay			1		
—	3505 6001 67 02			Pin Hinge			1		
—	1252 069802 5			Spring Washer B 8 IS 3063			1		
—	1205 159802 2			Nut M 8 IS 1364			1		
—	1132 399803 7			Screw M 8x25 IS 1364			4		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1246 050084 1			Bright Washer 8.4 St. IS 2016			4		
—	1205 159802 2			Nut M 8 IS 1364			4		

TABLE 60.1

CAB

GROUP 60

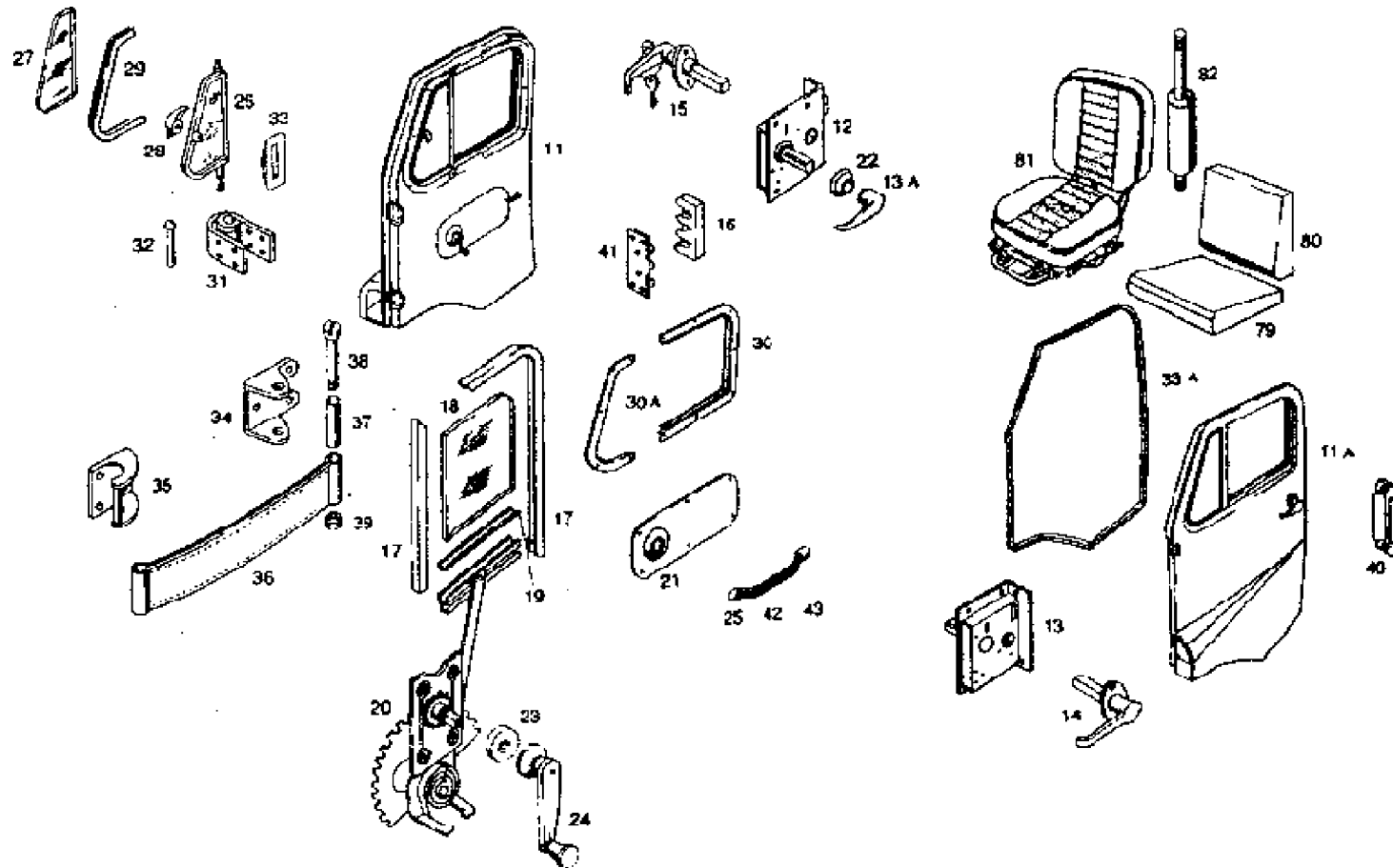


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 399807 0			Screw M 8x20 IS 1364			4		
—	1252 069802 5			Spring Washer B 8 IS 3063			4		
—	1246 050084 1			Bright Washer 8.4 St. IS 2016			4		
—	1205 159802 2			Nut M 8 IS 1364			4		
—	1132 399807 0			Screw M 8x20 IS 1364			2		
—	1252 069802 5			Spring Washer B 8 IS 3063			2		
—	1246 050084 1			Bright Washer 8.4 St. IS 2016			2		
				ASSY. SUB STRUCTURE					
—	2060 6106 01 19			Assy. Floor Centre			1		
—	3505 6106 22 01			Felt Strip (Short)			2		
—	3505 6106 22 02			Felt Strip (Long)			2		
—	1132 399911 4			Screw AM 8x18 IS 1364			6		
—	1252 069802 5			Spring Washer B 8 IS 3063			6		
				TOE PANEL					
—	3505 3001 78 02			Plate Cover (Accelerator)			1		
—	2574 3010 01 09			Assy. Hinge			1		
—	3505 6206 01 55			Assy. Cover (Accelerator)			1		
—	3505 6206 01 44			Assy. Control Lever (Air Scoop)			1		
—	3505 5207 01 98			Assy. Bonnet Side Comp. (LH)			1		
—	3505 5207 01 96			Assy. Bonnet Side LH			1		

TABLE 60.1

CAB

GROUP 60

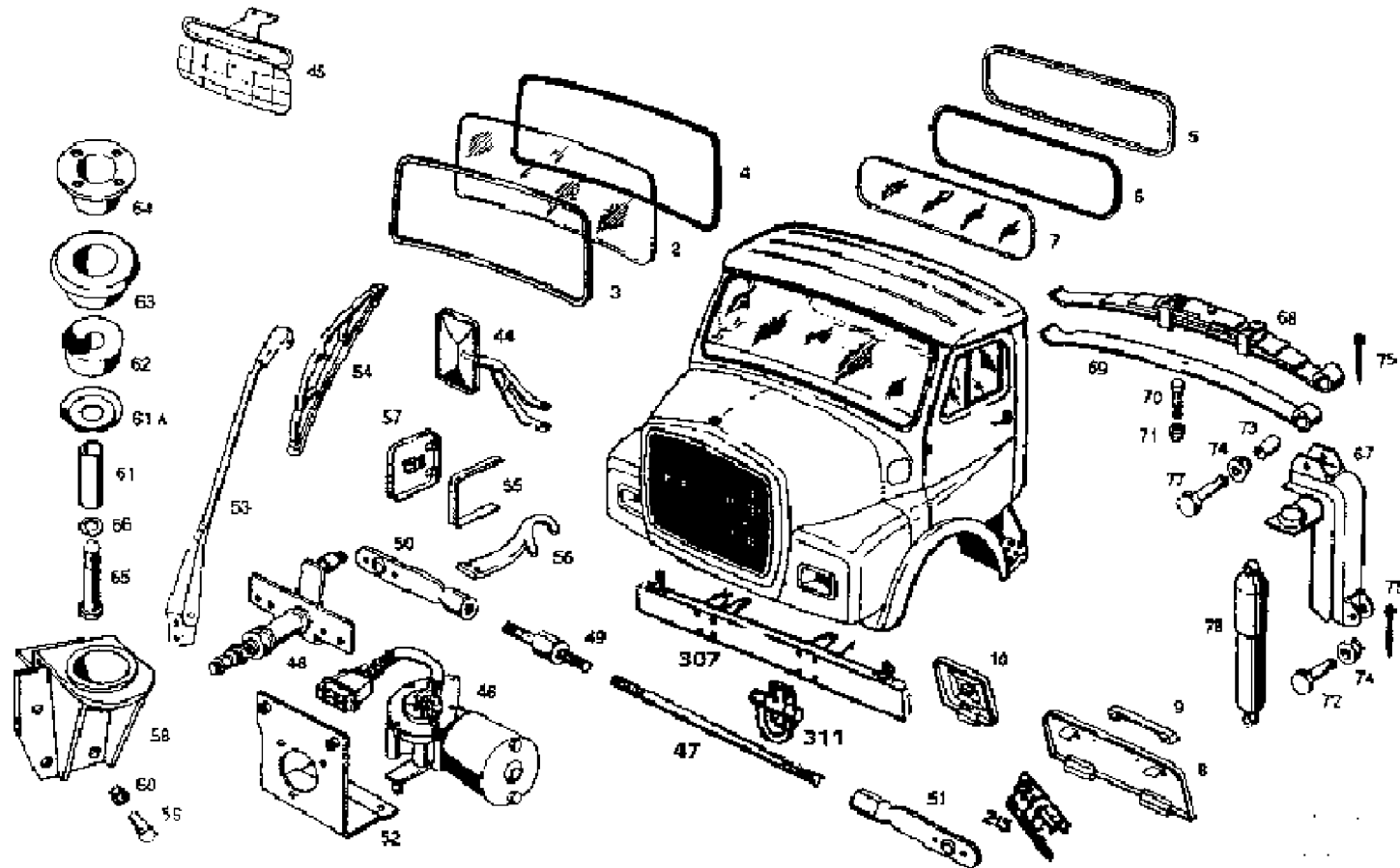


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	3505 5217 82 06			Bonnet Side LH			1		
—	3505 5207 01 99			Assy. Bonnet Side Comp. (RH)			1		
—	3505 5207 01 97			Assy. Bonnet Side (RH)			1		
—	3505 5217 82 07			Bonnet Side (RH)			1		
—	3505 5207 01 73			Assy. Bonnet Side LH			1		
—	3505 5207 82 05			Bonnet Side (LH)			1		
—	3505 5207 01 74			Assy. Bonnet Side RH			1		
—	3505 5207 82 06			Bonnet Side (RH)			1		
				WIND SCREEN (FRONT)					
2	3505 6701 23 09			Wind Screen Glass			1		
3	2632 6710 63 01			Rubber Moulding			1		
4	3505 6701 25 03			Filler Profile			1		
				REAR WINDOW					
—	2576 6710 01 21			Assy. Window Complete (Rear)			1		
5	2575 6710 63 02			Window Moulding			1		
6	3505 6710 25 01			Filler Profile			1		
7	2576 6710 23 19			Glass (with Hole)			1		
—	2576 6710 23 20			Glass (w/o Hole)			1		
				GLOVE BOX					
—	3505 6809 01 31			Glove Box (Poly Propylene)			1		

TABLE 60.1

CAB

GROUP 60

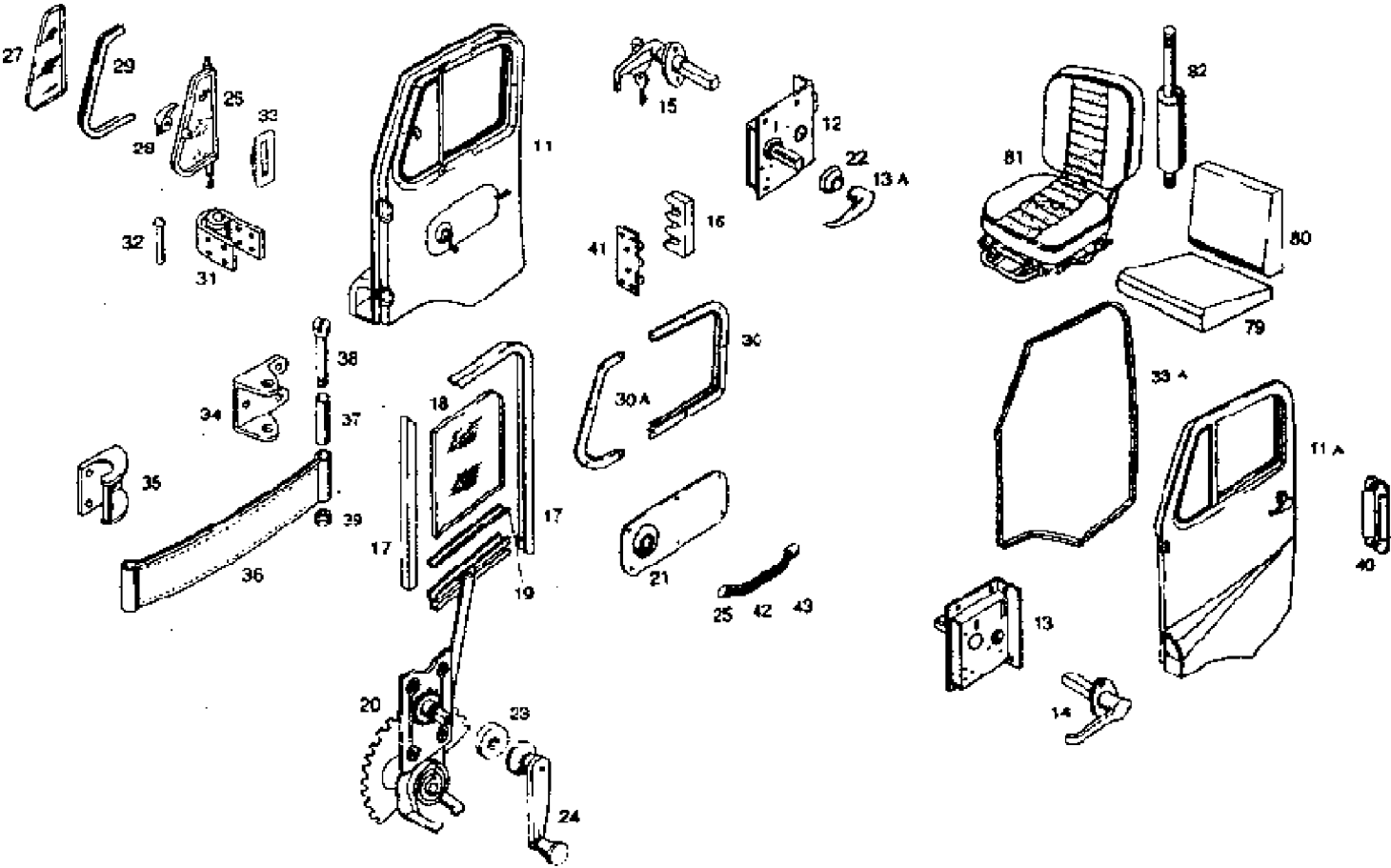


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1149 140413 4			Tap Screw AB 4x13 IS 7173			6		
—	1265 069805 1			Washer A 3.2 IS 5370			6		
8	3505 6809 82 06			Lid Glove Box with Lock			1		
9	3505 6809 01 01			Handle			1		
—	1139 080408 5			Screw AM 4x8 IS 1366			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		
—	1139 080416 6			Screw M 4x16.8 IS 1366			4		
—	1265 060043 4			Washer Plain A 4.3 IS 5370			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	3505 6809 63 02			Rubber Buffer			2		
10	3505 6809 01 18			Assy. Lead Centre			1		
—	000 545 05 37			Knob			1		
—	1246 050043 3			Bright Washer 4.3 IS 2016			1		
—	1252 069803 3			Spring Washer B 4 IS 3063			1		
—	1140 560408 8			Screw AM 4x8 IS 7483			1		
—	1140 560410 0			Screw AM 4x10 IS 7483			2		
—	1138 100616 8			Screw AM 6x16 IS 1365			1		
—	3501 9900 01 01			Nyloc Cage Nut			1		
—	1139 080620 7			Screw M 6x20 IS 1366			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		

TABLE 60.1

CAB

GROUP 60

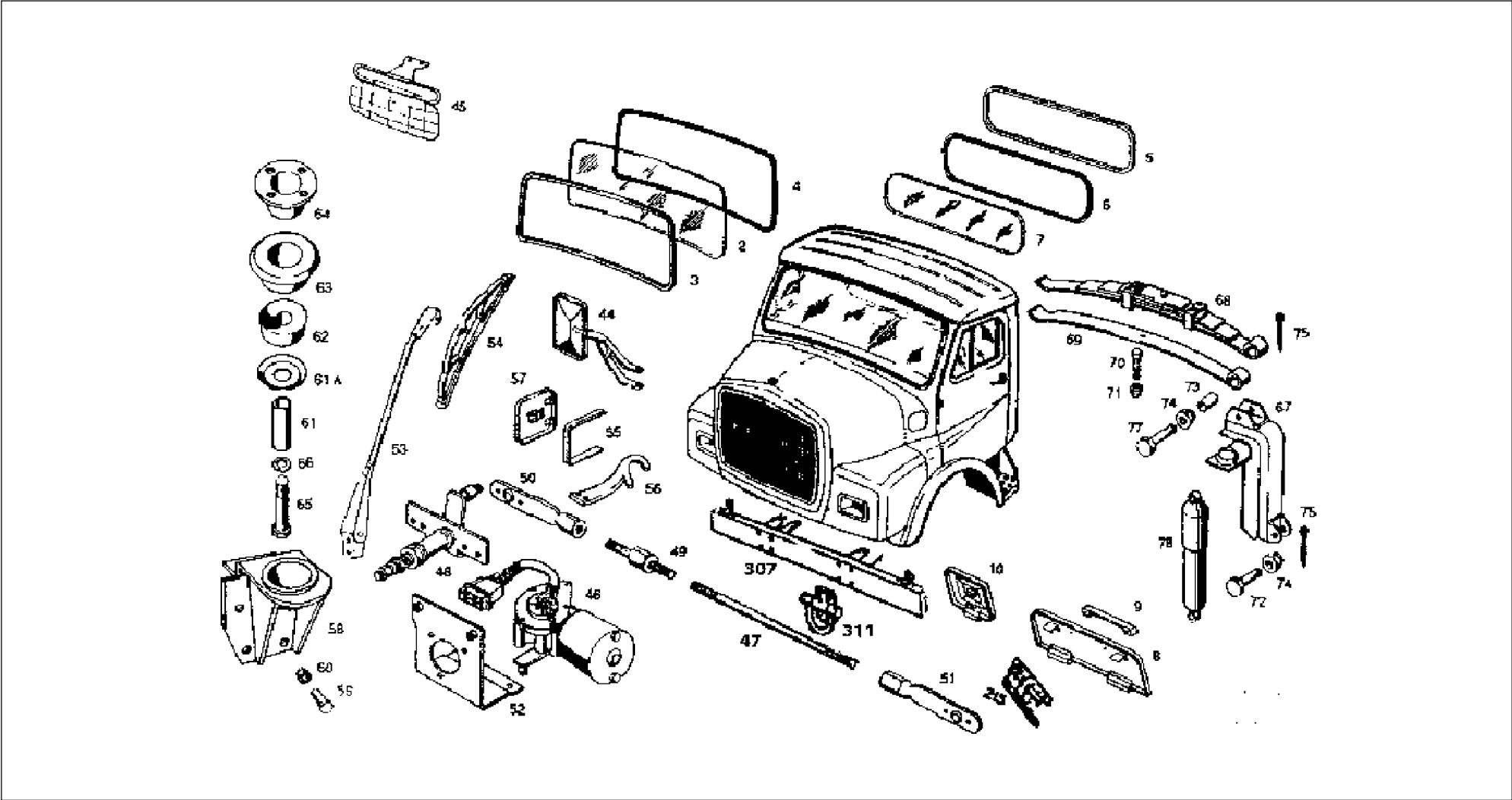


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1140 560416 9			Screw M 4x16 IS 7483			4		
—	2550 3026 75 01			Rubber Bellow (Gear Shift Lever)			1		
—	3505 2601 78 01			Cover			1	3505 2601 82 01	
—	1140 560512 2			Screw AM 5x12 IS 7483 (Rubber Bellow w/Cover)			3		
—	3505 4601 78 03			Rubber Bellow (for St. Column)			1		
—	3505 3001 78 02			Plate Cover (Accelerator)			1		
—	1140 560516 5			Screw AM 5x16 IS 7483			3		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	3505 3001 78 01			Cover Rubber (Accelerator)			1		
—	1246 050053 1			Bright Washer 5.3 IS 2016			3		
—	1140 560516 5			Screw AM 5x16 IS 7483			3		
				FLOOR MATS (FOR CAB)					
—	3505 6804 01 16			Mat LH			1		
—	3505 6804 01 17			Mat RH			1		
—	3505 6804 01 57			Mat Centre			1		
—	3505 6804 01 53			Mat LH			1		
—	3505 6804 01 71			Mat RH			1		
—	042 688 00 20 J			Step Rail			2		
—	000 988 01 80 J			Knob			12		
—	1149 120619 7			Screw A 6x19 IS 7170			12		

TABLE 60.1

CAB

GROUP 60

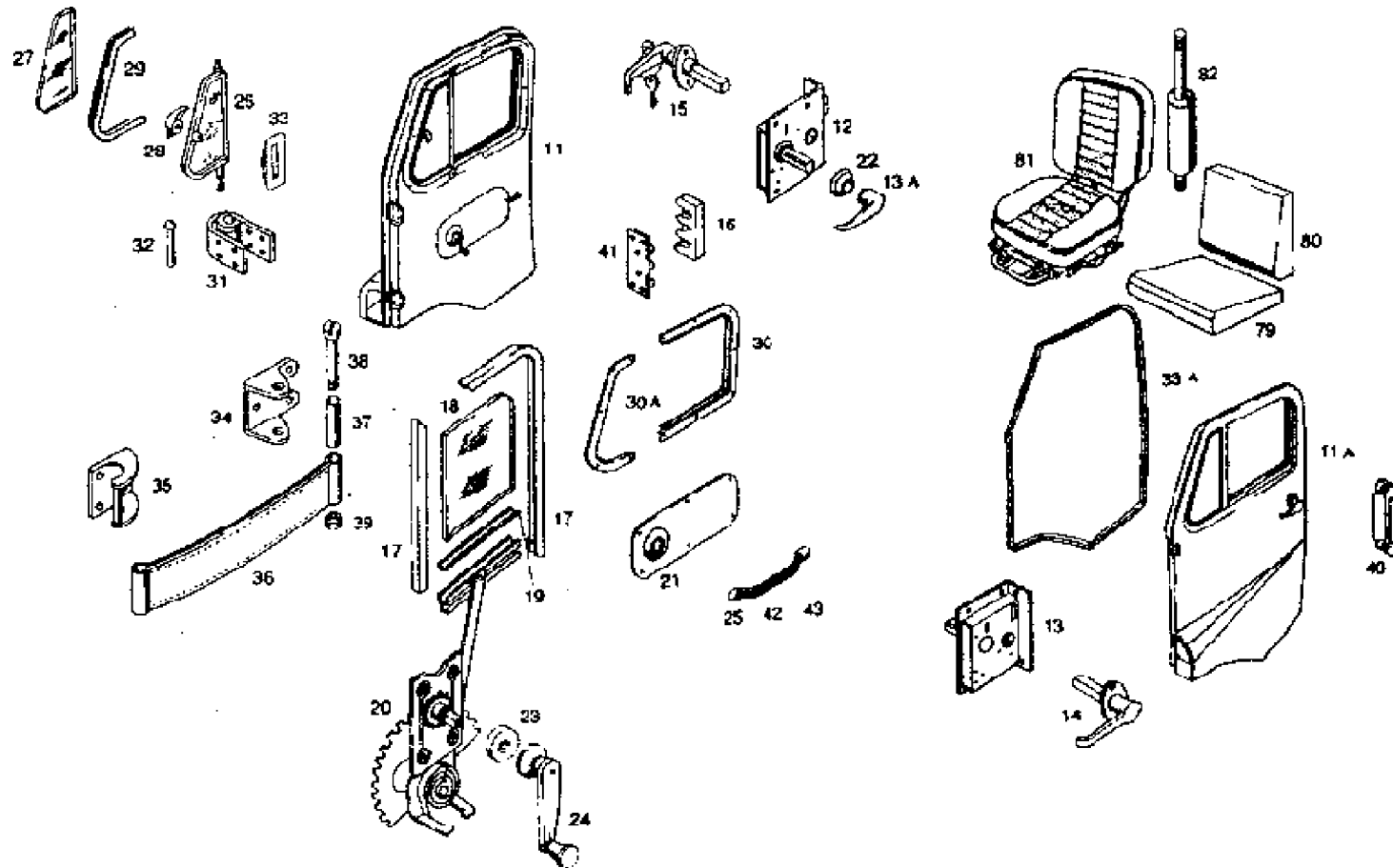


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	3505 6905 01 01			ROOF LINING (FOR CAB) } Floor Mat to			1		
—	3505 6906 21 01			Assy. Lining (for Roof) } Floor (Cab)			1		
—	3505 6906 21 02			Roof Bow (Centre)			2		
—	3505 6906 21 03			Roof Bow (Intermediate)			2		
—	1149 140613 7			Roof Bow (Side)			2		
				Tap Screw AB 6x13 IS 7173			2		
				DOOR AND DOOR STOPPER					
11A	3505 7200 01 13			Assy. Door Comp. LH } With Locking			1		
11	3505 7200 01 14			Assy. Door Comp. RH } Device			1		
12	3505 7203 01 10			Assy. Lock LH			1		
13	3505 7203 01 11			Assy. Lock RH			1		
—	3505 7203 01 12			Assy. Push Pull Lever Comp. LH			1		
—	3505 7203 01 13			Assy. Push Pull Lever Comp. RH			1		
—	2576 7231 60 24			Locking Lever (Door Lock Inside) LH			1		
—	2576 7231 60 25			Locking Lever (Door Lock Inside) RH			1		
—	1139 080616 9			Screw AM 6x16 IS 1366 } Assy. Lock to			8		
—	1252 060060 2			Spring Washer B 6 IS 3063 } Door Shell			8		
—	3505 6809 67 02			Pin } Assy. Lock to			2		
13A	3502 7230 01 12			Handle (Inner) LH } Door Shell			1		
(13A)	3502 7230 01 13			Handle (Inner) RH			1		

TABLE 60.1

CAB

GROUP 60

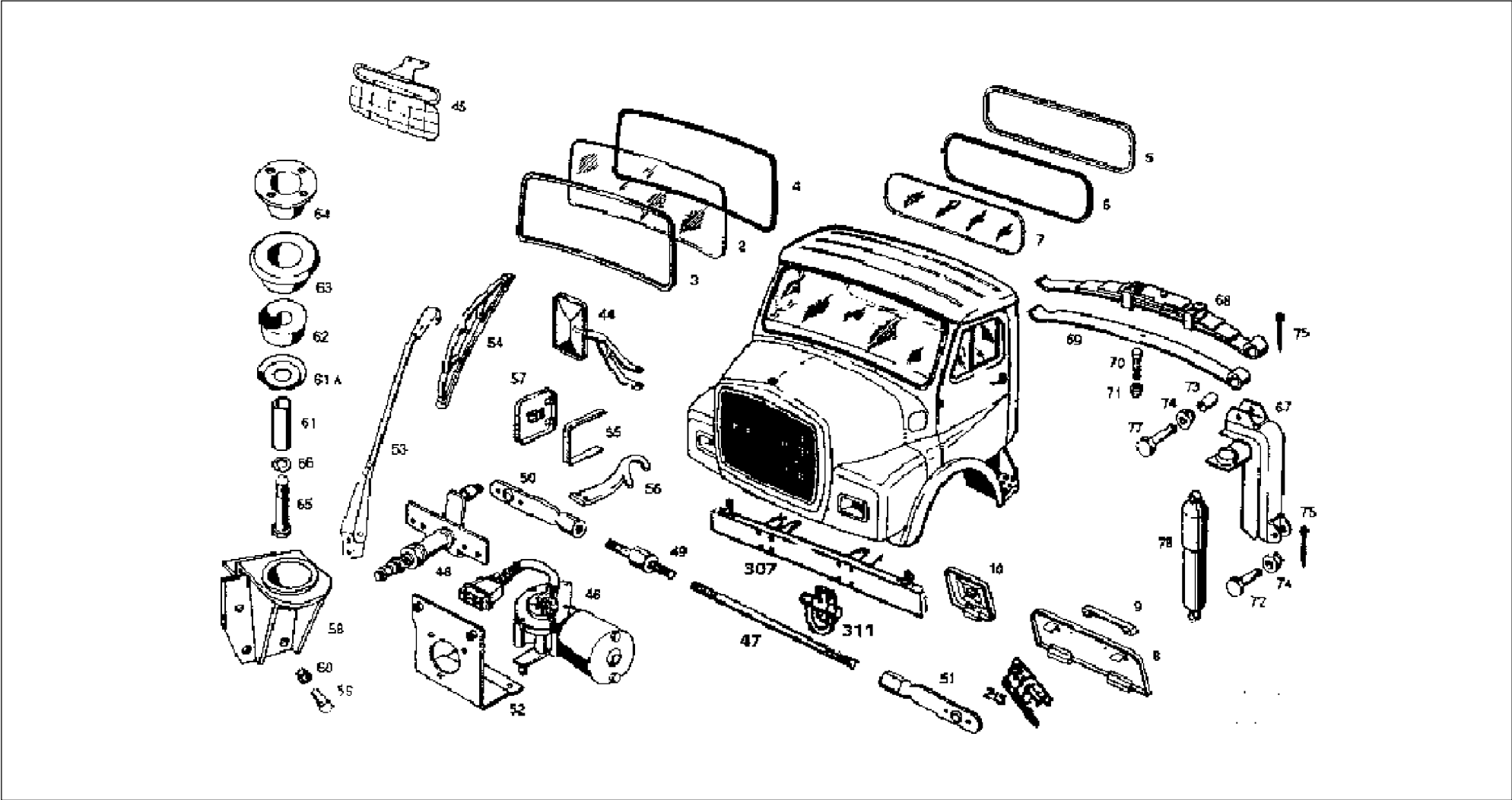


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
14	3505 7203 01 06			Handle (Outer) LH			1		
15	3505 7203 01 07			Handle (Outer RH)			1		
—	1138 430425 9			Screw AM 4x25 IS 1365 } Door Handle to			4		
—	1138 430412 7			Screw AM 4x12 IS 1365 } Door Shell			2		
16	000 766 07 60 J			Assy. Dove Tail (Door Side)			2		
—	1138 430412 7			Screw AM 4x12 IS 8911 } Assy. Door to			4		
—	1138 430425 9			Screw AM 4x25 IS 8911 } Dovetail			4		
—	042 725 00 48 J			Stop Rubber			2		
—	1246 050053 1			Bright Washer 5.3 IS 2016 } Stop Rubber to			4		
—	1139 080520 1			Screw AM 5x20 IS 1366 } Assy. Support Lower			4		
17	042 725 00 25 J			Velvetised Rubber Channel			2		
—	1149 120613 8			Screw A 6x12.7 IS 7170			2		
				(Velvetised Channel to Door Shell)					
—	1139 080545 6			Screw AM 5x45 IS 7170			4		
				(Assy. Guide Frame to Door Shell)					
—	1265 060064 7			Washer Plain A 6.4 9 IS 5370			8		
—	1252 060050 5			Spring Washer B 5 IS 3063			4		
—	1205 320050 6			Nut M 5 IS 1364			4		
—	1149 120613 8			Screw A 6x12.7 IS 7170			6		
18	2060 7210 23 01			Glass			2	3505 7201 23 01	

TABLE 60.1

CAB

GROUP 60

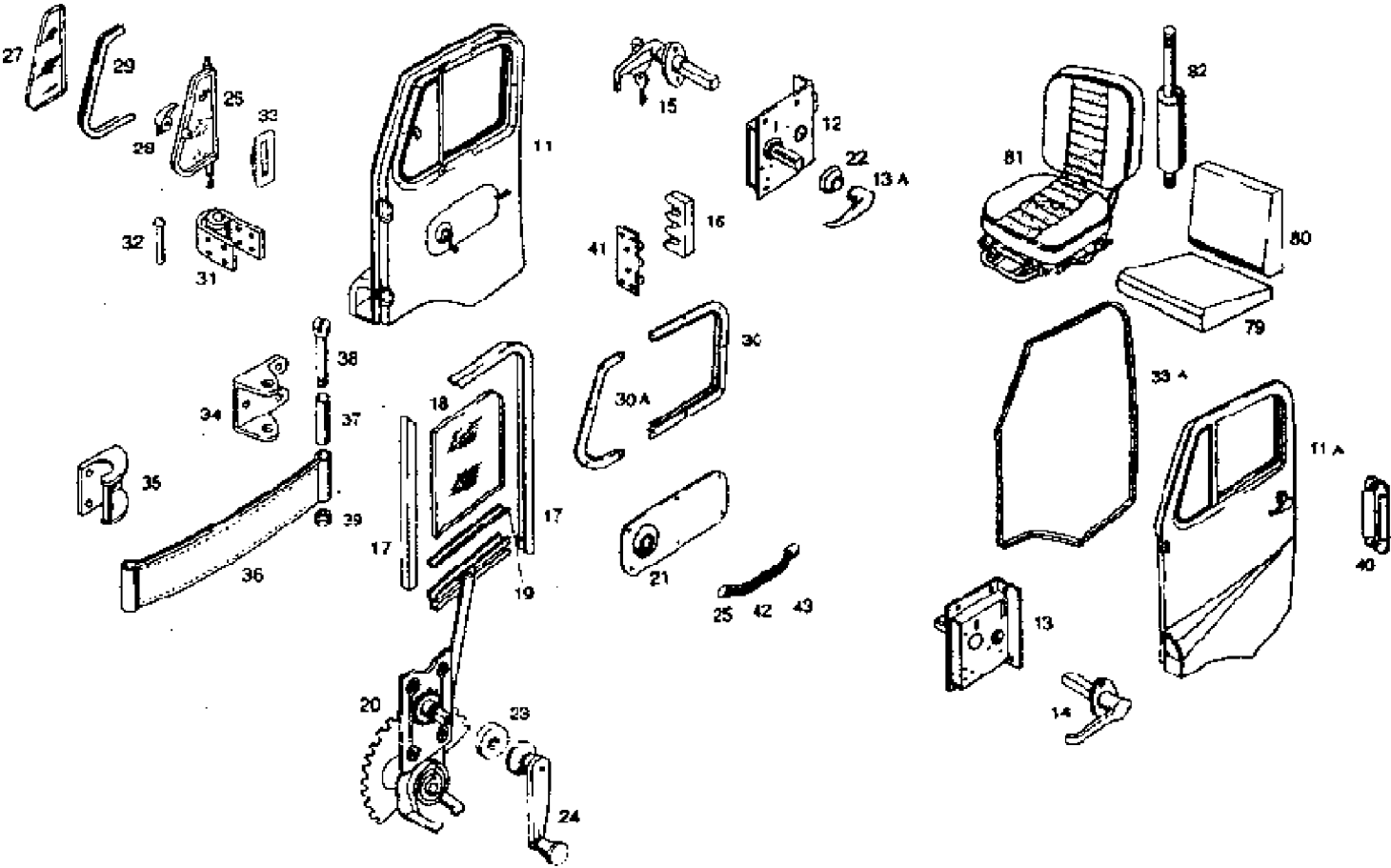


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	042 725 00 25 J			Rubber Channel			2		
19	000 725 02 58			Channel for Window Regulator			2		
20	3505 7205 01 08			Regulator LH } For Window			1		
(20)	3505 7205 01 09			Regulator RH }			1		
—	1138 100512 9			Screw AM 5x12.4 IS 1365 } Window Regulator			8		
—	1252 060050 5			Spring Washer B 5 IS 3063 } to Door Shell			8		
—	1205 320050 6			Nut M 5 IS 1364 }			8		
21	042 720 02 76 J			Assy. Cover LH			1		
—	042 720 03 76 J			Assy. Cover RH			1		
22	042 727 00 87 J			Cover LH			1		
—	042 727 01 87 J			Cover RH			1		
—	1139 080412 3			Screw AM 4x12 (Cover to Door Shell) IS 1366			12		
—	1252 060040 8			Spring Washer B 4 (Cover to Door Shell) IS 3063			12		
23	3505 7205 77 01			Rubber Spacer			2		
24	2654 7230 01 62			Handle Window Regulator			1		
25	2075 8105 01 01			Assy. Grab Handle (on Door)			2		
—	1132 399821 5			Screw M 6x25 IS 1364 } Assy. Grab Handle			4		
—	1252 069801 7			Spring Washer B 6 IS 3063 } to Door			4		
—	1265 060064 7			Washer A 6.4 IS 5370 }			4		
26	3505 7205 01 05			Assy. Turning Window LH			1		

TABLE 60.1

CAB

GROUP 60

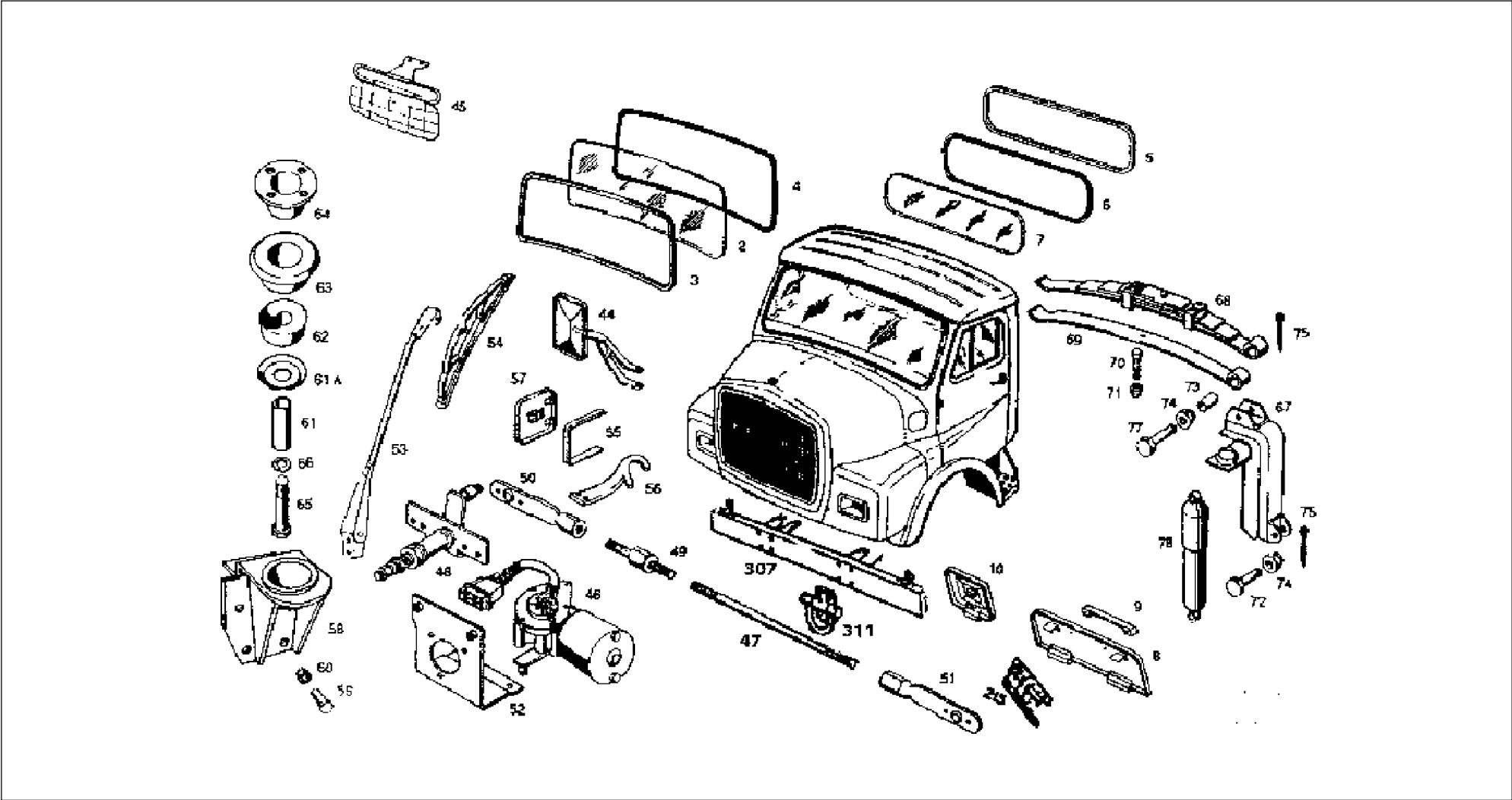


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	3505 7205 01 06			Assy. Turning Window RH			1		
27	000 725 09 10 J			Glass			2		
28	000 725 00 79 J			Handle LH			1		
—	000 725 01 79 J			Handle RH			1		
—	3505 7205 77 04			Sealing Rubber			2		
—	1265 060064 7			Washer A 6.4 IS 5370			2		
—	1265 200064 7			Washer 6.4 TS 17716			2		
—	1205 159808 1			Nut M 6 IS 1364			2		
—	1208 089603 2			Lock Nut M 6 IS 1364			2		
—	042 720 00 59 J			Assy. Support LH			1		
—	042 720 01 59 J			Assy. Support RH			1		
—	1140 560408 8			Screw AM 4x8 IS 7483			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
29	3505 7205 77 02			Sealing Rubber LH			1		
—	3505 7205 77 03			Sealing Rubber RH			1		
—	042 725 01 20 J			Sealing Rubber			2		
30	000 727 02 30 J			Cover			2		
30A	2651 7230 77 05			Cover (LH)			1		
—	2651 7230 77 06			Cover (RH)			1		
—	000 727 00 42 J			Connecting Piece			4		

TABLE 60.1

CAB

GROUP 60

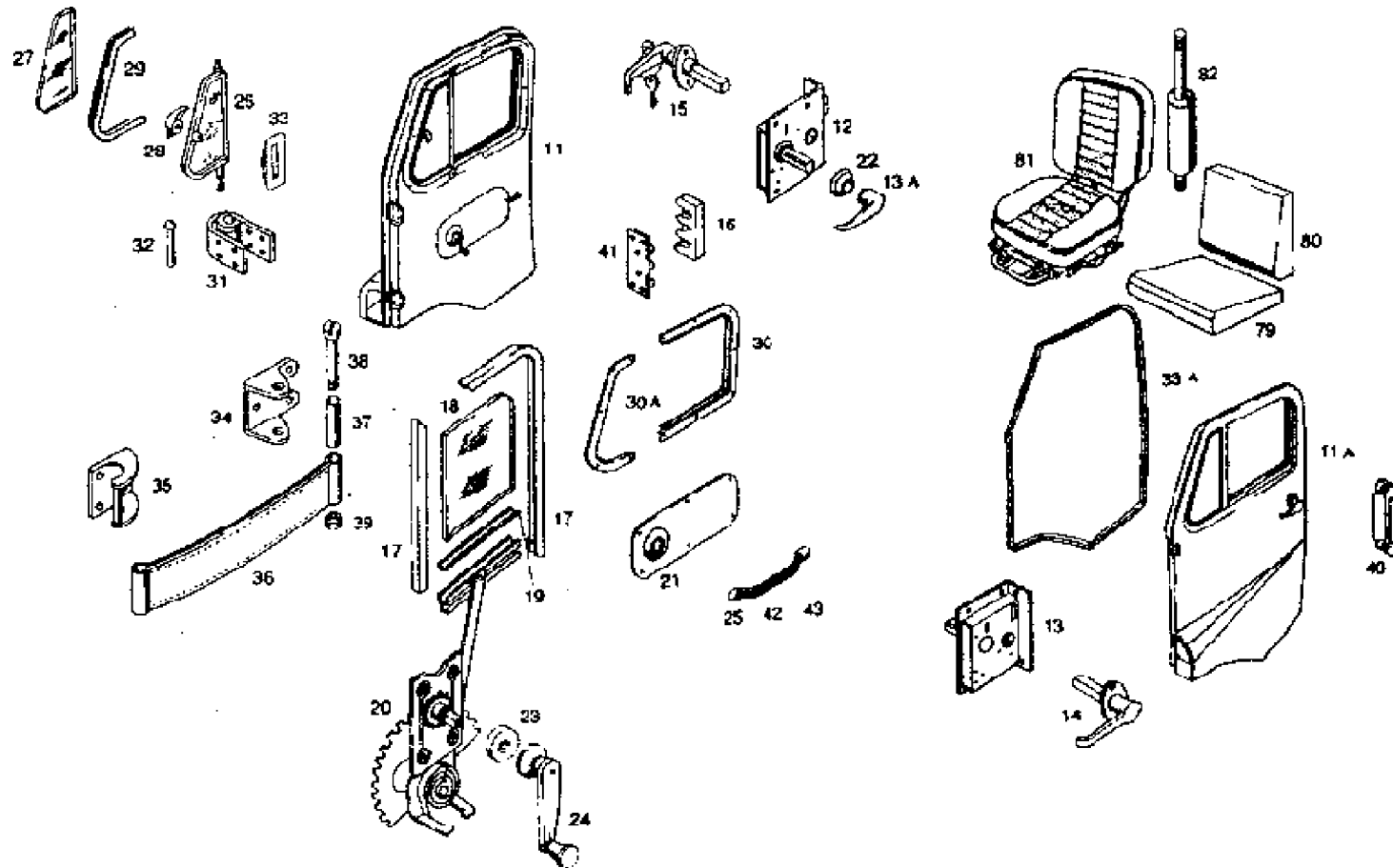


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	042 727 02 30 J			Cover			2		
—	1149 140613 7			Tap Screw AB 6x13 IS 7170			24		
—	3505 7203 01 02			Assy. Hinge (LH)			2		
31	3505 7203 01 03			Assy. Hinge (RH)			2		
32	012 723 03 52 J			Pin (for Hinge)			4		
33	000 723 01 74 J			Cap Hinge (Door Side)			2		
—	1132 399808 8			Screw AM 8x30 IS 1364	} Assy. Hinge to Door Shell		16		
—	1252 069802 5			Washer C 8 IS 3063			16		
(33A)	3505 7207 77 01			Sealing Rubber (Bottom)			2		
—	3505 7207 77 02			Sealing Rubber (Top)			2		
—	3505 7207 77 03			Sealing Rubber (Corner)			2		
—	1132 399808 8			Screw AM 8x30 IS 1364	} Assy. Hinge to Body		16		
—	1252 069802 5			Washer C 8 IS 3063			16		
—	042 621 00 40 J			Cover			4		
—	1149 140613 7			Tap Screw AB 6x13 (Cover Body) IS 7173			16		
—	000 723 01 74 J			Cap Hinge	} (Post Side)		4		
34	000 815 28 14 J			Bracket			2		
—	1138 100620 6			Screw AM 6x20 IS 8911	} Bracket to Post Side to Body		6		
—	1258 109603 6			Lock Washer C 6.4 IS 5371			6		

TABLE 60.1

CAB

GROUP 60

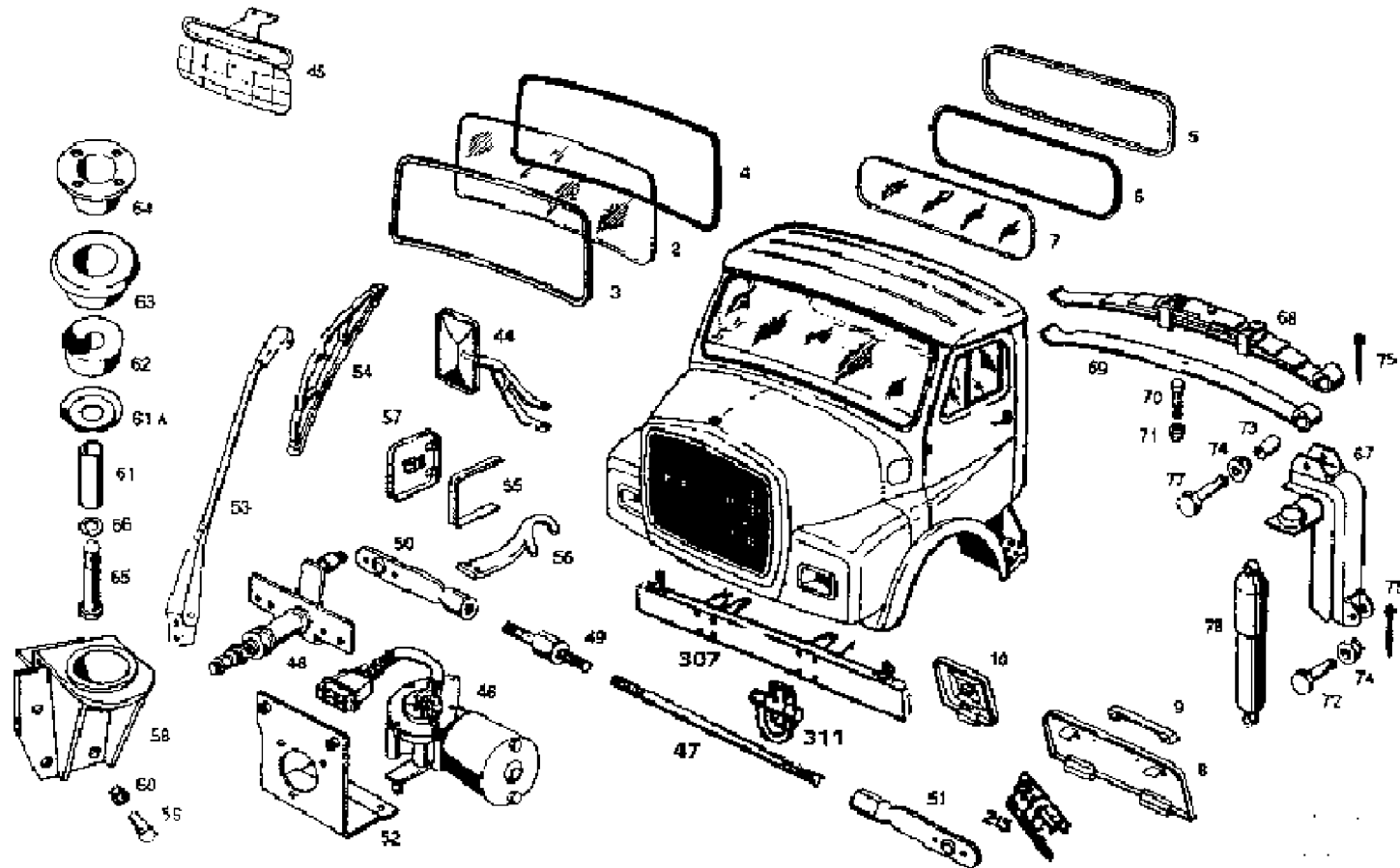


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
35	000 815 00 15 J			Bracket LH } Door Side			1		
—	000 815 01 15 J			Bracket RH } Door Side			1		
—	1138 430620 1			Screw AM 6x20 IS 1365 } Bracket Door Side			6		
—	1258 109603 6			Lock Washer C 6.4 TS 17730 } to Door			6		
36	3505 7203 77 01			Strap for Door			2		
37	000 815 00 23 J			Sleeve Pipe } Door Strap to			2		
38	000 815 00 74 J			Centre Bolt } Bracket Post Side			2		
39	000 990 02 56 J			Round Nut } Door Strap to			2		
—	000 815 00 23 J			Sleeve Pipe } Bracket Door Side			2		
—	000 815 01 74 J			Centre Bolt } Bracket Door Side			2		
—	1252 069802 5			Spring Washer B 8 IS 3063 } Door Strap to			2		
40	042 723 00 03 J			Striker Plate			2		
—	1132 399816 9			Screw M 6x20 IS 1364 } Striker Plate			4		
—	1258 089602 1			Washer A 6.4 TS 17730 } to Body			4		
41	000 766 07 60 J			Dove Tail Tripple (Post Side)			2		
—	1138 430416 0			Screw AM 4x16 IS 1365 } Dovetail Tripple			6		
—	1258 100043 8			Washer C 4.3 TS 17730 } to Body			6		
(42)	2075 8105 01 01			Assy. Grab Handle (Top Rail)			2		
—	1132 399816 9			Screw M 6x20 IS 1364 } Assy. Grab Handle			4		
—	1246 050064 6			Washer A 6.4 TS 17730 } to Top Rail			4		
—	1252 069801 7			Spring Washer B 6 IS 3063 } to Top Rail			4		

TABLE 60.1

CAB

GROUP 60

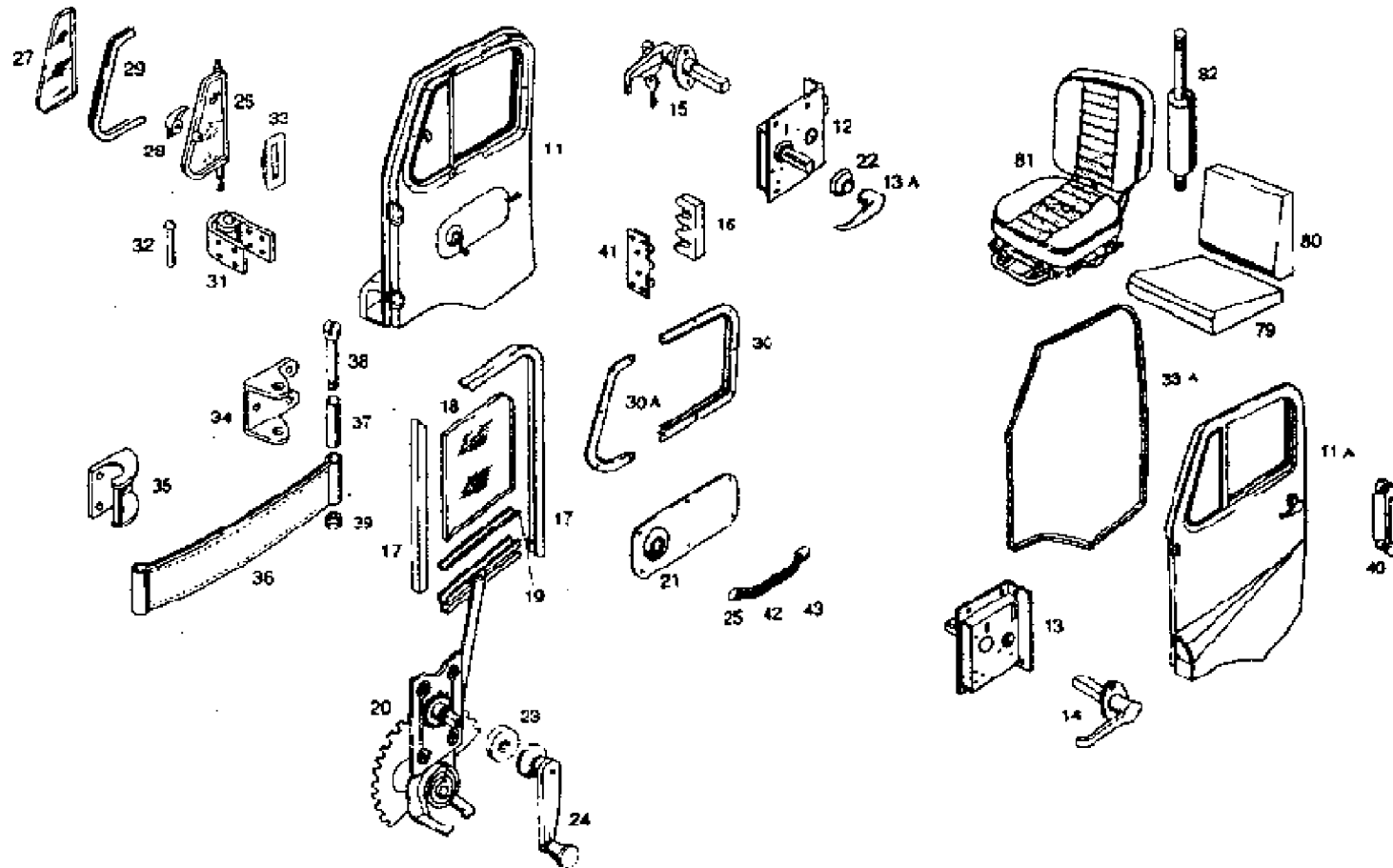


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2576 7231 82 04			Striker LH			1		
—	2576 7231 82 05			Striker RH			1		
—	2576 7231 67 11			Mounting Pin Striker			2		
—	1138 100825 0			Screw M 8x25 IS 1365			4		
—	1258 100082 9			Spring Washer C 8.2 IS 5371			4		
—	312 997 06 81			Rubber Grommet			4		
(43)	2075 8105 01 01			Assy. Grab Handle (on R/Post)			2		
—	1132 399821 5			Screw M 6x25 IS 1364			4		
—	1265 060064 7			Washer A 6.4 IS 5370			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1205 159808 1			Nut M 6 IS 1364			4		
—	3505 7203 01 20			Assy. Kit for Lock and Key			1		
				SUNVISOR AND REAR VIEW MIRROR					
(44)	2576 8110 01 14			Assy. Rear View Mirror (w/o Bracket) with Frame			2		
—	3505 8101 33 11			Bracket Rear View Mirror (Top)			1		
—	2576 8110 33 02			Bracket Rear View Mirror (Bottom)			1		
45	3505 8101 01 12			Assy. Sunvisor			1		
—	1140 560516 5			Screw AM 5x16 IS 7483			2		
—	1252 069804 1			Spring Washer B 5 IS 3063			2		
—	3505 8190 01 01			Assy. Socket Rifle Belt			2		

TABLE 60.1

CAB

GROUP 60

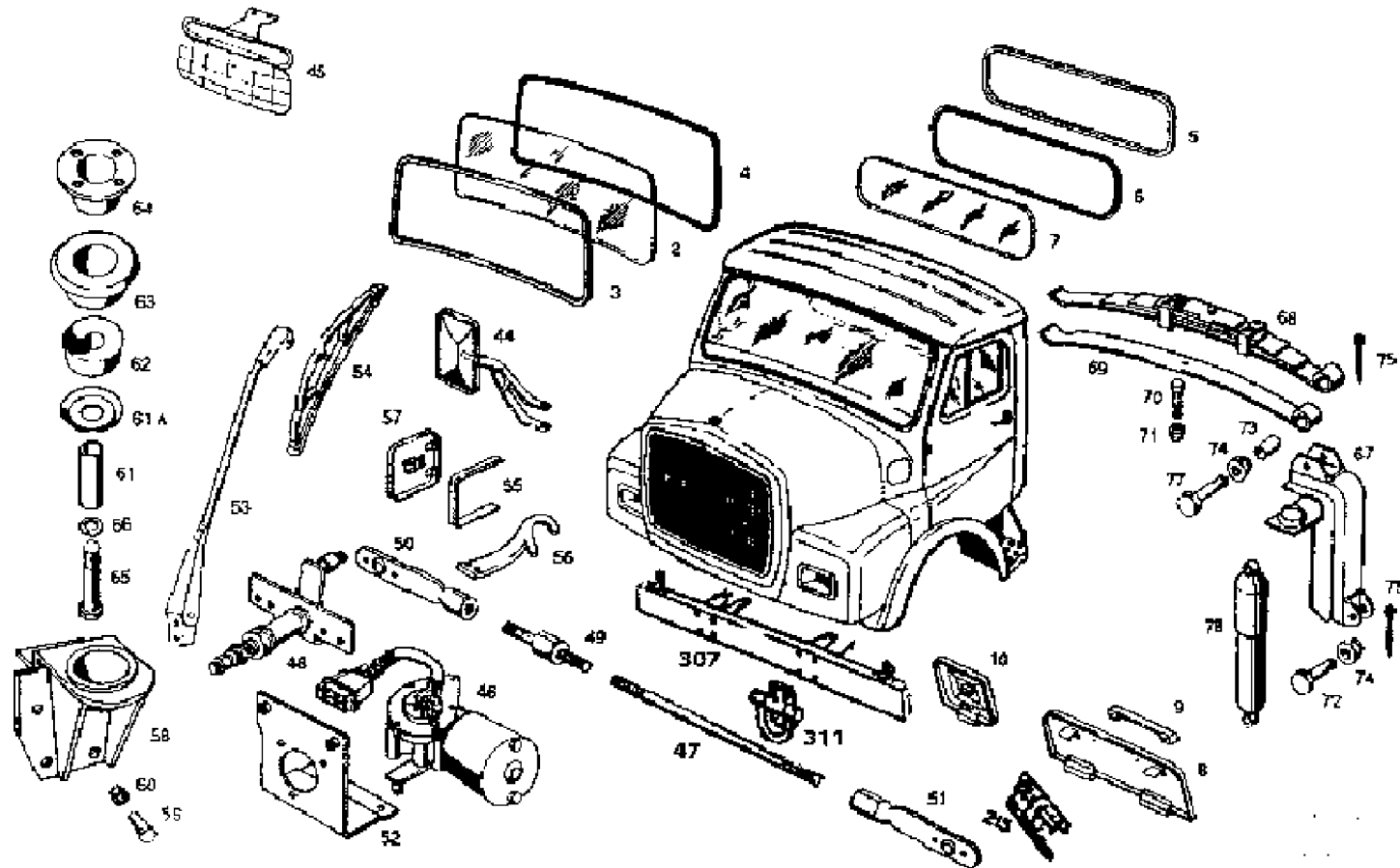


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1138 100525 1			Screw M 5x25 IS 1365			2		
—	1246 050053 1			Bright Washer 5.3 IS 2016			2		
—	1214 050050 8			Nyloc Nut M 5 IS 7002			2		
—	3505 8190 01 02			Assy. Clip			2		
				ELECTRICAL EQUIPMENT					
—	2632 5440 01 29			Lamp Interior (for Cab)			1	3501 8202 01 03	
—	2060 5403 01 33			Assy. Cable Set (for Cab Lamp)			1		
—	6212 030023 2			Bulb L 12 V 5 W (Faston Type) TS 29201			2		
—	1149 329802 1			Screw C - st 3.5x13 TS 17247			2		
—	000 997 18 81			Rubber Grommet			2		
46	2632 8240 99 02			Assy. Wiper Motor w/o Links and Spacer		L01410	1		
47	3505 8204 01 03			Link (for Wiper Motor)			1		
48	2574 8240 99 03			Wheel Box RH (with Single Link End)			1		
—	1008 8201 07 01			Wheel Box w/o Links and Spacer			1		
49	3505 8204 60 03			Link			1		
50	000 820 00 39 J			Link End Assy. RH			2		
51	000 820 01 39 J			Link End Assy. LH			2		
—	2574 8240 01 06			Kit for Wipper Motor		L01410	1		
				Consist of					
50				000 820 00 39 J Link End Assy. RH			2		

TABLE 60.1

CAB

GROUP 60

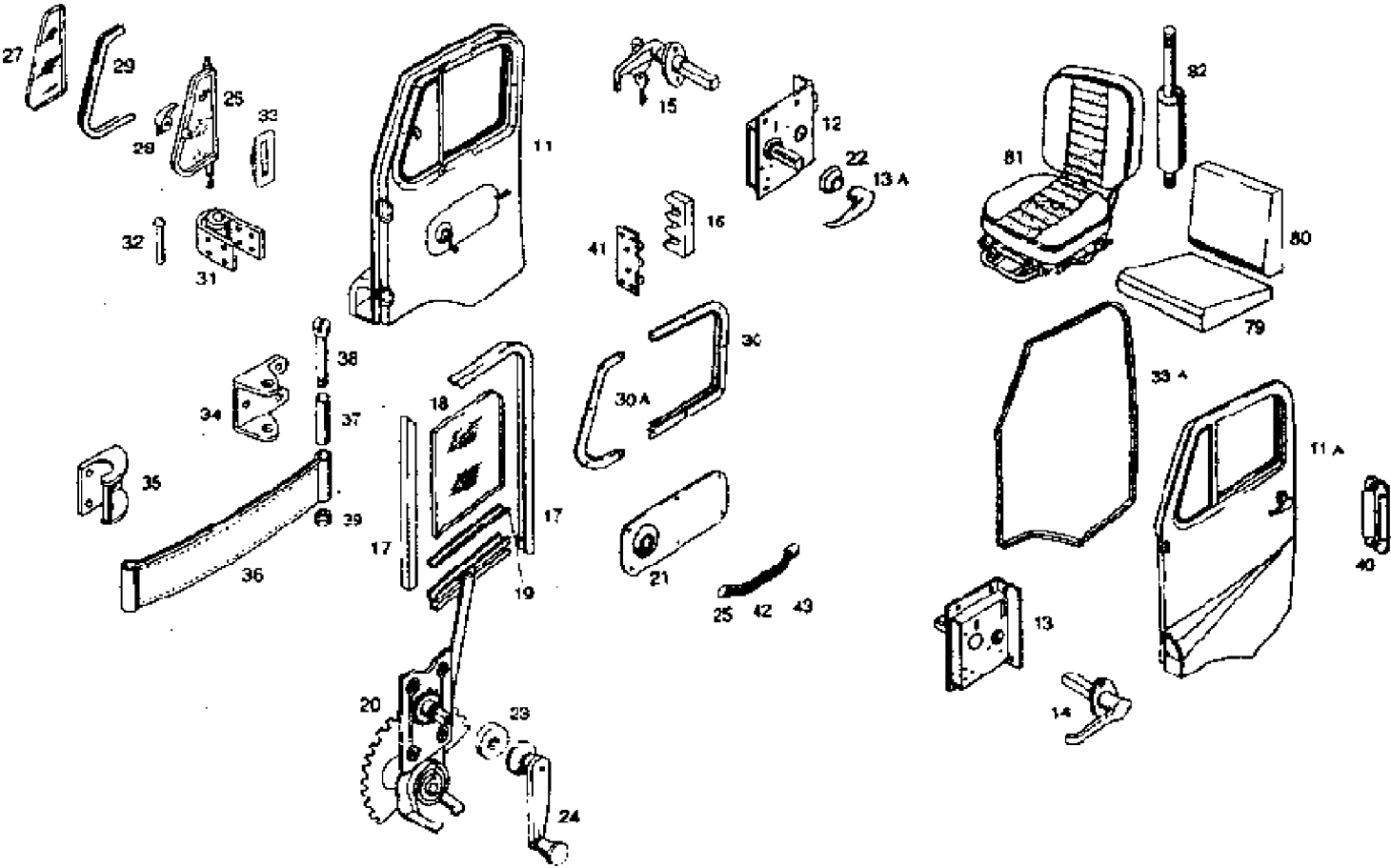


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
51				000 820 01 39 J Link End Assy. LH			2		
—				1008 8201 07 01 Wheel Box			1		
—				2060 8204 86 01 Spacer			2		
48				2574 8240 99 03 Wheel Box			1		
—	1208 080100 7			Lock Nut M 10 IS 1364			2		
—	1208 089902 3			Lock Nut M 10 IS 1364			2		
52	3505 8204 01 05			Assy. Bracket (for Wiper Motor)			1		
—	000 997 18 81 J			Rubber Grommet			4		
—	042 992 00 20 J			Sleeve			4		
—	1140 560625 1			Screw AM 6x25 IS 7483			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	3505 8204 92 01			Washer (Wiper Motor)			4		
—	1140 560612 9			Screw AM 6x12 IS 7483			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
53	2632 8240 01 08			Assy. Wiper Arm			2	3505 8204 01 01	
54	3505 8204 01 04			Assy. Wiper Blade			2		
—	2060 5440 01 36			Top Marker Lamp			2		
—	1139 080520 1			Screw M 5x20 IS 1366			4		
—	1252 069804 1			Spring Washer B 5 IS 3063			4		
—	1265 060053 1			Washer A 5.3 IS 5370			4		

TABLE 60.1

CAB

GROUP 60

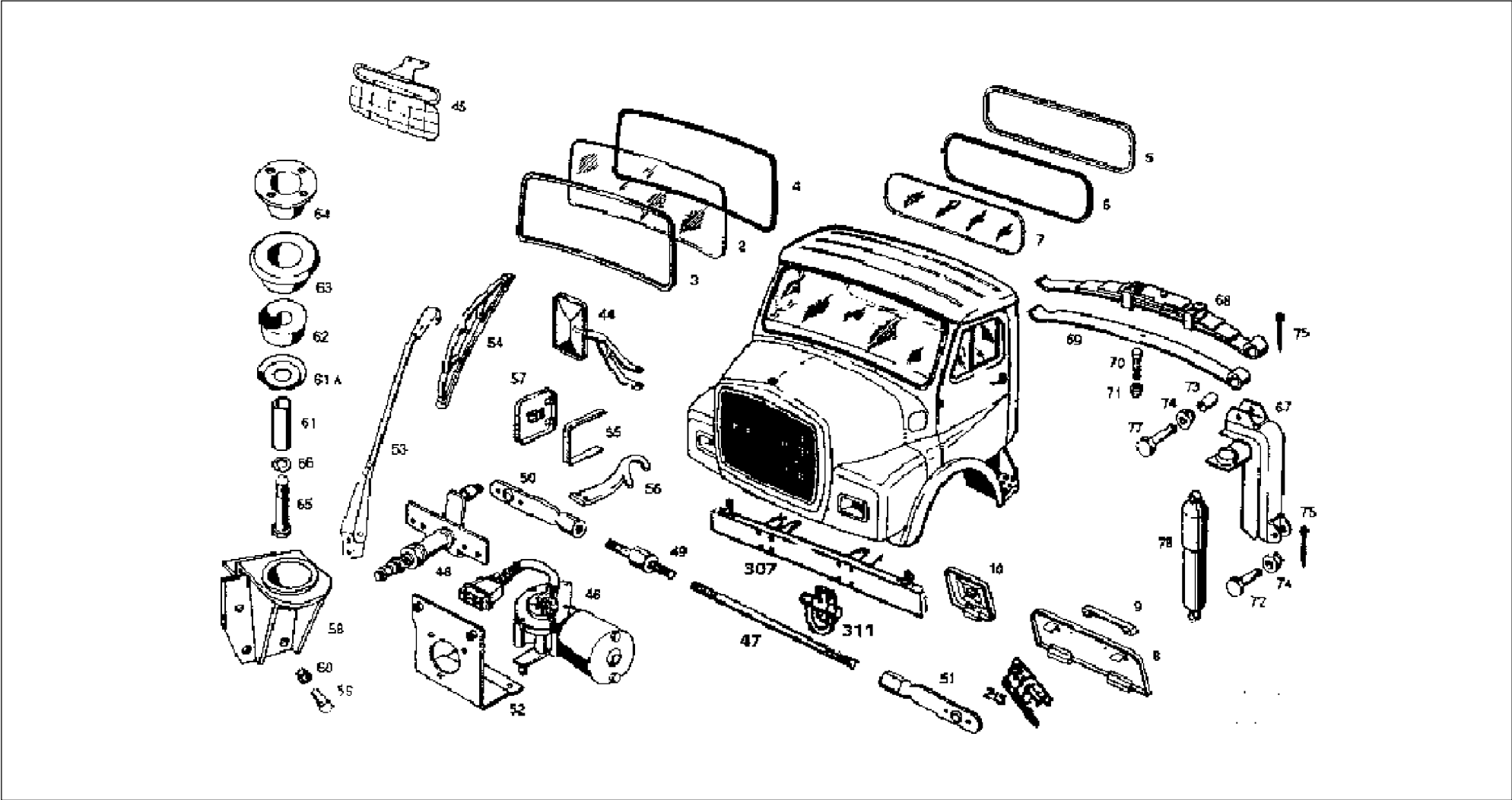


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2574 5442 01 23			Assy. Blinker (LH)		J00430	1		
—	2574 5442 01 22			Assy. Blinker (RH)		J00430	1		
—	6212 040012 1			Bulb RH 12 V 21 W TS 29201			2		
—	2060 5440 01 17			Assy. Engine Lamp			1		
—	6212 040012 1			Bulb RH 12 V 21 W TS 29201			1		
—	000 540 01 44 J			Assy. Switch (Push Pull 1 Pole)		J00430	1	2060 5450 01 11	
—	1140 560612 9			Screw AM 6x12 IS 7483			2		
—	1248 060066 3			Black Washer 6.6 IS 2016			2		
—	1252 069801 7			Spring Washer B 6 IS 3063			2		
—	2573 5440 01 76			Assy. Rect. Head Lamp LH		J00430	1	2573 5440 01 84	
—	2573 5440 01 74			Assy. Rect. Head Lamp RH		J00430	1	2573 5441 01 82	
215	2060 5240 01 73			Assy. Protection Grill (for Head Lamp)			2		
—	6212 010015 2			Bulb A 12 V 60/55 W TS 29201			2		
—	6212 030015 1			Bulb HL 12 V 4 W TS 29201			2		
				AIR SCOOP AND AIR DUCT					
—	3505 8306 77 03			Sealing Rubber (Air Scoop)			2		
—	000 997 19 81			Rubber Grommet			2		
—	3505 8303 01 10			Assy. Cable (Air Scoop)			2		
—	1205 329801 8			Nut M 4 IS 1364			2		
—	1140 560410 0			Screw AM 4x10 IS 7483			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		

TABLE 60.1

CAB

GROUP 60

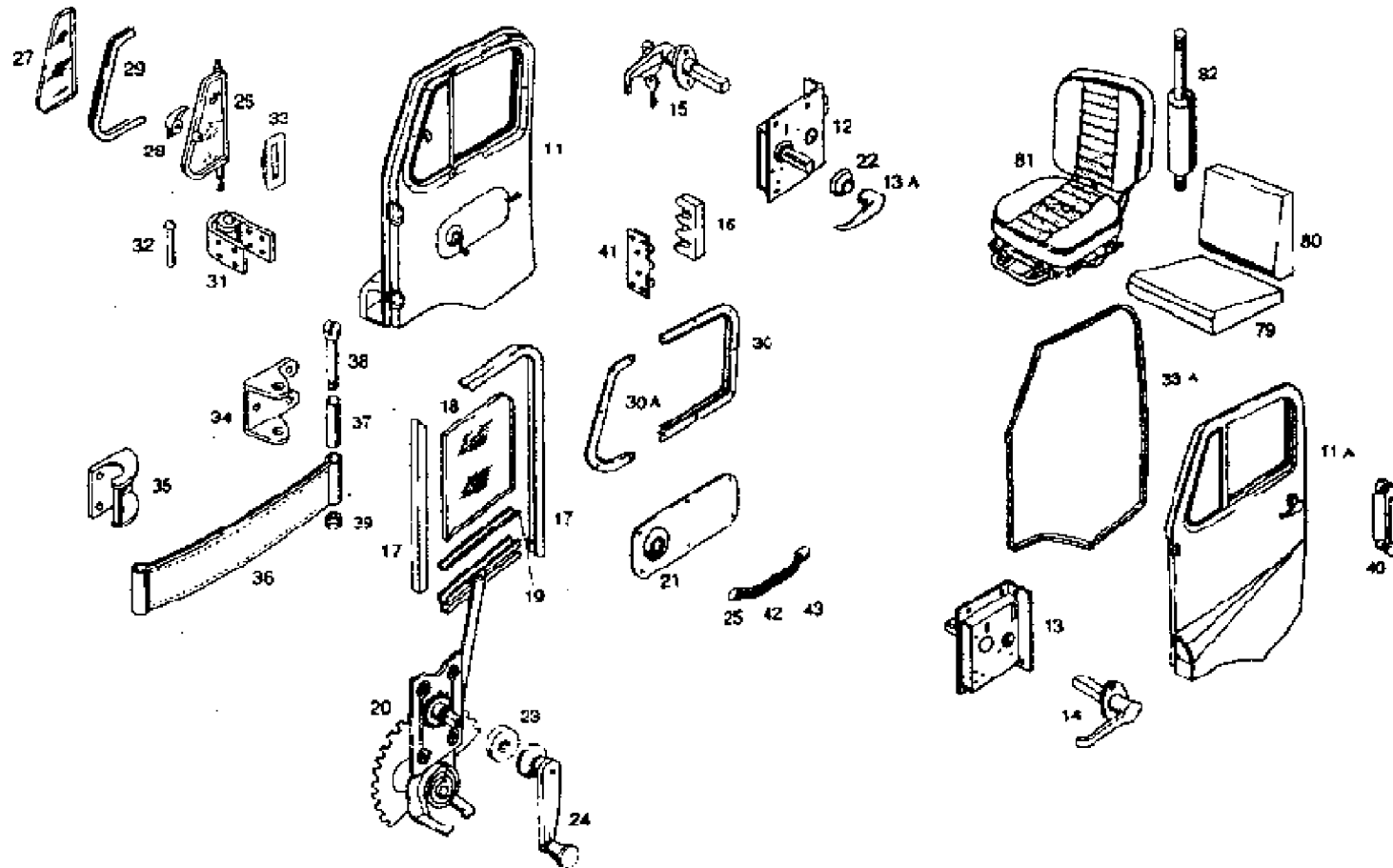


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
55	3505 8306 77 02			Sealing Rubber (Vent. Duct)			2		
—	1139 080616 9			Screw AM 6x16 IS 1366			4		
—	1252 069801 7			Spring Washer B 6 IS 3063			4		
—	1246 050064 6			Bright Washer 6.4 IS 2016			4		
—	3505 8303 87 01			Spring Clip (Vent. Duct)			2		
56	3505 8303 56 03			Handle (Vent. Flap)			2		
—	1140 560425 8			Screw AM 4x25 IS 7483			4		
—	1252 069803 3			Spring Washer B 4 IS 3063			4		
—	1205 329801 8			Nut M 4 IS 1364			4		
57	3505 8307 01 04			Assy. Ventilation Flap (LH)			1		
—	3505 8307 01 05			Assy. Ventilation Flap (RH)			1		
				BUMPER					
307	3505 8805 01 87			Assy. Bumper			1		
—	3505 8805 01 43			Assy. Bracket LH			1		
—	3505 8805 01 44			Assy. Bracket RH			1		
—	3505 8851 82 07			Bracket (Reflector Mounting)			2		
—	2651 5440 99 15			Reflex Reflector White			2	2651 5440 99 17	
—	1246 050105 7			Bright Washer 10.5 St. IS 2016			12		
—	1252 069805 0			Spring Washer B 10 IS 3063			12		
—	1205 229605 4			Nut M 12 IS 1364			12		

TABLE 60.1

CAB

GROUP 60

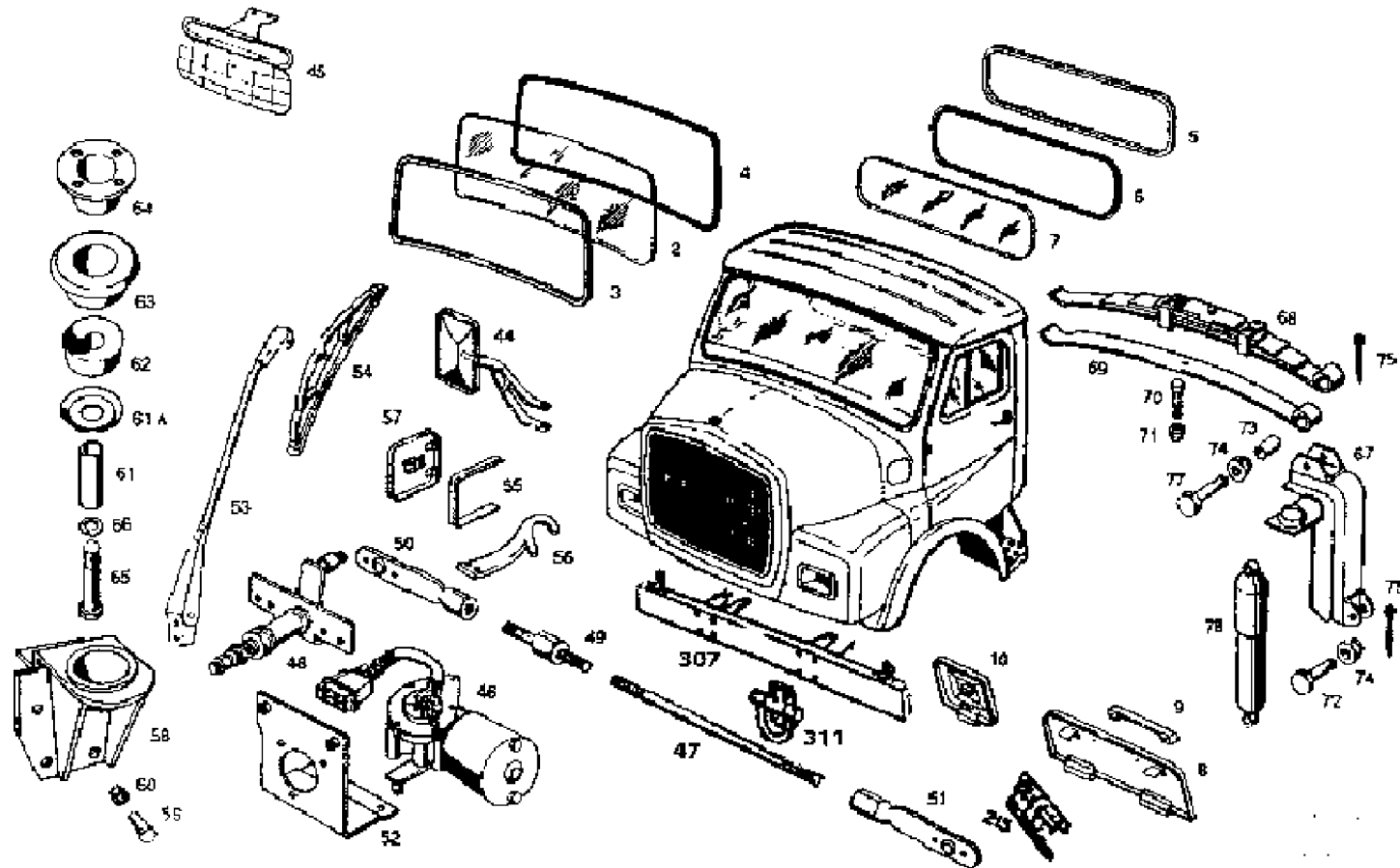


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 419613 9			Screw M 12x35 IS 1364			12		
—	1265 060105 8			Washer A 10.5 St. IS 5370			12		
—	1252 069601 4			Spring Washer B 12 IS 3063			12		
—	1132 399804 5			Screw M 10x25 IS 1364			8		
—	1246 050105 7			Bright Washer A 10.5 IS 2016			8		
—	1252 069805 0			Spring Washer B 10 IS 3063			8		
—	1205 159807 3			Nut M 10 IS 1364			8		
—	012 525 01 11 J			Unit Plate for Bumper			1		
—	1132 419613 9			Screw M 12x35 IS 1364			12		
—	1246 050105 7			Bright Washer 10.5 St IS 2016			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			12		
—	1205 229605 4			Nut M 12 IS 1364			4		
—	042 520 05 47 J			Assy. Protective Grill			2		
—	3505 8807 01 05			Assy. Engine Hood			1		
—	3505 8807 77 01			Sealing Rubber (for Engine Hood)			1		
—	3505 8807 42 01			Clamp			4		
—	3505 8807 42 02			Hoop			4		
—	1315 060840 1			Split Pin 3.2x40 IS 549			4		
311	012 520 00 96 J			Assy. Towing Hook Front			2		
—	1106 399929 8			Bolt M 14x1.5x130 IS 13726			2		

TABLE 60.1

CAB

GROUP 60

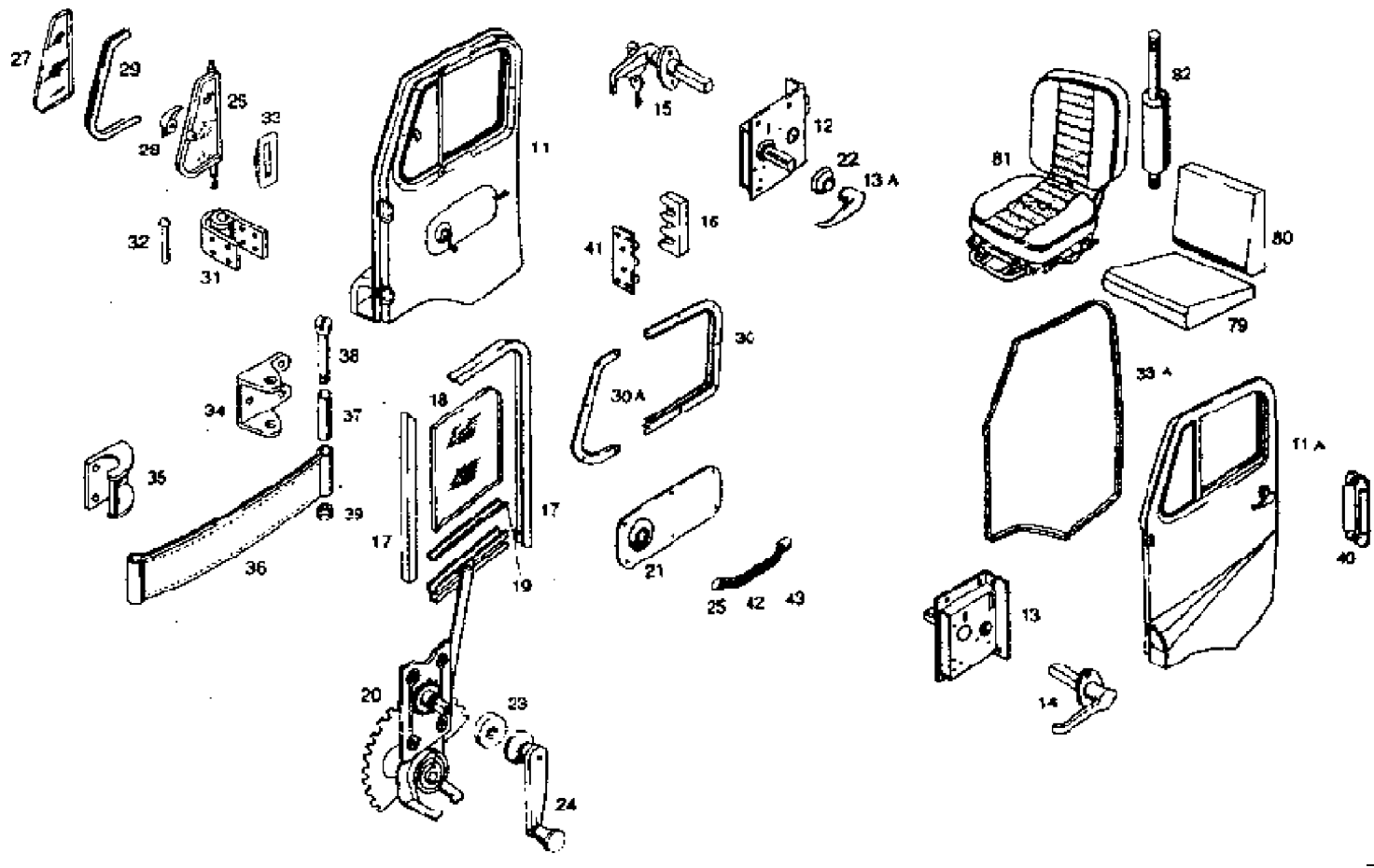


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1210 229601 8			Thin Castle Nut M14x1.5 TS 17412			2		
—	1315 060836 2			Split Pin 3.2x36 IS 549			2		
—	1106 399602 7			Hex. Bolt M 12x1.5x45 IS 13726			8		
—	1246 050130 8			Bright Washer 13 IS 2016			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 1364			8		
—	3505 8801 82 07			Assy. Fender LH			1		
—	3505 8801 82 08			Assy. Fender RH			1		
—	3505 8801 77 03			Beading (Fender)			2		
—	3505 8801 91 01			Special Washer			22		
—	1132 399803 7			Screw M 8x25 IS 1364			22		
—	1246 050084 1			Bright Washer 8.4 IS 2016			44		
—	1252 069802 5			Spring Washer B 8 IS 3063			22		
—	1205 159807 2			Nut M 8 IS 1364			22		
—	1132 399803 7			Screw M 8x25 IS 1364			22		
—	1246 050084 1			Bright Washer 8.4 IS 2016			22		
—	1252 069802 5			Spring Washer B 8 IS 3063			22		
—	1205 159802 2			Nut M 8 IS 1364			22		
—	3505 8807 01 13			Assy. Rubber Buffer Front Engine Hood			1		
				BODY MOUNTING (FRONT)					

TABLE 60.1

CAB

GROUP 60

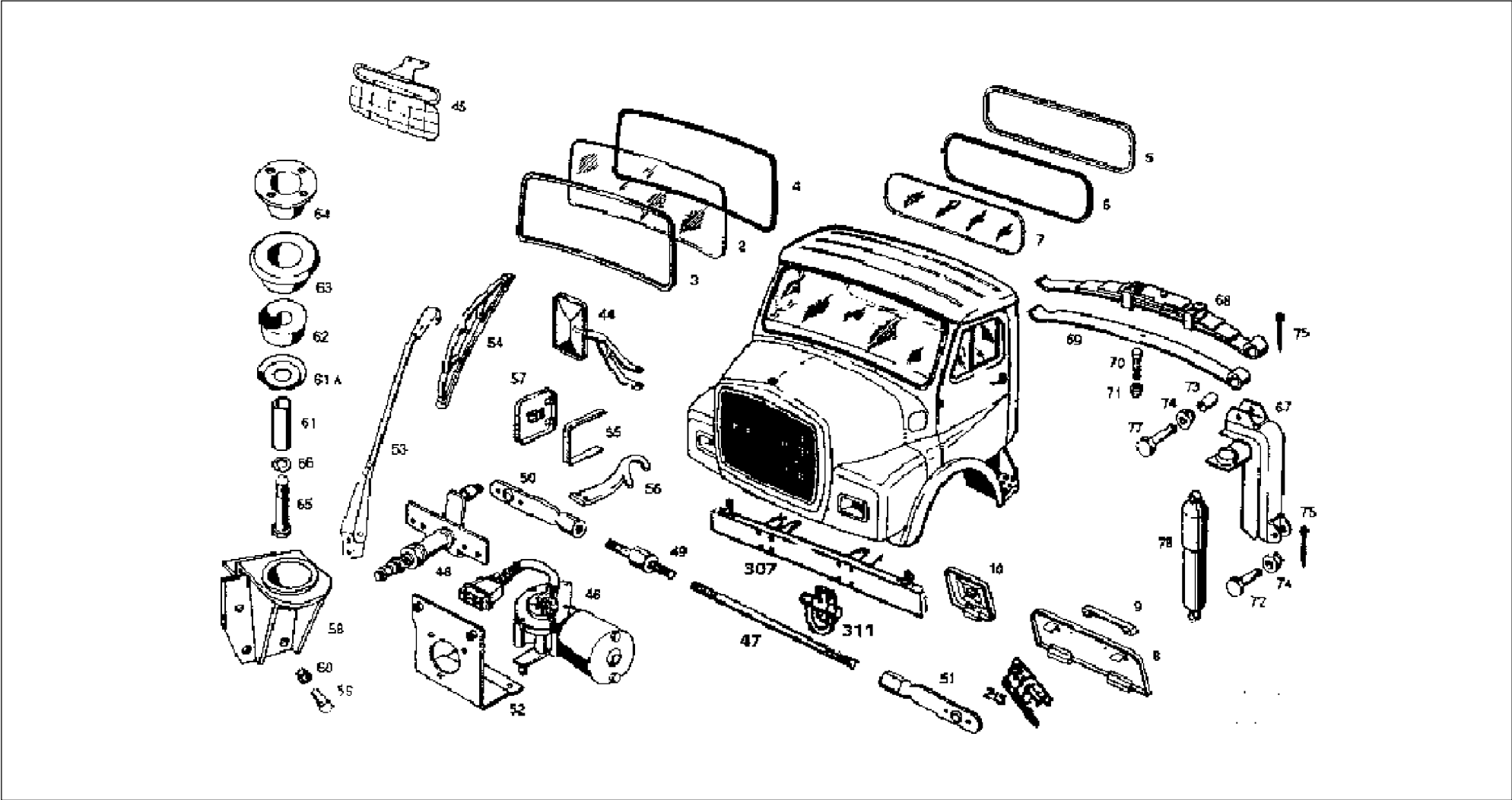


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
58	3505 8901 01 34			Assy. Bracket Comp. LH			1		
—	3505 8901 01 35			Assy. Bracket Comp. RH			1		
59	1132 399605 1			Screw M 10x30 IS 1364			8		
—	1132 399609 3			Screw M 10x35 IS 1364			1		
60	1214 050100 8			Nut Nyloc M 10 IS 7002			8		
—	1132 399609 3			Screw M 10x30 IS 1364			3		
—	1132 399609 3			Screw M 12x30 IS 1364			4		
—	1132 399610 7			Screw M 12x35 IS 1364			1		
—	1214 050100 3			Nut Nyloc M 12 IS 7002			4		
61	3505 8901 86 03			Spacer Tube			2		
—	3505 8901 82 17			Plate (Front Mounting)			2		
61A	3505 8901 63 02			Cover			2		
62	000 891 00 44 J			Rubber Buffer (Lower)			2		
63	2576 8910 77 01			Rubber Buffer (Upper)			2		
64	3505 8901 37 03			Mount Cup (Front)			2		
—	3505 9901 01 02			Bolt with Nylon Insert			8		
—	1252 069802 5			Spring Washer B 8 IS 3063			8		
—	1265 060084 1			Washer A 8.4 IS 5370			8		
65	3505 9901 01 03			Bolt with Nyloc Insert			2		

TABLE 60.1

CAB

GROUP 60

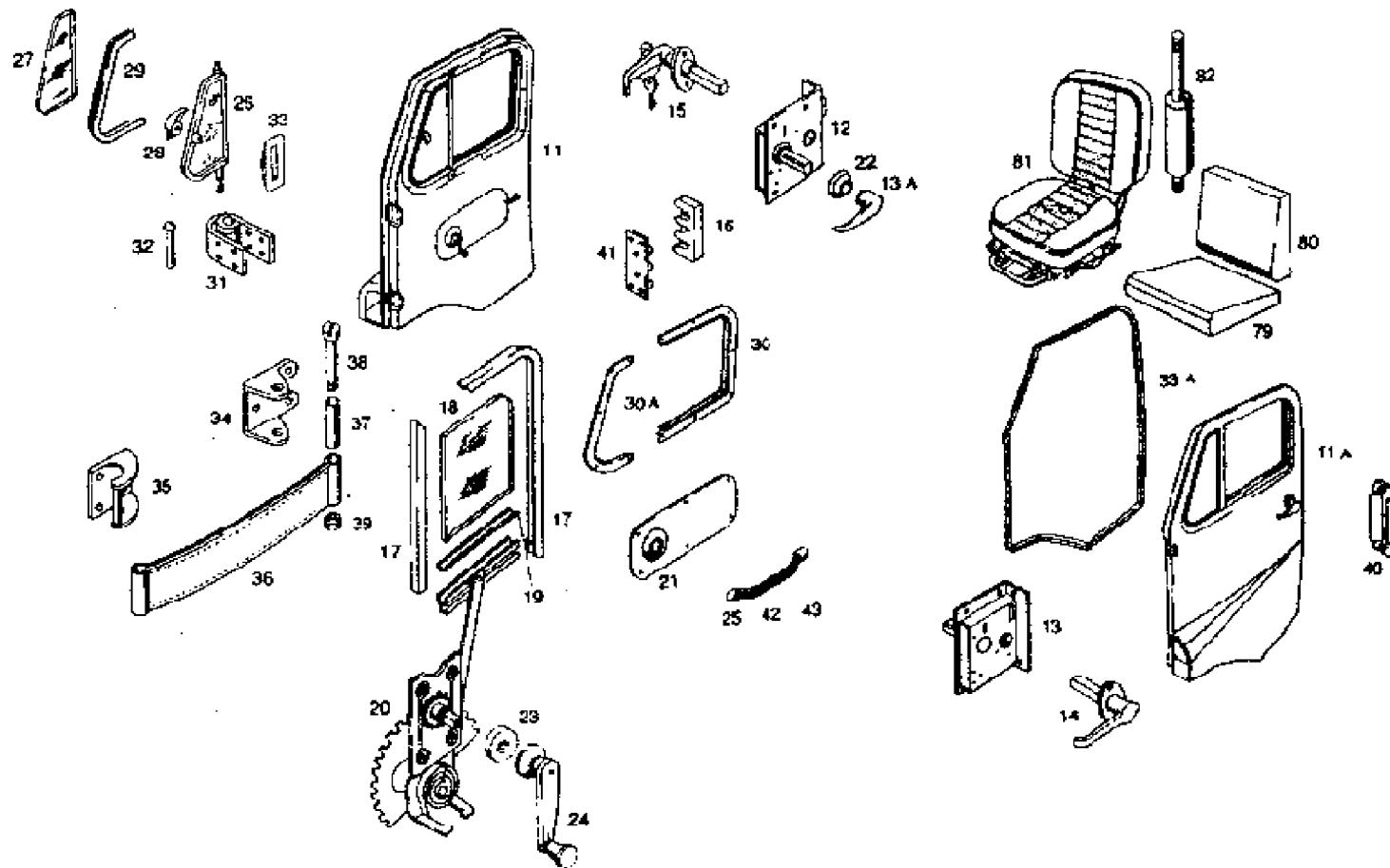


TABLE 60.1

CAB

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
66	1252 069601 4			Spring Washer B 12 IS 3063			2		
—	1132 391035 1			Hex. Screw M 10x35 IS 1364			8		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			8		
				BODY MOUNTING REAR					
67	3505 8901 01 04			Assy. Bracket LH (Cab Mounting Rear)			1		
—	3505 8901 01 31			Assy. Bracket RH (Cab Mounting Rear)			1		
68	3505 8901 01 14			Assy. Spring (for Cab Mtg. Rear)			1		
69	3505 3210 71 01			Leaf 1st			1		
—	3505 3210 71 02			Leaf 2nd			1		
—	3505 3210 71 03			Leaf 3rd			1		
—	3505 3210 71 04			Leaf 4th			1		
—	3505 3210 71 05			Leaf 5th			1		
—	3505 3210 71 06			Leaf 6th			1		
70	3505 8901 32 01			Centre Bolt M 8x50			1		
71	1205 150080 4			Nut M 8 IS 1364			1		
72	322 990 02 14			Bolt			2		
73	042 891 06 36 J			Sleeve			1		
74	1210 209602 7			Castle Nut M 12x1.5 TS 17410			2		
75	1315 060822 2			Split Pin 3.2x22 IS 549			2		
—	3505 8901 82 03			Clamping Plate			1		

TABLE 60.1

CAB

GROUP 60

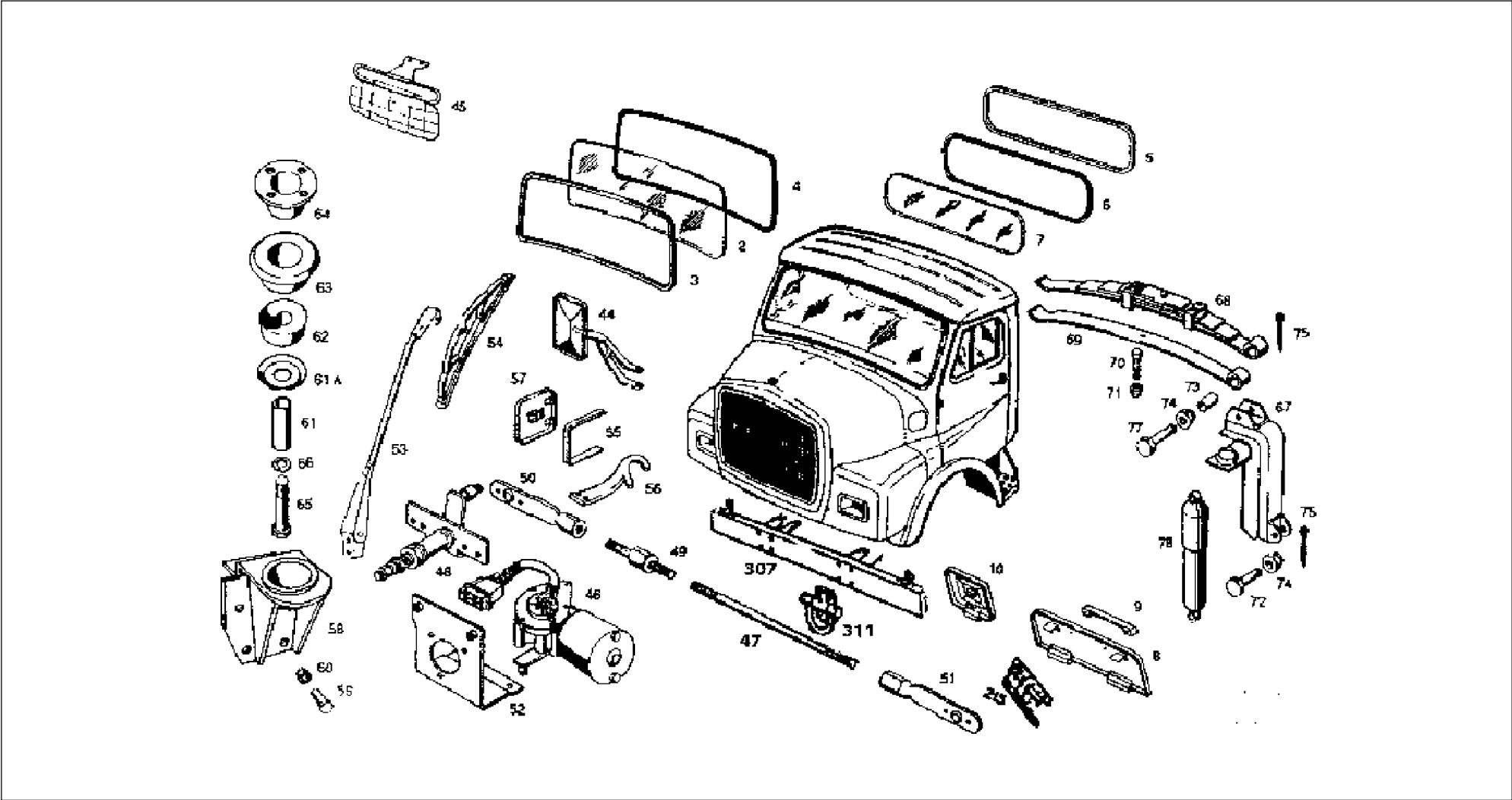


TABLE 60.1
CAB
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
77	1106 389647 2			Bolt M 10x70 IS 1364			4		
—	1214 050100 8			Nyloc Nut M 10 IS 7002			4		
78	3501 3206 01 02			Shock Absorber (for Body Mounting Rear)		E03322	2	3501 3206 01 04	
—	2576 8910 67 03			Pin (for Shock Absorber)			4		
—	1214 050120 2			Nyloc Nut M 12 IS 7002			4		
				DRIVER AND CO-DRIVER SEAT					
79	3505 9104 01 19			Assy. Seat (Co-Driver)			1		
80	3505 9104 01 22			Assy. Back Rest (for Co-Driver)			1		
—	3505 9104 29 01			Hinge Half			2		
—	1132 130425 9			Screw M 4x25 IS 1364			4		
—	1252 069704 5			Spring Washer B 4 IS 3063			4		
81	3502 9100 01 10			Seat Easy Ride (MK I)			1		
82	3502 9101 87 04			Shock Absorber (for Assy. Seat)		G00570	1	3502 9101 87 06	
—	3505 6110 01 81			Assy. Bracket (Cold Start)			1		
—	2651 8240 01 06			Kit for Electric w/s Washer			1		Refer Table 60.2
—	2574 5464 01 80			Assy. Cable Set			1		
—	2632 9150 01 02			Assy. Seat Belt Kit			1	3505 9150 01 40	Kit Comprises Driver, Co-Driver & Middle Seat Belt
—	1138 100612 5			Sl. Csk. Screw M 6x12 IS 1365			2		
—	1252 069803 3			Spring Washer B 4 IS 3063			2		

TABLE 60.2

WINDSHIELD WASHING ARRANGEMENT

GROUP 60

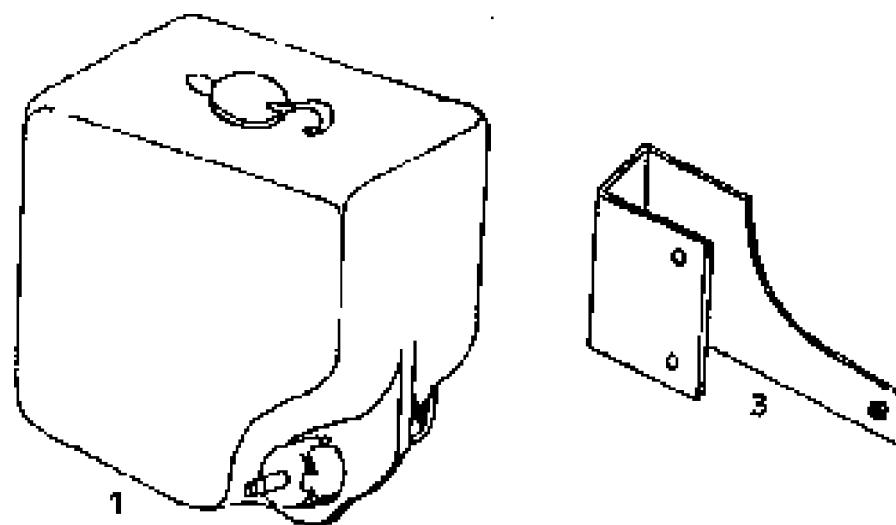


TABLE 60.2

WINDSHIELD WASHING ARRANGEMENT

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2651 8240 01 06			WIND SHIELD WASHING ARRANGEMENT			1		
—				Kit for Electric W/s Washer					
1				Consisting off :			2		
—				1252 069801 7			1		
—				2640 8240 63 05 Spg. Washer B6			2		
—				2651 8240 01 07 Tank			1		
—				2651 8240 99 02 Assy. Nozzle			1		
—				2651 8240 99 03 T Joint			1		
3				2651 8240 99 04 Clip			8		
—				2658 8240 01 13 Assy. Bracket			1		
—				2658 8240 43 02 Omega Clip			6		
—				2658 8240 99 06 Hsg. (For Term)			1		
—	2574 5464 01 80			Assy. Cable Set			1		

TABLE 60.3

LOAD BODY

GROUP 60

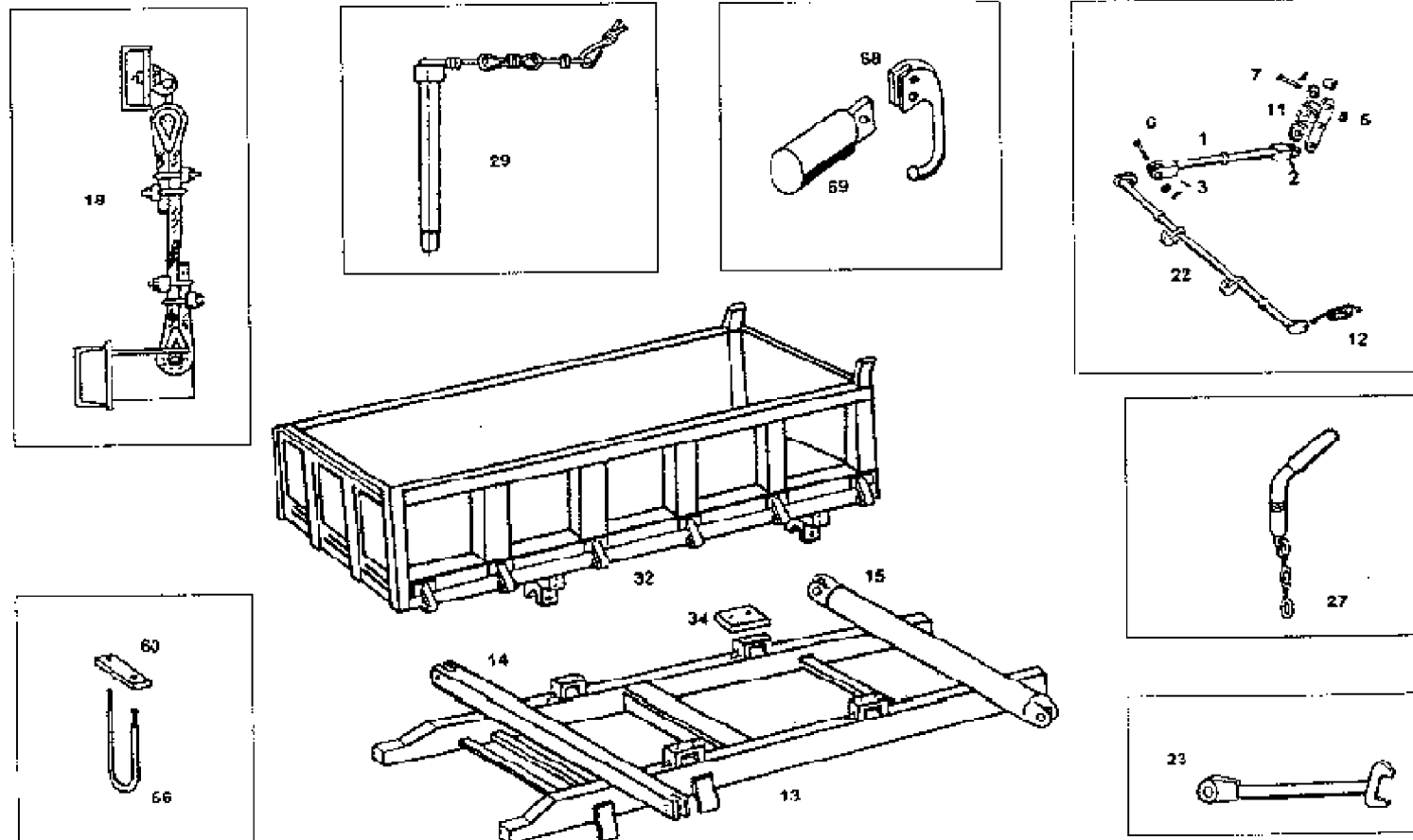


TABLE 60.3
LOAD BODY
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
				LOAD BODY					
1	2062 8910 01 05			Assy. Stud			1		
2	2062 8910 60 01			Fork			1		
3	2062 8910 60 02			Fork			1		
4	1205 159602 0			Hex. Nut M 16 IS 1364			2		
5	2567 6050 92 01			Washer			2		
6	2062 8910 67 01			Pin			1		
7	2062 8910 67 02			Pin			3		
—	1315 060928 8			Split Pin 4x28 IS 549			3		
—	2062 8910 30 01			Roller Ring			1		
11	2062 8910 01 03			Assy. Link			1		
12	2573 2910 87 01			Spring			1		
13	2062 6110 01 15			Assy. Subframe			1		
14	2062 6110 79 01			Stability Booster w/Stability Shaft (Rear)			1		
15	2062 6110 79 02			Stability Booster w/Stability Shaft (Front)			1		
18	2062 6110 01 29			Wire Rope Assy. (Instalation)			1		
22	2062 8910 01 01			Assy. Hook			1		
23	2062 6011 01 34			Stay Rod			1		
				Stay Rod to Subframe					
—	2062 6011 67 03			Pin			1		

TABLE 60.3

LOAD BODY

GROUP 60

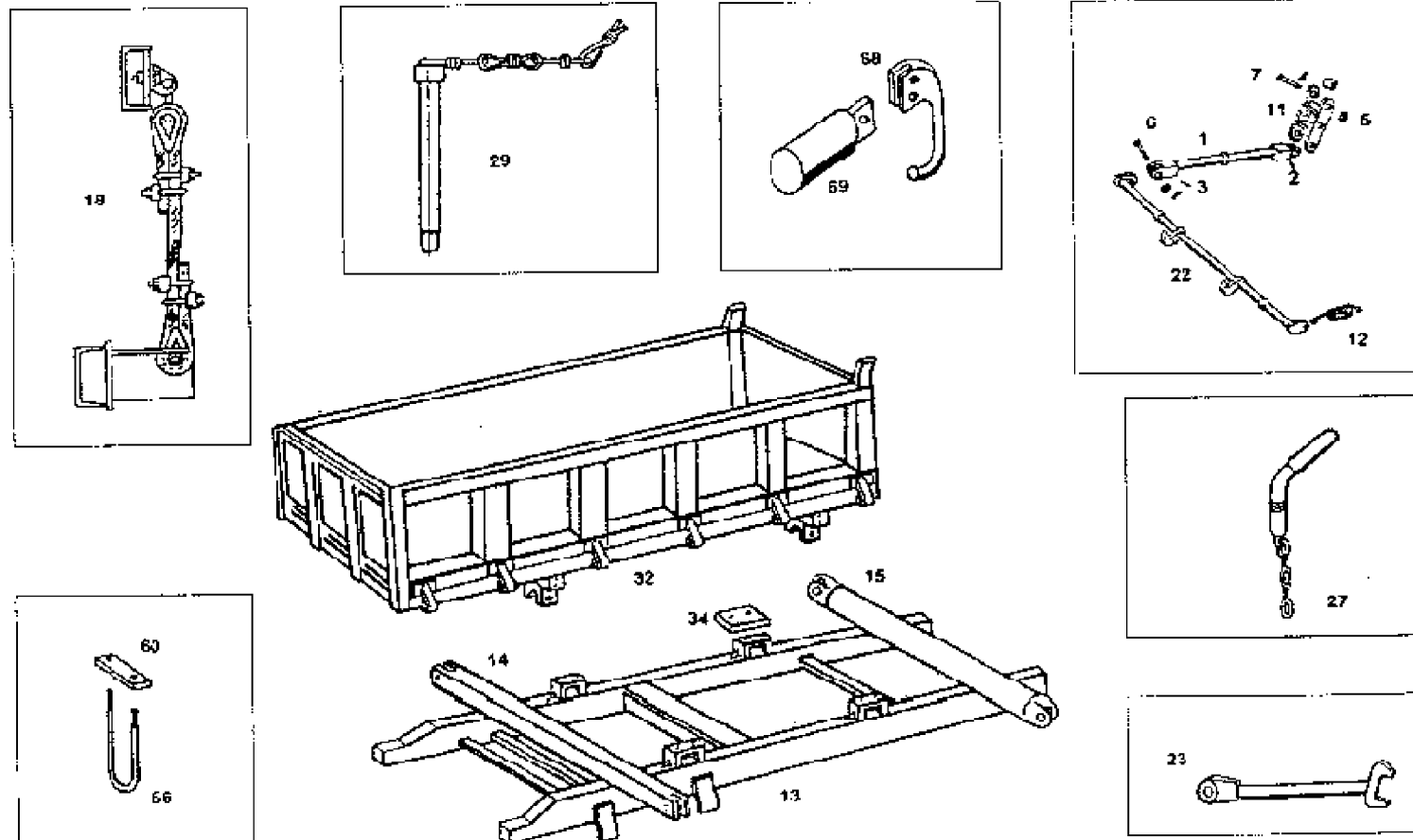


TABLE 60.3
LOAD BODY
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1246 050310 6			Bright Washer 31 IS 2016			2		
—	1315 061045 6			Split Pin 5x45 IS 549			2		
27	2062 6110 67 01			Selector Pin 1 (Front)			1		
27	2062 6110 67 02			Selector Pin 2 (Rear)			1		
29	2062 6310 01 01			Assy. Pin (for Locking Selector Pin)			4		
				pin locking with body					
—	1132 080616 9			Screw M 6x16 IS 1366			1		
—	1252 069802 5			Spring Washer B 6 IS 3063			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		
32	2062 6011 01 28			Assy. Load Body			1		
—	2062 6011 01 25			Assy. Front Panel			1		
—	2062 6011 01 45			Assy. Side Panel RH			1		
—	2062 6011 01 21			Assy. Side Panel LH			2		
—	2062 6011 01 19			Assy. Rear Panel locking of pin			1		
—	1139 080616 9			Screw M 6x16 IS 1366			1		
—	1252 069802 5			Spring Washer B 6 IS 3063			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		
				body to stopper					
34	000 891 03 01 J			Rubber Pad			4	000 891 04 01 J	
—	042 892 00 82 J			Washer			8		

TABLE 60.3

LOAD BODY

GROUP 60

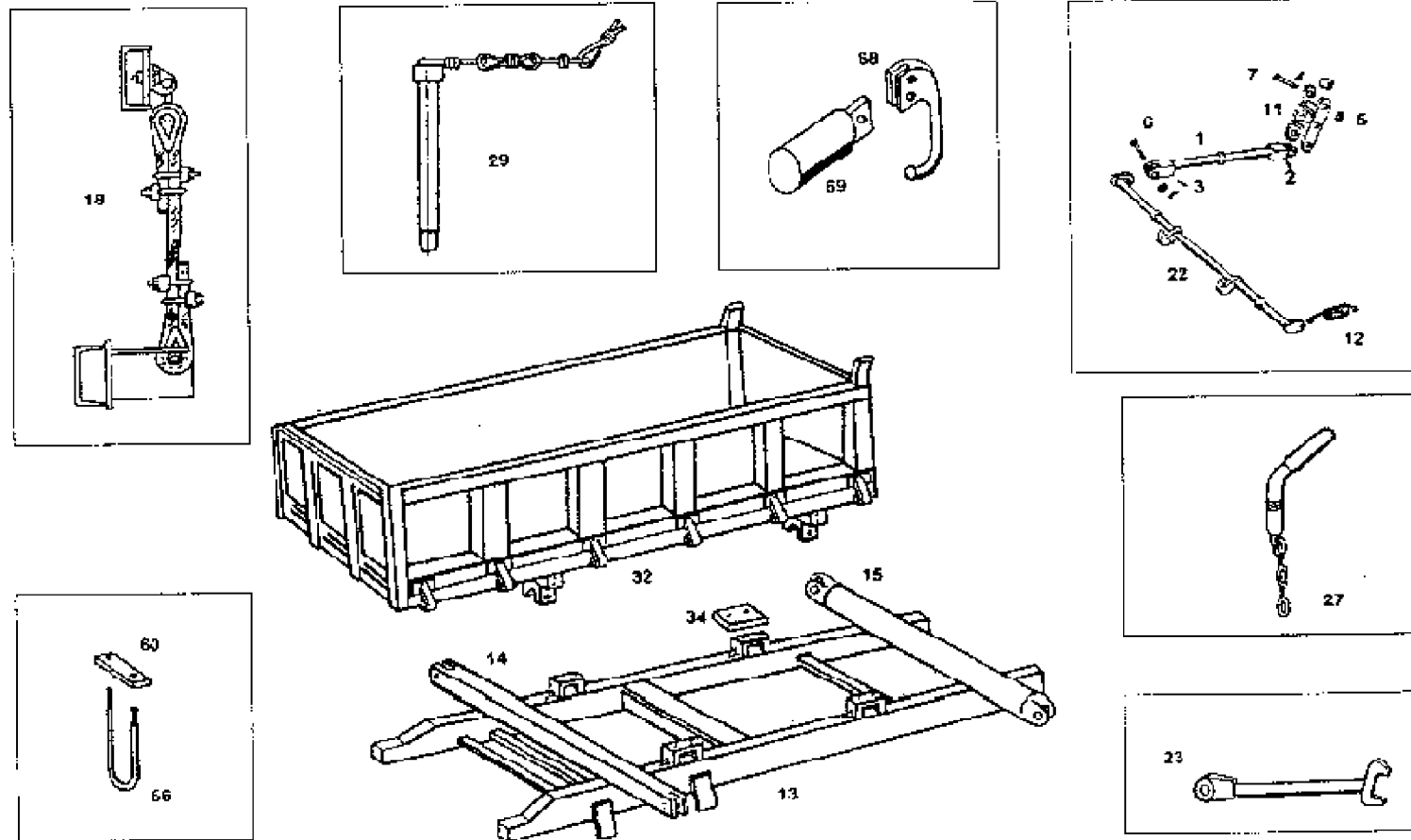


TABLE 60.3

LOAD BODY

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	1132 409604 0			Screw M 12x1.5x40 IS 13725			8		
—	1252 069601 4			Spring Washer B 12 IS 3063			8		
—	1205 169601 6			Hex. Nut M 12x1.5 IS 13722			8		
—	042 611 16 11 J			Shim			AR		
—	042 611 17 11 J			Shim			AR		
				Fitment of Buffer on Side Panel Stopper					
—	2062 6011 77 02			Rubber Buffer			8		
—	2062 6011 82 34			Plate			8		
—	1139 080628 2			Screw M 6x28 IS 1366			16		
—	1205 159808 1			Hex. Nut M 6 IS 1364			16		
—	1246 050064 6			Bright Washer 6.4 IS 2016			16		
				Bolting of Subframe with Chassis					
—	1262 080140 1			Taper Washer 14 IS 5372			2		
—	1132 399839 8			Hex. Screw M 12x40 IS 1364			2		
—	1205 159601 1			Hex. Nut M 12 IS 1364			2		
—	1252 069601 4			Spring Washer B 12 IS 3063			2		
				assy. stay bracket to pad					
—	2062 6011 77 01			Pad			1		
—	1139 080625 8			Hex. Screw 6x25 IS 1366			1		
—	1246 050064 6			Bright Washer 6.4 IS 2016			1		

TABLE 60.3

LOAD BODY

GROUP 60

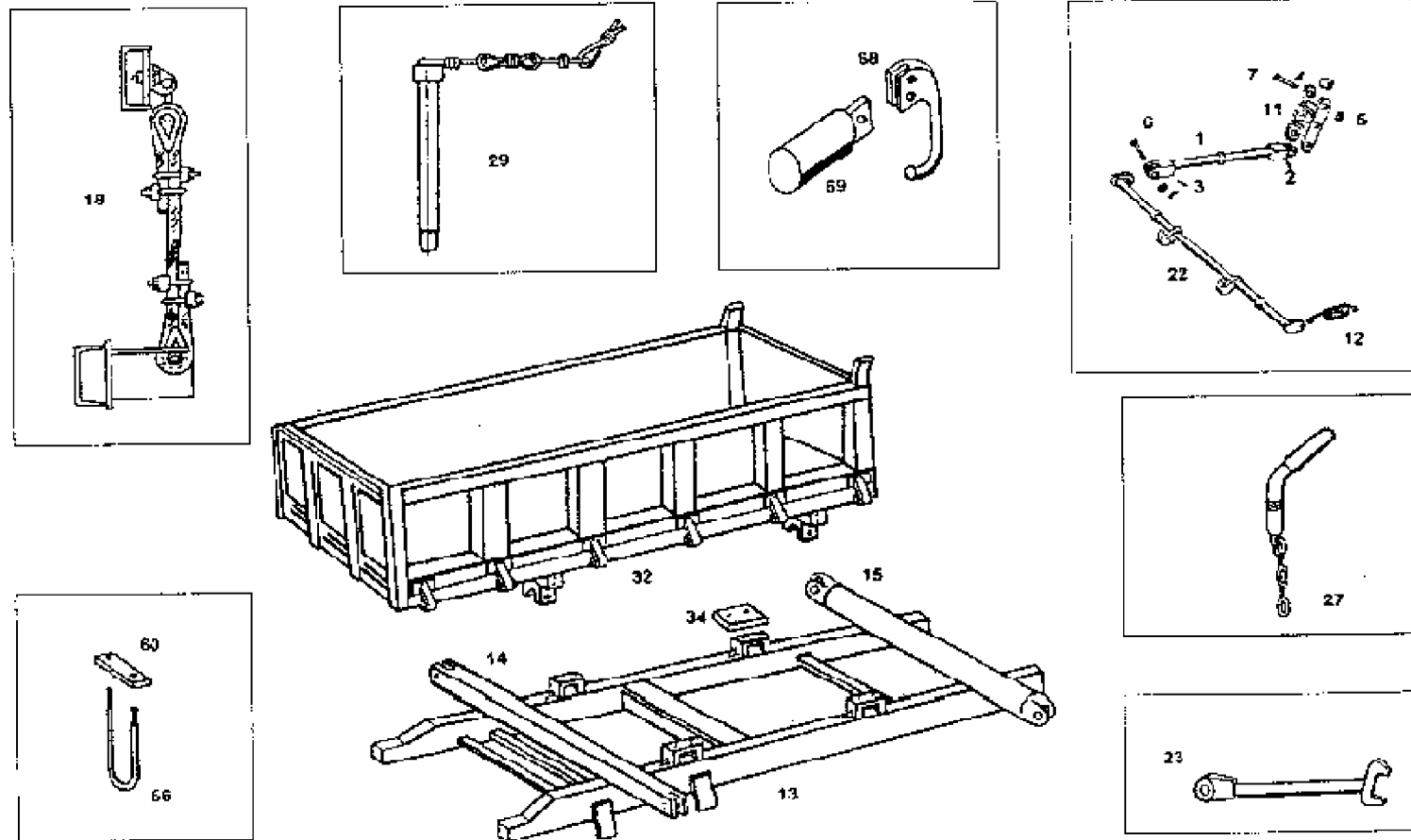


TABLE 60.3
LOAD BODY
GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	000 980 02 90 J			Letter 'T'			2		
—	000 980 03 90 J			Letter 'A'			2		
56	2563 6150 32 03			U Clamp Front			2		
56	2563 6150 32 02			U Clamp Middle			2		
56	2563 6150 32 04			U Clamp Middle			2		
56	2563 6150 32 03			U Clamp Rear			2		
—	000 891 02 98 J			Packing for U - Clamp			6		
—	000 891 05 98 J			Parking for U - Clamp			2		
60	2563 6150 71 19			U Clamp Support			8		
—	1205 169601 6			Nut M 12 IS 1364			8		
—	2563 6150 01 10			U Clamp Support			4		
—	042 880 01 21 J			Fender LH			1		
—	042 880 02 21 J			Fender RH			1		
—	000 602 04 61 J			Mudgaurd Protector			1		
—	042 884 01 19 J			Strip			2		
—	042 810 03 58 J			Bracket			2		
				Fitted on the Load Body					
68	2062 8910 01 06			Assy. Handle			4		
69	2062 8910 67 03			Pin			4		
—	1595 010110 2			Ball 11 mm IS 2898			4		

TABLE 60.3

LOAD BODY

GROUP 60

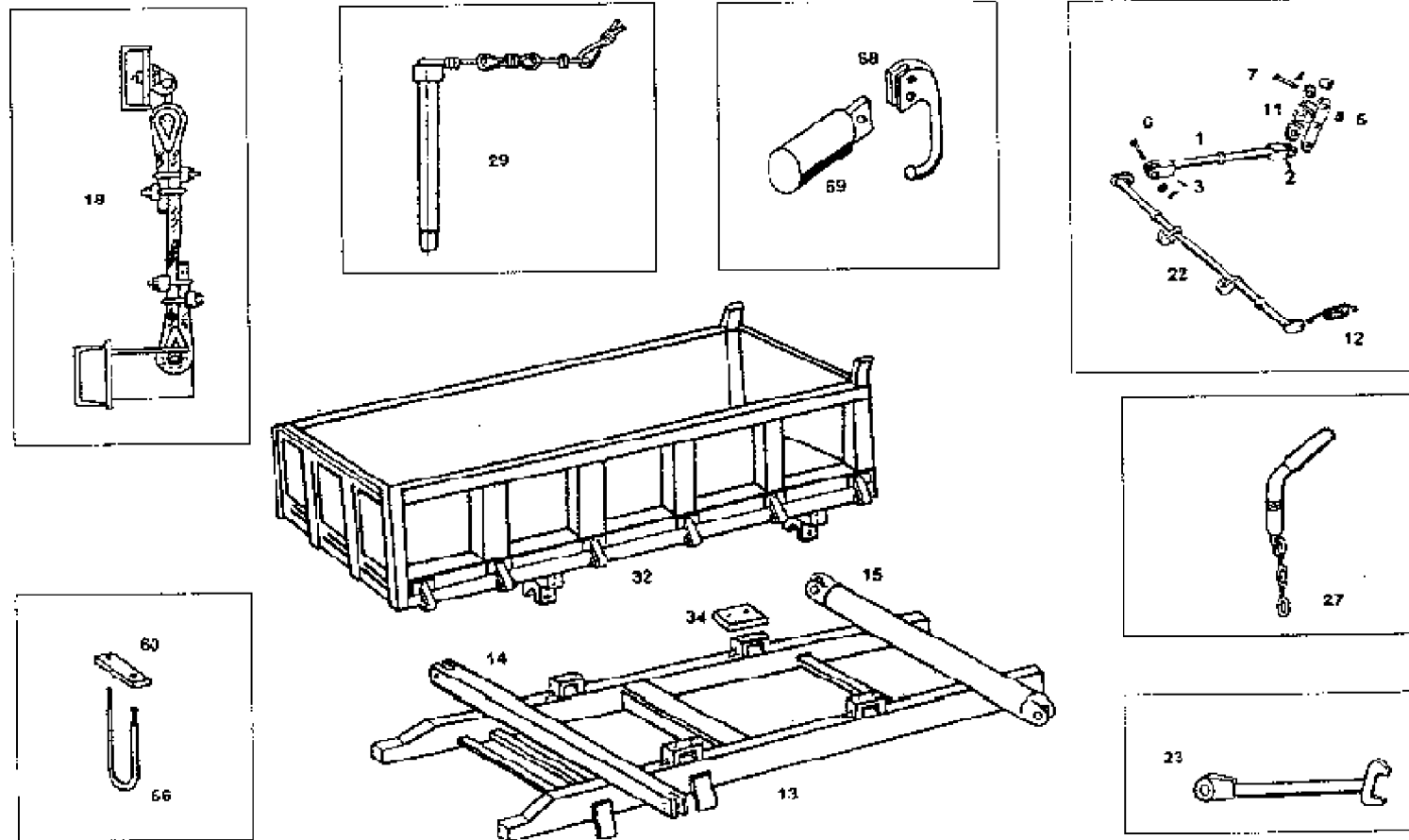


TABLE 60.3

LOAD BODY

GROUP 60

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	312 993 10 01			Spring			4		
—	1608 250140 5			Plug M 14x1.5 TS 16465			4		
—	2062 8910 55 04			Cap			4		
—	1106 389601 4			Hex. Bolt M 10x40 IS 1364			8		
—	1214 050100 8			Nylock Nut M 10 IS 7002			8		

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGES)

GROUP 98

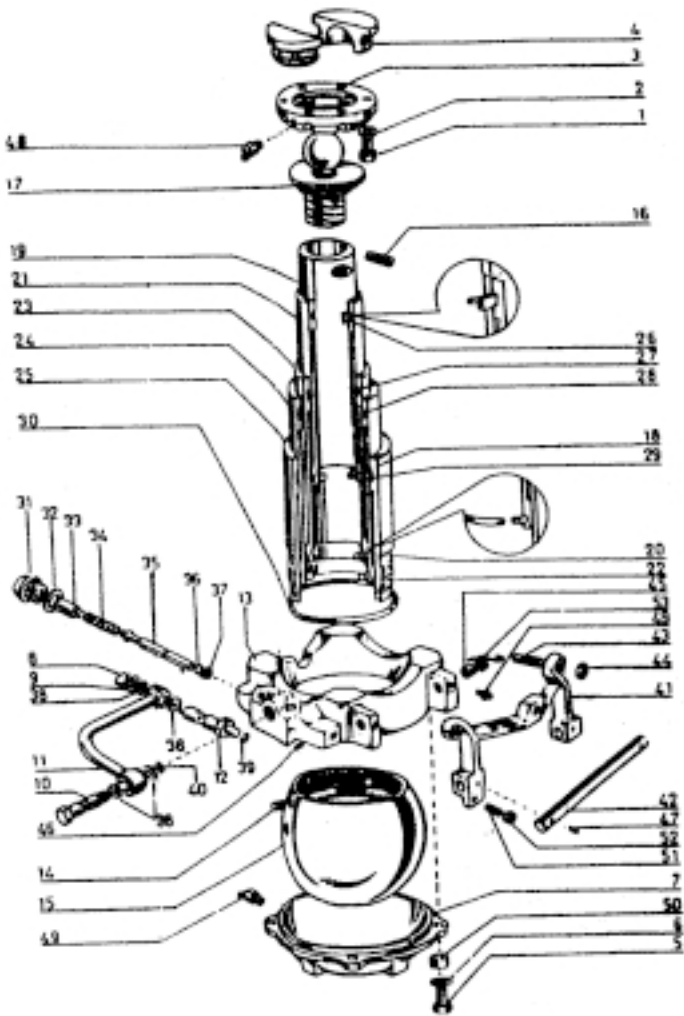


TABLE 98.1
TELESCOPIC CYLINDER (4 STAGES)
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4411 99 11			TELESCOPIC CYLINDER (4 STAGE)		W01190			
1	2062 4410 32 02			Hyd Cylinder with Fixing Plate			1	2062 4410 01 82	
2	2062 4410 92 06			Hex. Head Bolt			6		
3	2062 4411 99 22			Spring Washer			6		
4	2062 4411 99 23			Rod Eye Ring			1		
5	2062 4411 99 23			Rod Eye Flange			1		
6	2062 4410 32 03			Hex. Head Bolt			4		
7	2062 4410 92 07			Spring Washer			4		
8	2062 4411 99 24			Spherical Ball Housing			1		
9	2062 4411 99 25			Circlip			1		
10	2062 4410 92 08			Machined Washer			1		
11	2062 4411 99 26			L. V. Port Connector			1		
12	2062 4411 99 27			Cylinder Port Pipe S/A			1		
13	2062 4411 99 28			Cylinder Port Connector			1		
14	2062 4411 99 29			Clamping Ring			1		
15	2062 4410 80 03			Grub Screw			1		
16	2062 4411 99 30			Spherical Ball			1		
17	2062 4411 99 31			Spring Dowel Sleeve			1		
18	2062 4411 99 32			Rod Eye			1		
	2062 4411 99 33			Spring Ring-1			1		

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGES)

GROUP 98

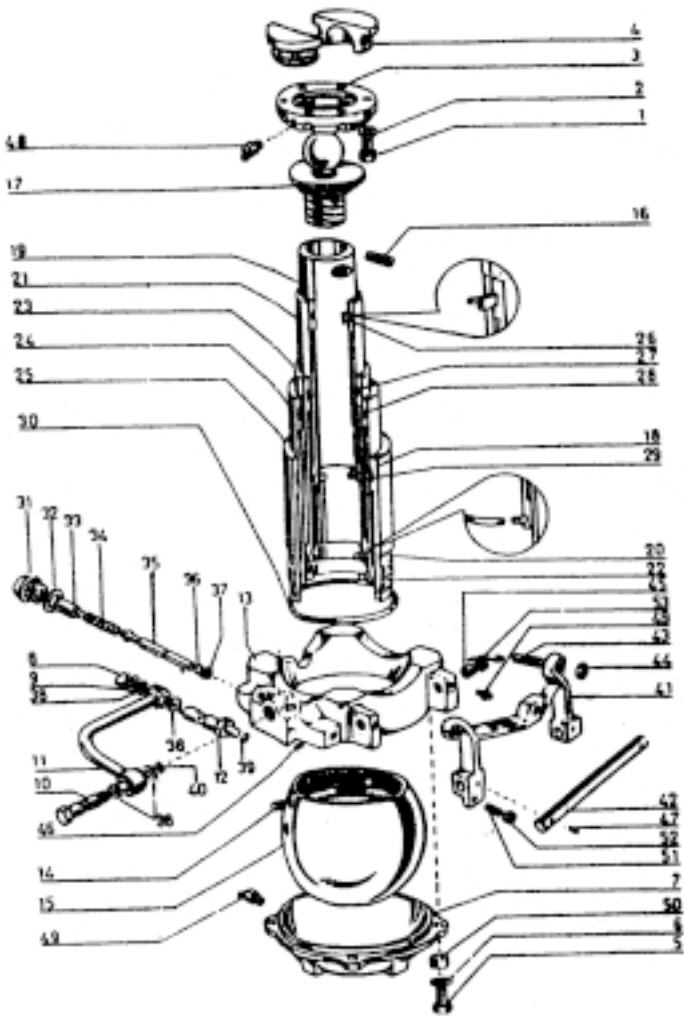


TABLE 98.1
TELESCOPIC CYLINDER (4 STAGES)
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
19	2062 4411 99 34			Piston Rod-1			1		
20	2062 4411 99 35			Spring Ring - 2			1		
21	2062 4411 99 36			Piston Rod - 2			1		
22	2062 4411 99 37			Spring Ring - 3			1		
23	2062 4411 99 38			Piston Rod - 3			1		
24	2062 4411 99 39			Piston Rod - 4			1		
25	2062 4410 69 31			Cylinder Tube			1		
26	2062 4411 99 40			Rod Seal - 1			1	2990 9801 71 41	
27	2062 4411 99 41			Rod Seal - 2			1	2990 9801 71 42	
28	2062 4411 99 42			Rod Seal - 3			1	2990 9801 71 43	
29	2062 4411 99 43			Rod Seal - 4			1	2990 9801 71 44	
30	2062 4411 99 44			O- Ring			1	2990 9801 71 45	
31	2062 4410 80 04			Screw Plug			1		
32	2062 4410 92 09			Sealing Washer			1	2990 9801 71 46	
33	2062 4410 67 01			Distance Pin			1		
34	2062 4410 87 01			Spring (L.V.)			1		
35	2062 4411 99 45			L. V. Spool			1		
36	2062 4411 99 46			O - Ring			1	2990 9801 71 47	
37	2062 4411 99 47			Wiper			1	2990 9801 71 48	
38	2062 4411 99 48			Quad Ring			4	2990 9801 71 49	

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGES)

GROUP 98

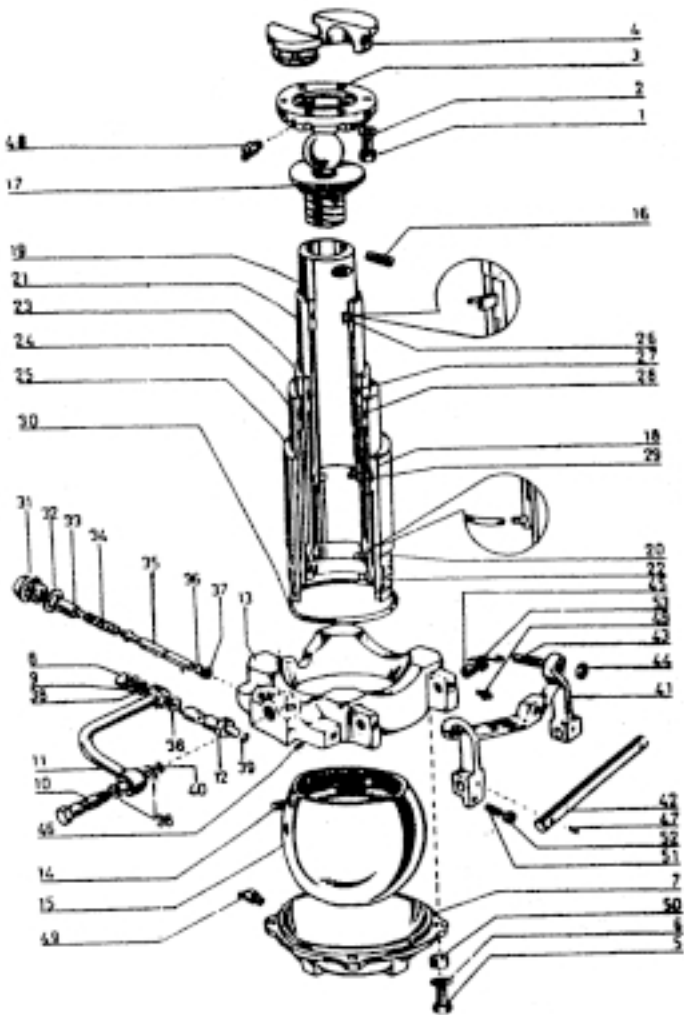


TABLE 98.1
TELESCOPIC CYLINDER (4 STAGES)
GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
39	2062 4410 92 10			Sealing Washer			1	2990 9801 71 50	
40	2062 4410 92 11			Sealing Washer			1	2990 9801 71 51	
41	2062 4411 99 49			Limit Valve Bracket			1		
42	2062 4410 79 01			Hing Shaft			1		
43	2062 4410 80 05			Adjusting Screw			3		
44	2062 4410 65 01			Hex. Nut			3		
45	2062 4410 86 01			Spacer			1		
46	2062 4411 99 50			Spring Dowel Sleeve			1		
47	2062 4411 99 51			Spring Dowel Sleeve			2		
48	2062 4411 99 52			Grease Nipple			2		
49	2062 4411 99 53			Grease Nipple			3		
50	2062 4410 86 02			Spacer			4		
51	2062 4410 80 06			Grub Screw			1		
52	2062 4410 65 02			Hex. Nut			1		
53	2062 4410 87 02			Torsion Spring			1		
—	2062 4410 01 87			Seal Kit. Consisting Off :			1	8854 4401 12 10	
32				2062 4410 92 09 Sealing Washer			1	2990 9801 71 46	
39				2062 4410 92 10 Sealing Washer			1	2990 9801 71 50	
40				2062 4410 92 11 Sealing Washer			1	2990 9801 71 51	
26				2062 4411 99 40 Rod Seal - 1			1	2990 9801 71 41	

TABLE 98.1

TELESCOPIC CYLINDER (4 STAGES)

GROUP 98

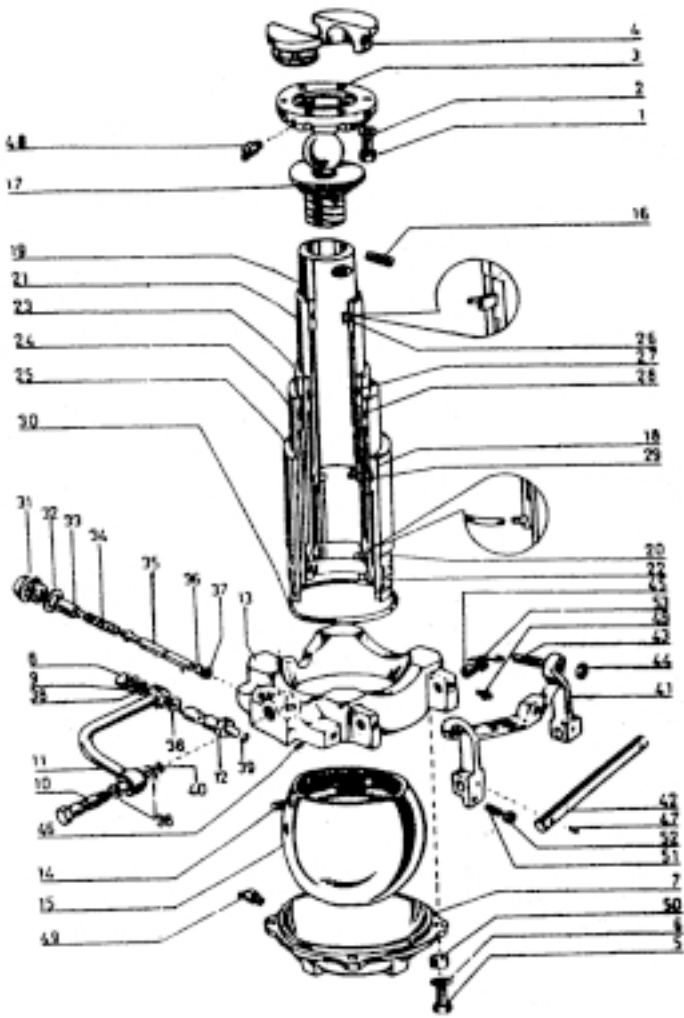


TABLE 98.1

TELESCOPIC CYLINDER (4 STAGES)

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
27				2062 4411 99 41 Rod Seal - 2			1	2990 9801 71 42	
28				2062 4411 99 42 Rod Seal - 3			1	2990 9801 71 43	
29				2062 4411 99 43 Rod Seal - 4			1	2990 9801 71 44	
30				2062 4411 99 44 O - Ring			1	2990 9801 71 45	
36				2062 4411 99 46 O - Ring			1	2990 9801 71 47	
37				2062 4411 99 47 Wiper			1	2990 9801 71 48	
38				2062 4411 99 48 Quad Ring			4	2990 9801 71 49	

TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

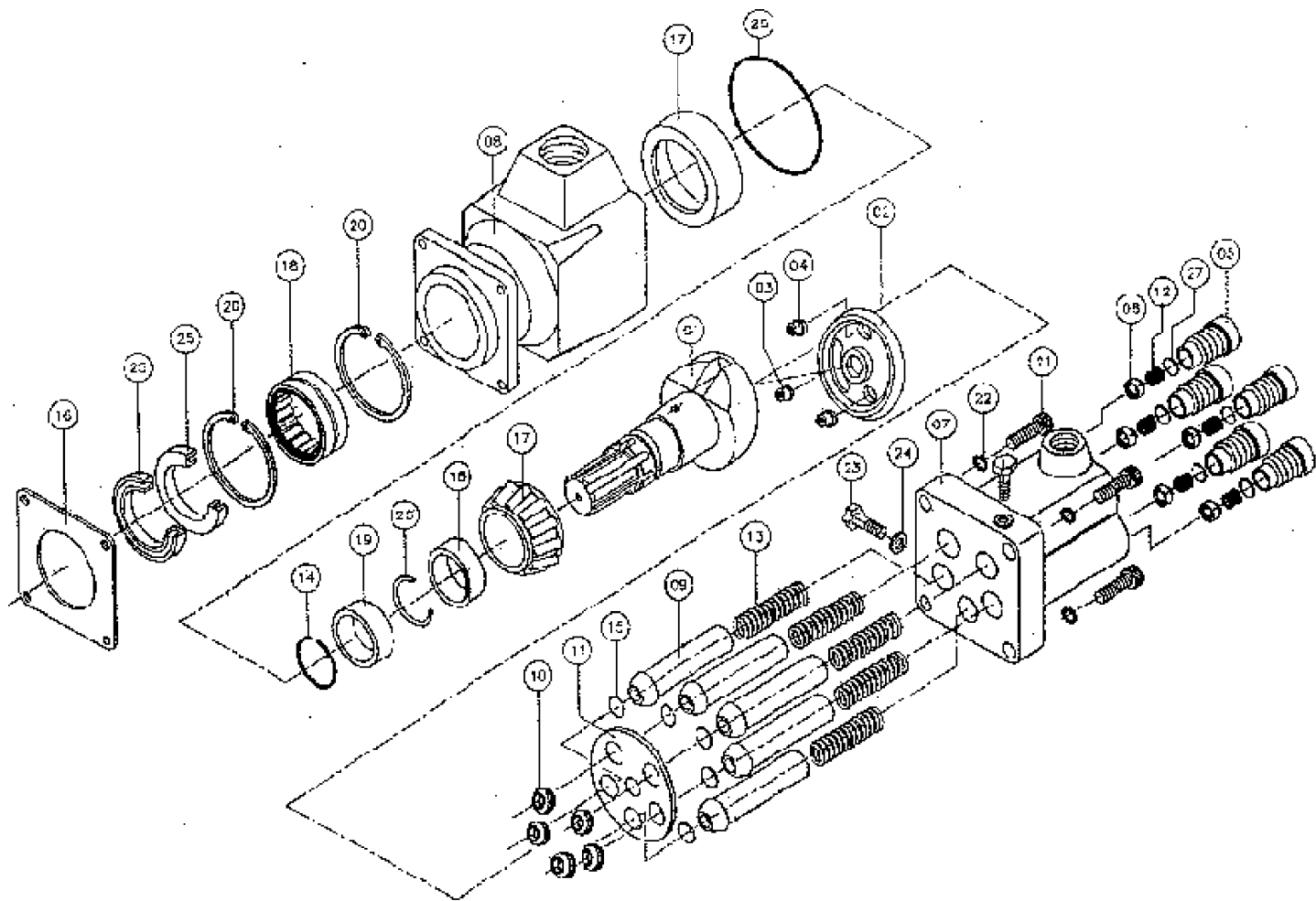


TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 84			AXIAL PISTON PUMP		W01190	1	8854 4402 12 10	
1	2062 4410 79 02			Axial Piston Pump			1		
2	2062 4410 71 01			Shaft			1		
3	2062 4410 67 02			Kidney Plate			1		
4	2062 4410 67 03			Pin			2		
5	2062 4411 99 54			Pin			1		
6	2062 4411 99 55			Check Valve Housing			5		
7	2062 4411 99 56			Check Valve			5		
8	2062 4411 99 57			Pump Housing			1		
9	2062 4411 99 58			Bearing Housing			1		
10	2062 4411 99 59			Plunger			5		
11	2062 4411 99 59			Plunger Seat			5	2990 9801 71 53	
12	2062 4410 71 02			Harness Plate			1		
13	2062 4410 87 03			Spring			5		
14	2062 4410 87 04			Spring			5		
15	2062 4411 99 60			Retaining Ring			1		
16	2062 4411 99 61			Retaining Ring			5		
17	2062 4410 53 02			Gasket			1		
18	2062 4410 31 01			Taper Roller Bearing			1		
	2062 4410 31 02			Needle Roller Bearing			1		

TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

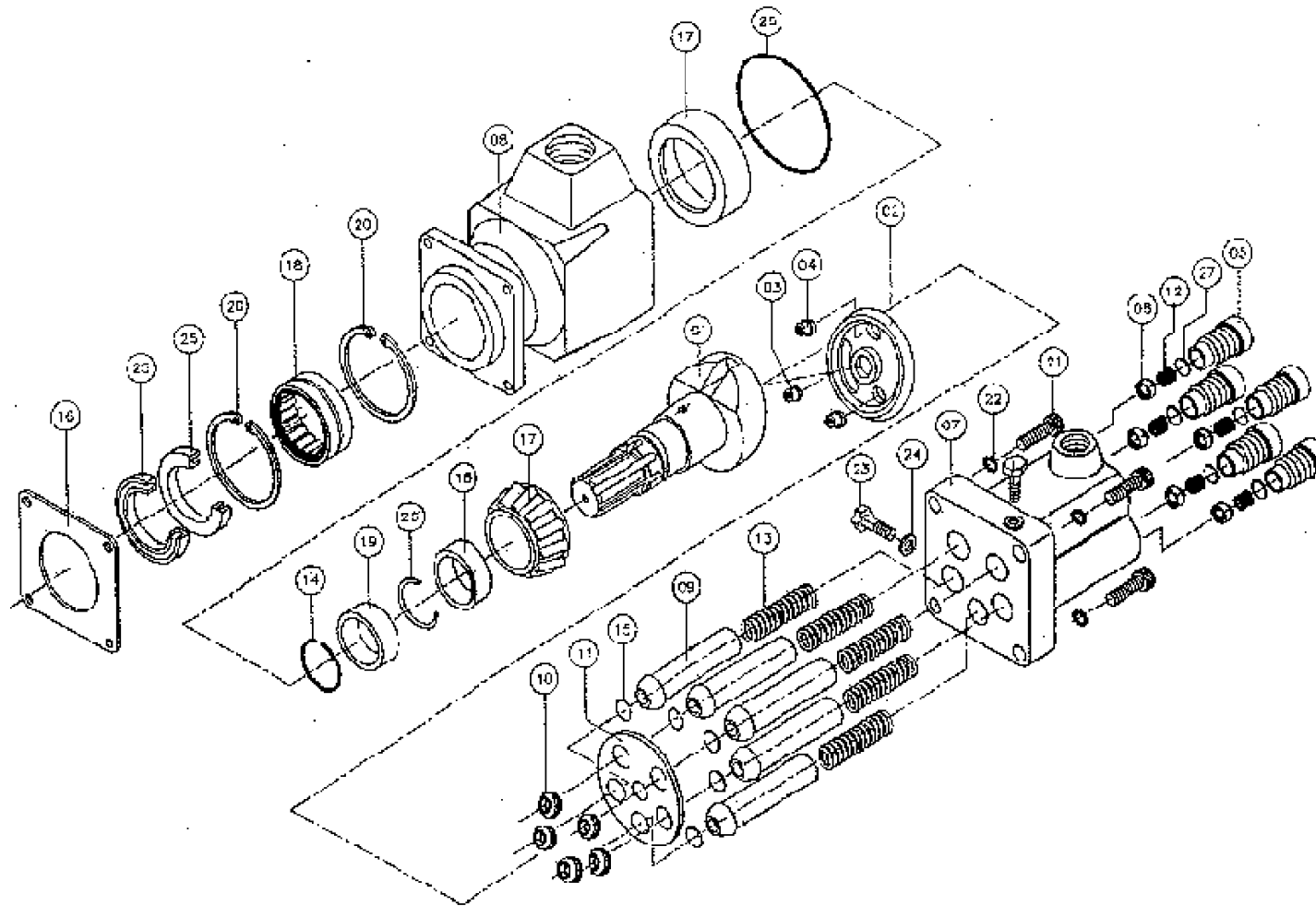


TABLE 98.2

AXIAL PISTON PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
19	2062 4411 99 62			Inner Ring			1		
20	2062 4411 99 63			Circlip			2		
21	2062 4410 80 07			Hex. Soc. Hd. Cap Screw			4		
22	2062 4410 92 12			Spring Washer			4		
23	2062 4410 80 08			Hex. Hd. Screw			2		
24	2062 4410 92 13			Sealing Washer			2	2490 9801 71 58	
25	2062 4411 99 64			Oil Seal			2	2990 9801 71 55	
26	2062 4411 99 65			O Ring			1	2990 9801 71 57	
27	2062 4411 99 66			O Ring			5	2990 9801 71 56	
28	2062 4411 99 67			Square Ring			1	2990 9801 71 54	
—	2062 4410 01 83			Seal Kit. Consisting off:			1	8854 4403 12 10	
24				2062 4410 92 13 Sealing Washer			2	2990 9801 71 58	
10				2062 4411 99 59 Plunger Seat			5	2990 9801 71 53	
25				2062 4411 99 64 Oil Seal			2	2990 9801 71 55	
26				2062 4411 99 65 O Ring			1	2990 9801 71 57	
27				2062 4411 99 66 O Ring			5	2990 9801 71 56	
28				2062 4411 99 67 Square Ring			1	2990 9801 71 54	

TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

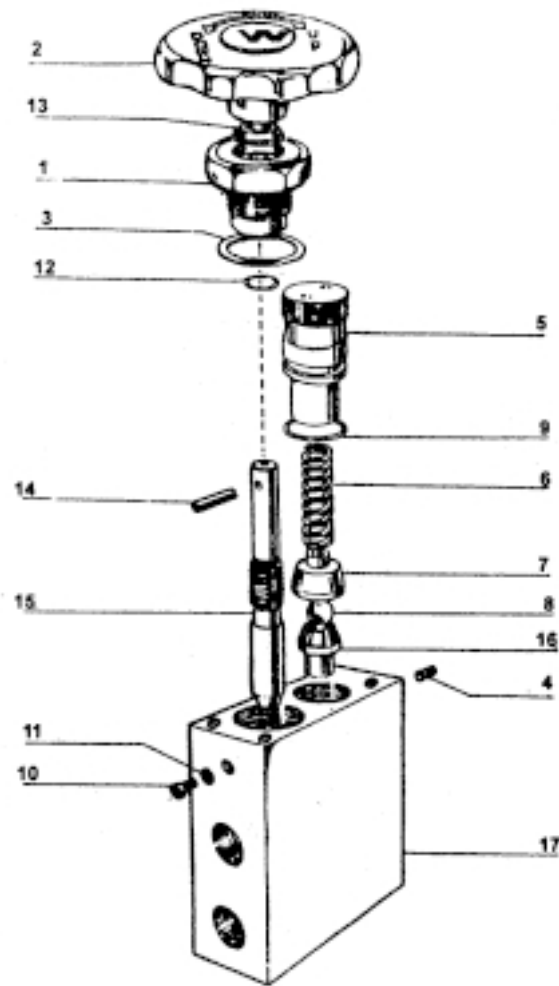


TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 64			MANUAL VALVE ROTARY		W01190	1	2062 4410 01 88	
1	2062 4411 99 68			Manual Valve Rotary			1		
2	2062 4411 99 69			Needle Retainer			1		
3	2062 4410 92 14			Operating Handle			1		
4	2062 4410 80 09			Sealing Washer			1		
5	2062 4410 80 10			Hex. Soc. Hd. Grub Screw			1		
6	2062 4410 87 05			Relief Adjusting Screw			1		
7	2062 4410 87 06			Spring			1		
8	2062 4411 99 70			Spring Seat			1		
9	2062 4411 99 71			Steel Ball			1		
10	2062 4411 99 71			O Ring			1		
11	2062 4410 80 11			Hex. Soc. Hd. Cap Screw			1		
12	2062 4410 92 15			Sealing Washer			1		
13	2062 4411 99 72			O Ring			1		
14	2062 4411 99 73			Wiper			1		
15	2062 4411 99 74			Spring Dowel Sleeve			1		
16	2062 4411 99 75			Needle Valve			1		
17	2062 4411 99 76			Valve Seat			1		
	2062 4411 99 77			Valve Block			1		

TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

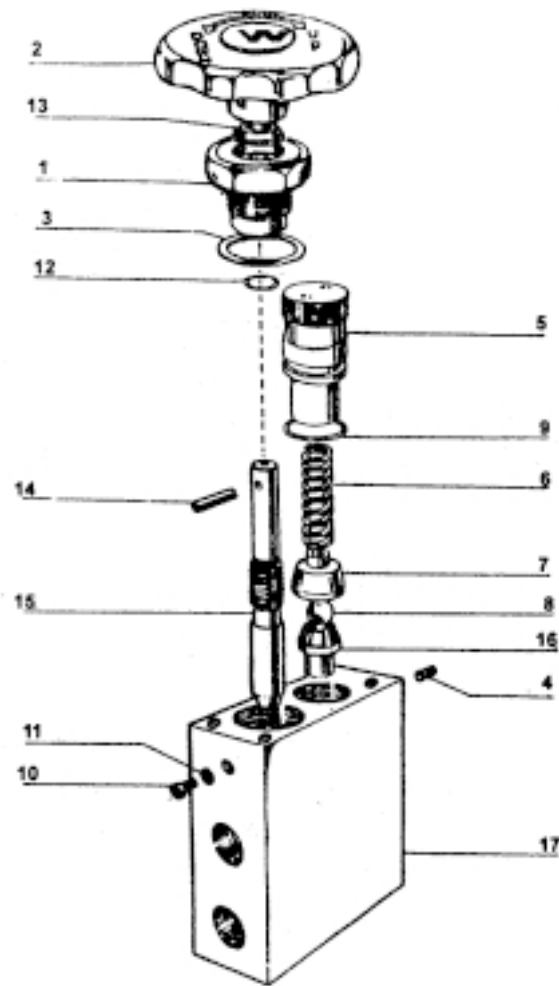


TABLE 98.3

MANUAL VALVE ROTARY

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
— 3 11 13 9 12	2062 4410 01 93			Seal Kit Consisting of : 2062 4410 92 14 Sealing Washer 2062 4410 92 15 Sealing Washer 2062 4411 99 73 Wiper 2062 4411 99 71 O - Ring 2062 4411 99 72 O - Ring			1 1 1 1 1 1	2990 9801 71 60	

TABLE 98.4

PTO PUMP

GROUP 98

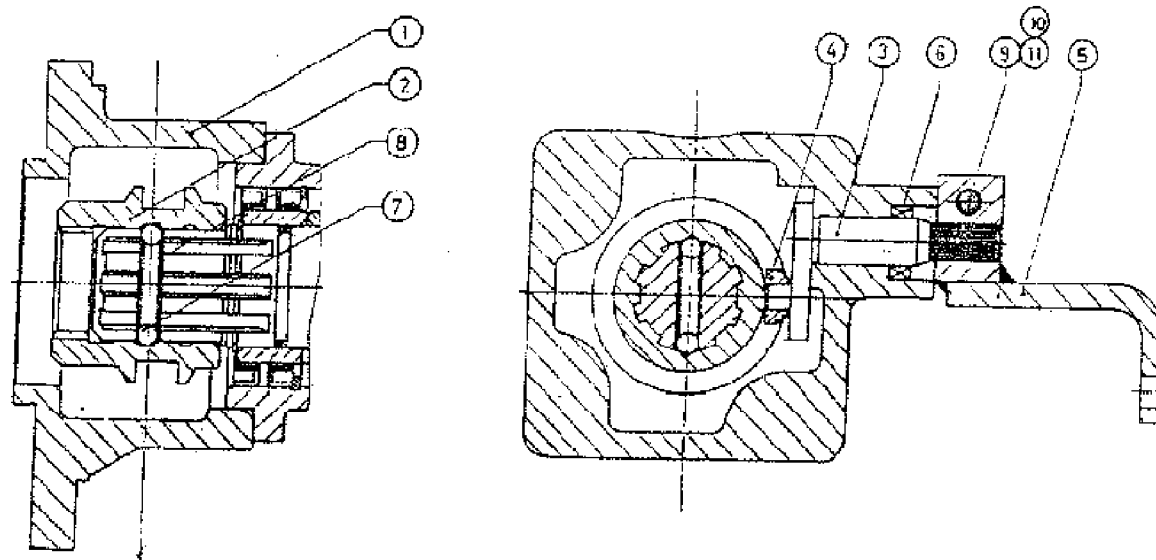


TABLE 98.4

PTO PUMP

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 99 63			PTO PUMP		W01190			
1	2062 4411 99 78			PTO Pump Assy.			1	2062 4410 01 85	
2	2062 4411 99 79			P.T.O. Housing			1		
3	2062 4411 99 80			Spline Coupling			1		
4	2062 4411 99 81			Shifting Fork			1		
5	2062 4411 99 81			Shifting Shoe			1	2990 9801 71 63	
6	2062 4411 99 82			Shifting Clevis			1		
7	2062 4411 99 83			Oil Seal			1	2990 9801 71 64	
8	2062 4411 99 84			Steel Ball			2		
9	2062 4410 87 07			Compression Spring			1		
10	2062 4410 80 12			Hex. Head Screw			1		
11	2062 4410 65 03			Hex. Nut			1		
—	2062 4410 92 16			Spring Washer			1		
—	2062 4410 01 91			Seal Kit. Consisting of :			1	8854 4404 12 10	
—				2062 4410 53 03 Gasket (P.T.O.)			1	2990 9801 71 61	
—				2062 4410 53 04 Gasket (Pump)			1	2990 9801 71 62	
4				2062 4411 99 81 Shifting Shoe			1	2990 9801 71 63	
6				2062 4411 99 83 Oil Seal			1	2990 9801 71 64	

TABLE 98.5

STABILITY SHAFT

GROUP 98

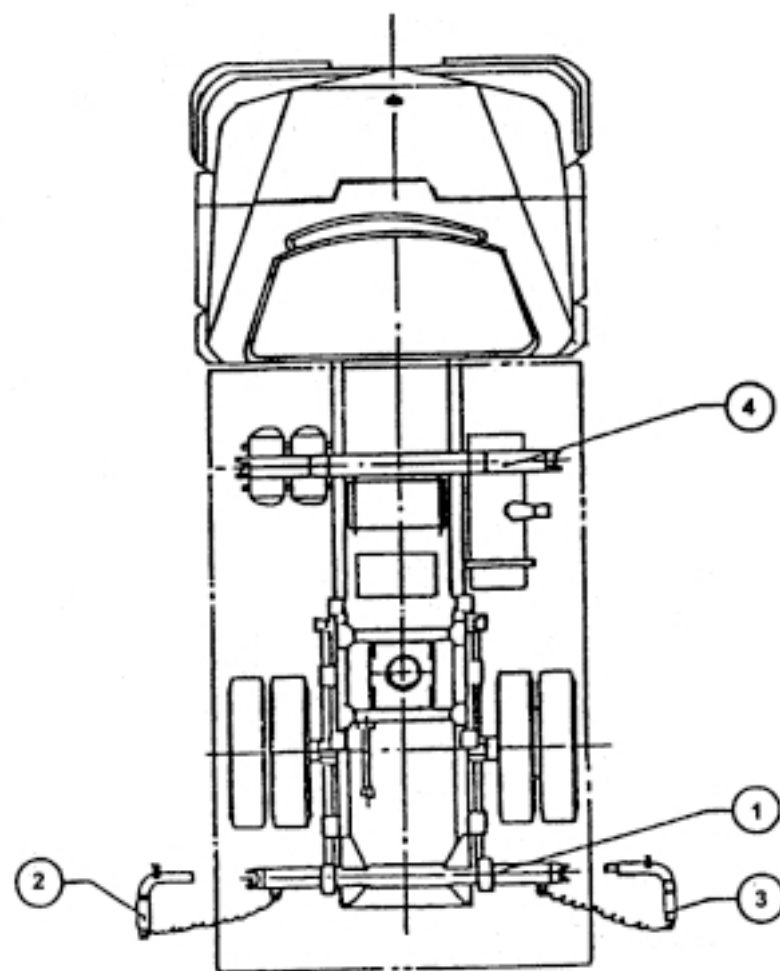


TABLE 98.5

STABILITY SHAFT

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
1	2062 4410 01 80			STABILITY SHAFT Rear Stability Shaft Assy.		W01190	1		
2	2062 4410 67 04			Selector Pin - Single Band			1		
3	2062 4410 67 05			Selector Pin - Double Band			1		
4	2062 4410 01 81			Front Stability Shaft Assy.			1		

TABLE 98.6

RETURN LINE FILTER

GROUP 98

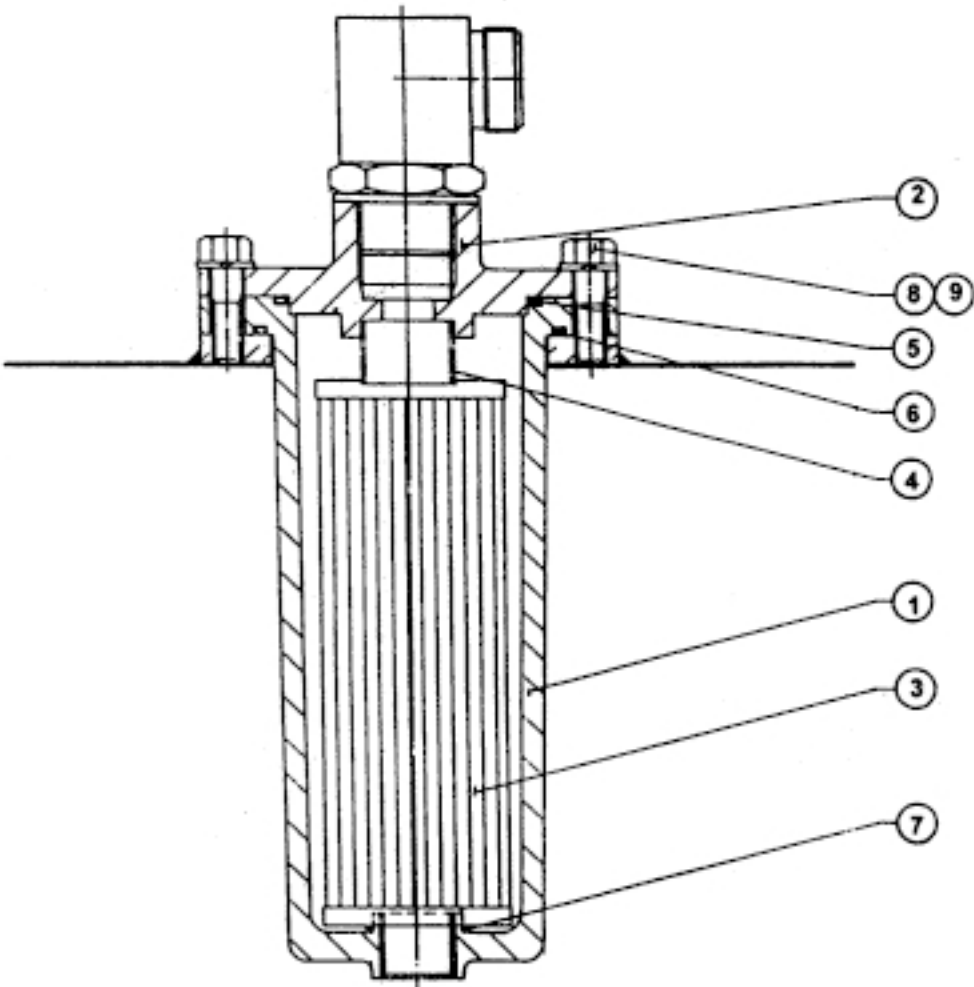


TABLE 98.6

RETURN LINE FILTER

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 90			RETURN LINE FILTER		W01190	1		
1	2062 4412 99 05			Return Line Filter Assy.			1		
2	2062 4412 99 06			Housing Return Line Filter			1		
3	2062 4412 99 06			Top Cover Return Line Filter			1		
4	2062 4440 99 04			Cartridge Return Line Filter			1	2990 9801 71 66	
5	2062 4410 87 08			Spring			1		
6	2062 4412 99 08			O Ring			1	2062 4440 99 01	
7	2062 4412 99 09			O Ring			1	2062 4440 99 02	
8	2062 4412 99 10			O Ring			1	2062 4440 99 03	
9	2062 4410 32 04			Hex Head Bolt			4		
9	2062 4410 92 17			Spring Washer			4		

TABLE 98.7

FILTER BREATHER

GROUP 98

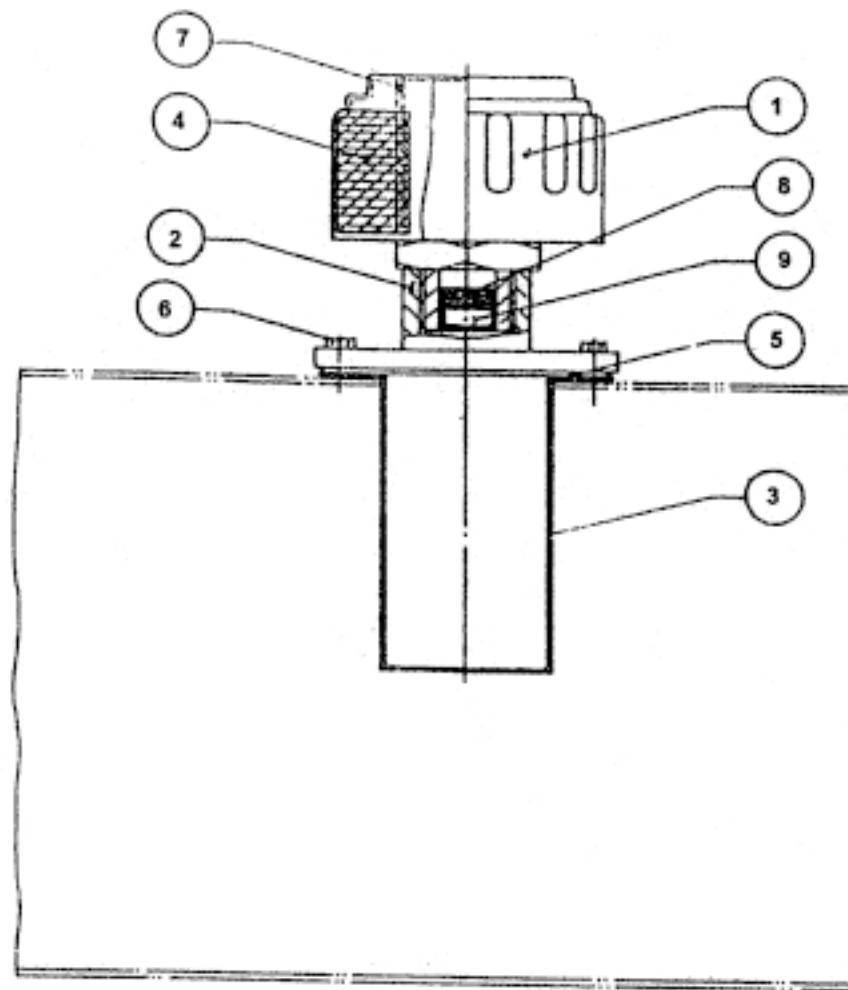


TABLE 98.7

FILTER BREATHER

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 92			FILTER BREATHER		W01190	1		
1	2062 4412 99 11			Filler Breather Assy.			1		
2	2062 4412 99 12			Filler Breather Cap			1		
3	2062 4412 99 13			Top Flange			1		
4	2062 4412 99 14			Oil Strainer			1	2990 9801 71 67	
5	2062 4410 53 05			Filter Element			1	2062 4440 99 06	
6	2062 4410 80 13			Gasket			1	2990 9801 71 68	
7	2062 4410 87 09			Self Tapping Screw			6		
8	2062 4410 71 03			Spring			1		
9	2062 4410 71 04			Baffle Plate with Mesh			1		
				Baffle Plate			1		

TABLE 98.8

HYDRAULIC TANK

GROUP 98

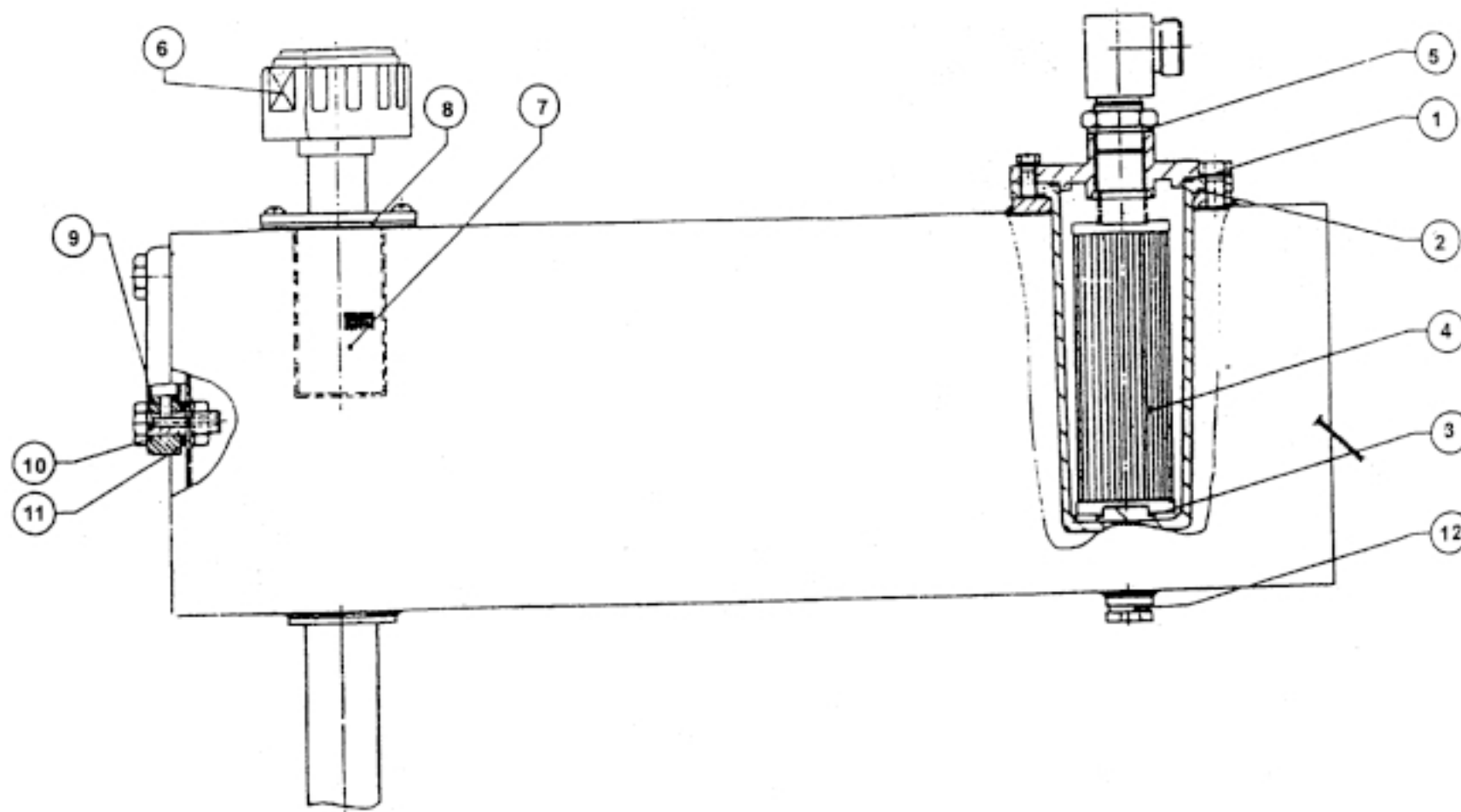


TABLE 98.8

HYDRAULIC TANK

GROUP 98

FIG. NO.	PART NO.	DS CAT NO.	MOD NOTE NO.	DESCRIPTION	VENDOR PART NO.	VENDOR CODE NO.	QTY PER VEH SAK 1210 ARMY	OPTIONAL PART NO.	REMARKS
—	2062 4410 01 59			HYDRAULIC TANK		W01190			
				Hydraulic Tank			1	2062 4410 01 89	
1	2062 4440 99 01			O Ring			1	2062 4412 99 08	
2	2062 4440 99 02			O Ring			1	2062 4412 99 09	
3	2062 4440 99 03			O Ring			1	2062 4412 99 10	
4	2062 4440 99 04			Cartridge Return Line Filter			1	2990 9801 71 66	
5	2062 4440 99 05			Bonded Seal			1	2990 9801 71 75	
6	2062 4412 99 14			Filter Element			1	2062 4440 99 06	
7	2062 4412 99 13			Oil Strainer			1	2062 4440 99 07	
7	2990 9801 71 67			Oil Strainer			1	2062 4440 99 07	
8	2062 4410 53 05			Gasket			1	2062 4440 53 01	
8	2990 9801 71 68			Gasket			1	2062 4440 53 01	
9	2062 4440 99 08			O Ring			2	2990 9801 71 69	
10	2062 4440 99 09			O Ring			2		
11	2062 4440 92 01			Washer			2		
12	2062 4440 92 02			Copper Washer			1	2990 9801 71 70	

TATA MOTORS
VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
A 04080	ALPUMP LIMITED Plots Nos. 170, 171 & 172, Developed Plots Estate, Old Mahabalipuram RD Perungudi, Chennai-600 096
A 05760	ANTIFRICTION BEARINGS CORPORATION Dr. Annie Besant Road, Worli, Mumbai-400 018.
B 01530	BANCO PRODUCTS INDIA LTD. Padra Road, Dist Baroda-391410
B 05140	BIMETAL BEARING LTD. 232 Race Course Road, Coimbatore-641 018
B 06400	BRAKES INDIA LTD. Padi, Chennai-600 050.

VENDOR CODE NO.	NAME AND ADDRESS
E 01110	ELECTRICA ENGINEERS Shed No. W 316 Rabale Block, MIDC Ind. Area TTC Ghansoli Post New Mumbai-400 701
E 01710	ELECTRON INDIA Type II Unit No. 9 Dr. Vikram Sarabhai Instronic Chennai-600 041
E 03322	ESCORTS LIMITED 18/4 Mathura Road, Faridabad-121007
E 03700	EVANS & CO. A-38, Giriraj Industrial Estate, Mahakali Caves Road, Mumbai-400 093
F 60370	FAG BEARINGS INDIA LIMITED Maneja Vadodara, Gujrat-390013
F 00651	FENNER INDIA LTD. 3, Madurai Melakkal Road, Madurai-625016

TATA MOTORS

VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
F 60260	FITWEL GASKET CO. S 167 MIDC Bhosari Area, Pimpri, Pune-411 026
G 00570	GABRIEL INDIA LTD. Anand Bearing Division, Parwanoo, Himachal Pradesh-173220
G 02572	GOETZE INDIA LTD. Bahadur Garh, Patiala-147 021
H 03220	HMT BEARINGS LTD. Moula Ali, Hyderabad-500 040
I 20711	INDIA PISTONS LTD. Huzur Gardens, Sembiam, Chennai-600 011
I 24442	INTERNATIONAL INSTRUMENTS LTD. 140 Hosur Road, Bangalore-560 034

VENDOR CODE NO.	NAME AND ADDRESS
I 60420	INDICATION INSTRUMENTS LIMITED Plot No. 3 Sector 5 (Industrial) Faridabad-121 006
J 00430	JMA INDUSTRIES LTD. 14/6, Mathura Road, Faridabad-121 003
L 01410	LUCAS TVS LIMITED Padi, Chennai-600 050
L 01513	LUMAX INDUSTRIES LIMITED Plot No. 16, Sector 18, Maruti Complex, Gurgaon-110037
M 08562	MOTOR INDUSTRIES CO. LTD. Hosur Road, Bangalore-560030
M 60660	MUNCHUR INDUSTRIES PVT. LTD. 15/3, Mathura Road, Faridabad-121 005

TATA MOTORS
VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS
N 02430	N.R.B. BEARINGS LTD. Dhannurad No. 2, 15 Sir P.M. Road, Mumbai-400 001
P 02470	PERFECT CIRCLE VICTOR LTD. Plot No. 20, MIDC Area, Nasik-422 007
P 02480	PERFECT ELECTRIC CONCERN LTD. Sundernagar, Jamshedpur-832107
P 02630	PERFECT OIL SEAL & INDL RUBBER PROD. Plot No.T-84 MIDC Area, Pune-411 026
P 06700	PREMIER INSTRUMENTS & CONTROLS LTD. 1087 B/C Avanashi Road, Coimbatore-641037
P 09470	POLYCAB PREMIERS PVT. LTD. C-15, Phase-2, Adityapur Industrial Area, Jamshedpur-832 109

VENDOR CODE NO.	NAME AND ADDRESS
P 09560	PROGRESSIVE ENGG. CO. 34/35, Mills & Godown Area, Jamshedpur-831002
P 61680	POLYPLASTICS LTD. 0-15, Industrial Area, Yamunanagar, Haryana-135 001
P 61850	PREMIER SEALS (INDIA) PVT. LTD. 17-8 D-1 Block, Chinchwad, Pune-411 011
S 00970	S N ENTERPRISE A/5 Asmita Co-op Housing Society 2 N Goraswade Corner, S.V. Road, Mumbai-400 064
S 13260	SUNDARAM CALYTON LTD. Padi, Chennai-600 050
S 64101	SKF BEARINGS INDIA LTD. Chinchwad, Pune 411 033



TATA MOTORS

VENDOR DETAILS

VENDOR CODE NO.	NAME AND ADDRESS	VENDOR CODE NO.	NAME AND ADDRESS
T 00273	TALBROS AUTOMOTIVE COMPONENTS 14/1, Delhi Mathura Road, P.O. Amar Nagar, Faridabad-121 003		
T 02040	TEXSPIN BEARINGS LIMITED Ranpur Dist Ahmedabad, Ahmedabad-363 010		
T 04570	TUFF SEAL PVT. LTD. Adityapur Industrial Area, Jamshedpur-831 013		
T 62122	TIMKEN INDIA LTD. Wakhadewadi, Shivaji Nagar, Pune-411 005		
W 01030	WHEELS INDIA LIMITED Padi, Chennai-600 050		
W 01190	WIPRO LTD. 9B/10A Peenya Industrial Area, Phase-I, Bangalore-560 058		